



13585 N.E. Whitaker Way • Portland, OR 97230
Phone (503)255-5050 • Fax (503)255-0505
horizone@teleport.com

David B. DRR
2-12-99

Project No. 1079

A

SOURCE EVALUATION REPORT

WILLAMETTE INDUSTRIES, INC

Dry Kiln Particulate and VOC Emissions while Drying Douglas Fir

**16 Ft. Wellons Dry Kiln at Oregon State University
Corvallis, Oregon**

December 14-19, 1998

Prepared for

Vaughn Laminating Complex
Warrenton Saw Mill
Willamette Industries, Inc.
Western Administrative & Sales Office
P.O. Box 907
Albany, OR 97321

by

David R. Rossman, P.E.



Expires 12/31/00

CERTIFICATION

I certify that to the best of my knowledge the enclosed information is authentic and accurate and that the procedures were conducted according to the EPA Methods referenced in the report.

David Rossman

David R. Rossman, P.E.
Horizon Engineering

2/11/99

Date

David Broderick
Team Leader

Date

Introduction

Source tests were made December 14-19, 1998 on the exhaust of the 16-foot Wellons dry kiln at the Oregon State University Forest Research Lab in Corvallis, Oregon. Particulate and volatile organic compounds (VOC) as total gaseous organic compounds (TGOC) were monitored throughout two complete drying cycles of Douglas Fir. The testing was done to verify emission factors in the Title V operating permit for the Willamette Industries Warrenton saw mill and Vaughn Laminating Complex.

David Broderick, Joe Fiedler and David Bagwell of Horizon Engineering did the testing. Jon Lund of Willamette Industries arranged for the testing; Dr. Michael Milota and Mark Lavery of OSU operated the Kiln. A source test plan was filed with Jack Herbert of the Oregon Department of Environmental Quality (ODEQ) and Gracia Castro of Lane Regional Air Pollution Authority. Tom Freeman of LRAPA visited the site during the testing.

Summary of Results

The test results are summarized in Table 1. Although the testing periods covered about 93% of the actual drying cycles, the results have been extrapolated to the entire drying cycle times and have been calculated on a production basis. Detailed results and sampling parameters are included in the Appendix.

Particulate numbers include the "back half" condensable material collected in the impingers and on a filter following the impingers (as specified in ODEQ Method 7). The condensable fraction of material averaged about 70% for the two test cycles. Particulate emissions using EPA Method 5 would not include this material.

VOC results were obtained using the continuous flame ionization detector method of EPA Method 25A. The sample was diluted with dry air to avoid attenuation from the high moisture gas stream.

Table 1
Douglas Fir Test Results, Wellons Dry Kiln, OSU

Test Dates: December 14-19, 1998

	Units	Cycle 1	Cycle 2	Average
Particulate (ODEQ M-7)	lb/mbf	0.020	0.024	0.022
	lb/hr	0.0008	0.0010	0.0009
	gr/dscf	0.0016	0.0017	0.0017
Volatile Organic Compounds				
TGOC, dry basis (EPA M-25A)	lbC/mbf	0.40	0.38	0.39
	lbC/hr	0.017	0.016	0.017
	ppmC	150	123	137
Source Parameters				
Flow Rate, standard	dscf/min	60	69	65
Flow Rate, actual	acf/min	86	97	92
Exhaust Moisture	%	23	21	22
Exhaust Temperature	°F	146	145	146

Description of the Source and Its Operation

The 16-foot Wellons kiln located in the Forest Research Lab at OSU is a small version of a production kiln and is set up to dry about 2000 board feet at a time. A computer in an adjoining lab room controls the drying cycle. Photographs at the end of the report text show the kiln and sampling setup.

The kiln is steam-heated with coils located above the lumber on either side of an axial fan. The fan reversed every three hours (all programmed on the computer) to keep the drying process more uniform.

There are two exhaust vents with motorized dampers, one from each side of the

steam coils. As the fan blows in one direction, the positive-pressure side (between the steam coils and the lumber stack) exhausts through one vent while the negative-pressure side vent is drawing in ambient air. The dampers are controlled to keep the wet bulb temperature at the programmed level, so it is expected that exhaust flow rates will vary over the cycle.

The exhausts were sampled above the roof of the building through ports located to meet EPA Method 1 criteria. Two traverses were made on each exhaust for each test run. VOC was sampled through another port just upstream from the particulate sampling ports.

Although not directly related to this work, it is notable that the aluminum exhausts and screens over their exits showed no deposits of material. According to Dr. Milota, the kiln was installed in 1989 and has been in regular use (about 25% overall) since then and the aluminum of the exhausts is still bright material, inside and out.

Two loads of Douglas Fir were dried to less than 13% moisture, dry basis, over 60-hour cycles. The wood dried during testing was from the Willamette Industries Vaughn facility. The logs were 20 to 60 days old when cut on November 9, 1998. The lumber was shipped under cover on December 11 to OSU and stored outside under cover until the testing. The lumber was 16-foot sections of 2 x 6's. A total of about 2,560 board feet were dried in the first cycle and about 2,304 board feet in the second cycle.

The drying schedule is summarized in Table 2; Table 3 is the drying data summary. Graphs 1 and 2 show the dry and wet bulb temperatures inside the kiln.

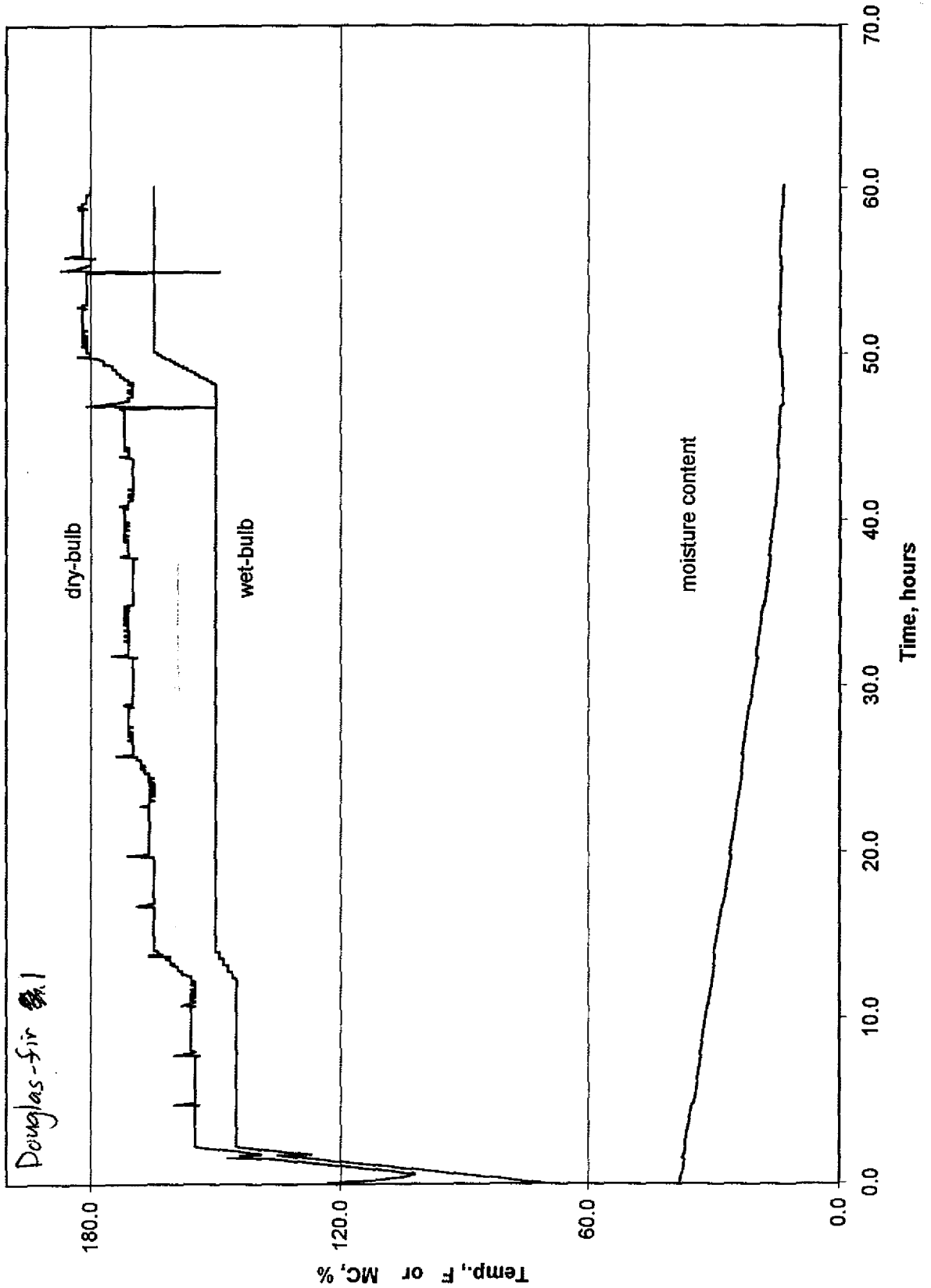
Table 2
Drying Schedule

Period	Hour	Tdry	Twet	Time	Fan Reversals (hours)
Cycle 1					
1	0-2	80	70	2	1.5
2	2-12	155	145	10	3
3	12-24	165	150	12	3
4	24-48	170	150	24	3
5	48-60	180	165	12	3
Cycle 2					
1	0-2	80	70	2	1.5
2	2-12	155	145	10	3
3	12-24	165	150	12	3
4	24-36	170	140	12	3
5	36-52	170	140	16	3
6	52-60	180	165	8	3

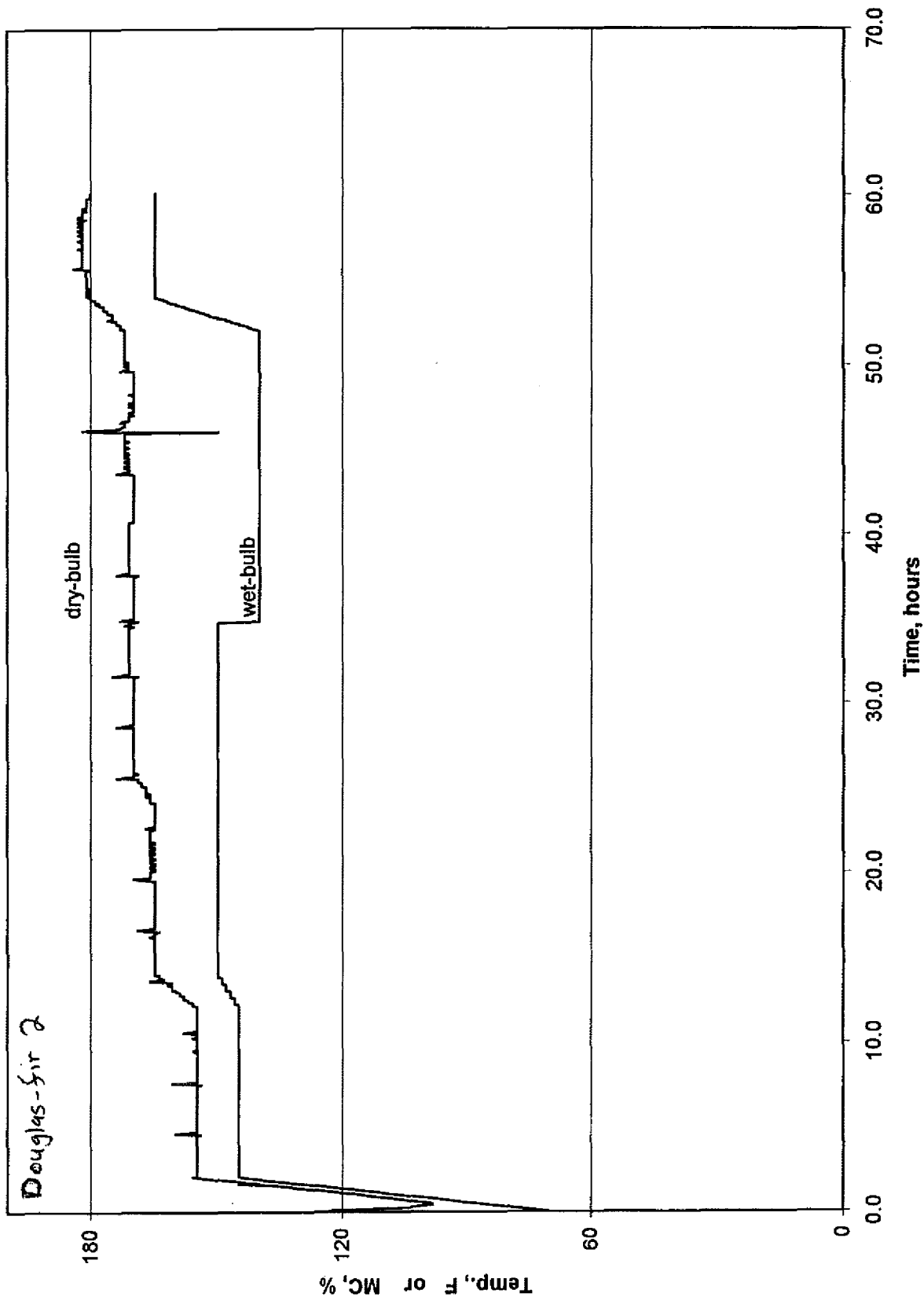
Table 3
Drying Data Summary

	Units	Charge 1	Charge 2
Run Time	Hours	60	60
Initial MC	% dry basis	38	38
Hot Check MC	% dry basis, hr:min	13.1@46:38 12@54:56	14.2@46:08
Final MC	% dry basis	12.8	11.9
Charge size	Board feet	2,560	2,304

GRAPH 1
OSU Cycle 1 Fir



GRAPH 2
OSU Cyc. 2 Fir



Sampling and Analytical Procedures

General Two loads of lumber were dried; particulate and TGOCs were monitored almost continuously. The TGOC testing equipment was moved every three hours to the exhausting stack. For the particulate testing, one sampling train (set of filters and glassware) were used on each exhaust, keeping the same sample gear together for each individual stack over the entire cycle.

Problems During Run 7 of the first cycle the VOC probe was not moved to the exhausting stack for about two of the three hours. A time weighted average of the previous and following tests was used to fill in the time gap.

Total Particulate Oregon DEQ Method 7 equipment and operating methods were followed. DEQ Method 7 particulate includes the normal "front half" heated probe and filter material specified in EPA Method 5, as well as condensable material caught in the impingers in the "back half" of the train and a back half filter located between the last two impingers. Probe and front filter temperatures were maintained at 250°F during the sampling.

Supporting EPA Methods 1, 2 and 4 were followed for determination of traverse point locations, exhaust flow rates and moisture content. According to Method 2, the duct geometry required two perpendicular traverses of 6 points each for the particulate testing. Because of the extremely slow exhaust velocity, a Shortridge AirData 870 digital micro manometer was used to measure the velocity pressures instead of the normal inclined manometer. During much of the testing the velocity pressure differential was below 0.0010 inch of water. The micro manometer reads to 0.0000 inches of water.

Moisture was determined (through impinger weight gain) for each run (three-hour period) to allow moisture correction of the TGOC results. Blank correction calculations are in the Appendix. Blank water values apply only to the initial 200-ml of de-ionized water in the impingers at the beginning of the tests on each exhaust. Approximately 200 ml of condensed water was left in the first two impingers after each run.

Temperatures were monitored with k-type thermocouples and the indicators built into the Graseby Model 2010A pump/meter box. Calibrations on these and other equipment used are in the Appendix. Leak checks were made on the pitot lines and the sampling trains before and after each three-hour cycle. Isokinetic sampling conditions were determined with the aid of a Hewlett-Packard 48 series calculator programmed with the operating equations.

Lab analysis of the collected particulate samples was by Antech of Corbett, Oregon. Their results and worksheets are in the Appendix.

The lab has noted that the filter for Cycle 1 (east) had a shredded edge. This happens occasionally during sample recovery when the filter paper sticks to the filter holder. The glass fiber filter media is very fragile and breaks easily if stressed. In this event, the person recovering the sample is very aware that all of the filter (even tiny fragments) must be included in the sample. As much as possible is included in the petrie dish that contains the filter after its use. Any filter fragments not included with the filter (normally this is a layer sticking to glass front half of the filter holder), end up in the front acetone as that component is cleaned.

The result of this is that the net filter weight may be low or even negative, but the front acetone will be higher because it includes the filter fragments. The distribution of sample weight would appear different for that run, but unless part of the filter is actually lost, which is unlikely, there is no net effect on the calculated final sample weight for the run.

VOC A continuous analyzer was used for VOC determination as total gaseous organic compounds (TGOC) according to EPA Method 25A. A JUM Engineering Model VE-7 heated flame ionization detector was used on the 0-100 ppm range.

The gas sampling probe was moved at every fan reversal to stay in the exhausting stack. The sample stream was drawn through a heated stainless steel probe and heated glass fiber filter, passed through heated Teflon sample line to the heated FID analyzer in an equipment trailer. All sample-exposed lines and surfaces were stainless steel or Teflon. The sample was diluted at the

analyzer with charcoal filtered ambient air to keep the moisture going into the FID below 20%.

Calibrations on the TGOC analyzer were made using mixtures of propane in nitrogen. All calibration standards used in the testing are traceable to NIST standards. Introducing calibration gas just ahead of the heated filter made all calibration checks "bias" checks. Zero, span, and calibration error (linearity) were made at the beginning of each cycle. Before and after each three-hour test, bias checks were made first with no adjustments to the dilution air rotameter, then again with the dilution air shut off. The analyzer was very stable and rarely needed adjustments.

All of the analyzer checks were well within allowable limits. The calculated results are corrected for dilution air, moisture content (from the M-7 tests) and for minor instrument drift. Documentation for the quality assurance checks on the analyzer system and calibration gas certificates are in the Appendix.

The analyzer output was read every minute and recorded by a Rustrak Ranger II data logger. A strip chart record was also made as a backup. Data logger information and the accompanying software were used to determine the reported results. Graphic printouts of the data logger information are in the Appendix.

Calculations To calculate emissions for the entire drying cycle periods, data during calibration gaps and leak check periods had to be generated. Calibration periods were filled in with averages of the preceding and following tests. Any missing data periods due to equipment interruptions were also estimated using averages on both sides of the missing data. The process was very steady so this should have little or no effect on the results.

Discussion

All quality assurance checks, including leak checks and instrument calibrations, were within allowable tolerances. The isokinetics on a few of the runs were somewhat higher than normal Method 7 limits, but the fact that most of the particulate was in the back half makes isokinetics of little importance.

Particulate concentrations measured according to DEQ Method 7 and are accurate to $\pm 5\%$ or less. Sample volumes were relatively large, sample weights were well above the interference level, and the long runs minimized the effect of reagent blank weights.

VOC concentrations measured according to EPA Method 25A and are accurate to $\pm 5\%$ or less. Corrections were made for minor instrument drift.

The velocity measurements were made with a digital micro manometer because of the low velocity pressures. The uncertainty of the velocities and flow rates are estimated to be $\pm 15\%$. There were some velocities measured at the micro manometer's lower limit of 0.0000 inches of water. The percent uncertainty in these values can become significant. That these numbers were small minimizes the uncertainty effect on the final results. The average velocity pressure for all of the test runs was about 0.0006 inches. Also, the accuracy of the S-type pitot coefficient at these low velocities is an unknown.

It is unlikely that all of the uncertainty will be in the same direction and overall we estimate that the VOC emission results are $\pm 20\%$ or better. The VOC emission factor generated in this work is similar to the Douglas Fir emission factors published in NCASI Technical Bulletin 718.

Figure 1
Forest Research Lab with Kiln Exhausts (Looking East)

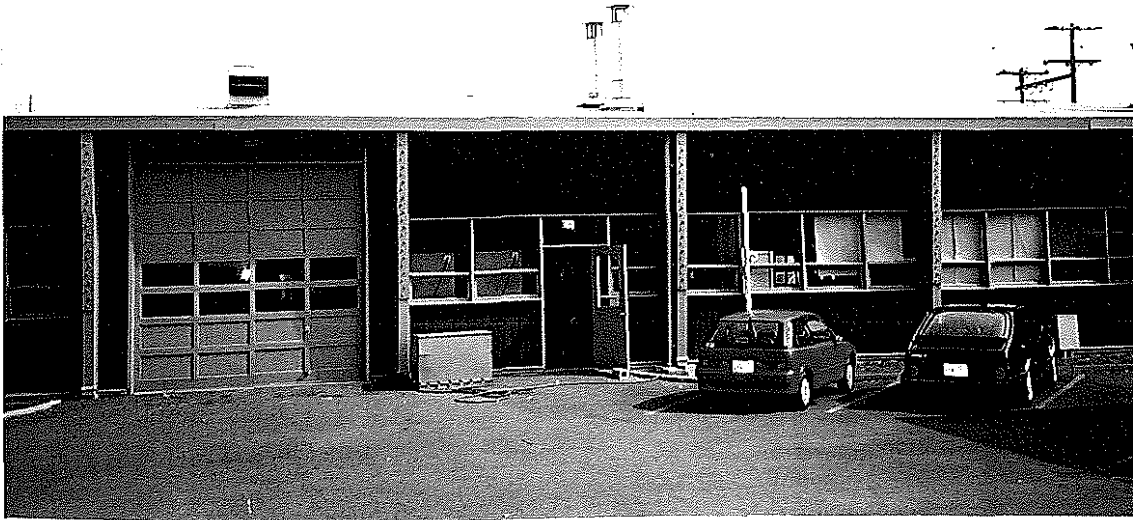


Figure 2
Kiln Exhausts During Sampling
(TGOC analyzer is in trailer)



Figure 3
16 Ft. Wellons Kiln (Loading End)

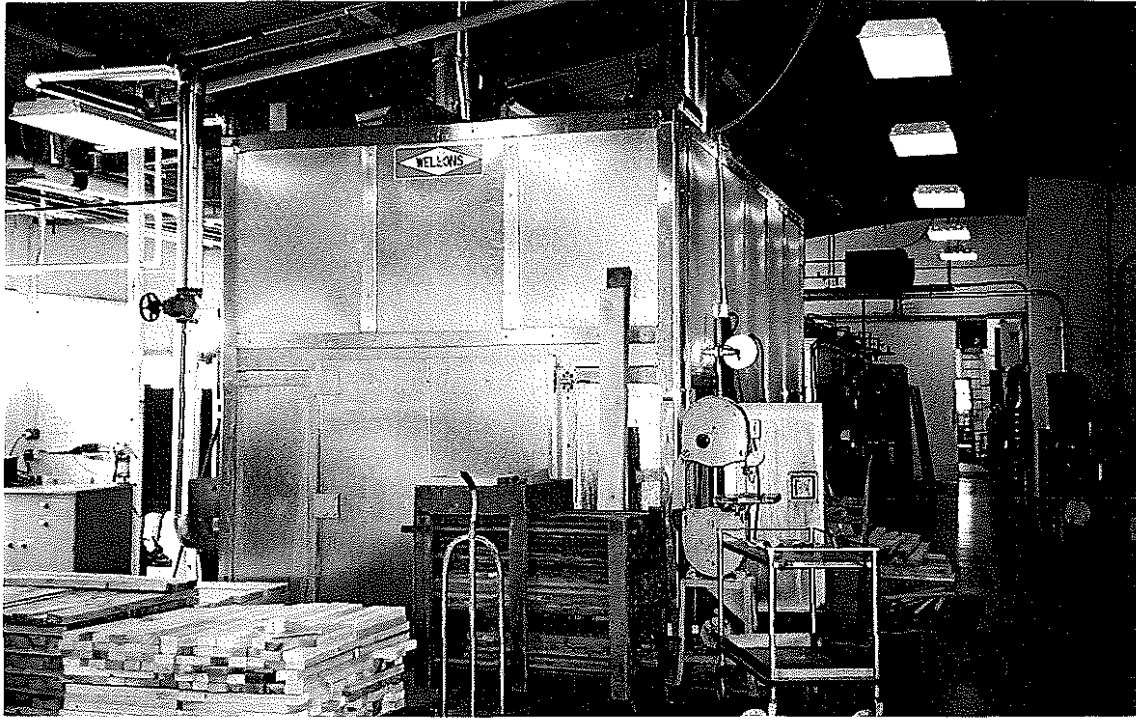


Figure 4
16 ft. Wellons Kiln (Opposite End)

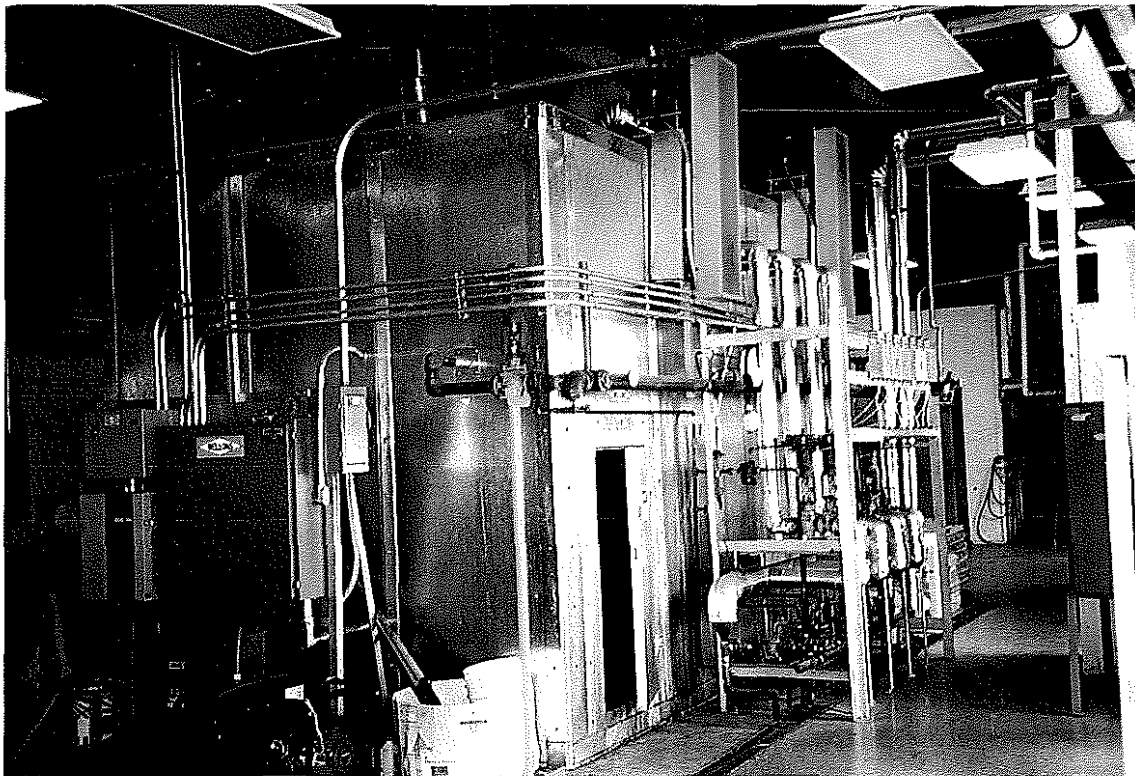


Figure 5
Kiln Exhaust Ducts (West Side)

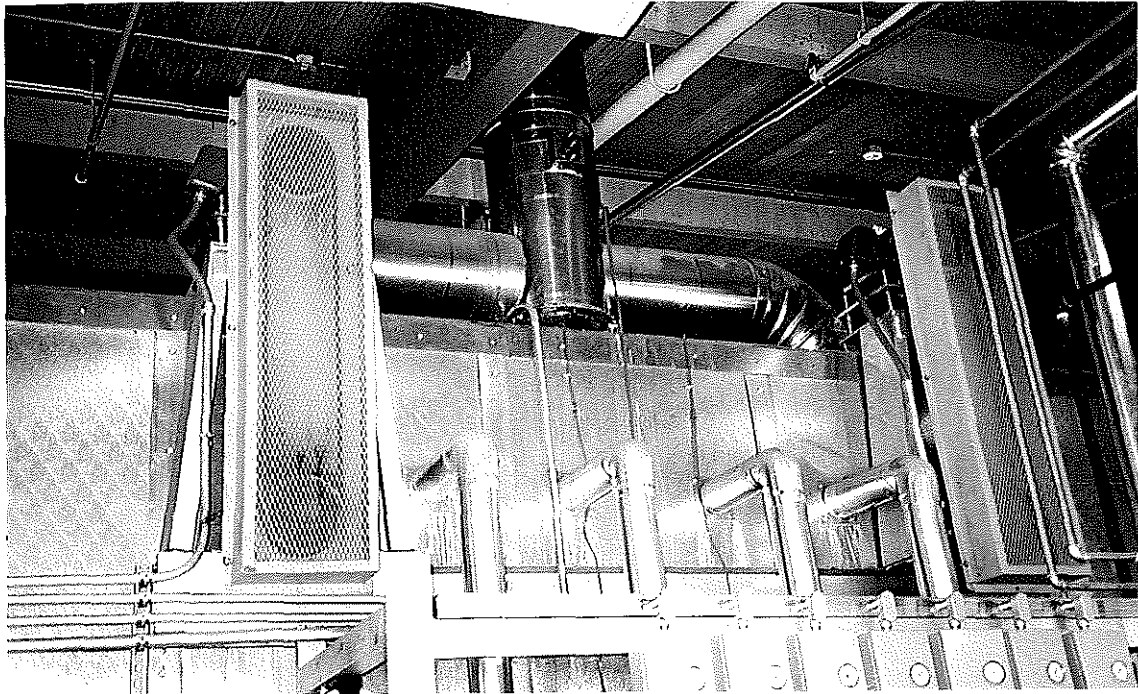


Figure 6
East Side of Kiln Interior (no lumber)

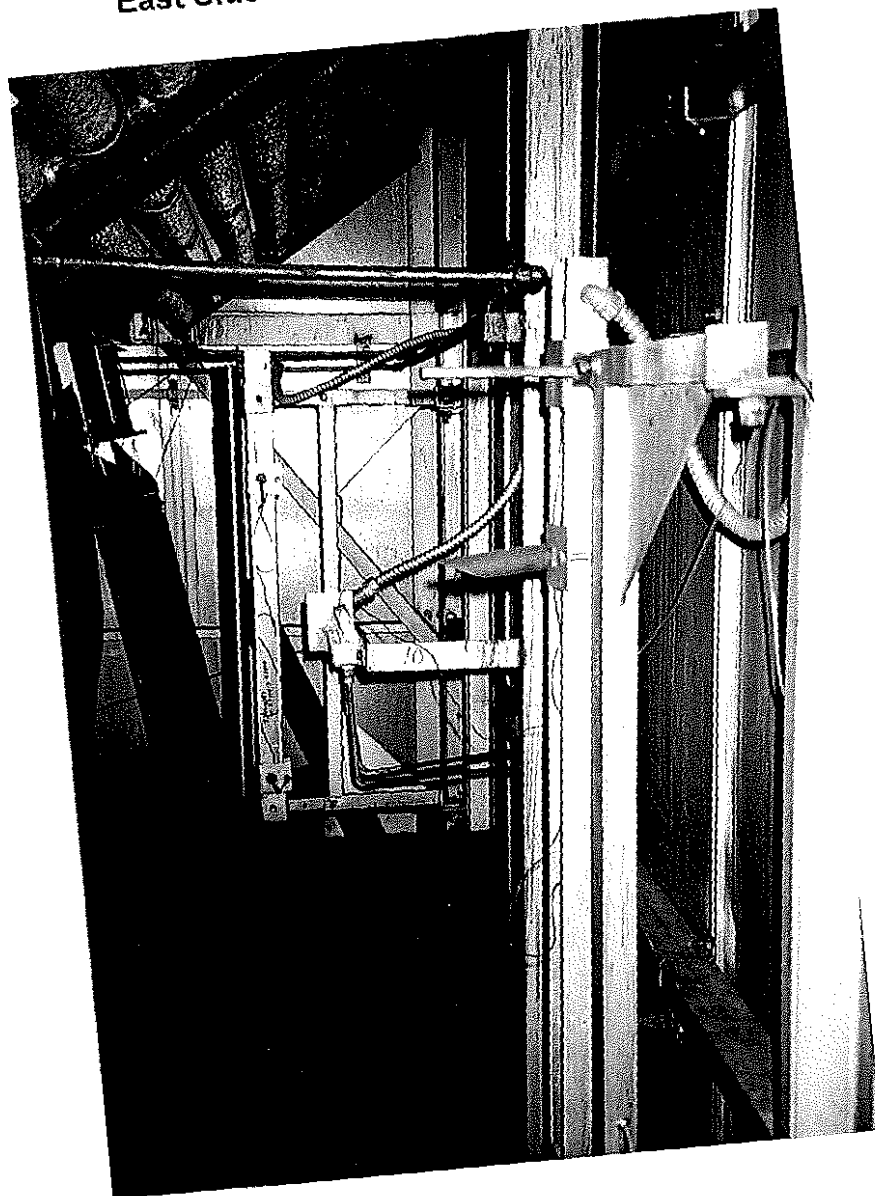


Figure 7
Rooftop Sampling



Figure 8
Exhausts During Testing (Skin Removed)

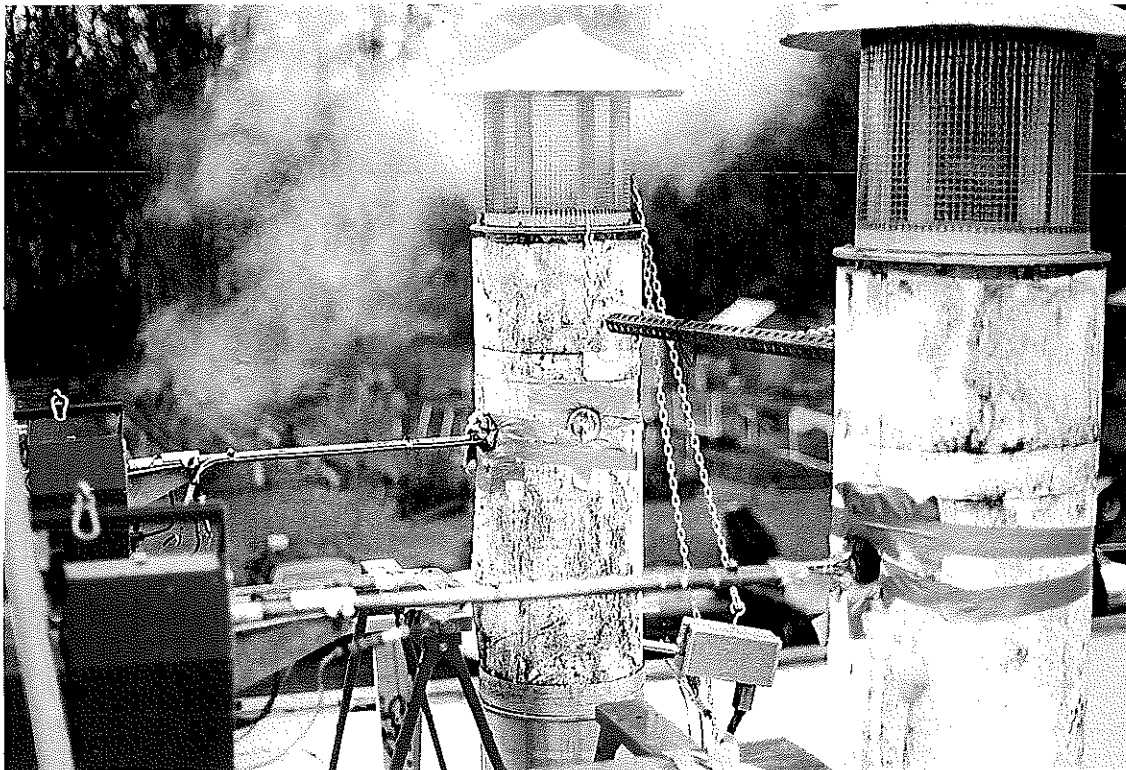


Figure 9
Close-up of Exhaust Outlet (after nine years)

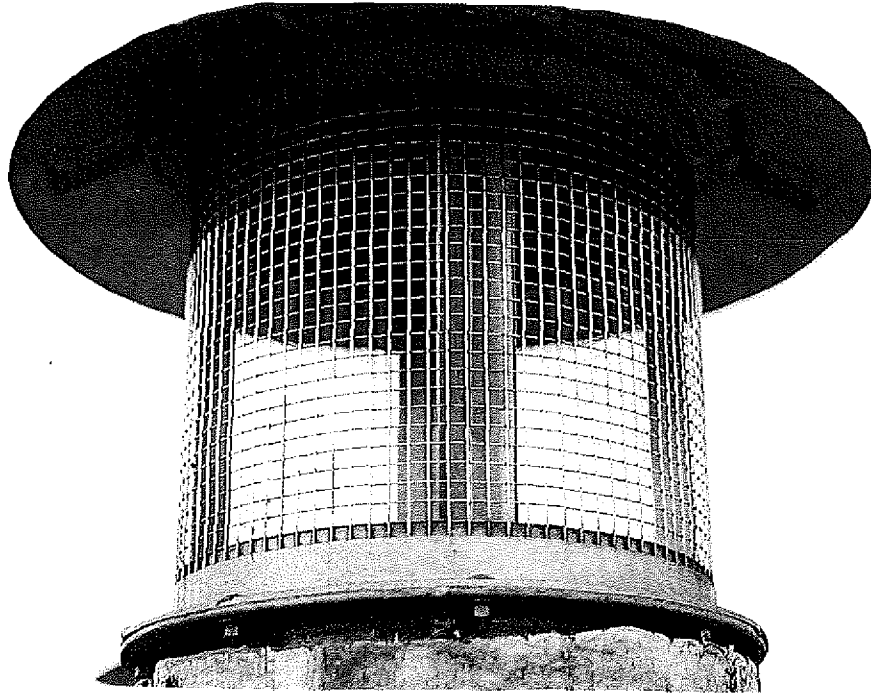


Figure 10
Particulate Control Boxes During Sampling



APPENDIX

Nomenclature & Drift Correction Documentation

Total Particulate

- Particulate Emissions Summary
- Particulate Emissions Determinations
- Sample Calculations
- Field Data Sheets
- Blank Correction Sheets
- Laboratory Results and Worksheets
- Moisture Catch Sheets
- Moisture Catch Field Data Sheets
- Traverse Point Locations

Gases

- TGOC Emissions Summaries
- Gaseous Determinations (Bias Checks)
- Data Logger Gas Charts
- Strip Chart
- Calibration Gas Certificates

Calibration Data

- Meter Box
- Pitots
- Micromanometer
- Thermocouples and Indicators
- Nozzle Diameters
- Barometer

Kiln Information

Administrative

- Source Test Plan and Correspondence

**NOMENCLATURE
AND
DRIFT CORRECTION
DOCUMENTATION**

Nomenclature

Constants	Value	Units	Definition	Ref
Pstd(1)	29.92129	inHg	Standard Pressure	CRC
Pstd(2)	2116.22	lbf / ft ²		CRC
Tstd	527.67	°R	Standard Temperature	CRC
R	1545.33	ft lbf / lbmol °R	Ideal Gas Constant	CRC
MWatm	28.965	lbm / lbmole	Atmospheric (20.946 %O ₂ , 0.033% CO ₂ , Balance N ₂ +Ar)	
MWc	12.011	lbm / lbmole	Carbon	CRC
MWco	28.010	lbm / lbmole	Carbon Monoxide	CRC
MWco2	44.010	lbm / lbmole	Carbon Dioxide	CRC
MWh2o	18.015	lbm / lbmole	Water	CRC
MWno2	46.006	lbm / lbmole	Nitrogen Dioxide	CRC
MWo2	31.999	lbm / lbmole	Oxygen	CRC
MWso2	64.063	lbm / lbmole	Sulfur Dioxide	CRC
MWn2+ar	28.154	lbm / lbmole (Balance with 98.82% N ₂ & 1.18% Ar)	Emission balance	
C1	385.3211	ft ³ / lbmol	Ideal Gas Constant @ Standard Conditions	
C2	816.5455	inHg in ³ / °R ft ³	Isokenitics units correction constant	
Kp	5129.4	ft / min [(inHg lbm/mole) / (°R inH ₂ O)] ^1/2	Pitot tube constant	Ref 2.5.1
Symbol	Units	Definition	Calculating Equation or Source of Data	EPA
As	in ²	Area, Stack		
An	in ²	Area, Nozzle		
Bws	%	Moisture, % Stack gas	[100 Vw(std) / [Vw(std)+Vm(std)]]	Eq. 5-3
C	ppmv-C	Carbon (General Reporting Basis for Organics)		
C1	ft ³ /lbmol	Gas Constant @ Standard Conditions	[R Tstd / Pstd(2)]	
C2	inHg in ³ / °R ft ³		[14,400 Pstd / Tstd]	
Cd	lbm-GAS / MMdscf	Mass of gas per unit volume	[Cgas MWgas / C1]	
cg	gr/dscf	Grain Loading, Actual	[15.432 mn / Vm(std) 1,000]	Eq. 5-6
cg @ X%CO ₂	gr/dscf	Grain Loading Corrected to X% Carbon Dioxide	[X% / CO ₂ %]	
cg @ X%O ₂	gr/dscf	Grain Loading Corrected to X% Oxygen	[(20.946-X%) / (20.946-O ₂ %)]	
Cgas	ppmv, %	Gas Concentration, (Corrected)		
Cgas @ X%CO ₂	ppmv	Gas Concentration Correction to X% Carbon Dioxide	[X% / CO ₂ %]	
Cgas @ X%O ₂	ppmv	Gas Concentration Correction to X% Oxygen	[(20.946-X%) / (20.946-O ₂ %)]	
CO	ppmv	Carbon Monoxide		
Co	ft	Outer Circumference of Circular Stack		
Ci	ft	Inner Circumference of Circular Stack		
CO ₂	%	Carbon Dioxide		
Cp		Pitot tube coefficient		
Ct	lb/hr	Particulate Mass Emissions	[60 cg Qsd / 7,000]	
dH	in H ₂ O	Pressure differential across orifice		
Dn	in	Diameter, Nozzle		
dp ^{1/2}		Average square root of velocity pressure		
Ds	in	Diameter, Stack		
E	lb / MMBtu	Pollutant Emission Rate	Cgas Fd MWgas (20.946 / (20.946-O ₂ %)) / (1,000,000 C1)	
Fd	dscf / MMBtu	F Factor for Various Fuels		Table 19-1
I	%	Percent Isokinetic	[C2 Ts(abs) Vm(std) / (vs Ps mfg An Ø)]	Eq. 5-8*
Md	lbm / lbmole	Molecular weight, Dry Stack Gas	[(1-%O ₂ -%CO ₂)(MWn2+ar)+(%O ₂ MWo2)+(%CO ₂ MWco2)]	Eq. 3-1*
mfg		Mole fraction of dry stack gas	[1-Bws/100]	
Mgas	lbm/hr	Gaseous Mass Emisions	[60 Cgas(ppmv) MW Pstd(2) Qsd / 1,000,000 R Tstd]	
mn	mg	Particulate lab sample weight		
Ms	lbm / lbmole	Molecular weight, Wet Stack	[Md mfg +MWh2o (1-mfg)]	Eq. 2-5
MW	lbm / lbmole	Molecular Weight		
NO ₂	ppmv-NO ₂	Nitrogen Dioxide (General Reporting Basis for NO _x)		
NO _x	ppmv-NO ₂	Nitrogen Oxides (Reported as NO ₂)		
O ₂	%	Oxygen		
OPC	%	Opacity		
Pbar	in Hg	Pressure, Barometric		
Pg	in H ₂ O	Pressure, Static Stack		
Po	in Hg	Pressure, Absolute across Orifice	[Pbar+dH/13.5955]	
Ps	in Hg	Pressure, Absolute Stack	[Pbar+Pg/13.5955]	Eq. 2-6*
Qa	acf/min	Volumetric Flowrate, Actual	[As vs / 144]	
Qsd	dscf/min	Volumetric Flowrate, Dry Standard	[Qa Tstd mfg Ps] / [Pstd(1) Ts(abs)]	Eq. 2-10*
Rf	MMBtu/hr		[1,000,000 Mgas (20.946-O ₂)] / [Cd Fd 20.946]	
SO ₂	ppmv-SO ₂	Sulfur Dioxide		
t	in	Wall thickness of a stack or duct		
TGOC	ppmv-C	Total Gaseous Organic Concentration (Reported as C)		
Tm	°F	Temperature, Dry gas meter		
Tm(abs)	°R	Temperature, Absolute Dry Meter	[Tm + 459.67]	
Ts	°F	Temperature, Stack gas		
Ts(abs)	°R	Temperature, Absolute Stack gas	[Ts + 459.67]	
Vlc	ml	Volume of condensed water		
Vm	dscf	Volume, Gas sample		
Vm(std)	dscf	Volume, Dry standard gas sample	[Y Vm Tstd Po] / [Pstd(1) Tm(abs)]	Eq. 5-1
vs	fpm	Velocity, Stack gas	Kp Cp dp ^{1/2} [Ts(abs) / (Ps Ms)] ^1/2	Eq. 2-9*
Vw(std)	scf	Volume, Water Vapor	0.04707 Vlc	Eq. 5-2
Y		Dry gas meter calibration factor		Fig. 5.6
Ø	min	Time, Total sample		

* Based on equation.



13585 N.E. Whitaker Way • Portland, OR 97230
 Phone (503)255-5050 • Fax (503)255-0505
 horizon@teleport.com

DRIFT CORRECTION DOCUMENTATION

EPA Drift Equations:

- Method 3A: Oxygen and Carbon Dioxide

$$C_{gas} = \frac{(C_{ma} - C_{oa})(C - C_m) + C_{ma}}{(C_m - C_o)} \quad (\text{Eq. 3A-1})$$

- Method 6C: Sulfur Dioxide

$$C_{gas} = \frac{C_{ma}(C - C_o)}{(C_m - C_o)} \quad \text{where } C_{oa} = 0 \quad (\text{Eq. 6C-1})$$

- Method 7E: Nitrogen Oxides, Section 8 of Method 7E states: "Follow Section 8 of Method 6C (Eq. 6C-1)"
- Method 10: Carbon Monoxide, the EPA does not currently address Gas Filter Correlation instruments, therefore there are no current standards.
- Method 25A: Total Gaseous Organic Concentration (TGOC), this method does not mention correcting for drift although there are established limits.

Horizon Engineering Drift Correction Equations:

$$C_{gas} = \frac{(C_{id} - Z_x)(C_{ma} - C_{oa})}{(S_x - Z_x)} \quad S_x = \frac{C_{mf} - C_{mi}(T_x - T_{ci})}{(T_{cf} - T_{ci})} + C_{mi}$$

$$Z_x = \frac{(C_{of} - C_{oi})(T_x - T_{ci})}{(T_{cf} - T_{ci})} + C_{oi} \quad T_x = \frac{(T_{te} - T_{ts})}{2} + T_{ts}$$

EPA	Definition	Horizon
C_{gas}	Effluent gas concentration, dry basis	C_{gas}
C_{ma}	Actual upscale calibration gas concentration	C_{ma}
C_{oa}	Actual zero/low calibration gas concentration	C_{oa}
C_m	Average of initial and final system upscale calibration bias responses	
	Initial system upscale calibration bias response	C_{mi}
	Final system upscale calibration bias response	C_{mf}
C_o	Average of initial and final system zero/low calibration bias responses	
	Initial system zero/low calibration bias response	C_{oi}
	Final system zero/low calibration bias response	C_{of}
C	Average gas concentration indicated by gas analyzer, dry basis	C_{id}
	Starting test time	T_{ts}
	Ending test time	T_{te}
	Initial system bias calibration response time	T_{ci}
	Final system bias calibration response time	T_{cf}
	Mid-point of test time or gas sampling interval to be analyzed	T_x
	Approximate upscale response at mid-point test time	S_x
	Approximate zero/low response at mid-point test time	Z_x

Notes or exceptions:

TGOC is first recorded on a wet basis, then corrected to a dry basis

The TGOC instruments used by Horizon have some historic data on instrument response to different hydrocarbons. For propane the response is 1 to 1 molecule while methane is 1.037 to 1 molecule. We correct for the instrument's "over response" to methane.

TOTAL PARTICULATE

Particulate Emissions - Cycle No.1 Summary

Willamette Ind. - OSU
 Cycle No. 1 Douglas Fur - Particulate
 Dec 14-16, 1998

Run ID	Start	End	Test min	Interval Time min	Time Weighted Averages		
					H2O %	Qsd dscfm	Iso %
1	08:52	10:12	75.0	80.0	5.7%	181.9	88.5
	10:12	10:26		14.0			
2	10:26	13:49	180.0	203.0	17.7%	50.1	109.9
	13:49	13:53		4.0			
3	13:53	16:44	165.0	171.0	20.5%	81.8	100.7
	16:44	16:55		11.0			
4	16:55	19:50	175.0	175.0	12.2%	73.6	100.4
	19:50	19:55		5.0			
5	19:55	22:50	175.0	175.0	18.8%	66.1	112.7
	22:50	22:55		5.0			
6	22:55	01:44	165.0	169.0	20.4%	61.1	102.8
	01:44	01:56		12.0			
7	01:56	04:45	165.0	169.0	23.0%	46.0	116.4
	04:45	04:57		12.0			
8	04:57	07:55	175.0	178.0	22.7%	48.3	107.4
	07:55	07:58		3.0			
9	07:58	10:53	170.0	175.0	22.8%	57.3	106.2
	10:53	10:58		5.0			
10	10:58	13:52	170.0	174.0	23.0%	49.4	105.8
	13:52	13:57		5.0			
11	13:57	16:53	175.0	176.0	23.5%	57.4	110.3
	16:53	16:57		4.0			
12	16:57	19:52	175.0	175.0	20.4%	59.4	103.7
	19:52	19:56		4.0			
13	19:56	22:51	175.0	175.0	22.0%	56.3	113.8
	22:51	22:58		7.0			
14	22:58	01:51	170.0	173.0	21.7%	50.9	109.5
	01:51	01:56		5.0			
15	01:56	04:45	170.0	169.0	22.6%	70.4	109.2
	04:45	04:59		14.0			
16	04:59	07:57	175.0	178.0	22.2%	46.5	109.1
	07:57	08:17		20.0			
17	08:17	11:07	165.0	170.0	24.5%	76.4	100.0
	11:07	11:16		9.0			
18	11:16	14:09	170.0	173.0	31.2%	45.0	106.9
	14:09	14:15		6.0			
19	14:15	17:31	175.0	196.0	32.6%	53.3	105.6
	17:31	17:35		4.0			
20	17:35	20:30	175.0	175.0	30.4%	47.9	102.5
	20:30	20:36		6.0			
21	20:36	21:52	75.0	76.0	29.0%	53.6	100.7
	21:52	22:17		25.0			

Total Cycle Time 3,685 min
 Total Test Interval 3,660 min
 Total Actual Testing Time 3,415 min
 Percent Actual Testing of Cycle Time 92.7%

Production 2,560 bft
 0.018 lbm/Mdbft (For actual testing time)
 0.020 lbm/Mdbft (Corrected for untested intervals between runs and port changes)

Particulate Emissions - Cycle No.2 Summary

Willamette Ind. - OSU
 Cycle No. 2 Douglas Fur - Particulate
 Dec 16-19, 1998

Run ID	Start	End	Test min	Interval Time min	Bws Kiln	Qsd dscfm	Isokinetics %	Time Weighted Averages						
								H2O %	Qsd dscfm	Iso %	gr/dscf	lbm/hr		
1	23:07	00:32	85.0	85.0	4.2%	247.3	36.9							
	00:32	00:37		5.0										
2	00:37	03:34	175.0	177.0	18.3%	45.3	103.0							
	03:34	03:37		3.0										
3	03:37	06:29	170.0	172.0	20.6%	53.9	95.0							
	06:29	06:37		8.0										
4	06:37	09:28	170.0	171.0	20.3%	61.1	105.0							
	09:28	09:36		8.0										
5	09:36	12:31	155.0	175.0	20.8%	75.8	105.2							
	12:31	12:36		5.0										
6	12:36	15:33	175.0	177.0	23.0%	53.2	108.2							
	15:33	15:37		4.0										
7	15:37	18:35	175.0	178.0	22.6%	89.0	104.9							
	18:35	18:37		2.0										
8	18:37	21:35	175.0	178.0	22.7%	62.7	103.3							
	21:35	21:37		2.0										
9	21:37	00:30	170.0	173.0	22.7%	76.2	115.5							
	00:30	00:39		9.0										
10	00:39	03:32	170.0	173.0	22.6%	44.2	112.0							
	03:32	03:40		8.0										
11	03:40	06:31	150.0	171.0	23.0%	81.8	108.2							
	06:31	06:40		9.0										
12	06:40	09:29	165.0	169.0	22.9%	49.2	108.0							
	09:29	09:38		9.0										
13	09:38	12:30	165.0	172.0	17.9%	79.2	98.5							
	12:30	12:38		8.0										
14	12:38	15:31	170.0	173.0	17.1%	54.6	100.4							
	15:31	15:39		8.0										
15	15:39	18:35	175.0	176.0	17.8%	92.8	103.6							
	18:35	18:40		5.0										
16	18:40	21:47	170.0	187.0	17.0%	52.0	111.2							
	21:47	21:55		8.0										
17	21:55	00:48	170.0	173.0	17.1%	93.5	111.9							
	00:48	00:57		9.0										
18	00:57	03:50	170.0	173.0	17.3%	50.4	109.2							
	03:50	03:59		9.0										
19	03:59	06:52	170.0	173.0	30.6%	68.2	125.8							
	06:52	06:57		5.0										
20	06:57	09:49	170.0	172.0	29.0%	45.6	106.0							
	09:49	09:55		6.0										
21	09:55	11:15	80.0	80.0	33.9%	57.3	102.6							
	11:15	11:21		6.0										

					Time Weighted Averages				
					H2O %	Qsd dscfm	Iso %	gr/dscf	lbm/hr
Total Cycle Time	3,614 min								
Total Test Interval	3,608 min								
Total Actual Testing Time	3,375 min				21.1%	69.0	105.2	0.0017	0.0010
Percent Actual Testing of Cycle Time	93.4%								

Production 2,304 bft
 0.025 lbm/Mdbft (For actual testing time)
 0.027 lbm/Mdbft (Corrected for untested intervals between runs and port changes)

NOTES [A] Emissions for untested intervals are time weighted average of previous and following tests.
 [B] Results for individual runs are not available

Particulate Data Summation 1 of 2

Client	Willamette Industries - OSU												14-Dec-98	Date	
Source	Kiln Test No. 2 Cycle No. 1 Douglas Fir												drb	Operator	
Location	Corvallis, OR												part_gas	File	
Methods	EPA 1-4, ODEQ 5												mew	Analysist/QA	
Definitions	Symbol	Units	1	2	3	4	5	6	7	8	9	10	11	Sum	Average
			West	East	West	East	West	East	West	East	West	East	West		Time Weight
Date			14-Dec	14-Dec	14-Dec	14-Dec	14-Dec	14-Dec	15-Dec	15-Dec	15-Dec	15-Dec	15-Dec		
Time, Starting			08:52	10:26	13:53	16:55	19:55	22:55	01:56	04:57	07:58	10:58	13:57		
Time, Ending			10:12	13:49	16:44	19:50	22:50	01:44	04:45	07:55	10:53	13:52	16:53		
Volume, Gas sample	Vm	dcf	80.0	203.0	171.0	175.0	175.0	169.0	169.0	178.0	175.0	174.0	176.0	3,505	
Temperature, Dry gas meter	Tm	°F	55.082	47.497	64.926	61.636	62.164	49.341	41.985	43.315	48.982	42.399	53.246	1,030.915	70.5
Temperature, Stack gas	Ts	°F	48.1	78.5	70.4	76.1	68.8	74.7	66.5	75.8	64.8	75.9	73.0		146.3
Temperature, Stack Dry Bulb	Tdb	°F	103.4	135.7	144.1	123.2	139.4	142.6	148.8	147.3	148.5	146.8	149.7		
Temperature, Stack Wet Bulb	Twb	°F	na	na	na	na	na	na	na	na	na	na	na		
Pressure differential across orifice	dH	in H2O	na	na	na	na	na	na	na	na	na	na	na		
Average square root velocity pressure	dp^½	in H2O^½	1.871	0.203	0.575	0.376	0.331	0.302	0.166	0.191	0.272	0.202	0.276		
Diameter, Nozzle	Dn	in	0.054	0.018	0.029	0.024	0.023	0.022	0.017	0.018	0.021	0.018	0.021		
Pitot tube coefficient	Cp		0.9880	0.9880	0.9880	0.9880	0.9880	0.9880	0.9880	0.9880	0.9880	0.9880	0.9880		
Dry gas meter calibration factor	Y		0.8054	0.7900	0.8054	0.7900	0.8054	0.7900	0.8054	0.7900	0.8054	0.7900	0.8054		
Pressure, Barometric	Pbar	in Hg	0.9773	0.9897	0.9773	0.9897	0.9773	0.9897	0.9773	0.9897	0.9773	0.9897	0.9773		
Pressure, Static Stack	Pg	in H2O	30.90	30.90	30.90	30.90	30.90	30.90	30.90	30.90	30.90	30.90	30.90		
Time, Total sample	Ø	min	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00		
Stack Area	As	in²	75.0	180.0	165.0	175.0	175.0	165.0	165.0	175.0	170.0	170.0	175.0	3,415	
Nozzle Area	An	in²	159.5	159.5	159.5	159.5	159.5	159.5	159.5	159.5	159.5	159.5	159.5		
Volume of condensed water	Vlc	ml	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667		
Particulate sample weight-Total	mn	mg	75.1	217.4	357.6	289.5	326.6	295.5	270.5	272.5	311.6	271.5	347.6	108.32	
Oxygen	Atmos.	% O2	20.95	20.95	20.95	20.95	20.95	20.95	20.95	20.95	20.95	20.95	20.95		
Carbon Dioxide	Atmos.	% CO2	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03		
Molecular weight, Dry Stack	Md	lbm / lbmole	28.96	28.96	28.96	28.96	28.96	28.96	28.96	28.96	28.96	28.96	28.96		
Pressure, Absolute Stack	Ps	in Hg	30.90	30.90	30.90	30.90	30.90	30.90	30.90	30.90	30.90	30.90	30.90		
Pressure, avg across orifice	Po	in Hg	31.04	30.91	30.94	30.93	30.92	30.92	30.91	30.91	30.92	30.91	30.92		
Volume, Dry standard gas sample	Vm(std)	dscf	58.03	47.62	65.32	62.10	62.70	49.83	42.51	43.65	49.77	42.71	53.27	1,042.420	
Volume, Water Vapor	Vw(std)	scf	3.54	10.23	16.83	13.63	15.37	13.91	12.73	12.83	14.66	12.78	16.36	303.715	
Moisture, % Stack (EPA 4)	Bws(1)	%	5.74	17.69	20.49	18.00	19.69	21.82	23.05	22.71	22.76	23.03	23.50		23.08
Moisture, % Stack (Psychometry-Sat)	Bws(2)	%	6.84	17.11	21.22	12.16	18.83	20.43	23.83	23.01	23.70	22.72	24.42		23.10
Moisture, % Stack (Theoretical)	Bws(3)	%	na	na	na	na	na	na	na	na	na	na	na		
Moisture, % Stack (Psychometry)	Bws(4)	%	na	na	na	na	na	na	na	na	na	na	na		
Moisture, % Stack (Predicted)	Bws(5)	%	15.0	15.0	20.0	20.0	20.0	20.0	15.0		19.0		18.0		
Mole Fraction Dry Gas	mfg		94.3%	82.3%	79.5%	87.8%	81.2%	79.6%	77.0%	77.3%	77.2%	77.0%	76.5%		
Molecular weight, Wet Stack	Ms	lbm / lbmole	28.34	27.03	26.72	27.63	26.90	26.73	26.44	26.48	26.47	26.44	26.39		
Velocity, Stack gas	vs	fpm	180.0	60.0	102.9	80.9	80.8	76.7	60.3	62.8	74.8	64.5	75.8		77.5
Volumetric Flowrate, Actual	Qa	acf/min	199.4	66.5	113.9	89.6	89.5	84.9	66.8	69.6	82.8	71.4	84.0		85.8
Volumetric Flowrate, Dry Standard	Qsd	dscf/min	181.9	50.1	81.8	73.6	66.1	61.1	46.0	48.3	57.3	49.4	57.4		60.3
Percent Isokinetic	I	%	88.5	109.9	100.7	100.4	112.7	102.8	116.4	107.4	106.2	105.8	110.3		106.5
Grain Loading, Actual	cg	gr / dscf mg / dscm													0.0016
Particulate Mass Emissions	Ct	lbm / hr gm / hr													3.7
															0.0008
															0.38

Particulate Data Summation 2 of 2

Client	Willamette Industries - OSU												14-Dec-98	Date
Source	Kiln Test No. 2 Cycle No. 1 Douglas Fir												drb	Operator
Location	Corvallis, OR												part_gas	File
Methods	EPA 1-4, ODEQ 5												mew	Analysist/QA
Definitions	Symbol	Units	12	13	14	15	16	17	18	19	20	21	Sum	Average
			East	West	East	West	East	West	East	West	East	West		Time Weight
Date			15-Dec	15-Dec	15-Dec	16-Dec	16-Dec	16-Dec	16-Dec	16-Dec	16-Dec	16-Dec		
Time, Starting			16:57	19:56	22:58	01:56	04:59	08:17	11:16	14:15	17:35	20:36		
Time, Ending			19:52	22:51	01:51	04:45	07:57	11:07	14:09	17:31	20:30	21:52		
Volume, Gas sample	Vm	dcf	175.0	175.0	173.0	169.0	178.0	170.0	173.0	196.0	175.0	76.0	3,505	
Temperature, Dry gas meter	Tm	°F	51.445	53.281	44.845	61.708	42.100	60.093	38.790	47.052	41.525	19.503	1,030.915	70.5
Temperature, Stack gas	Ts	°F	76.0	66.8	71.8	63.5	72.1	64.0	67.4	64.2	77.8	69.1		146.3
Temperature, Stack Dry Bulb	Tdb	°F	142.5	145.4	145.3	150.2	146.5	153.1	159.7	163.8	161.6	156.6		
Temperature, Stack Wet Bulb	Twb	°F	na	na	na	na	na	na	na	na	na	na		
Pressure differential across orifice	dH	in H2O	na	na	na	na	na	na	na	na	na	na		
Average square root velocity pressure	dp ^{1/2}	in H2O ^{1/2}	0.281	0.269	0.216	0.410	0.172	0.465	0.168	0.241	0.174	0.236		
Diameter, Nozzle	Dn	in	0.022	0.020	0.019	0.026	0.017	0.029	0.019	0.022	0.020	0.021		
Pitot tube coefficient	Cp		0.9880	0.9880	0.9880	0.9880	0.9880	0.9880	0.9880	0.9880	0.9880	0.9880		
Dry gas meter calibration factor	Y		0.7900	0.8054	0.7900	0.8054	0.7900	0.8054	0.7900	0.8054	0.7900	0.8054		
Pressure, Barometric	Pbar	in Hg	0.9897	0.9773	0.9897	0.9773	0.9897	0.9773	0.9897	0.9773	0.9897	0.9773		
Pressure, Static Stack	Pg	in H2O	30.90	30.90	30.90	30.90	30.90	30.60	30.60	30.60	30.60	30.60		
Time, Total sample	Ø	min	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00		
Stack Area	As	in²	175.0	175.0	170.0	170.0	175.0	165.0	170.0	175.0	175.0	75.0	3,415	
Nozzle Area	An	in²	159.5	159.5	159.5	159.5	159.5	159.5	159.5	159.5	159.5	159.5		
Volume of condensed water	Vlc	ml	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667		
Particulate sample weight-Total	mn	mg	308.5	323.6	268.5	390.7	259.5	417.7	398.7	486.9	383.7	179.3	108.32	
Oxygen	Atmos.	% O2	20.95	20.95	20.95	20.95	20.95	20.95	20.95	20.95	20.95	20.95		
Carbon Dioxide	Atmos.	% CO2	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03		
Molecular weight, Dry Stack	Md	lbm / lbmole	28.96	28.96	28.96	28.96	28.96	28.96	28.96	28.96	28.96	28.96		
Pressure, Absolute Stack	Ps	in Hg	30.90	30.90	30.90	30.90	30.90	30.60	30.60	30.60	30.60	30.60		
Pressure, avg across orifice	Po	in Hg	30.92	30.92	30.92	30.93	30.91	30.63	30.61	30.62	30.61	30.62		
Volume, Dry standard gas sample	Vm(std)	dscf	51.82	53.93	45.53	62.88	42.72	60.58	39.32	47.39	41.28	19.46	1,042.420	
Volume, Water Vapor	Vw(std)	scf	14.52	15.23	12.64	18.39	12.21	19.66	18.77	22.92	18.06	8.44	303.715	
Moisture, % Stack (EPA 4)	Bws(1)	%	21.89	22.02	21.73	22.63	22.23	24.50	32.31	32.59	30.43	30.25		23.08
Moisture, % Stack (Psychometry-Sat)	Bws(2)	%	20.38	21.93	21.87	24.70	22.56	26.76	31.22	34.29	32.60	29.04		23.10
Moisture, % Stack (Theoretical)	Bws(3)	%	na	na	na	na	na	na	na	na	na	na		
Moisture, % Stack (Psychometry)	Bws(4)	%	na	na	na	na	na	na	na	na	na	na		
Moisture, % Stack (Predicted)	Bws(5)	%	18.0	18.0	18.0	18.0		24.5	25.0	25.0	28.0	25.0		
Mole Fraction dry Gas	mfg		79.6%	78.0%	78.3%	77.4%	77.8%	75.5%	68.8%	67.4%	69.6%	71.0%		
Molecular weight, Wet Stack	Ms	lbm / lbmole	26.73	26.55	26.59	26.49	26.53	26.28	25.55	25.40	25.63	25.78		
Velocity, Stack gas	vs	fpm	74.5	72.4	65.2	92.0	60.1	103.7	67.8	82.5	71.5	77.9		77.5
Volumetric Flowrate, Actual	Qa	acf/min	82.5	80.2	72.2	101.9	66.6	114.9	75.1	91.4	79.2	86.3		85.8
Volumetric Flowrate, Dry Standard	Qsd	dscf/min	59.4	56.3	50.9	70.4	46.5	76.4	45.0	53.3	47.9	53.6		60.3
Percent Isokinetic	I	%	103.7	113.8	109.5	109.2	109.1	100.0	106.9	105.6	102.5	100.7		106.5
Grain Loading, Actual	cg	gr / dscf mg / dscm												0.0016
Particulate Mass Emissions	Ct	lbm / hr gm / hr												3.7
														0.0008
														0.38

Particulate Data Emissions 1 of 2

Client	Willamette Industries - OSU													16-Dec-98	Date	
Source	Kiln Test No. 2 Cycle No. 2 Douglas Fir													drb	Operator	
Location	Corvallis, OR													part_gas	File	
Methods	EPA 1-4, ODEQ 5													mew	Analysist/QA	
Definitions	Symbol	Units	1	2	3	4	5	6	7	8	9	10	11	12	Sum	Average Time Weight
			West	East	West	East	West	East	West	East	West	East	West	East		
Date			16-Dec	16-Dec	16-Dec	16-Dec	16-Dec	16-Dec	17-Dec	17-Dec	17-Dec	17-Dec	17-Dec	17-Dec		
Time, Starting			23:07	00:37	03:37	06:37	09:36	12:36	15:37	18:37	21:37	00:39	03:40	06:40		
Time, Ending			00:32	03:34	06:29	09:28	12:31	15:33	18:35	21:35	00:30	03:32	06:31	09:29		
Volume, Gas sample	Vm	dcf	37.432	39.244	41.976	52.517	59.248	48.697	78.743	54.718	72.278	40.239	63.249	42.250	1,126.354	
Temperature, Dry gas meter	Tm	°F	77.8	67.8	76.2	68.9	75.4	72.4	78.0	71.9	79.1	67.0	71.8	65.8		70.0
Temperature, Stack gas	Ts	°F	102.7	138.0	142.0	143.3	142.4	149.0	148.5	150.0	144.7	149.0	150.1	146.9		145.2
Pressure differential across orifice	dH	in H2O	0.755	0.126	0.194	0.276	0.495	0.226	0.633	0.298	0.486	0.155	0.533	0.190		
Average square root velocity pressure	dp ^{1/2}	in H2O ^{1/2}	0.075	0.016	0.020	0.022	0.028	0.020	0.033	0.023	0.028	0.016	0.031	0.018		
Diameter, Nozzle	Dn	in	0.9880	0.9880	0.9880	0.9880	0.9880	0.9880	0.9880	0.9880	0.9880	0.9880	0.9880	0.9880		
Pitot tube coefficient	Cp		0.7901	0.8054	0.7901	0.8054	0.7901	0.8054	0.7901	0.8054	0.7901	0.8054	0.7901	0.8054		
Dry gas meter calibration factor	Y		0.9897	0.9773	0.9897	0.9773	0.9897	0.9773	0.9897	0.9773	0.9897	0.9773	0.9897	0.9773		
Pressure, Barometric	Pbar	in Hg	30.60	30.60	30.60	30.60	30.70	30.70	30.70	30.70	30.70	30.70	30.70	30.40		
Pressure, Static Stack	Pg	in H2O	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00		
Time, Total sample	Ø	min	85.0	175.0	170.0	170.0	155.0	175.0	175.0	170.0	170.0	150.0	165.0		3,375	160.7
Stack Area	As	in ²	159.5	159.5	159.5	159.5	159.5	159.5	159.5	159.5	159.5	159.5	159.5	159.5		
Nozzle Area	An	in ²	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667		
Volume of condensed water	Vlc	ml	35.1	206.4	230.4	283.5	330.6	307.5	487.9	339.6	447.8	251.4	405.7	265.5		
Particulate sample weight-Total	mn	mg													125.45	
Oxygen	Atmos.	% O2	20.95	20.95	20.95	20.95	20.95	20.95	20.95	20.95	20.95	20.95	20.95	20.95		
Carbon Dioxide	Atmos.	% CO2	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03		
Molecular weight, Dry Stack	Md	lbm / lbmole	28.96	28.96	28.96	28.96	28.96	28.96	28.96	28.96	28.96	28.96	28.96	28.96		
Pressure, Absolute Stack	Ps	in Hg	30.60	30.60	30.60	30.60	30.70	30.70	30.70	30.70	30.70	30.70	30.70	30.40		
Pressure, avg across orifice	Po	in Hg	30.66	30.61	30.61	30.62	30.74	30.72	30.75	30.72	30.74	30.71	30.74	30.41		
Volume, Dry standard gas sample	Vm(std)	dscf	37.27	39.25	41.85	52.44	59.40	48.45	78.59	54.51	71.96	40.44	63.85	42.15	1,127.641	
Volume, Water Vapor	Vw(std)	scf	1.65	9.71	10.85	13.34	15.56	14.48	22.96	15.99	21.08	11.84	19.10	12.50	308.384	
Moisture, % Stack (EPA 4)	Bws(1)	%	4.24	19.84	20.58	20.29	20.76	23.00	22.61	22.68	22.65	22.64	23.02	22.87		21.39
Moisture, % Stack (Psychometry-Sat)	Bws(2)	%	6.77	18.32	20.32	20.98	20.48	24.15	23.84	24.71	21.68	24.12	24.79	23.14		22.47
Moisture, % Stack (Theoretical)	Bws(3)	%	na	na	na	na	na	na	na	na	na	na	na	na		
Moisture, % Stack (Psychometry)	Bws(4)	%	na	na	na	na	na	na	na	na	na	na	na	na		
Moisture, % Stack (Predicted)	Bws(5)	%	na	na	na	18.00	na	na	na	na	na	na	na	na		
Mole Fraction dry Gas	mfg		95.8%	81.7%	79.4%	79.7%	79.2%	77.0%	77.4%	77.3%	77.3%	77.4%	77.0%	77.1%		78.9%
Molecular weight, Wet Stack	Ms	lbm / lbmole	28.50	26.96	26.71	26.74	26.69	26.45	26.49	26.48	26.48	26.49	26.44	26.46		
Velocity, Stack gas	vs	fpm	243.0	55.5	68.3	77.3	96.0	70.2	116.7	82.5	99.3	58.0	108.1	65.2		87.4
Volumetric Flowrate, Actual	Qa	acf/min	269.1	61.4	75.7	85.6	106.3	77.7	129.2	91.4	110.0	64.2	119.7	72.2		96.8
Volumetric Flowrate, Dry Standard	Qsd	dscf/min	247.3	45.3	53.9	61.1	75.8	53.2	89.0	62.7	76.2	44.2	81.8	49.2		69.0
Percent Isokinetic	I	%	36.9	103.0	95.0	105.0	105.2	108.2	104.9	103.3	115.5	112.0	108.2	108.0		105.2
Grain Loading, Actual	cg	gr / dscf														0.0017
		mg / dscm														3.9
Particulate Mass Emissions	Ct	lbm / hr														0.0010
		gm / hr														0.46

Particulate Data Emissions 2 of 2

Client	Willamette Industries - OSU												16-Dec-98	Date
Source	Kiln Test No. 2 Cycle No. 2 Douglas Fir												drb	Operator
Location	Corvallis, OR												part_gas	File
Methods	EPA 1-4, ODEQ 5												mew	Analysist/QA
Definitions	Symbol	Units	12	13	14	15	16	17	18	19	20	21	Sum	Average
			East	West	East	West	East	West	East	West	East	West		Time Weight
Date			17-Dec	17-Dec	17-Dec	18-Dec	18-Dec	18-Dec	18-Dec	18-Dec	18-Dec	18-Dec		
Time, Starting			06:40	09:38	12:38	15:39	18:40	21:55	00:57	03:59	06:57	09:55		
Time, Ending			09:29	12:30	15:31	18:35	21:47	00:48	03:50	06:52	09:49	11:15		
Volume, Gas sample	Vm	dcf	42.250	62.363	44.993	81.509	47.237	84.586	44.257	68.485	39.279	23.054	1,126.354	
Temperature, Dry gas meter	Tm	°F	65.8	75.5	67.3	76.0	64.4	66.0	56.5	59.2	61.4	81.4		70.0
Temperature, Stack gas	Ts	°F	146.9	144.0	141.3	142.6	141.2	138.4	143.7	159.9	156.2	162.9		145.2
Pressure differential across orifice	dH	in H2O	0.190	0.444	0.248	0.651	0.208	0.738	0.191	0.500	0.183	0.260		
Average square root velocity pressure	dp ^{1/2}	in H2O ^{1/2}	0.018	0.028	0.019	0.033	0.018	0.033	0.017	0.028	0.018	0.025		
Diameter, Nozzle	Dn	in	0.9880	0.9880	0.9880	0.9880	0.9880	0.9880	0.9880	0.9880	0.9880	0.9880		
Pitot tube coefficient	Cp		0.8054	0.7901	0.8054	0.7901	0.8054	0.7901	0.8054	0.7901	0.8054	0.7901		
Dry gas meter calibration factor	Y		0.9773	0.9897	0.9773	0.9897	0.9773	0.9897	0.9773	0.9897	0.9773	0.9897		
Pressure, Barometric	Pbar	in Hg	30.40	30.40	30.40	30.40	30.40	30.40	30.40	30.40	30.40	30.40		
Pressure, Static Stack	Pg	in H2O	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00		
Time, Total sample	Ø	min	165.0	165.0	170.0	175.0	170.0	170.0	170.0	170.0	170.0	80.0	3,375	160.7
Stack Area	As	in ²	159.5	159.5	159.5	159.5	159.5	159.5	159.5	159.5	159.5	159.5		
Nozzle Area	An	in ²	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667	0.7667		
Volume of condensed water	Vlc	ml	265.5	287.5	196.3	371.7	205.4	375.7	199.4	658.2	419.7	246.4		
Particulate sample weight-Total	mn	mg											125.45	
Oxygen	Atmos.	% O2	20.95	20.95	20.95	20.95	20.95	20.95	20.95	20.95	20.95	20.95		
Carbon Dioxide	Atmos.	% CO2	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03		
Molecular weight, Dry Stack	Md	lbm / lbmole	28.96	28.96	28.96	28.96	28.96	28.96	28.96	28.96	28.96	28.96		
Pressure, Absolute Stack	Ps	in Hg	30.40	30.40	30.40	30.40	30.40	30.40	30.40	30.40	30.40	30.40		
Pressure, avg across orifice	Po	in Hg	30.41	30.43	30.42	30.45	30.42	30.45	30.41	30.44	30.41	30.42		
Volume, Dry standard gas sample	Vm(std)	dscf	42.15	61.89	44.77	80.86	47.25	85.53	44.94	70.12	39.52	22.62	1,127.641	
Volume, Water Vapor	Vw(std)	scf	12.50	13.53	9.24	17.49	9.67	17.68	9.38	30.98	19.76	11.60	308.384	
Moisture, % Stack (EPA 4)	Bws(1)	%	22.87	17.94	17.11	17.79	16.98	17.13	17.27	30.64	33.33	33.90		21.39
Moisture, % Stack (Psychometry-Sat)	Bws(2)	%	23.14	21.52	20.10	20.79	20.06	18.66	21.37	31.57	28.97	33.80		22.47
Moisture, % Stack (Theoretical)	Bws(3)	%	na	na	na	na	na	na	na	na	na	na		
Moisture, % Stack (Psychometry)	Bws(4)	%	na	na	na	na	na	na	na	na	na	na		
Moisture, % Stack (Predicted)	Bws(5)	%	na	na	na	na	na	na	na	na	30.00	na		
Mole Fraction dry Gas	mfg		77.1%	82.1%	82.9%	82.2%	83.0%	82.9%	82.7%	69.4%	71.0%	66.1%		78.9%
Molecular weight, Wet Stack	Ms	lbm / lbmole	26.46	27.00	27.09	27.02	27.10	27.09	27.07	25.61	25.79	25.25		
Velocity, Stack gas	vs	fpm	65.2	98.2	66.7	114.5	63.4	113.7	61.9	102.6	66.6	90.9		87.4
Volumetric Flowrate, Actual	Qa	acf/min	72.2	108.7	73.8	126.8	70.2	125.9	68.5	113.6	73.8	100.7		96.8
Volumetric Flowrate, Dry Standard	Qsd	dscf/min	49.2	79.2	54.6	92.8	52.0	93.5	50.4	68.2	45.6	57.3		69.0
Percent Isokinetic	I	%	108.0	98.5	100.4	103.6	111.2	111.9	109.2	125.8	106.0	102.6		105.2
Grain Loading, Actual	cg	gr / dscf												0.0017
		mg / dscm												3.9
Particulate Mass Emissions	Ct	lbm / hr												0.0010
		gm / hr												0.46

Sample Calculation Worksheet

Client/Source/Location WI/Cyc 1, Run4/OSU/East Stack Run # 4
 Date 12-14-98 Flow & Isokinetics

Constants	Value	Units	Constants	Value	Units
Pstd(1)	29.92129	inHg	MWc	12.011	lbm / lbmole
Pstd(2)	2116.22	lbf / ft ²	MWco2	44.010	lbm / lbmole
Tstd	527.67	°R	MWh2o	18.015	lbm / lbmole
R	1545.33	ft lbf / lbmol °R	MWno2	46.006	lbm / lbmole
C1	385.3211	ft ³ / lbmol	MWo2	31.999	lbm / lbmole
C2	816.5455	inHg in ² / °R ft ²	MWso2	64.063	lbm / lbmole
MWco	28.010	lbm / lbmole	MWn2+ar	28.154	lbm / lbmole
MWatm	28.965	lbm / lbmole	Kp	5129.4	ft / min [(inHg lbm/mole) / (°R inH2O)] ^1/2

Symbol	Units	Data Entry	Symbol	Units	Data Entry
Vm	dcf	61.636	Pg	in H2O	0
Tm	°F	76.1	Ø	min	17.5
Ts	°F	123.2	As	in ²	159.5
dH	in H2O	0.376	An	in ²	0.766
dp^1/2	in H2O^1/2	0.024	Vlc	ml	289.5
Dn	in	0.998	mn	mg	—
Cp		0.79	O2	% O2	20.95
Y		0.99	CO2	% CO2	0.03
Pbar	in Hg	30.9			

Definitions **Symbol** **Units** **Equations**

Molecular weight, Dry Stack Md lbm / lbmole [(1-(%O2/100)-(%CO2/100))(MWn2+ar)] + [(%O2/100) MWo2] + [(%CO2/100) MWco2]

$$Md = [1 - (0.2095) - (0.0003)] 28.15 + [(0.2095)(31.99)] + [(0.0003)(44.01)] = 28.96$$

Pressure, Absolute Stack Ps in Hg [Pbar+Pg/13.5955]

$$Ps = 30.90 + \frac{0}{13.6} = 30.90 \text{ inHg}$$

Pressure, avg across orifice Po in Hg [Pbar+dH/13.5955]

$$Po = 30.9 + \frac{0.376}{13.5955} = 30.93 \text{ inHg}$$

Volume, Dry standard gas sample Vm(std) dscf [Y Vm Tstd Po] / [Pstd(1) Tm (°R)]

$$Vm(std) = (0.99)(61.636)(527.67)(30.93) / (29.92129)(536) = 62.096$$

Volume, Water Vapor Vw(std) scf 0.04707 Vlc

$$Vw(std) = 0.04707(289.5) = 13.63 \text{ scf}$$

Moisture, % Stack (EPA 4) Bws(1) % 100 {Vw(std) / [Vw(std)+Vm(std)]}

$$Bws(1) = 100 [13.63 / (13.63 + 62.096)] = 18.00$$

* note this is over saturation, H₂O @ Sat. is used

Mole fraction gas mfg 1-(Bws/100)

$$mfg = 1 - (18/100) = 0.874$$

Sample Calculation Worksheet

Client/Source/Location WI/cycle 1 Run 4/OSU/East Stack Run # 4
 Date 12-14-98 Flow & Isokinetics

Definitions	Symbol	Units	Equations
Molecular weight, Wet Stack	M_s	lbm / lbmole	$[(M_d \text{ mfg}) + (M_{Wh2o} (1-\text{mfg}))]$
$M_s = [(28.96)(0.87) + (18.015)(1-.87)] = 27.54$			
Velocity, Stack gas	v_s	fpm	$K_p C_p dp^{1/2} [T_s(\text{abs}) / (P_s M_s)]^{1/2}$
$v_s = (5129.4)(0.74)(0.024) [(583.2)/(30.9)(27.54)]^{1/2} = 80.5 \text{ fpm}$			
Volumetric Flowrate, Actual	Q_a	acf/min	$[A_s v_s / 144]$
$Q_a = (159.5) 80.5 / 144 = 89.2 \text{ acf/min}$			
Volumetric Flowrate, Dry Standard	Q_{sd}	dscf/min	$[Q_a T_{std} \text{ mfg } P_s] / [P_{std}(1) T_s(\text{abs})]$
$Q_{sd} = (89.2)(527.7)(.874)(30.90) / (29.92)(583.2) = 72.86$			
Percent Isokinetic	I	%	$[C_2 T_s(\text{abs}) V_m(\text{std}) / (v_s P_s \text{ mfg } A_n \emptyset)]$
$I = (816.54)(583.2)(62.1) / (80.5)(30.9)(.874)(.766)(175) = 101.7$			
Grain Loading, Actual	cg	gr / dscf	$[15.432 \text{ mn} / V_m(\text{std}) 1,000]$
<p align="center">See total cycle emissions</p>			
Particulate Mass Emissions	C_t	lbm / hr	$[60 \text{ cg } Q_{sd} / 7,000]$

Sample Calculation Worksheet

Client/Source/Location WI / Kiln @ OSU - Total Cycle Emissions Run # Cyc 1
 Date 12-14-98

Constants	Value	Units	Constants	Value	Units
Pstd(1)	29.92129	inHg	MWc	12.011	lbm / lbmole
Pstd(2)	2116.22	lbf / ft ²	MWco2	44.010	lbm / lbmole
Tstd	527.67	°R	MWh2o	18.015	lbm / lbmole
R	1545.33	ft lbf / lbmol °R	MWno2	46.006	lbm / lbmole
C1	385.3211	ft ³ / lbmol	MWo2	31.999	lbm / lbmole
C2	816.5455	inHg in ³ / °R ft ³	MWso2	64.063	lbm / lbmole
MWco	28.010	lbm / lbmole	MWn2+ar	28.154	lbm / lbmole
MWatm	28.965	lbm / lbmole	Kp	5129.4	ft / min [(inHg lbm/mole) / (°R inH2O)] ^1/2

Symbol	Units	Data Entry	Symbol	Units	Data Entry
Vm	dscf	1030.9	Pg	in H2O	0
Tm	°F	70.5	Ø	min	3.415
Ts	°F	146.3	As	in ²	159.5
dH	in H2O	—	An	in ²	0.766
dp ^{1/2}	in H2O ^{1/2}	—	Vlc	ml	1
Dn	in	0.988	mn	mg	108.3
Cp		—	O2	% O2	20.95
Y		—	CO2	% CO2	0.03
Pbar	in Hg	—			

Definitions **Symbol** **Units** **Equations**

Molecular weight, Dry Stack Md lbm / lbmole [(1-(%O2/100)-(%CO2/100))(MWn2+ar)+ [(%O2/100) MWo2]+[(%CO2/100) MWco2]]

$$Md = [(1 - (20.95/100) - (0.03/100))(28.154)] + [(20.95/100) 31.999] + [(0.03/100) 44.01] = 28.96$$

Pressure, Absolute Stack Ps in Hg [Pbar+Pg/13.5955]
 See Calculation for Run 4

Pressure, avg across orifice Po in Hg [Pbar+dH/13.5955]

Volume, Dry standard gas sample Vm(std) dscf [Y Vm Tstd Po] / [Pstd(1) Tm (°R)]

Volume, Water Vapor Vw(std) scf 0.04707 Vlc

Moisture, % Stack (EPA 4) Bws(1) % 100 { Vw(std) / [Vw(std)+Vm(std)] }

Mole fraction gas mfg 1/(Bws/100)


Sample Calculation Worksheet

Client/Source/Location WI/Kiln @ OSU - Total Emissions Run # Cyl 1
 Date 12-14-98

Page 2

Definitions	Symbol	Units	Equations
Molecular weight, Wet Stack	Ms	lbm / lbmole	$[(M_d \text{ mfg}) + (M_{Wh2o} (1 - \text{mfg}))]$
<i>See Calculations for Run 4</i>			
Velocity, Stack gas	vs	ft/min	$K_p C_p d_p^{1/2} [T_s(\text{abs}) / (P_s M_s)]^{1/2}$
Volumetric Flowrate, Actual	Qa	acf/min	$[A_s v_s / 144]$
Volumetric Flowrate, Dry Standard	Qsd	dscf/min	$[Q_a T_{std} \text{ mfg } P_s] / [P_{std}(1) T_s(\text{abs})]$
Percent Isokinetic	I	%	$[C_2 T_s(\text{abs}) V_m(\text{std}) / (v_s P_s \text{ mfg } A_n \emptyset)]$
Grain Loading, Actual	cg	gr / dscf	$[15.432 \text{ mn} / V_m(\text{std}) 1,000]$
$C_g = (15.432)(108.3) / (1030.9)(1000) = 0.0016 \text{ gr/dscf}$			
Particulate Mass Emissions	Ct	lbm / hr	$[60 \text{ cg } Q_{sd} / 7,000]$
$C_t = (60)(0.0016)(60.3) / 7000 = 0.00083 \text{ lb}_m/\text{hr}$			

Field Data Sheet



 Date: 12-14-98

 Test Method: 7

 Concurrent Testing: 25A

 Run #: West Cycle 1

 Operator: DRB Support

 Temperature, Am (In): 38

 Pressure, Bar (In): 30.9

 Pressure, Static (Inlet): 0

Client/Plant/Location: OSU Cycle 1

 Probe: 3-2 Cp 80537 Heat Set 250

 Pilot: Prefest in in/inh

 Leak Check: Post 4 in 0 in/inh

 Nozzle: 9880

 Sample Flux: 3 Heat Set 250

 Meter Flux: 7 d(kg) Y

 Meter: Prefest 0.005 cfm 14 in/lb

 Leak Check: Post 0.00 cfm 10 in/lb

 Moisture: 10-20 Tdb


Stack Diagram

Filters: 98m-283 98s-51 Cyclonic Hesse 2

Test No	Sample No	Flow Rate (ft³)	Flow Rate (m³)	Velocity (ft/s)	Velocity (m/s)	Pressure (in)	Pressure (mm)	Temp (In)	Temp (Out)	Temp (In)	Temp (Out)	Temp (In)	Temp (Out)	Temp (In)	Temp (Out)	Temp (In)	Temp (Out)
1	5		852.6m	328.15													
1	10			322.950													
2	15			335.97													
2	20																
3	25																
3	30																
4	35			351.995													
4	40	937		356.740													
5	45																
5	50																
6	55			368.901													
6	60	957		372.62													
6	65																
6	70																
5	75	1012		388.240													

Notes:

Field Data Sheet



 Date 12-14-98

 Test Method 7

 Concurrent Testing 25A

 Run # 2 East Cycle

 Operator DRB Support

 Temperature, Am (T_a) 40

 Pressure, Bar (P_b) 30.9

 Pressure, Static (P_{stat}) 0

Client/Plant/Locallion: OSU Cycle 1

 Probe 3-1 Cp .79 Heat Set 250

 Pilot Prefest in in/inh

 Leak Check Post in in/inh

 Nozzle .988

 Sample Box 2 Heat Set 250

 Meter Box 4 dl(g) Y

 Meter Prefest 0.012 cfm 14 full

 Leak Check Post cfm full

 Moisture 15

Stack Diagram
Cyclic Flow?

Filter	Sample Time (min)	Flow Rate (l/min)	Reading (Vol)	Calculated Flow (l/min)	Filter Pressure (PSI)	Moisture (PSI)	Temp (T _a) (°F)	Temp (T _{in}) (°F)	Temp (T _{out}) (°F)	Temp (T _{in}) (°F)	Temp (T _{out}) (°F)	Temp (T _{in}) (°F)	Temp (T _{out}) (°F)	Temp (T _{in}) (°F)	Temp (T _{out}) (°F)	Temp (T _{in}) (°F)	Temp (T _{out}) (°F)	
		1026	999	939														
1	5		2.651	.0006		0.5	109	50	47	253	244	39						2
1				.0004		.5												
2																		
2																		
3	20	1100	8.185	.0003	.199	0.2	125	61	59	250	245	45						2
3	25	1105		.0003		.2	121	64	59	256	250	45						2
4	30																	
4	35		11.85	.0003		.2	116	68	63	257	251	47						2
5	40			.0004	26	.26	116	68	63	256	251	47						2
5	45																	
6	50																	
6	55		17.660	.0003		.26	142	75	68	255	251	47						2
6	60		18.775	.0003		.16	140	76	69	254	251	48						2
6	65			.0003		.16	144	77	71	255	251	48						2
5	70		21.095	.0003		.16	142	79	72	254	251	48						2
5	75		22.22			.16	142	80	73	254	251	48						2
4	80		23.37	.0002		.16	136	82	77	255	251	48						2
4	85		24.444	.0002	.115	.12	135	82	77	254	252	49						2
3	90		25.39	.0003		.12	134	82	77	254	250	49						2
3	95		26.48	.0007	.40	.40	127	83	78	256	251	47						2
2	100			.0005	.29	.29	127	84	79	234	251	47						2
2	105		30.21	.0004	.23	.23	138	81	80	256	252	50						2
1	110		31.87	.0004		.23	142	87	81	256	252	50						2
1	115		32.87	.0003	.17	.17	142	87	82	257	251	50						2
1	120		33.864	.0003		.17	142	87	82	255	251	50						2

Kiln went down

Recal SUM

Notes:

Field Data Sheet



Date 12-14-98
 Test Method 47
 Concurrent Testing 25A
 Run # 2 cont
 Operator PRB Support
 Temperature, Am (Ta) 45
 Pressure, Bar (Pb) 30.8
 Pressure, Static (Pstat) 0

Client/Plant/Location: OSU East Cycle

Probe 3-1 Cp Heat Set °F

Pitot Pretest in in/min
 Leak Check Post 3 in 0.0 in/min

Nozzle 988

Sample Box 2 Heat Set 250 °F

Meter Box 4 dH@ 1.768 Y .989

Meter Pretest cfm inHg
 Leak Check Post 0.005 cfm 7 inHg

Stack Diagram

Filters

Cyclonic Flow ?

Moisture



Tdb

Twb

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cfm (V/m)	Velocity Head inH ₂ O (dPa)	Orifice Pressure inH ₂ O DESIRED	Orifice Pressure inH ₂ O ACTUAL (dH)	STACK	METER Inlet/Avg	METER Outlet	PROBE	OVEN Filter	IMPINGER Outlet	AUX	Pump Vacuum
							°F (Ta)	°F (Tm-in)	°F (Tm-out)	°F (Tp)	°F (To)	°F (Ti)	°F (Tx)	InHg (Pv)
		1249	33.864				Amb:	Amb:	Amb:	Amb:	Amb:	Amb:		
1	5		34.985	.0001		0.06	138	84	83	257	253	54		5
2	10		35.682	.0001		.06	139	85	83	257	251	55		1
3	15	1304	36.645	.0002	.115	.12	140	85	83	257	252	55		2
4	20			.0003	.172	.17	140	86	84	257	251	55		2
5	25		38.77	.0001		.06	140	86	84	256	252	57		2
6	30		39.555	.0002	.115	.12	140	86	84	258	252	56		2
7	35		40.590	.0002		.12	141	87	84	253	253	54		2
8	40	1329	41.77	.0003	.17	.17	141	87	85	256	250	55		2
9	45		42.91	.0003		.17	142	87	85	258	252	56		2
10	50		44.459	.0005	.287	.29	142	88	85	255	250	55		3
11	55	1344	46.321	.0005		.29	143	88	85	255	253	55		3
12	60	1349	47.436	.0004		.23	142	89	86	254	250	55		3
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														

Notes:

Field Data Sheet

	orizon		engineering
Date	12-14-98		
Test Method	7		
Concurrent Testing	25A		
Run #	3 West Cycle		
Operator	PRB Support		
Temperature, Am (Ta)	45		
Pressure, Bar (Pb)	30.9		
Pressure, Static (Pstat)	0		

Client/Plant/Location : OSU West Cycle			
Probe	3-2 Cp 180	Heat Set	250 °F
Pilot	Pretest	in	in/min
Leak Check	Post	in	in/min
Nozzle	988"		
Sample Box	3	Heat Set	5 °F
Meter Box	7	dH@	1.75 Y
Meter	Pretest	0.005 cfm	14 inHg
Leak Check	Post	cfm	inHg

Stack Diagram

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head inH ₂ O (dPs)	Orifice Pressure inH ₂ O DESIRED	Orifice Pressure inH ₂ O ACTUAL (dH)	STACK		METER		PROBE		OVER Filter		IMPINGER		AUX (Tx)	Pump Vacuum inHg (Pv)
							°F (Ts)	Amb:	Inlet/Ave °F (Tm-in)	Amb:	Outlet °F (Tm-out)	Amb:	°F (Tp)	Amb:	°F (To)	Amb:		
		1353	383.598															
1	5		386.908	.0027	.55	1.55	143	70	69	256	256	49					8	
2	10		—	.0032		1.6												
3	15		393.802	.0020	1.09	1.1	144	71	69	261	258	49					6 1/2	
4	20		—	.0024	1.32	1.3	144	71	69	261	257	51					7	
5	25		—	.0024		1.3	144	74	70	262	258	52					7	
6	30		403.65	.0022	1.21	1.2	144	75	70	261	258	52					7	
7	35		407.20	.0021	1.15	1.15	144	75	70	262	258	54					7	
8	40		409.790	.0022	1.21	1.2	144	75	71	261	257	55					7	
9	45			.0024	1.32	1.3	144	75	71	262	258	57					7	
10	50		416.621	.0006		1.25	144											
11	55		—	.0002	.11	.11	144	75	71	261	257	59					2	
12	60		418.750	.0006	.33	.33	144											
13	65		420.475	.0007		.36	144	74	71	263	258	58					2	
14	70		422.075	.0008	.44	.44	144	73	71	262	258	59					2	
15	75			.0005	.27	.27												
16	80					.31												
17	85		Recal Sum			.1												
18	90					↓												
19	95		430.395	.0007		.31	145	71	69	264	258	67					2	
20	100		432.264	.0007	.38	.4	144	71	69	264	257	65					2	
21	105		434.179	.0006		.4	145	70	69	261	259	65						
22	110		435.830	.0006	.33	.33	144	77	69	263	257	56					4	
23	115		437.32	.0005	.27	.27	145	70	68	263	257	55					3	
24	120	1353	439.050	.0006		.33	144	70	68	265	258	55					4	
25																		

Notes:

Field Data Sheet

	orizon engineering
Date	12-14-98
Test Method	7
Concurrent Testing	25A
Run #	3 cont cycl
Operator	JDF Support DRB
Temperature, Am (Ta)	45
Pressure, Bar (Pb)	30.9
Pressure, Static (Pstal)	0
Filters	90M-283 985-51

Client/Plant/Location : OSU/west/cycl			
Probe	3-2 Cp	Heat Set	250 °F
Pitot	Pretest	in	in/min
Leak Check	Post	in	0 in/min
Nozzle	.988		
Sample Box	3	Heat Set	°F
Meter Box	7 dH@	Y	
Meter	Pretest	cin	inHg
Leak Check	Post	.002 cin	5 inHg
Moisture	20	Tdb	Twb

Stack Diagram

Cyclonic Flow?

Transverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK °F (Ts)	METER Inlet/Avg °F (Tm-in)	METER Outlet °F (Tm-out)	PROBE °F (Tp)	OVER Filter °F (To)	IMPINGER Outlet °F (Ti)	AUX °F (Tx)	Pump Vacuum inHg (Pv)
6	5	1604	439.050	.0003	.166	.17								
6	10	1609	441.44											
5	15	1614	442.60	.0002	.11	.11	144	69	68	264	258	54		3.0
5	20	1619	443.24	.0001	.05	.05	144	69	68	264	257	54		2.5
4	25	1624	444.58	.0004	.22	.22	144	69	68	264	258	54		3.0
4	30	1629	446.01	.0004	.22	.22	144	69	68	264	257	54		3.0
3	35	1634	446.75	.0001	.05	.05	144	68	68	264	258	55		2.5
3	40	1639	447.44	.0001	.05	.05	144	68	67	266	258	57		2.5
2	45	1644	448.524	.0002	.11	.11	144	68	67	265	257	57		3.0
10														
11														
12														
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														

Notes:

Field Data Sheet



Date 12-14-98
 Test Method ODERM7
 Concurrent Testing EPA M25K
 Run # 4 East Cycle
 Operator SDF Support
 Temperature, Am (Ta) 40
 Pressure, Bar (Pb) 30.9
 Pressure, Static (Pstat) 0

Stack Diagram

Filters 98M-280, 98J-52 Cyclonic Flow? NO

Client/Plant/Location: OSU/Run 4/East/Cycle 1
 Probe 3-1 Cp .79 Heat Set 250 °F
 Pitot Pretest in in/min
 Leak Check Post in in/min
 Nozzle .988
 Sample Box Z Heat Set 250 °F
 Meter Box 4 dH@ 1.77 Y .99
 Meter Pretest 0.002 cfm 12 inHg
 Leak Check Post cfm inHg

Moisture 26 Tdb NA Twb NA

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure ACTUAL (dH)	STACK	METER Inlet/Avg	METER Outlet	PROBE	OVER Filter	IMPINGER Outlet	AUX	Pump Vacuum
							°F (Ts)	°F (Tm-in)	°F (Tm-out)	°F (Tp)	°F (To)	°F (Ti)	°F (Tx)	inHg (Pv)
		1655	047.67											
1	5	1700		.0019	1.04	1.05	89	63	65	258	249	50		5.5
2	10	1705												
2	15	1710												
2	20	1715	059.18	.0016	.55	.55	100	67	63	252	249	61		4.0
3	25	1720	061.30	.0008	.47	.47	135	68	63	257	249	62		3.5
3	30	1725	063.28	.0004	.24	.24	134	69	64	257	248	59		2.5
4	35	1730	064.58	.0001	.06	.06	135	68	65	255	248	53		1.5
4	40	1735	065.19	.0003	.17	.17	137	69	65	256	248	51		2.0
5	45	1740	066.24	.0003	.17	.17	136	69	65	257	248	50		2.0
5	50	1745	066.92	.0001	.06	.06	133	70	66	257	247	51		1.5
6	55	1750	068.06	.0003	.17	.17	142	71	67	257	248	52		2.0
4	60	1755	069.51	.0005	.28	.28	142	74	69	257	248	56		2.5
6	65	1800	070.64	.0003	.17	.17	143	75	69	256	253	55		2.0
6	70	1805	072.10	.0005	.28	.28	143	77	70	258	249	57		2.5
5	75	1810	073.44	.0004	.24	.24	143	78	71	257	248	58		2.5
5	80	1815	074.78	.0004	.24	.24	143	78	72	258	248	61		2.5
4	85	1820	076.10	.0004	.24	.24	143	79	72	258	247	64		2.5
4	90	1825	076.93	.0002	.11	.11	144	79	73	258	247	65		2.0
3	95	1830	077.79	.0002	.11	.11	143	79	74	258	247	58		2.0
3	100	1835	078.63	.0002	.11	.11	143	80	75	257	247	48		2.0
2	105	1840	080.59	.0009	.50	.50	103	80	75	257	248	47		3.5
2	110	1845	082.92	.0011	.65	.65	103	82	77	257	248	49		4.5
1	115	1850	084.88	.0008	.48	.48	108	84	77	257	248	48		4.0
1	120	1855	086.84	.0008	.49	.48	107	85	78	255	247	45		4.0
23														

Notes:

Field Data Sheet

	arizon		ngineering
Date	12-14-98		
Test Method	PDEPA M7		
Concurrent Testing	ZSA		
Run #	84		
Operator	JDF Support		
Temperature, Am (Ta)	40		
Pressure, Bar (Pb)	30.9		
Pressure, Static (Pstat)	0		



Client/Plant/Location : OSU/R4/ESM/cycle 1			
Probe	3-1 Cp .79	Heat Set	250 °F
Pitot	Pretest	in	in/min
Leak Check	Post	in	in/min
Nozzle	.988		
Sample Box	2	Heat Set	250 °F
Meter Box	4 dH@ 1.77	Y	.99
Meter	Pretest	cfm	inHg
Leak Check	Post .005	cfm	3

Stack Diagram

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vmr)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK		METER	METER	PROBE	OVEN	IMPINGER	AUX	Pump
							ψ (Ts)	ψ (Tm-in)	ψ (Tm-out)	ψ (Tp)	ψ (To)	ψ (Ti)	ψ (Tx)	inHg (Py)	
1	125	1900	088.81	.0008	.48	.48	109	86	79	255	246	45		4.0	
1	130	1905	091.21	.0011	.66	.66	108	86	78	256	248	48		5.0	
2	135	1910	093.31	.0009	.54	.54	114	87	80	257	248	50		4.5	
2	140	1915	095.13	.0007	.42	.42	112	87	80	256	248	50		3.5	
3	145	1920	097.29	.0009	.54	.54	112	86	81	257	248	52		4.0	
3	150	1925	099.42	.0009	.54	.54	111	87	81	255	251	52		4.0	
4	155	1930	101.83	.0012	.73	.73	110	87	81	256	245	54		5.0	
4	160	1935	103.81	.0008	.48	.48	111	88	81	256	248	57		4.0	
5	165	1940	105.81	.0008	.48	.48	108	88	82	256	246	56		4.0	
5	170	1945	107.29	.0004	.24	.24	108	88	82	256	249	57		3.0	
6	175	1950	109.306	.0008	.48	.48	109	87	82	256	248	58		4.0	
12															
13															
14															
15															
16															
17															
18															
19															
20															
21															
22															
23															
24															
25															

Notes:

Field Data Sheet

	orizon		ngineering
Date	12-14-98		
Test Method	OPER 7		
Concurrent Testing	RPA 2SA		
Run #	5		
Operator	JPF Support		
Temperature, Am (Ta)	40		
Pressure, Bar (Pb)	30.9		
Pressure, Static (Pstat)	0		
Filters	98M-293, 98S-57		

<i>West</i> Client/Plant/Location: OSU cycle 1 Run # 5			
Probe	3-2 Cp	Heat Set	250 °F
Pitot	Pretest	in	in/min
Leak Check	Post	in	in/min
Nozzle	.988		
Sample Box	3	Heat Set	250 °F
Meter Box	7 dH@	Y	
Meter	Pretest 0.00 cfm	10	inHg
Leak Check	Post	cfm	inHg
Moisture	20	Tdb	NA
		Twb	NA

Stack Diagram

Cyclonic Flow? *NO*

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (V/m)	Velocity Head inH2O (dPa)	Orifice Pressure inH2O DESIRED	Orifice Pressure ACTUAL (dH)	STACK °F (Ts)	METER	METER	PROBE	OVEN	IMPINGER	AUX	Pump
								Inlet/Avg °F (Tm-in)	Outlet °F (Tm-out)	°F (Tp)	Fiter °F (To)	Outlet °F (Ti)	°F (Tx)	Vacuum inHg (Pv)
		1955	448.801											
1	5	2000	41	.0029	1.76	1.75	128	65	65	264	260	55		6.0
2	10	2005	<i>JCM BIAS</i>											
2	15	2010												
2	20	2015	463.31											
3	25	2020	465.19	.0007	.42	.42	138	68	64	264	257	66		3.0
3	30	2025	466.46	.0003	.18	.18	141	68	65	263	258	66		2.5
4	35	2030	468.22	.0006	.36	.36	138	68	65	261	257	65		3.0
4	40	2035	469.83	.0005	.30	.30	139	68	65	261	257	60		3.0
5	45	2040	471.34	.0005	.28	.28	139	68	65	263	258	61		3.0
5	50	2045	472.65	.0003	.17	.17	139	69	66	264	259	61		2.5
6	55	2050	474.40	.0006	.34	.34	140	69	66	263	258	61		3.0
6	60	2055	476.14	.0006	.34	.34	140	69	66	261	258	64		3.0
6	65	2100	477.57	.0005	.28	.28	140	70	66	263	257	65		3.0
6	70	2105	478.71	.0003	.17	.17	137	70	67	264	258	63		2.5
5	75	2110	480.67	.0008	.45	.45	140	70	68	265	259	63		4.0
5	80	2115	482.51	.0007	.40	.40	140	71	68	264	258	68		3.5
5	85	2220	484.32	.0007	.40	.40	140	71	68	263	257	61		3.5
4	90	2125	485.79	.0004	.27	.23	140	71	68	256	257	57		3.0
3	95	2130	487.81	.0008	.45	.45	136	71	68	264	256	54		3.5
3	100	2135	489.58	.0006	.34	.34	141	71	68	257	257	55		3.0
2	105	2140	491.12	.0006	.34	.34	136	71	69	262	257	54		3.0
2	110	2145	492.73	.0006	.34	.34	140	71	69	267	258	55		3.0
1	115	2150	494.24	.0005	.28	.28	141	71	69	254	258	53		3.0
1	120	2155	495.72	.0005	.28	.28	141	71	69	263	257	54		3.0
25														

Notes: The MZSA probe was not moved to the west stack until ~ 2200 - two hours of lost data

Field Data Sheet



Date 12-14-98
 Test Method OPEQ 7
 Concurrent Testing EPA 25A
 Run # 5
 Operator SDF Support
 Temperature, Am (Ta) 40
 Pressure, Bar (Pb) 30.9
 Pressure, Static (Pstat) 0
 Filters 98M-283, 98S-51

Stack Diagram

Cyclonic Flow? NO

Client/Plant/Location : SSU / R5 / Cycle 1 / West
 Probe 3-2 Cp Heat Set 250 °F
 Pitot Pretest in in/min
 Leak Check Post in in/min
 Nozzle .988
 Sample Box 3 Heat Set 250 °F
 Meter Box 7 dH@ Y
 Meter Pretest cfm inHg
 Leak Check Post .008 cfm 8 inHg
 Moisture 20 Tdb NA Twb NA

Trienco Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading scf (Vm)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK	METER Inlet/Avg	METER Outlet	PROBE	OVEN Filter	IMPINGER	AUX	Pump Vacuum
							°F (Ts)	°F (Tm-in)	°F (Tm-out)	°F (Tp)	°F (To)	°F (Ti)	°F (Tx)	inHg (Pv)
1	125	2200	497.28	.0005	.28	.28	141	71	69	264	257	56		3.0
2	130	2205	499.04	.0006	.34	.34	142	71	69	264	258	57		3.5
3	135	2210	500.45	.0004	.23	.23	142	71	69	263	258	61		3.0
4	140	2215	501.56	.0003	.17	.17	142	71	69	263	257	60		2.5
5	145	2220	502.50	.0002	.11	.11	137	71	69	264	256	59		2.5
6	150	2225	503.46	.0002	.11	.11	138	70	69	264	257	57		2.5
7	155	2230	504.92	.0004	.23	.23	141	70	69	255	257	57		3.5
8	160	2235	506.40	.0004	.23	.23	144	70	69	263	257	62		3.5
9	165	2240	507.97	.0005	.28	.28	140	71	69	263	257	62		3.5
10	170	2245	509.45	.0004	.23	.23	140	71	69	263	257	60		3.0
11	175	2250	510.965	.0005	.28	.28	140	71	68	263	257	61		3.5
12	180	2255
13		
14		
15		
16		
17		
18		
19		
20		
21		
22		
23		
24		
25		

Notes:

Field Data Sheet



Date 12/14/98
 Test Method OPEM 7
 Concurrent Testing 25A
 Run # 6
 Operator CDK Support
 Temperature, Am (Ta) 35
 Pressure, Bar (Pb) _____
 Pressure, Static (Pstat) 0

Client/Plant/Location : OSU East York

Probe 3-1 Cp 79 Heat Set 250 °F
 Pilot Pretest in in/min
 Leak Check Post in in/min

Nozzle _____
 Sample Box _____ Heat Set 250 °F

Meter Box 4 dH@ _____ Y
 Meter Pretest .005 cfm 10 inHg
 Leak Check Post .003 cfm 10 inHg

Filters 98M-250, 98S-52



Stack Diagram
Cyclonic Flow ?

Moisture Tdb Twb

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK	METER Inlet/Avg	METER Outlet	PROBE	OVEN Filter	IMPINGER Outlet	AUX	Pump Vacuum
							°F (Ts)	°F (Tm-in)	°F (Tm-out)	°F (Tp)	°F (To)	°F (Ti)	°F (Tx)	inHg (Pv)
		2255	109.710											
1	5	2300	112.27	.0019	1.08	1.1	82	67	67	258	250	53		9.0
2	10	2305	112	.0002	.11	.11	116	68	66	257	250	50		3.0
3	15	2310	114.15	.0007	.40	.40	SUM	B)	A5					
4	20	2315	115.95	.0007	.40	.40	134	71	68	255	250	53		6.0
5	25	2320	117.41	.0005	.28	.28	123	73	69	256	248	52		4.5
6	30	2325	118.72	.0004	.23	.23	121	74	70	256	249	49		4.0
7	35	2330	120.20	.0005	.28	.28	140	73	68	256	248	49		4.5
8	40	2335	121.54	.0004	.23	.23	147	74	69	256	248	56		4.0
9	45	2340	123.31	.0007	.40	.40	148	75	70	256	250	56		5.0
10	50	2345	124.79	.0005	.28	.28	148	76	71	256	251	59		4.0
11	55	2350	126.21	.0006	.34	.34	148	76	71	254	247	56		4.5
12	60	2355	128.25	.0006	.34	.34	148	77	72	255	248	56		4.5
13	65	2400	129.98	.0007	.40	.40	148	78	72	256	253	58		5
14	70		131.83	.0007	.40	.40	148	78	72	255	252	60		5
15	75		133.23	.0004	.23	.23	148	78	73	256	253	62		3
16	80		134.96	.0006	.34	.34	148	78	73	256	251	55		4
17	85		136.72	.0006	.34	.34	148	79	74	254	252	49		4
18	90		138.51	.0006	.34	.34	148	78	74	255	252	51		4
19	95		140.29	.0007	.40	.40	147	80	75	255	253	53		4
20	100		141.92	.0005	.28	.28	148	80	75	256	252	55		3
21	105		143.61	.0007	.40	.40	148	80	75	255	252	55		5
22	110		145.50	.0007	.40	.40	148	81	75	256	252	57		5
23	115		147.41	.0006	.40	.40	148	80	75	255	253	53		5
24	120	1256	149.403	.0006	.40	.40	148	80	75	255	253	59		5
25														

Notes:

Field Data Sheet

	orizon		engineering
Date	12/15/92		
Test Method	7		
Concurrent Testing	25A		
Run #	6		
Operator	C.D. Support		
Temperature, Am (Ta)	35		
Pressure, Bar (Pb)			
Pressure, Static (Pstat)	0		

Client/Plant/Location : OSU East Cycle			
Probe	Cp	Heat Set 250 of	
Pilot	Pretest	in	in/min
Leak Check	Post	4 in C	in/min
Nozzle			
Sample Box	Heat Set 250 of		
Meter Box	dH@ 1.76899 Y, 98968		
Meter	Pretest	cfm	inHg
Leak Check	Post	cfm	inHg

Stack Diagram

Filters 98M-250, 98S-52 Cyclonic Flow ?

Moisture Tdb Twb

Trevco Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading coil (V/m)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK	METER Inlet/Avg	METER Outlet	PROBE	OVEN Filter	IMPINGER Outlet	AUX	Pump Vacuum
							°F (Ts)	°F (Tm-in)	°F (Tm-out)	°F (Tp)	°F (To)	°F (Ti)	°F (Tx)	inHg (Pv)
1	5	1258	149.403	.0005	.28	.28	144	78	75	257	255	56		3
2	10		152.05	.0003	.1709	.17	142	79	75	255	254	58		3
3	15		153.17	.0003	.17	.17	142	78	74	255	254	56		3
4	20		154.10	.0002	.1136	.11	142	79	75	257	253	56		2
5	25		155.06	.0002	.11	.11	148	79	75	257	253	51		2
6	30		156.22	.0003	.17	.17	148	78	75	256	253	46		3
7	35		157.17	.0002	.11	.11	147	78	75	252	254	53		2
8	40		158.11	.0002	.11	.11	142	78	75	258	252	53		2
9	45	144	159.051	.0002	.11	.11	142	78	75	257	253	52		2
10	50	
11	55	
12	60	
13		
14		
15		
16		
17		
18		
19		
20		
21		
22		
23		
24		
25		

Notes:

Field Data Sheet

	orizon engineering
Date	12/15/98
Test Method	7
Concurrent Testing	25A
Run #	7
Operator	CDB Support
Temperature, Am (Ta)	40
Pressure, Bar (Pb)	
Pressure, Static (Pstat)	0

Chem/Plant/Location: OSU WEST Cycle 1			
Probe	3-2 Cp	20537	Heat Set 250
Pilot	Pretest	in	in/in
Leak Check	Post	in	in/in
Nozzle	1988		
Sample Flux	Heat Set 250		
Meter Flux	7 dl/hg	1.25783	V. 97229
Meter	Pretest	0	cfm 1.5
Leak Check	Post		cfm

Stack Diagram

Reverse Total Number	Sampling Time (min)	Stack Temp (Tst)	Dry Gas Flow Reading (Vol)	Volume Flow (M³)	Water Vapor (M³)	Oxygen (M³)	CO (M³)	CO2 (M³)	SO2 (M³)	NOx (M³)	Moisture		Tdb		Twb		AUX	Tm	
											W (lb)	(lb/h)	W (lb)	(lb/h)	W (lb)	(lb/h)			W (lb)
		156	511.058																
1	5		512.40	.0003	.1704	.17	138	62	62	225	230	46						8	
1	10			.0003	.17	.17	147	62	61	258	242	50							
2	15																		
2	20		517.05	.0007	.3977	.40	149	61	61	301	252	46						8	
3	25		519.02	.0003	.1704	.17	149	61	61	301	252	46						8	
3	30		520.52	.0004	.2273	.23	149	63	61	273	252	44						8	
4	35		521.91	.0004	.23	.23	149	64	62	275	252	44						6	
4	40		523.49	.0004	.23	.23	149	65	62	276	252	44						5	
5	45		524.38	.0002	.1136	.11	149	65	63	277	253	46						3	
5	50		525.68	.0003	.1704	.17	149	66	63	276	252	47						5	
6	55		526.97	.0003	.1704	.17	149	66	63	275	252	47						5	
6	60		527.97	.0002	.11	.11	149	67	64	276	254	47						4	
1	65		529.17	.0003	.1704	.17	149	67	63	278	253	52						5	
1	70		530.51	.0003	.17	.17	149	68	65	276	254	54						5	
2	75		532.02	.0004	.2273	.23	149	68	66	275	251	51						5	
2	80		533.22	.0003	.17	.17	149	69	66	275	257	52						4	
3	85		534.34	.0003	.17	.17	150	69	66	276	254	53						4	
3	90	326	535.61	.0003	.17	.17	149	69	66	277	254	54						4	
1	5	329	536.77	.0003	.17	.17	149	69	68	222	250	59						4	
1	10		538.27	.0004	.23	.23	150	69	67	277	252	52						4	
2	15			.0002	.11	.11	150	69	68	276	252	54						3	
2	20		540.64	.0003	.17	.17	149	69	68	276	252	56						4	
3	25		542.00	.0002	.11	.11	149	69	68	276	254	59						4	
3	30		543.04	.0002	.11	.11	150	69	68	276	254	60						4	

Outlet Port

East Port

Notes:

Field Data Sheet

Date	12/15/98
Test Method	ODEQ 7
Concurrent Testing	
Run #	7
Operator	Support
Temperature, Air	(T _a)
Pressure, Bar	(P _b)
Pressure, Static	(P _{stat})

Client/Plant/Location: OSU Wagon			
Probe	Cp	Heat Set	
Pilot	Pretest	in	in/in
Leak Check	Post	4 in 0	in/in
Nozzle			
Sample Box	Heat Set		
Meter Box	dH(q)	Y	
Meter	Pretest	cfm	in/l
Leak Check	Post	005 cfm 10	in/l

Stack Diagram

Filters			Cyclonic Flow?			Moisture		T ₁ b		T ₂ b		ABX	F _{vac} in/lb (P)
Test Point Number	Sampling Time min (dt)	Check Hour (12:00)	Dry Gas Flow Residual cfm (V _{in})	Velocity ft/min (V _{in})	Residual Residual inches (H _{in})	Residual Residual inches (H _{in})	SLASH (%) Amb:	WATER in/100lb (%) Amb:	FRONT Droplet (%) Amb:	OVER Filter (%) Amb:	IMPINGER Droplet (%) Amb:		
			543.04										
4	35		---	.0002	.11	.11	150	69	68	277	253	58	4
4	40		545.00	.0002	.11	.11	149	69	68	276	251	60	4
5	45		545.99	.0002	.11	.11	149	69	68	276	252	61	4
5	50		547.46	.0004	.27	.23	149	70	68	276	252	62	5
6	55		---	.0003	.17	.17	149	70	68	276	253	64	5
6	00		549.85	.0002	.11	.11	149	71	68	276	253	64	5
1	65		550.92	.0002	.11	.11	149	70	69	278	254	63	4
1	70		551.98	.0002	.11	.11	149	70	69	278	253	63	4
2	75	445	553.043	.0002	.11	.11	149	71	69	276	252	63	4
2	80												
3	85												
3	00												
4													
4													
5													
5													
6													
6													
7													
7													
8													
8													
9													
9													
10													
10													
11													
11													
12													
12													
13													
13													

Notes:

Field Data Sheet

Date	12/15/98
Test Method	MT
Concurrent Testing	2SA
Run #	8
Operator	CDB Support
Temperature, Am (T _a)	48
Pressure, Bar (P _b)	
Pressure, Static (P _{stat})	0

Client/Plant/Location: OSU East Cycle 1			
Probe	3-1	Cp	.79
		Heat Set	2.50
Pilot	Pretest	in	in/in
Leak Check	Post	in	in/in
Nozzle: 988			
Sample Box		Heat Set 2.50	
Meter Box	4	dI(0)	Y .98960
Meter	Pretest	0	cfm 1.5
Leak Check	Post	cfm	in/I

Stack Diagram

Inlet Probe Number	Sampling Time min (dt)	Stack Flow (ft ³ /s)	Dry Gas Flow (ft ³ /s)	Velocity (ft/s)	O ₂ (%)	CO (%)	Moisture		T _{db}		T _{wb}		AUX	Face Velocity (ft/s)
							W _g (%)	W _a (%)	Temp (T _{db})	Temp (T _{wb})	Temp (T _{db})	Temp (T _{wb})		
		457	159.315											
1	5		161.48	.0009	.5113	.51	136	69	68	253	254	46		15
1	10			.0003	.1704	.17	144	68	68	253	254	45		6
2	15		163.99											
2	20		164.93	.0002	.1136	.11	147	70	68	248	252	42		4
3	25		165.99	.0002	.1136	.11	147	71	69	248	254	42		4
3	30		167.23	.0004	.2273	.23	147	73	69	248	253	42		6
4	35		168.60	.0004	.2273	.23	148	73	69	248	253	43		6
4	40		169.76	.0003	.1704	.17	147	74	70	248	254	43		5
5	45		170.95	.0003	.1704	.17	147	75	71	248	253	44		5
5	50		172.15	.0003	.1704	.17	147	76	72	248	254	46		5
6	55		173.34	.0004	.2273	.23	148	76	72	249	254	47		5
6	60		174.55	.0003	.1704	.17	147	77	73	248	253	46		5
1	65		175.68	.0003	.1704	.17	147	77	73	248	251	47		5
1	70		176.66	.0002	.11	.11	147	78	74	248	253	47		4
2	75		178.98	.0004	.2273	.23	148	77	74	249	253	48		5
2	80		179.51	.0005	.2841	.28	148	78	74	250	255	51		6
3	85		181.07	.0005	.2841	.28	148	79	75	248	253	53		6
3	90		182.60	.0005	.28	.28	148	79	75	248	255	53		6
4	95		184.13	.0004	.23	.23	148	80	76	249	253	55		5
4	100		185.69	.0005	.28	.28	148	80	76	248	254	57		6
5	105		187.55	.0006	.3409	.34	148	80	76	247	253	60		7
5	110		188.68	.0003	.1704	.17	148	80	76	248	254	60		4
6	115		189.88	.0003	.1704	.17	148	80	76	247	254	60		4
6	120	657	191.290	.0004	.23	.23	149	81	77	247	253	58		4

South Port

Notes:

Field Data Sheet



Date: 12/15/98
 Test Method: ODEQ7
 Concurrent Testing:
 Run # 8
 Operator: Support
 Temperature, Am (Ta)
 Pressure, Bar (Pb)
 Pressure, Static (Pstat)



Client/Plant/Location: OSV E. ST
 Probe Cp Heat Set
 Pilot Pretest in In/In
 Leak Check Post 3 in 0.0 In/In
 Nozzle
 Sample Box Heat Set
 Meter Box dff(Y)
 Meter Pretest cfm Y In/In
 Leak Check Post 0.010 cfm 16 In/In

Stack Diagram

Testcase Point Number	Sampling Time min (dt)	Clock Time (H: M)	Cyclonic Flow 7			Moisture			Tdb			Twb			AIR T (Ta)	Fan Volum In/In (Fv)
			Dry Gas Flow Reading m3 (Vdry)	Velocity Inlet (m/s) (Vfs)	Outlet Pressure (kPa) (Pout)	Inlet Pressure (kPa) (Pin)	Outlet Pressure (kPa) (Pout)	Wet Bulb Temp (Tdb) (Tdb)	Wet Bulb Temp (Tdb) (Tdb)	Wet Bulb Temp (Tdb) (Tdb)	Wet Bulb Temp (Tdb) (Tdb)	Wet Bulb Temp (Tdb) (Tdb)	Wet Bulb Temp (Tdb) (Tdb)	Wet Bulb Temp (Tdb) (Tdb)		
		700	191.290													
1	5		192.64	.0004	.23	.23	148	80	78	250	250	53				5
1	10		—	.0002	.11	.11	148	81	78	248	252	60				3
2	15		194.63	.0002	.11	.11	148	81	78	249	252	60				3
2	20		195.62	.0002	.11	.11	148	81	79	247	253	56				3
3	25		196.61	.0002	.11	.11	149	81	78	249	253	52				3
3	30		197.61	.0002	.11	.11	149	79	76	249	252	50				3
4	35		198.60	.0002	.11	.11	147	79	77	248	254	51				3
4	40		199.98	.0004	.2273	.23	148	79	77	249	253	52				5
5	45		200.87	.0002	.11	.11	148	79	77	249	253	52				3
5	50		—	.0002	.11	.11	148	79	77	249	254	52				3
6	55	755	202.630	.0002	.11	.11	148	79	77	249	253	52				3
6	60															

Notes:

Field Data Sheet

	mison		Engineering
Date	92-15-18		
Test Method	7		
Concurrent Testing	25A		
Run #	9 West eye 1		
Operator	DRB Support		
Temperature, Air (T _a)	35		
Pressure, Bar (P _b)	30.9		
Pressure, Static (P _{stat})	0		

Client/Plant/Location: OSU / West / eye 1			
Probe	5-2 Cp .80	Heat Set 250	
Pilot	Pretest	in	in/h
Leak Check	Post	in	in/h
Nozzle	988		
Sample Box	3	Heat Set 250	
Meter Box	7 dH@	1.75	Y .97
Meter	Pretest	cfm	inl
Leak Check:	Post	cfm	inl

Stack Diagram

Filters			Cyclonic Flow 7			Moisture		Tdb		Twb		AIR	P _o
Testcase	Sampling	Stack	Tag Flow Filter	Velocity	Filter	Pressure	STAIR	WATER	WATER	WATER	WATER	WATER	WATER
Number	Rate	Flow	Flow	(ft/s)	DESIGN	ACTUAL	(T)	(T)	(T)	(T)	(T)	(T)	(P)
	(ft)	(ft ³ /s)	(ft ³ /s)			(ft ³ /s)	(T)	(T)	(T)	(T)	(T)	(T)	(P)
		758	553.170										
1	5		554.621	.0002	.11	.11	145	65	65	270	258	52	5
2	10			.0002		.11	146	65	65	270	259	50	5
3	15		556.625	.0003	.167	.17							
4	20		557.93	.0003	.167	.17	149	65	65	270	250	50	6
5	25		559.17	.0003		.17	149	63	64	270	255	50	6
6	30			.0003		.17	149	63	64	270	255	50	6
7	35												
8	40			.0006	.335	.34	150	64	63	272	256	52	6
9	45		564.400	.0004	.22	.34	149	64	63	275	254	52	6
10	50		565.749	.0004		.22	149	64	63	270	253	53	6
11	55		567.41	.0008	.447	.45	150	64	63	263	253	53	6 1/2
12	60		569.42	.0008		.45	143	65	63	262	255	52	6 1/2
13	65		571.13	.0007	.39	.39	174	65	63	263	255	53	5 1/2
14	70			.0008	.45	.45	143	66	63	263	253	52	6
15	75		575.021	.0008		.45	143	66	63	265	253	52	6
16	80		577.175	.0008		.45	144	66	63	262	255	52	6
17	85		578.42	.0003		.17	150	66	63	261	252	52	4
18	90		580.	.0005		.30	150	66	63	264	253	49	5
19	95		581.65	.0005		.30	150	66	63	263	252	48	5
20	100		582.62	.0002		.11	150	66	63	264	252	46	3
21	105		583.61	.0002		.11	149	66	63	264	252	46	3
22	110		585.85	.0010	.561	.56	150	66	63	263	253	46	6
23	115		588.52	.0010		.56	150	66	64	263	252	47	6
24	120	958	589.905	.0010		.56	150	66	64	262	252	47	6

Notes:

Field Data Sheet

	orizon		engineering
Date	12-15-98		
Test Method	7		
Concurrent Testing	25A		
Run #	9 cont West cycle		
Operator	RB Support		
Temperature, Am (Ta)	37		
Pressure, Bar (Pb)	30.9		
Pressure, Static (Pstat)	0		

Client/Plant/Location: OSU West Cycle 1			
Probe	3-2 Cp	Heat Set	250 °F
Pitot	Pretest	in	in/min
Leak Check	Post	3/4 in	0.0 in/min
Nozzle	988		
Sample Box	3	Heat Set	°F
Meter Box	7 dfl@	1.76	Y.99
Meter	Pretest	cfm	inlg
Leak Check	Post	0.005 cfm	11 inlg

Stack Diagram

Inverse Point Number	Sampling Time min (lt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vat)	Cyclonic Flow?			Moisture		Tdb			Twb		AUX °P (Tx)	Pump Vacuum Inlg (Pv)
				Velocity Head InHD (dPs)	Caloric Pressure InHD DESIRED	Caloric Pressure InHD ACTUAL (dH)	STACK °F (Ts) Amb:	AFTFR Inlet/Avg °F (In-In) Amb:	METER Outlet °F (Fin out) Amb:	PRIBE °P (Fp) Amb:	OVEN Filter °P (To) Amb:	IMPINGER Outlet °F (Tt) Amb:			
1	5		584.905												
1	10		591.090	.0003	.169	.17	149	68	65	262	253	50		3	
2	15		592.22	.0003		.17	149	68	65	263	252	48		3	
2	20		593.38	.0003		.17	150	67	65	266	253	47		3 1/2	
2	25		594.600	.0003		.17	150	67	65	265	254	49		3 1/2	
3	30		595.72	.0002		.17	151	67	65	264	253	49		3 1/2	
3	35	1033	596.83	.0002		.11	150	67	65	264	252	49		3	
4	40		597.73	.0002		.11	150	66	65	264	253	49		3	
4	45		598.85	.0002		.11	150	66	65	264	252	47		3	
5	50	1048	600.40	.0005	.28	.28	151	66	65	263	252	47		4	
5	50	1053	602.152	.0007	1.387	.39	151	66	65	262	251	46		5	
11															
12															
13															
14															
15															
16															
17															
18															
19															
20															
21															
22															
23															
24															
25															

Notes:

Field Data Sheet

Date	12-15-98
Test Method	7
Concurrent Testing	25A
Run #	10 East cyc 1
Operator	DRB Support
Temperature, Air (F)	40
Pressure, Bar (Pb)	30.9
Pressure, Static (Pstb)	0

Client/Plant/Location: OSU/East/Cyc 1			
Probe	3-1 Cp .79	Heat Set 250	
Pilot	Prestest	in	in/mi
Leak Check	Post	in	in/mi
Nozzle	788		
Sample Box	2	Heat Set 250	
Meter Box	4 all @ 1.77	Y .99	
Meter	Prestest 0.006 cfm	15	in/l
Leak Check	Post	cfm	in/l

Stack Diagram

Sector Point Number	Sampling Time (H)	Stack Time (Pstb)	Dry Bulb Temp (Fdb) (F)	Wet Bulb Temp (Wdb) (F)	Relative Humidity (RH) (%)	Air Velocity (AV) (ft/min)	STAIR		T1b		T2b		AIR (F)	Fume Vene Inlet (F)
							Temp (F)	Hum (in)	Temp (F)	Hum (in)	Temp (F)	Hum (in)		
		1058	202.813											
6	5			.0003	.167	.17	143	61	61	247	253	44		8
6	10		Cut SUM											
5	15		206.225	.0005		.30	146	62	61	249	254	45		13
5	20		207.40	.0005		.30	146	62	61	249	254	45		13
4	25		209.51	.0006	.338	.34	146	63	61	248	253	44		12 1/2
4	30		—	.0004	.238	.24	146	65	64	248	255	44		10
3	35		212.42	.0004		.24	147	69	65	248	255	44		10
3	40		214.000	.0005		.30	147	69	65	248	255	44		11
2	45		215.82	.0006		.34	148	72	66	248	252	43		12
2	50		216.695	.0002		.11	144	72	67	248	254	46		5
1	55		217.815	.0003		.17	141	73	68	248	254	46		6
1	60		218.97	.0003		.17	142	74	69	249	254	46		6
1	65	1158	220.18	.0003		.17	142	75	70	247	255	45		6
1	70		221.35	.0003		.17	140	76	71	248	253	44		6
2	75		222.49	.0003		.17	141	78	72	248	255	44		6
2	80		223.55	.0002	.114	.11	143	79	74	249	254	46		4
3	85		224.51	.0002		.11	145	79	75	249	254	47		4
3	90		225.29	.0002		.11	148	80	75	247	253	46		4
4	95		226.45	.0002		.11	148	80	75	246	252	46		4
4	100		227.81	.0004	.228	.27	148	81	77	248	253	45		5
5	105		229.05	.0004		.23	148	82	77	248	254	45		5
5	110		230.64	.0004		.23	148	83	78	247	255	46		5
6	115		232.34	.0006	.338	.34	149	83	79	247	252	46		5
6	120	1258	234.072	.0006		.34	149	83	79	247	254	46		5

South

Notes:

Field Data Sheet



Date 12-15-98
 Test Method 7
 Concurrent Testing 25A
 Run # 10 cont Eng⁺ Cye 1
 Operator DQB Support
 Temperature, Am (Ta) 45
 Pressure, Bar (Pb) 30.9
 Pressure, Static (Pstat) 0

Client/Plant/Location: OSU / East / Cye 1
 Probe 3-1 Cp Heat Set 250 °F
 Pilot Pretest in in/min
 Leak Check Post 3 1/2 in 0 in/min
 Nozzle # 88
 Sample Box 2 Heat Set 250 °F
 Meter Box 4 dfl @ 1.77 2.99
 Meter Pretest cfm in/lfg
 Leak Check Post 0.013 cfm 14 in/lfg

Stack Diagram

Filters 98M-250 985-52 cyclonic flow ?

Inverse Foot Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vot)	Velocity Head Ind (V)	Orifice Pressure Ind (P)	Orifice Pressure ACTUAL (dfl)	STACK °F (Ts)	METER Inlet Avg °F (Tm In)	METER Outlet °F (Tm out)	Tdb		Twb		AUX °F (Tx)	Pump Vacuum Ind (Pv)
										°F (Tp)	°F (To)	°F (Tt)	°F (Tw)		
1	5		234.072	.0003	.17	.17	148	85	82	249	253	49		4	
2	10		.	.0002	.11	.11	148	85	82	249	254	50		4	
3	15		.												
4	20		238.025	.0002	.11	.11	151	88	85	248	254	52		4	
5	25		338.99	.0002	.11	.11	151	88	85	248	254	53		4	
6	30	1332	240.14	.0002	.11	.11	151	88	85	249	254	53		4	
7	35		241.25	.0003	.17	.17	151	88	85	248	254	52		3	
8	40		242.	.0004	229	.23	151	88	85	247	254	51		4	
9	45		243.	.0004		.23	151	89	86	248	254	51		4	
10	50	1352	245.212	.0004		.23	151	88	87	248	253	51		4	
11			.												
12			.												
13			.												
14			.												
15			.												
16			.												
17			.												
18			.												
19			.												
20			.												
21			.												
22			.												
23			.												
24			.												
25			.												

Notes:

Field Data Sheet

Date	12-15-98
Test Method	7
Concurrent Testing	25A
Run #	11 West Cycle
Operator	Of. Support
Temperature, Air (Ta)	50
Pressure, Bar (Pb)	30.9
Pressure, Static (Pstat)	0

Client/Plant/Location: OSU West/Central			
Probe	b-2 Cp	.80	Heat Set 255
Pilot	Pretest	3.0 in	0.0 in/in
Leak Check	Post	in	in/in
Nozzle	988		
Sample Box	3	Heat Set	250
Meter Box	7	d11@	1.757 Y.977
Meter	Pretest	0.003 cfm	13.0 in.
Leak Check	Post	cfm	in/in

Stack Diagram

Inlet	Filter	Flow Rate (ft ³ /min)	Temp (F)	Pressure (psi)	Velocity (ft/min)	Moisture (lb/lb)	Moisture		Temp		Pressure		Flow Rate (ft ³ /min)	Temp (F)	Pressure (psi)
							INLET	OUTLET	INLET	OUTLET	INLET	OUTLET			
6	5	1357	602.397		.0003	.17	146	72	72	266	253	59			4 1/2
6	10					.17									
5	15					.17									
5	20					.17									
4	25		609.25		.0002	.11	149	73	72	262	257	54			4
4	30		609.		.0002	.11	149	73	72	264	257	54			4
3	35		610.23		.0002	.11	149	74	73	266	253	53			4
3	40		611.25		.0002	.11	149	74	73	267	253	53			4
2	45		612.		.0002	.11	149	74	73	266	253	53			4
2	50		613.24		.0002	.11	150	74	73	266	254	53			4
1	55		614.38		.0003	.171	148	74	73	266	254	54			4
1	60	1457	615.5		.0003	.17	147	74	73	266	254	54			4
1	65		617.00		.0003	.17	147	75	74	265	252	57			4
1	70		618.2		.0003	.17	147	75	74	265	252	57			4
2	75		619.47		.0003	.17	147	75	74	266	254	54			4
2	80		620.73		.0003	.17	147	75	74	266	254	54			4
3	85		622.03		.0003	.17	146	75	74	269	252	52			4
3	90		623.32		.0003	.17	147	75	74	266	254	54			4
4	95		624.75		.0002	.11	150	75	74	266	255	55			3
4	100		626.58		.0008	.455	150	75	74	267	254	55			5
5	105				.0008	.46	151	75	74	264	254	55			5
5	110		632.78												
6	115	1553	635.09		.0011	.63	153	75	72	264	255	57			5.0
6	120	1558	637.25		.0010	.57	153	75	72	264	254	59			4.5

S Port

Notes:

Field Data Sheet



Date 12-15-98
 Test Method 7
 Concurrent Testing 25A
 Run # 11 West Cycle 1
 Operator JDF Support
 Temperature, Am (Ta) 50
 Pressure, Bar (Pb) 30.9
 Pressure, Static (Pstat) 0
 Filters 98M-238, 98S-51

Stack Diagram



Cyclonic Flow? NO

Client/Plant/Location: OSU West Cycle 1
 Probe 3-2 Cp .80 Heat Set 250 °F
 Pitot Pretest in in/min
 Leak Check Post in in/min
 Nozzle .988
 Sample Box 3 Heat Set 250 °F
 Meter Box 7 dH@ 1.757 Y .977
 Meter Pretest cfm inHg
 Leak Check Post .003 cfm 7 inHg
 Moisture 18 Tdb NA Twb NA

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (V _m)	Velocity Head inH ₂ O (dPs)	Orifice Pressure inH ₂ O DESIRED	Orifice Pressure inH ₂ O ACTUAL (dH)	STACK	METER	METER	PROBE	OVEN	IMPINGER	AUX	Pump
							°F (Ts)	in/Av. °F (Tm-in)	°F (Tm-out)	°F (Tp)	°F (To)	°F (Ti)	°F (Tx)	inHg (Pv)
							Amb:	Amb:	Amb:	Amb:	Amb:	Amb:		
1	6	125	1603	639.33	.0009	.51	.51	153	75	72	263	252	60	4.5
2	6	130	1608	642.17	.0016	.91	.91	153	75	72	259	254	62	6.0
3	5	135	1613	644.44	.0012	.68	.68	153	75	71	263	254	66	5.0
4	5	140	1618	644.44	.0004	.23	.23	152	74	71	262	252	60	3.5
5	4	145	1623	645.79	.0004	.23	.23	152	74	71	262	252	60	3.5
6	4	150	1628	647.14	.0004	.23	.23	152	72	71	264	254	55	3.5
7	3	155	1633	648.24	.0002	.11	.11	152	72	70	264	253	53	3.0
8	3	160	1638	649.87	.0005	.29	.29	151	71	69	264	255	51	3.5
9	2	165	1643	651.56	.0005	.29	.29	151	71	69	266	254	47	3.5
10	2	170	1648	653.66	.0009	.51	.51	150	71	69	260	254	45	4.5
11	1	175	1653	655.643	.0008	.46	.46	149	72	69	259	255	45	4.5
12														
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														

Notes:

Field Data Sheet

	horizon		engineering
Date	12-15-98		
Test Method	ODEQ #7		
Concurrent Testing	EPA 25A		
Run #	12 East		
Operator	SDF Support		
Temperature, Am (Ta)	45		
Pressure, Bar (Pb)	30.9		
Pressure, Static (Pstat)	0		

Client/Plant/Location: OSU/R12/East/Cycle1			
Probe	3-1	Cp	Heat Set 250 °F
Pitot	Pretest	in	in/min
Leak Check	Post	in	in/min
Nozzle	988		
Sample Box	2	Heat Set	250 °F
Meter Box	4	dll@	Y
Meter	Pretest	0.010	cfm 14 inlg
Leak Check	Post	cfm	inlg

Stack Diagram

Cyclonic Flow? NO

Filter	Sample	Clock	Dry Gas Meter Reading (Vmt)	Velocity (ft/min)	Velocity (ft/s)	Dilution Factor DESIRED	Dilution Factor ACTUAL	Moisture		Tdb			Twb		AUX (Tx)	Pump Vacuum (Pv)
								STACK (Ts)	WETTED (Tm in)	WETTED (Tm out)	PROBE (Tp)	OVEN Filter (To)	IMPINGER Outlet (Ti)			
		1657	245.447													
1	5	1702	248.02	.0013	.74	.74	134	66	66	250	251	45				5.0
1	10	1707		.0006	.34	.34	143	67	66	248	251	42				3.0
2	15	1712														
2	20	1717	252.83													
3	25	1722	254.73	.0008	.46	.46	146	71	67	246	253	46				4.0
3	30	1727	256.42	.0006	.34	.34	146	73	68	245	253	46				3.5
4	35	1732	258.09	.0006	.34	.34	146	74	69	235	252	47				3.5
4	40	1737	260.03	.0008	.46	.46	146	75	70	241	253	48				4.0
5	45	1742	261.98	.0008	.46	.46	146	77	71	238	253	51				4.0
5	50	1747	263.93	.0008	.46	.46	146	77	72	245	251	53				4.0
6	55	1752	265.81	.0008	.46	.46	146	79	73	248	250	55				4.0
6	60	1557	266.65	.0002	.11	.11	147	80	73	244	251	54				2.0
6	65	1802	267.63	.0002	.11	.11	147	78	74	245	250	51				2.0
6	70	1807	268.77	.0003	.17	.17	147	79	74	249	252	52				2.5
5	75	1812	269.92	.0003	.17	.17	147	78	74	249	251	56				2.5
5	80	1817	271.06	.0003	.17	.17	148	78	74	249	251	54				2.5
4	85	1822	272.18	.0003	.17	.17	147	78	75	249	250	54				2.5
4	90	1827	273.26	.0002	.11	.11	147	78	75	249	252	54				2.0
3	95	1832	274.81	.0005	.29	.29	140	78	75	249	251	55				3.0
3	100	1837	276.31	.0005	.29	.29	139	79	75	249	250	57				3.0
2	105	1842	277.50	.0003	.17	.17	138	80	76	256	249	58				2.5
2	110	1847	279.08	.0005	.29	.29	139	80	76	249	251	59				3.0
1	115	1852	280.81	.0006	.34	.34	139	80	76	249	251	62				3.5
1	120	1857	282.77	.0008	.46	.46	138	80	76	244	254	63				4.0

Notes:

Field Data Sheet



Date 12-15-98
 Test Method OOEQ 7
 Concurrent Testing EPA ZSA
 Run # 12
 Operator SDF Support
 Temperature, Am (Ta) 40
 Pressure, Bar (Pb) 30.9
 Pressure, Static (Pstat) 0
 Filters 99M-230, 98F-52

Client/Plant/Location : 0050/R12/East/Cyclor
 Probe 3-1 Cp Heat Set 250 °F
 Pilot Pretest in in/min
 Leak Check Post in in/min
 Nozzle .988
 Sample Box 2 Heat Set 250 °F
 Meter Box 4 dH@ Y
 Meter Pretest cfm inHg
 Leak Check Post .005 cfm 9 inHg
 Moisture 18 Tdb NA Twb NA

Stack Diagram

Cyclonic Flow? No

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK	METER Inlet/AVG	METER Outlet	PROBE	OVER Filter	IMPINGER Outlet	AUX	Pump Vacuum
							°F (Ts)	°F (Tm-in)	°F (Tm-out)	°F (Tp)	°F (To)	°F (Tl)	°F (Tx)	inHg (Pv)
1	6	125	1902	283.93	.0003	.17	.17	142	81	77	249	252	66	3.0
2	6	130	1907	285.27	.0004	.23	.23	141	81	78	250	253	67	3.0
3	5	135	1912	286.60	.0004	.23	.23	147	81	78	248	250	56	3.0
4	5	140	1917	287.97	.0004	.23	.23	148	81	78	248	250	53	3.0
5	4	145	1922	289.46	.0005	.29	.29	148	81	77	248	249	51	3.5
6	4	150	1927	290.40	.0002	.11	.11	148	81	77	247	249	51	2.5
7	3	155	1932	291.39	.0002	.11	.11	148	80	77	248	250	49	2.5
8	3	160	1937	292.90	.0005	.29	.29	136	80	77	248	249	51	3.5
9	2	165	1942	294.22	.0004	.23	.23	131	81	77	247	248	52	3.0
10	2	170	1947	295.56	.0004	.23	.23	130	81	78	247	252	52	3.0
11	1	175	1952	296.892	.0004	.23	.23	121	80	77	248	250	53	3.0
12														
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														

Notes:

Field Data Sheet



Date 12-15-98
 Test Method ODEQ7
 Concurrent Testing EPA 25A
 Run # 13
 Operator JDF Support
 Temperature, Am (Ta) 40
 Pressure, Bar (Pb) 30.9
 Pressure, Static (Pstat) 0
 Filters 98M-283, 98J-51

Client/Plant/Location : OSU/cycle 1/R13/West
 Probe 3-2 Cp .80 Heat Set 250 °F
 Pitot Pretest in in/min
 Leak Check Post in in/min
 Nozzle .988
 Sample Box 3 Heat Set 250 °F
 Meter Box 7 dH@ 1.757 Y .977
 Meter Pretest .007 cfm 8 inHg
 Leak Check Post cfm inHg
 Moisture 18 Tdb NA Twb NA


Stack Diagram

Cyclonic Flow ? NO

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK T (Ts)	METER Inlet/Avg T (Tm-in)	METER Outlet T (Tm-out)	PROBE T (Tp)	OVEN Filter T (To)	IMPINGER Outlet T (Ti)	AUX T (Tx)	Pump Vacuum inHg (Pv)
1	5	2001	655.784	.0031	1.77	1.75	139	63	64	266	244	45		6.0
2	10	2006												
3	15	2011	666.37											
4	20	2016	667.92	.0005	.29	.29	148	64	63	263	254	52		3.0
5	25	2021	669.61	.0006	.34	.34	147	65	63	264	254	51		3.0
6	30	2026	670.64	.0002	.11	.11	147	65	64	260	255	52		2.5
7	35	2031	672.09	.0004	.23	.23	147	66	64	266	255	51		3.0
8	40	2036	673.57	.0004	.23	.23	149	66	64	267	255	52		3.0
9	45	2041	675.23	.0005	.29	.29	148	66	65	267	255	52		3.5
10	50	2046	676.45	.0003	.17	.17	147	67	65	258	252	52		2.5
11	55	2051	677.66	.0003	.17	.17	148	68	65	267	255	54		2.5
12	60	2056	678.67	.0002	.11	.11	149	68	65	265	254	55		2.0
13	65	2101	679.90	.0003	.17	.17	149	68	66	266	255	54		2.5
14	70	2106	681.31	.0004	.23	.23	149	68	66	264	252	52		3.0
15	75	2111	683.22	.0007	.40	.40	149	68	66	265	254	54		3.5
16	80	2116	685.14	.0008	.46	.46	149	69	66	264	252	55		4.0
17	85	2121	687.15	.0008	.46	.46	149	69	66	263	253	58		4.0
18	90	2126	688.91	.0008	.46	.46	149	69	66	264	253	60		4.0
19	95	2131	689.74	.0002	.11	.11	150	69	66	264	254	61		2.0
20	100	2136	690.58	.0002	.11	.11	150	69	67	265	252	57		2.0
21	105	2141	691.78	.0003	.17	.17	146	69	67	265	252	58		2.5
22	110	2146	693.14	.0004	.23	.23	145	68	67	264	254	59		3.0
23	115	2151	694.56	.0004	.23	.23	146	68	66	264	253	60		3.0
24	120	2156	695.92	.0004	.23	.23	144	69	67	264	253	63		3.0
25														

Notes:

Field Data Sheet



 Date 12-15-98

 Test Method ODEQT

 Concurrent Testing Exp 25A

 Run # 13

 Operator JDF Support

 Temperature, Am (Ta) 40

 Pressure, Bar (Pb) 30.9

 Pressure, Static (Pstal) 0

 Filters 99M-283, 98J-51

Stack Diagram

Client/Plant/Location: OSU/Cycle 1/R13/West

 Probe 3-2 Cp Heat Set 250 °F

 Pitot Pretest in in/min

 Leak Check Post in in/min

 Nozzle .988

 Sample Box 3 Heat Set 250 °F

 Meter Box 7 dh@ Y

 Meter Pretest cfm inHg

 Leak Check Post .009 cfm 10 inHg

 Moisture 18 Tdb NA Twb NA

Reverse Point Number	Sampling Time (min)	Clock Time (24 hr)	Dry Gas Meter Reading (V/m)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK	METER Inlet/Avg	METER Outlet	PROBE	OVEN Filter	IMPINGER Outlet	AUX	Pump Vacuum
							°F (Ts)	°F (Tm-in)	°F (Tm-out)	°F (Tp)	°F (To)	°F (Ti)	°F (Tx)	inHg (Pv)
							Amb:	Amb:	Amb:	Amb:	Amb:	Amb:		
1	6	125	2201	697.25	.0004	.23	.23	149	69	67	253	255	63	3.0
2	6	130	2206	698.22	.0002	.11	.11	149	69	67	265	253	63	2.0
3	5	135	2211	699.18	.0002	.11	.11	149	69	67	266	255	61	2.0
4	5	140	2216	700.15	.0002	.11	.11	149	68	67	266	255	60	2.0
5	4	145	2221	701.45	.0004	.23	.23	137	68	67	266	255	61	4.5
6	4	150	2226	702.81	.0004	.23	.23	137	68	67	264	253	63	5.0
7	3	155	2231	704.03	.0003	.17	.17	137	69	67	264	254	62	5.0
8	3	160	2236	705.26	.0003	.17	.17	138	69	67	267	254	62	5.0
9	2	165	2241	706.65	.0004	.23	.23	137	68	67	266	254	63	6.0
10	2	170	2246	707.89	.0003	.17	.17	133	69	67	264	254	65	5.0
11	1	175	2251	709.065	.0003	.17	.17	140	69	67	264	252	63	5.0
12														
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														

Notes:

Field Data Sheet



Date 12-15-98
 Test Method ODE Q 7
 Concurrent Testing EPA 25A
 Run # 14
 Operator JDF Support CPB
 Temperature, Am (Ta) 40
 Pressure, Bar (Pb) 30.9
 Pressure, Static (Pstat) 0
 Filters 98M-250, 98S-52

Client/Plant/Location : OSU/R14/East/cycle 1
 Probe 3-1 Cp Heat Set 250 °F
 Pitot Pretest in in/min
 Leak Check Post in in/min
 Nozzle 98B
 Sample Box 2 Heat Set 250 °F
 Meter Box 4 dH@ Y
 Meter Pretest 007 cfm 9 inHg
 Leak Check Post 005 cfm 15 inHg
 Moisture 18 Tdb NA Twb NA



Stack Diagram

Cyclonic Flow ?

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK °F (Ts)	METER Inlet/Avg °F (Tm-in)	METER Outlet °F (Tm-out)	PROBE °F (Tp)	OVEN Filter °F (To)	IMPINGER Outlet °F (Ti)	AUX °F (Tx)	Pump Vacuum inHg (Pv)
1	5	2303	297.062	.0010	.57	.57	114	67	67	248	248	49		11.0
2	10	2308												
3	15	2313	304.08											
4	20	2318	305.71	.0007	.40	.40	139	68	65	247	250	54		7.5
5	25	2323	307.72	.0009	.51	.51	132	69	65	247	250	56		8.5
6	30	2328	308.66	.0002	.11	.11	147	70	66	245	251	57		3.5
7	35	2333	309.56	.0002	.11	.11	147	70	67	248	252	55		3.5
8	40	2338	310.46	.0002	.11	.11	147	70	67	249	250	54		3.5
9	45	2343	311.39	.0002	.11	.11	147	71	68	248	251	52		3.5
10	50	2348	312.56	.0003	.17	.17	147	71	68	248	251	52		4.5
11	55	2353	313.87	.0004	.23	.23	148	73	69	248	251	55		5.5
12	60	2358	315.17	.0004	.23	.23	147	73	69	248	253	59		5
13	65	2403	316.38	.0003	.17	.17	148	74	70	249	252	59		5
14	70	2408	317.57	.0003	.17	.17	147	74	70	248	252	59		5
15	75	2413	318.76	.0003	.17	.17	148	74	71	248	253	61		5
16	80	2418	319.94	.0003	.17	.17	148	75	71	249	252	61		5
17	85	2423	320.97	.0002	.11	.11	148	75	71	249	253	62		4
18	90	2428	322.17	.0003	.17	.17	148	75	71	248	253	58		5
19	95	2433	323.54	.0004	.23	.23	148	75	72	249	253	60		6
20	100	2438	324.91	.0004	.23	.23	147	75	72	248	253	60		6
21	105	2443	326.15	.0003	.17	.17	147	75	72	248	252	62		6
22	110	2448	327.36	.0003	.17	.17	148	75	72	248	252	62		6
23	115	2453	—	.0003	.17	.17	148	75	72	248	253	63		6
24	120	2458	329.929	.0004	.23	.23	148	75	72	248	254	62		6
25														

Notes:

Field Data Sheet

	orizon		Engineering
Date 12-16-98			
Test Method DOE R 7			
Concurrent Testing EPA 25A			
Run # 14			
Operator C.D. Support			
Temperature, Am (Ta) 40			
Pressure, Bar (Pb)			
Pressure, Static (Pstat) 0			

Client/Plant/Location : OSU/R14/East/Cycle 1			
Probe 3-1 Cp		Heat Set 250 °F	
Pitot	Pretest	in	in/min
Leak Check	Post	in	in/min
Nozzle 988			
Sample Box 2		Heat Set 250 °F	
Meter Box 4 dH@		Y	
Meter	Pretest	cfm	inHg
Leak Check	Post	cfm	inHg
Moisture 13		Tdb NA Twb NA	

Stack Diagram

Filters 9RM-253 250 985-52 Cyclonic Flow? No

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head InH2O (dPs)	Orifice Pressure InH2O DESIRED	Orifice Pressure InH2O ACTUAL (dH)	STACK °F (Ts)	METER Inlet/Avg. °F (Tm-in)	METER Outlet °F (Tm-out)	PROBE °F (Tp)	OVEN Filter °F (To)	IMPINGER Outlet °F (Ti)	AUX °F (Tx)	Pump Vacuum InHg (Pv)
		101	329.929											
1	5		330.83	.0002	.11	.11	140	74	72	249	252	58		8
2	10		331.73	.0002	.11	.11	145	74	72	249	253	60		8
3	15		332.65	.0003	.17	.17	147	73	71	249	252	59		8
4	20		333.55	.0003	.17	.17	146	74	71	249	252	59		8
5	25		335.69	.0010	.5703	.57	144	74	71	248	252	59		11
6	30		337.92	.0010	.5703	.57	147	76	73	248	252	68		11
7	35		339.11	.0003	.17	.17	148	77	73	247	253	61		5
8	40		340.22	.0003	.17	.17	148	76	74	248	252	48		5
9	45		341.00	.0001	.06	.06	148	75	73	248	251	48		4
10	50	151	341.907	.0002	.11	.11	148	75	73	249	253	44		5
11	55													
12	60													
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														

Notes:

Field Data Sheet

	Horizon Engineering
Date	12-16-98
Test Method	ODEQ 7
Concurrent Testing	EPA 25A
Run #	15
Operator	CVB Support
Temperature, Am (Ta)	40
Pressure, Bar (Pb)	
Pressure, Static (Pstat)	0
Filters	98M- 98S- Cyclonic Flow? <i>NO</i>

Client/Plant/Location : <i>OSU West, Cycle 1, R15</i>			
Probe	3-2 Cp	Heat Set	150 °F
Pilot	Pretest 4 in 0 in/min		
Leak Check	Post in in/min		
Nozzle	955		
Sample Box	3	Heat Set	250 °F
Meter Box	7 dH@		Y
Meter	Pretest .003 cfm 10 inHg		
Leak Check	Post cfm inHg		
Moisture	1.8	Tdb	NA
		Twb	NA

Stack Diagram

Transverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (V _m)	Velocity Head inH ₂ O (dPa)	Orifice Pressure inH ₂ O DESIRED	Orifice Pressure inH ₂ O ACTUAL (dH)	STACK °F (Ts)	METER Inlet/Avg °F (Tm-in)	METER Outlet °F (Tm-out)	PROBE °F (Tp)	OVEN Filter °F (To)	IMPINGER Outlet °F (Ti)	AUX °F (Tx)	Pump Vacuum InHg (Pv)
		159	709.140											
1	5		711.77	.0009	.5183	.51	137	60	60	292	253	38		13
2	10			.0003	.1711	.17	148	59	60	289	254	38		4
3	15		714.18		<i>Bias</i>	<i>Check</i>	<i>JVM</i>							
4	20		715.37	.0003	.17	.17	149	60	60	289	253	39		4
5	25		716.57	.0003	.17	.17	149	60	60	290	254	39		4
6	30		717.65	.0002	.11	.11	149	60	60	287	254	39		5
7	35		719.19	.0005	.2852	.29	149	61	60	290	256	39		5
8	40		721.05	.0007	.3992	.40	149	61	60	287	254	39		6
9	45		722.23	.0003	.17	.17	150	62	60	288	255	41		4
10	50		723.78	.0005	.29	.29	150	63	61	289	254	43		5
11	55		725.39	.0005	.29	.29	150	63	61	289	254	43		5
12	60		727.15	.0006	.34	.34	150	64	61	288	253	43		5
13	65		728.56	.0004	.2281	.23	150	64	61	287	254	42		4
14	70		730.30	.0005	.29	.29	150	65	61	288	255	43		5
15	75		731.91	.0004	.2281	.23	151	65	61	288	254	43		5
16	80		733.66	.0006	.34	.34	151	65	62	287	259	45		5
17	85		735.38	.0006	.34	.34	152	65	63	288	259	45		5
18	90		737.10	.0006	.34	.34	152	66	62	287	254	47		5
19	95		738.84	.0006	.34	.34	152	66	63	286	253	47		5
20	100		740.53	.0006	.34	.34	153	66	63	287	252	49		5
21	105		742.31	.0005	.29	.29	152	66	63	288	254	52		5
22	110		743.94	.0006	.34	.34	152	66	63	286	254	55		5
23	115		745.15	.0003	.17	.17	152	66	63	288	255	55		4
24	120	359	746.753	.0004	.23	.23	152	66	63	288	255	57		5
25														

Notes:

Field Data Sheet

Date	12/16/98
Test Method	ODEQ7
Concurrent Testing	
Run #	15
Operator	CDP Support
Temperature, Am (Ta)	40
Pressure, Bar (Pb)	
Pressure, Static (Pstat)	0


Client/Plant/Location : OSU West Cycle 1			
Probe	3-2 Cp	Heat Set	250 °F
Pitot	Pretest	in	in/min
Leak Check	Post	in	in/min
Nozzle	988		
Sample Box		Heat Set	250 °F
Meter Box	dH@	Y	
Meter	Pretest	cfm	inHg
Leak Check	Post	.004 cfm	13 inHg

Stack Diagram

Filters			Cyclonic Flow ?			Moisture		Tdb		Twb		AUX	Pump Vacuum	
Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cfm (Vm)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK °F (Ts)	METER Inlet/Avg. °F (Tm-in)	METER Outlet °F (Tm-out)	PROBE °F (Tp)	OVEN Filter °F (To)	IMPINGER Outlet °F (Ti)	°F (Tx)	inHg (Pv)
		402	746.753				Amb:	Amb:	Amb:	Amb:	Amb:	Amb:		
1	5		748.60	.0007	.40	.40	149	66	63	289	253	53		6
2	10		750.43	.0007	.40	.40	150	66	63	285	254	56		6
3	15		752.98	.0014	.80	.80	149	66	64	287	251	56		8
4	20		755.56	.0014	.80	.80	149	67	64	286	254	60		8
5	25		758.08	.0015	.86	.86	150	68	64	286	255	62		8
6	30		760.54	.0013	.74	.74	152	69	64	287	255	63		9
7	35		762.90	.0013	.74	.74	152	69	64	287	255	63		9
8	40		765.57	.0015	.86	.86	152	69	65	287	254	67		11
9	45		768.26	.0013	.74	.74	153	69	65	285	253	68		11
10	50	452	770.848	.0014	.80	.80	152	70	65	286	254	67		11
11	55		.											
12	60		.											
13			.											
14			.											
15			.											
16			.											
17			.											
18			.											
19			.											
20			.											
21			.											
22			.											
23			.											
24			.											
25			.											

Notes:

Field Data Sheet

	
Date	12/16/98
Test Method	7
Concurrent Testing	
Run #	16
Operator	CD/S Support
Temperature, Am (Ta)	35
Pressure, Bar (Pb)	
Pressure, Static (Pstat)	0

Client/Plant/Location : OSU East Cyclol			
Probe	CP	Heat Set 250 °F	
Pitot	Pretest	4 in	0 in/min
Leak Check	Post	in	in/min
Nozzle ,982			
Sample Box		Heat Set 250 °F	
Meter Box	dH@	1.76899	Y .98968
Meter	Pretest	0.01 cfm	15 inHg
Leak Check	Post	cfm	inHg



Stack Diagram

Through Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cub (Vmi)	Velocity Head inH2O (dPa)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	Moisture		Tdb		Twb		AUX (Tx)	Pump Vacuum inHg (Pv)
							STACK (Ta)	METER Inlet/Avg (Tm-In)	METER Outlet (Tm-out)	PROBE (Tp)	OVEN Filter (To)	IMPINGER Outlet (Ti)		
		459	342.004											
1	5		343.35	.0004	.2281	.23	129	63	62	259	262	37		8
2	10			.0005	.29	.29	141	63	62	258	262	38		8
3	15		346.07		JUMM Bias									
4	20		347.42	.0003	.17	.17	147	64	62	257	263	37		8
5	25		348.78	.0004	.23	.23	146	65	62	257	264	37		8
6	30		350.13	.0004	.23	.23	147	66	63	257	263	37		8
7	35		---	.0003	.17	.17	146	67	63	256	263	36		7
8	40		352.50	.0003	.17	.17	146	68	64	257	264	37		7
9	45		353.67	.0003	.17	.17	146	69	65	257	262	36		7
10	50		354.85	.0003	.17	.17	146	69	66	256	263	36		7
11	55		356.03	.0003	.17	.17	147	71	66	257	263	36		7
12	60		357.39	.0004	.23	.23	146	71	67	256	263	36		8
13	65		358.59	.0003	.17	.17	147	72	67	257	263	37		7
14	70		359.80	.0003	.17	.17	147	73	68	257	263	38		7
15	75		---	.0002	.11	.11	147	73	69	258	263	39		6
16	80		361.82	.0002	.11	.11	147	73	69	257	263	39		6
17	85		363.01	.0003	.17	.17	147	74	70	256	263	38		7
18	90		364.02	.0002	.11	.11	148	75	71	256	262	40		6
19	95		365.03	.0002	.11	.11	148	75	71	257	262	39		6
20	100		366.03	.0002	.11	.11	149	76	72	257	263	40		6
21	105		367.22	.0003	.17	.17	149	76	72	256	263	40		7
22	110		368.23	.0002	.11	.11	146	77	73	256	263	40		6
23	115		369.22	.0002	.11	.11	145	77	73	257	263	40		6
24	120	659	370.224	.0002	.11	.11	145	78	74	256	260	40		
25														

South Lt

Notes:

Field Data Sheet

	orizon		ngineering
Date	12/16/98		
Test Method	7		
Concurrent Testing	2SA		
Run #	16		
Operator	CDB Support		
Temperature, Am (Ta)	35		
Pressure, Bar (Pb)			
Pressure, Static (Pstat)	0		

Client/Plant/Location : OSU East Cyclone			
Probe	Cp	Heat Set	°F
Pilot	Pretest	in	in/min
Leak Check	Post	in	in/min
Nozzle			
Sample Box		Heat Set	°F
Meter Box	dH@	Y	
Meter	Pretest	cfm	inHg
Leak Check	Post	0.016 cfm	14 inHg

Stack Diagram

Filters				Cyclonic Flow ?			Moisture		Tdb		Twb		AUX	Pump Vacuum
Reverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK °F (Ts)	METER in/avg °F (Tm-in)	METER Outlet °F (Tm-out)	PROBE °F (Tp)	OVEN Filter °F (To)	IMPINGER Outlet °F (Ti)	°F (Tx)	inHg (Pv)
		702	370.224											
1	5		371.19	.0002	.11	.11	148	78	75	258	263	43		7
2	10		372.76	.0004	.23	.23	148	78	75	258	263	44		11
3	15		374.01	.0003	.17	.17	147	79	76	257	263	48		8
4	20		375.20	.0003	.17	.17	148	79	76	258	263	47		8
5	25		376.53	.0004	.23	.23	147	79	76	257	263	48		8
6	30		377.12	.0005	.29	.29	147	80	76	257	262	47		10
7	35		379.35	.0003	.17	.17	147	81	76	257	262	49		8
8	40		380.55	.0003	.17	.17	148	80	77	257	263	53		8
9	45		381.72	.0003	.17	.17	150	81	77	257	263	54		8
10	50		382.91	.0003	.17	.17	150	81	77	258	263	54		8
11	55	757	384.104	.0003	.17	.17	150	81	78	258	263	54		8
12	60													
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														

Notes:

Field Data Sheet



Date 12/16/98
 Test Method 7
 Concurrent Testing 25A
 Run # 17 west
 Operator DRB Support
 Temperature, Am (Ta) 33
 Pressure, Bar (Pb) 20.6
 Pressure, Static (Pstat) 0

Client/Plant/Location: OSU West Cycle 1
 Probe S-L Cp Heat Set 250 °F
 Pilot Pretest in in/min
 Leak Check Post in in/min
 Nozzle 988
 Sample Box 3 Heat Set 250 °F
 Meter Box 7 dH@ Y
 Meter Pretest 1.003 cfm 16 inHg
 Leak Check Post cfm inHg

Stack Diagram

Filters 98M 283 185-51 Cyclonic Flow?

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cfm (V _m)	Velocity Head inH ₂ O (dPs)	Orifice Pressure inH ₂ O DESIRED	Orifice Pressure inH ₂ O ACTUAL (dH)	STACK T (Ts) Amb:	METER Inlet/Avg T (Tm-in) Amb:	METER Outlet T (Tm-out) Amb:	PROBE T (Tp) Amb:	OVEN Filter T (To) Amb:	IMPINGER Outlet T (Ti) Amb:	AUX T (Tx)	Pump Vacuum inHg (Pv)
1	5		772.62	.0004	.22	.22	141	66	73	288	284	55		6
2	10		773.721	.0002	.115	.12	134	65	65	285	252	52		5
3	15		774.52	.0002		.12	149	65	65	280	252	49		5
4	20		775.31	.0002		.12	150	65	64	280	252	50		5
5	25		776.000	.0002		.12	150	65	64	280	252	51		5
6	30		777.70	.0000	.557	.56	153	65	64	280	252	52		12
7	35		780.12	.0015	.753	.75	153	65	64	285	252	60		13
8	40		782.55	.0015		.75	153	65	64	274	250	53		13
9	45		784.999	.0015		.75	153	65	63	274	251	46		13
10	50		787.61	.0015		.75	153	65	63	274	251	42		13
11	55		789.82	.0015		.75	153	65	63	275	255	44		13
12	60		792.37	.0015		.75	153	65	63	275	254	44		13
13	65		794.86	.0015		.75	153	65	63	275	253	44		13
14	70		796.	.0015		.75	153	65	62	275	254	44		13
15	75		799.69	.0013	.653	.65	153	66	62	276	252	47		12
16	80		801.94	.0013		.65	153	66	62	276	255	45		12
17	85		804.29	.0013		.65	153	66	62	275	253	46		12
18	90		806.	.0013		.65	154	66	62	275	254	46		12
19	95		807.17	.0003	.153	.15	154	66	62	275	253	42		8
20	100		808.42	.0003		.15	153	65	62	277	253	43		8
21	105		810.32	.0007	.351	.35	152	65	62	269	254	44		13
22	110		811.91	.0007		.35	153	65	62	269	254	45		13
23	115		813.65	.0007		.35	153	65	62	269	254	45		13
24	120	1017	815.389	.0007		.35	153	65	62	270	254	45		13
25														

Notes: 7:59am → 8:17am Hot check wood of H₂C (kiln off)

Field Data Sheet



Date 12-16
 Test Method 7
 Concurrent Testing 25A
 Run # 17 cont west Csc 1
 Operator PRB Support
 Temperature, Am (Ta) 35
 Pressure, Bar (Pb) 30.6
 Pressure, Static (Pstal) 0
 Filters 98M 283 985-51

Stack Diagram

Cyclonic Flow ?

Client/Plant/Location: OSU/West/Csc 1

Probe 3-2 Cp .8 Heat Set 250°F

Pitot	Pretest	in	in/min
Leak Check	Post	in 0.0	in/min

Nozzle 988

Sample Box 3 Heat Set 250°F

Meter Box 7 dH@ 1.7°C Y 1



Meter	Pretest	cfm	inHg
Leak Check	Post	0.010 cfm	16 inHg

Moisture 26 Tdb Twb

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vmt)	Velocity Head inH2O (dPa)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dl)	STACK	METER	METER	PROBE	OVEN	IMPINGER	AUX	Pump Vacuum
							°F (Ts)	Inlet/Avg. °F (Tm-in)	Outlet °F (Tm-out)	°F (Tp)	Filter °F (To)	Outlet °F (Ti)	°F (Tx)	InHg (Pv)
							Amb:	Amb:	Amb:	Amb:	Amb:	Amb:		
1	6	5	818.055	.0018	.904	.90	156	64	62	280	253	47		15
2	6	10	820.82	.0018		.90	156	64	62	276	253	48		15
3	5	15	822.89	.0011	.548	.55	159	64	62	276	253	49		12
4	5	20	824.74	.0009	.417	.42	160	65	61	276	253	47		10
5	4	25	826.65	.0009		.42	160	65	62	276	253	47		11
6	4	30	1052	827.78	.0002	.099	.10	161	65	62	278	252	47	6
7	3	35	828.73	.0002		.10	161	65	62	278	252	47		7
8	3	40	829.93	.0004	.185	.19	157	65	62	276	253	47		10
9	2	45	1107	831.212	.0004		.19	151	65	63	278	254	49	10
10														
11														
12														
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														

Notes:

Field Data Sheet

	horizon		engineering
Date	12-16-98		
Test Method	7		
Concurrent Testing	25A		
Run #	18 East		
Operator	ORB Support		
Temperature, Am (Ta)	38		
Pressure, Bar (Pb)	30.6		
Pressure, Static (Pstat)	0		



Client/Plant/Location : OSU/East/cycl			
Probe	2-1 Cp	Heat Set 250 °F	
Pilot	Pretest	in	in/min
Leak Check	Post	in	in/min
Nozzle	988		
Sample Box	24	Heat Set °F	
Meter Box	4 dH@	1.768	Y. 987
Meter	Pretest	0.013 cfm	15 inHg
Leak Check	Post	cfm	inHg

Stack Diagram

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading call (Vm)	Velocity Head inH2O (dPa)	Orifice Pressure inH2O		Moisture	Tdb	Twb	AUX (Tx)	Pump Vacuum inHg (Pv)		
					DESIRED	ACTUAL (dH)							
		11:05	384.419										
6	5			.0009		.4	150	58	59	257	263	51	10
6	10												
5	15		389.	.0005									
5	20		391.36	.0004	.184	.18	161	61	59	257	263	45	5
4	25		392.65	.0005	.232	.23	161	62	59	258	263	46	5 1/2
4	30		394.0	.0005		.23	162	62	60	257	262	47	5 1/2
3	35		395.21	.0006	.279	.28	162	62	60	257	262	47	7
3	40		396.72	.0006	.279	.28	162	62	60	257	262	47	7
2	45		397.93	.0004		.18	163	63	60	257	263	47	5
2	50			.0004		.18	163	64	61	257	263	45	5
1	55												
1	60	1216	401.42	.0005		.18	163	67	64	258	262	52	5
1	65		402	.0004		.18	163	67	64	258	262	52	5
1	70		403.821	.0003		.14	163	69	66	257	262	49	4
2	75		404.89	.0003		.14	163	69	66	257	262	47	4
2	80		405.72	.0003		.14	163	69	66	257	262	50	4
3	85		406.81	.0003		.14	163	71	68	240	263	51	5
3	90		407.99	.0003		.14	162	72	68	256	263	52	5
4	95		408.808	.0002	.0991	.10	162	72	69	256	263	52	4
4	100		409.68	.0002		.10	161	72	68	257	263	52	4
5	105		410.23				162	73	70	256	263	53	4
5	110		411.42	.0003			163	73	70	256	263	53	4
6	115		412.38	.0002		.10	163	73	70	256	263	53	4
6	120	1316	413.075	.0005		.10	163	73					

Notes:

Field Data Sheet

	orizon		engineering
Date	12-16-98		
Test Method	7		
Concurrent Testing	25A		
Run #	B cont East		
Operator	RS	Support	—
Temperature, Am (Ta)	40		
Pressure, Bar (Pb)	30.6		
Pressure, Static (Pstat)	0		
Filters	98m2 50	783 52	

Client/Plant/Location : OSU/East/Cell 1			
Probe 3-1	Cp	Heat Set 250 °F	
Pitot	Pretest	in	in/min
Leak Check	Post	3.2 in @	in/min
Nozzle A88'			
Sample Box	2	Heat Set 250 °F	
Meter Box	4 dH@	1.768	Y .985
Meter	Pretest	cfm	inHg
Leak Check	Post	0.008 cfm	13 inHg
Moisture	25	Tdb	Twb

Stack Diagram

Cyclonic Flow ?

Reverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cft (Vm)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK	METER	METER	PROBE	OVEN	IMPINGER	AUX	Pump
							°F (Ts)	Inlet/Avg °F (Tm-in)	Outlet °F (Tm-out)	°F (Tp)	Filter °F (To)	Outlet °F (Ti)	°F (Tx)	inHg (Pv)
						Amb:		Amb:		Amb:		Amb:		
1	6	5	414.01	.0002		.10	163	71	71	258	263	46		4
2	6	10	414.92	.0003		.14	163	72	71	257	263	44		5
3	5	15	415.89	.0003		.14	163	72	71	257	263	45		5
4	5	20	416.79	.0002		.10	162	71	69	257	262	44		4
5	4	25	417.68	.0002		.10	163	71	69	258	263	45		4
6	4	30	418.54	.0002		.10	164	72	69	258	263	44		4
7	3	35	419.	.0004	.186	.19	144	69	71	258	263	45		4
8	3	40	420.95	.0003		.19	144	72	69	258	263	46		4
9	2	45	421.97	.0003		.14	144	72	69	258	263	49		4
10	2	50	423.209	.0004		.19	142	72	70	258	263	49		5
11														
12														
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														

Notes:

Field Data Sheet



Date 12-16-98
 Test Method 7
 Concurrent Testing 25A
 Run # 19 West
 Operator DEO Support
 Temperature, Am (Ta) 45
 Pressure, Bar (Pb) 30.6
 Pressure, Static (Pstat) 0

Client/Plant/Location: OSU/West/Cycl

Probe 3-2 Cp Heat Set 250 °F
 Pilot Pretest in in/min
 Leak Check Post in in/min
 Nozzle .988
 Sample Box 3 Heat Set °F
 Meter Box 7 dH@ Y
 Meter Pretest 0.010 cfm 15 inHg
 Leak Check Post cfm inHg


Filters 98M-238 98S-51 Cyclonic Flow? Stack Diagram

Moisture 25 Tdb Twb

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading out (V/m)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK	METER Inlet/Avg	METER Outlet	PROBE	OVER Filter	IMPINGER	AUX	Pump Vacuum
							°F (Ts)	°F (Tm-in)	°F (Tm-out)	°F (Tp)	°F (To)	°F (Ti)	°F (Tx)	inHg (Pv)
6	5	1415	831.434	.0016		.43	164	62	62	275	255	60		10
6	10		Cal SUM											
5	15		837.39	.0019	.885	.89	164	62	62	278	254	60		16
5	20		840.13	.0019		.89	164	62	62	278	254	60		16
4	25		84	.0002		.10	165	63	62	277	254	58		4
4	30		84	.0002		.10	165	63	63	275	255	56		4
3	35		842.89	.0002		.10	165	63	63	275	255	55		4
3	40		843.900	.0002		.10	165	63	63	275	255	55		4
2	45		845.035	.0003	.1299	.13	165	64	63	265	255	57		7
2	50		846.	.0004	.172	.17	166	65	63	272	253	53		7
1	55			.0006	.251	.25	166	65	63	268	255	56		10
1	60	1515	849.	.0005	.21	.25	166	66	64	270	258	54		10
1	65		850.45	.0005	.21	.21	166	66	64	272	256	51		9
1	70		851.825	.0005		.21	165	66	64	270	254	48		9
2	78		853.63	.0009	.377	.38	165	66	64	270	255	48		13
2	80		855.92	.0009		.38	166	66	64	270	253	49		12
3	85		856.71	.0002		.10	165	66	65	274	254	48		6
3	90		857.53	.0001	0.04	.04	164	65	65	276	254	48		5
4	95		859.	.0001		.04	164	66	65	274	254	47		5
4	100		858.84	.0001		.04	165	66	65	275	254	47		5
5	105	1601	859.50	.0006	.25	.25	166	66	65	275	255	45		10.5
5	110	1606	860.91	.0008	.34	.34	166	66	65	272	254	44		12.0
6	115	1611	862.22	.0008	.34	.34	166	66	65	273	255	44		12.0
6	120	1616	863.91	.0004	.17	.17	167	66	65	273	254	46		8.0
25														

Notes:

Field Data Sheet

	
Date	12-16-98
Test Method	ODEQ 7
Concurrent Testing	EPA 25A
Run #	19 West
Operator	SDF Support
Temperature, Am (Ta)	45
Pressure, Bar (Pb)	30.6
Pressure, Static (Pstat)	0
Filters	99M-283 98S-51

Client/Plant/Location: OXU/West/ced/R19			
Probe	3-2 Cp	Heat Set 250 °F	
Pitot	Pretest	in	in/min
Leak Check	Post	in	in/min
Nozzle .988			
Sample Box	3	Heat Set 250 °F	
Meter Box	7 dH@ 1.75783	Y .97729	
Meter	Pretest	cfm	inHg
Leak Check	Post	.007 cfm	14 inHg
Moisture	25	Tdb NA	Tdry NA



Stack Diagram

Cyclonic Flow?

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK	METER	METER	PROBE	OVEN	IMPINGER	AUX	Pump
							°F (Ta)	Inlet/AVG °F (Tm-in)	Outlet °F (Tm-out)	°F (Tp)	Filter °F (To)	Outlet °F (Ti)	°F (Tx)	Vacuum inHg (Pv)
							Amb:	Amb:	Amb:	Amb:	Amb:			
1	125	1622	865.25	.0005	.21	.21	167	66	65	274	254	46		8.5
2	130	1646	866.47	.0004	.17	.17	164	66	65	274	253	48		8.0
3	135	1651	867.74	.0004	.17	.17	138	64	64	273	251	50		8.0
4	140	1656	868.90	.0004	.17	.17	144	63	63	272	252	48		8.0
5	145	1701	870.07	.0004	.17	.17	160	63	63	272	252	41		8.0
6	150	1706	871.01	.0002	.10	.10	166	63	63	252	251	42		6.0
7	155	1711	872.67	.0008	.34	.34	166	64	63	274	254	44		12.0
8	160	1716	874.02	.0005	.21	.21	166	65	63	266	254	53		9.0
9	165	1721	875.38	.0005	.21	.21	166	65	63	274	254	56		9.0
10	170	1726	876.97	.0007	.29	.29	166	66	64	274	254	58		11.5
11	175	1731	878.486	.0006	.25	.25	166	67	64	272	253	60		10.0
12														
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														

Notes: * Kiln down for hot check

Field Data Sheet

	horizon		Engineering
Date	12-16-98		
Test Method	OPE Q 7		
Concurrent Testing	EPA 25A		
Run #	20		
Operator	SDF Support		
Temperature, Am (Ta)	40		
Pressure, Bar (Pb)	30.6		
Pressure, Static (Pstat)	0		
Filters	98M-250, 98S-52		

Client/Plant/Location: OSW/East/R20/Cycle 1			
Probe	3-1	Cp	Heat Set 250 °F
Pitot	Pretest	in	in/min
Leak Check	Post	in	in/min
Nozzle	.988		
Sample Box	2		Heat Set 250 °F
Meter Box	4	dH@	Y
Meter	Pretest 0.011	cfm	14 inHg
Leak Check	Post	cfm	inHg
Moisture	28	Tdb	NA Twb NA


Stack Diagram

Cyclonic Flow? *No*

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head InH2O (dPs)	Orifice Pressure InH2O DESIRED	Orifice Pressure InH2O ACTUAL (dH)	STACK	METER	METER	PROBE	OVEN	IMPINGER	AUX	Pump
							"F (Tx) Amb:	Inlet/Avg "F (Tm-in) Amb:	Outlet "F (Tm-out) Amb:	"F (Tp) Amb:	"F (To) Amb:	"F (Ti) Amb:	"F (Tx) Amb:	inHg (Pv)
1	5	1740	423.442	.0007	.29	.29	148	62	61	258	262	45		7.0
2	10	1745												
3	15	1750												
4	20	1755												
5	25	1800												
6	30	1805	432.42											
7	35	1810	433.74	.0006	.25	.25	158	69	64	255	262	55		6.5
8	40	1815	434.69	.0003	.13	.13	159	73	68	255	262	53		4.5
9	45	1820	435.85	.0004	.17	.17	160	71	67	255	261	52		5.0
10	50	1825	437.10	.0005	.21	.21	160	73	68	255	261	56		5.5
11	55	1830	438.51	.0005	.21	.21	161	73	68	254	261	56		5.5
12	60	1835	439.29	.0003	.13	.13	162	74	69	255	261	58		4.5
13	65	1840	440.51	.0005	.21	.21	162	75	70	255	261	56		5.5
14	70	1845	441.62	.0004	.17	.17	163	77	72	255	261	60		5.0
15	75	1850	442.99	.0006	.25	.25	163	77	72	256	262	61		6.0
16	80	1855	444.22	.0005	.21	.21	163	79	73	255	262	64		6.0
17	85	1900	445.22	.0003	.13	.13	163	80	74	257	262	64		4.5
18	90	1905	446.37	.0004	.17	.17	163	81	75	256	261	61		5.0
19	95	1910	447.62	.0005	.21	.21	164	81	76	256	262	66		5.5
20	100	1915	448.50	.0002	.08	.08	162	83	77	256	262	58		4.0
21	105	1920	449.72	.0005	.22	.22	162	83	77	255	261	53		5.5
22	110	1925	450.62	.0002	.09	.09	162	84	79	253	261	53		4.0
23	115	1930	452.14	.0007	.31	.31	162	84	79	255	260	54		7.0
24	120	1935	452.97	.0002	.08	.09	161	86	80	253	261	54		3.5
25														

Notes:

Field Data Sheet


Date <u>12-16-98</u>
Test Method <u>ODE Q7</u>
Concurrent Testing <u>EPA 25A</u>
Run # <u>20</u>
Operator <u>JDF Support</u>
Temperature, Am (Ta) <u>35</u>
Pressure, Bar (Pb) <u>30.6</u>
Pressure, Static (Pstat) <u>0</u>
Filters <u>99M-250, 99S-52</u>

Stack Diagram
Cyclonic Flow? NO

Client/Plant/Location: <u>OSU / East / R20 / cycle 1</u>			
Probe <u>3-1</u>	Cp	Heat Set <u>250</u> °F	
Pilot	Pretest	in	in/min
Leak Check	Post	in	in/min
Nozzle <u>.988</u>			
Sample Box <u>2</u>	Heat Set <u>250</u> °F		
Meter Box <u>4</u>	dH@	Y	
Meter	Pretest	cfm	inHg
Leak Check	Post <u>.016</u>	cfm <u>14.3</u>	inHg
Moisture <u>28</u>	Tdb <u>NA</u>	Twb <u>NA</u>	

Trevco Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head InH2O (dPs)	Orifice Pressure InH2O DESIRED	Orifice Pressure InH2O ACTUAL (dH)	STACK	METER	METER	PROBE	OVEN	IMPINGER	AUX	Pump
							°F (Ta)	°F (Tm-in)	°F (Tm-out)	°F (Tp)	°F (To)	°F (TI)	°F (Tx)	InHg (Pv)
							Amb:	Amb:	Amb:	Amb:	Amb:	Amb:		
1	125	1940	453.97	.0003	.13	.13	162	85	80	255	260	52		4.0
2	130	1945	454.94	.0003	.13	.13	162	86	81	253	258	51		4.0
3	135	1950	455.77	.0002	.09	.09	163	86	82	254	260	52		3.5
4	140	1955	456.62	.0002	.09	.09	161	84	80	254	262	54		3.5
5	145	2000	457.67	.0003	.13	.13	162	84	80	255	262	55		4.0
6	150	2005	458.72	.0003	.13	.13	163	84	80	255	261	55		4.0
7	155	2010	460.82	.0005	.22	.22	163	86	81	252	262	58		6.0
8	160	2015	461.19	.0004	.17	.17	163	86	82	253	260	62		5.5
9	165	2020	462.51	.0005	.22	.22	163	86	82	253	261	61		6.0
10	170	2025	463.80	.0005	.22	.22	164	86	82	253	259	60		6.0
11	175	2030	464.967	.0004	.17	.17	163	87	83	248	260	60		5.5
12														
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														

Notes:

Field Data Sheet



Date 12-16-98
 Test Method ODEQ 7
 Concurrent Testing EPA 25A
 Run # 21
 Operator JDF Support
 Temperature, Am (Ta) 35
 Pressure, Bar (Pb) 30.6
 Pressure, Static (Pstal) 0
 Fillers 98M-2B3, 98S-51

Client/Plant/Location: OSU/West/R21/Cydel
 Probe 3-2 Cp Heat Set 250 °F
 Pilot Pretest in in/min
 Leak Check Post in in/min
 Nozzle .988
 Sample Box 3 Heat Set 250 °F
 Meter Box 7 dH@ Y
 Meter Pretest .011 cfm 15 inHg
 Leak Check Post .005 cfm 15 inHg
 Moisture 25 Tdb NA Twb NA

Stack Diagram

Cyclonic Flow? NO

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK °F (Ts)	METER Inlet/Avg °F (Tm-in)	METER Outlet °F (Tm-out)	PROBE °F (Tp)	OVEN Filter °F (To)	IMPINGER Outlet °F (Ti)	AUX °F (Tx)	Pump Vacuum inHg (Pv)
		2036	878.655											
1	5	2041		.0002	.09	.09	148	69	68	277	252	48		10.5
2	10	2046	830.54											
3	15	2051	881.57	.0003	.13	.13	146	68	68	276	249	57		10.5
4	20	2056	882.66	.0003	.13	.13	139	68	68	264	252	46		10.5
5	25	2101	883.78	.0003	.13	.13	155	69	68	276	254	47		10.5
6	30	2106	884.49	.0001	.04	.04	155	69	68	268	253	51		6.5
7	35	2111	885.36	.0002	.09	.09	160	69	68	264	253	51		9.0
8	40	2116	886.04	.0001	.04	.04	165	69	69	258	253	52		7.0
9	45	2121	886.76	.0001	.04	.04	165	69	69	274	251	52		7.0
10	50	2126	888.67	.0011	.48	.48	166	69	69	264	252	54		12.5
11	55	2131	890.78	.0012	.52	.52	163	70	69	273	251	57		13.0
12	60	2136	892.51	.0012	.52	.52	160	71	69	272	253	61		13.0
13	65	2142	894.35	.0006	.26	.26	158	72	69	273	253	68		9.0
14	70	2147	896.28	.0010	.44	.44	156	72	69	274	253	68		11.0
15	75	2152	898.158	.0009	.39	.39	156	72	69	273	252	66		10.0
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														

Notes:

Field Data Sheet



Date 12-16-98
 Test Method ODE Q7
 Concurrent Testing EPA 25A
 Run # /
 Operator JDF Support COB end
 Temperature, Am (Ta) 35
 Pressure, Bar (Pb) 30.6
 Pressure, Static (Pstat) 2

Client/Plant/Location : OSU/west/cycle 2/R1

Probe 3-1 Cp Heat Set °F
 Pilot Pretest in in/min
 Leak Check Post in in/min
 Nozzle .988
 Sample Box 6 Heat Set °F
 Meter Box 4 dH@ Y
 Meter Pretest .013 cfm 14 inHg
 Leak Check Post .017 cfm 12 inHg


Stack Diagram

Filters 98M-206, 98S-15 Cyclonic Flow?

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cwt (Vmi)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure ACTUAL (dH)	Moisture		Tdb		Twb		AUX °F (Tx)	Pump Vacuum inHg (Pv)
							STACK °F (Ts)	METER Inlet/Avg °F (Tm-in)	METER Outlet °F (Tm-out)	PROBE °F (Tp)	OVEN Filter °F (To)	IMPINGER Outlet °F (Ti)		
		1107	465.275											
1	5	1112	469.65	.0390	19	1.7	108	72	71	251	258	39		10.0
2	10	1117	473.89	.0408	19.5	1.8	103	73	70	251	259	40		10.5
3	15	1122	476.80	.037	18	1.8	101	76	71	251	258	42		10.5
4	20	1127	480.67	.0363	17.5	1.8	97	79	72	252	261	49		10.5
5	25	1132	484.81	.0337	18.9	1.8	92	83	73	260	260	55		10.5
6	30	1137	487.18	.0019	.93	.93	93	84	74	254	260	55		7.0
7	35	1142	489.44	.0013	.63	.63	94	84	75	255	260	54		5.5
8	40	1147	491.48	.0010	.49	.49	95	83	75	255	259	54		4.5
9	45	1152	493.55	.0011	.54	.54	97	83	76	256	261	55		4.5
10	50	1157	494.80	.0004	.20	.20	98	83	76	255	259	53		3
11	55	1202	496.05	.0004	.20	.20	101	82	76	254	262	52		3
12	60	1207	496.95	.0002	.10	.10	103	82	77	256	262	53		2
13	65	1212	—	.0002	.10	.10	106	81	77	257	262	54		2
14	70	1217	498.96	.0004	.20	.20	111	81	77	256	262	49		3
15	75	1222	500.25	.0004	.20	.20	112	81	77	256	262	49		3
16	80	1227	501.43	.0003	.1464	.15	116	82	78	255	262	46		3
17	85	1232	502.707	.0004	.20	.20	119	82	78	255	261	46		2
18														
19														
20														
21														
22														
23														
24														
25														

Notes: Did not take H₂O sample from Run 1

Field Data Sheet


Date <u>12/17/98</u>
Test Method <u>ODEQ 7</u>
Concurrent Testing <u>ZSA</u>
Run # <u>Z</u>
Operator <u>CD/Support</u>
Temperature, Am (Ta) <u>35</u>
Pressure, Bar (Pb) <u>30.6</u>
Pressure, Static (Pstat) <u>0</u>

Client/Plant/Location : <u>OSU/East/Cycle 2/R2</u>			
Probe <u>3-2 Cp</u>	Heat Set <u>250 °F</u>		
Pilot	Pretest	in	in/min
Leak Check	Post	in	in/min
Nozzle <u>.988</u>			
Sample Box <u>1</u>	Heat Set <u>250 °F</u>		
Meter Box <u>7 dH@</u>	Y		
Meter	Pretest	<u>.005 cfm</u>	<u>15</u> inHg
Leak Check	Post	cfm	inHg

Stack Diagram

Transverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (V _m)	Velocity Head inH ₂ O (dPs)	Orifice Pressure inH ₂ O DESIRED	Orifice Pressure inH ₂ O ACTUAL (dH)	Moisture		Tdb		Twb		AUX °F (Tx)	Pump Vacuum inHg (Pv)
							STACK °F (Ts) Amb:	METER Inlet/Avg. °F (Tm-in) Amb:	METER Outlet °F (Tm-out) Amb:	PROBE °F (Tp) Amb:	OVER Filter °F (To) Amb:	IMPINGER Outlet °F (Ti) Amb:		
		<u>1237</u>	<u>898.394</u>											
1	5		899.91	.0005	.24	.24	112	63	64	277	252	40		3
2	10		901.44	.0003	.15	.15	117	63	63	273	253	41		2
3	15		902.54	.0002	.10	.10	127	63	63	275	255	41		2
4	20		903.61	.0002	.10	.10	126	63	63	275	255	43		2
5	25			.0002	.10	.10	134	64	63	274	256	43		2
6	30		905.76		Bias Check		JUMM							
7	35		906.77	.0002	.10	.10	134	65	64	273	256	45		2
8	40		907.81	.0002	.10	.10	133	66	65	273	255	46		2
9	45		909.03	.0003	.15	.15	128	66	65	272	255	46		3
10	50		910.20	.0003	.15	.15	132	66	65	274	255	49		3
11	55		911.40	.0003	.15	.15	137	67	65	273	255	50		3
12	60		912.40	.0002	.10	.10	136	68	66	265	255	52		2
13	65		913.39	.0002	.10	.10	130	68	66	274	254	47		2
14	70		914.37	.0002	.10	.10	130	68	66	273	255	44		2
15	75		915.35	.0002	.10	.10	128	68	67	273	256	42		2
16	80		—	.0002	.10	.10	136	69	67	273	255	41		2
17	85		917.54	.0003	.15	.15	144	69	67	275	255	43		3
18	90		918.82	.0003	.15	.15	144	69	68	273	252	42		3
19	95		920.11	.0003	.15	.15	145	70	68	273	255	41		3
20	100		921.38	.0003	.15	.15	144	70	68	272	253	41		2
21	105		922.74	.0004	.20	.20	145	70	68	271	252	41		3
22	110		924.97	.0003	.15	.15	145	70	68	270	255	41		3
23	115		925.02	.0002	.10	.10	145	71	69	272	254	41		3
24	120	<u>237</u>	<u>926.050</u>	.0003	.15	.15	<u>144</u>	<u>71</u>	<u>69</u>	<u>272</u>	<u>254</u>	<u>41</u>		<u>3</u>
25														

Notes:

Field Data Sheet



Date 12/17/98
 Test Method ODEPT
 Concurrent Testing _____
 Run # 2
 Operator CRB Support
 Temperature, Am (Ta) 35
 Pressure, Bar (Pb) 30.6
 Pressure, Static (Pstat) 0

Client/Plant/Location : OSU East Cycle 2



Probe 3-2 Cp Heat Set °F
 Pilot Pretest in in/min
 Leak Check Post in in/min
 Nozzle 988
 Sample Box 1 Heat Set °F
 Meter Box 7 dH@ Y
 Meter Pretest cfm inHg
 Leak Check Post .001 cfm 5 inHg

Stack Diagram

Filters			Cyclonic Flow ?				Moisture									
Trevco Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK °F (Ts)	METER Inlet/Avg °F (Tm-in)	METER Outlet °F (Tm-out)	PROBE °F (Tp)	OVEN Filter °F (To)	IMPINGER Outlet °F (Ti)	AUX °F (Tx)	Pump Vacuum inHg (Pv)		
		<u>239</u>	<u>926.050</u>													
1	5		927.27	.0003	.15	.15	145	71	69	276	254	41		3		
2	10		928.50	.0003	.15	.15	145	71	69	274	254	41		3		
3	15		929.51	.0002	.10	.10	145	71	69	274	255	42		3		
4	20		930.51	.0002	.10	.10	145	71	69	275	255	41		3		
5	25		931.51	.0002	.10	.10	145	71	69	273	255	41		3		
6	30		932.50	.0002	.10	.10	145	71	69	275	254	43		3		
7	35		933.77	.0003	.15	.15	145	71	70	274	255	41		3		
8	40		934.75	.0002	.10	.10	145	71	70	275	256	43		3		
9	45		935.70	.0002	.10	.10	145	71	70	275	255	43		3		
10	50		936.66	.0002	.10	.10	145	71	70	275	255	43		3		
11	55	<u>334</u>	<u>937.638</u>	<u>.0002</u>	<u>.10</u>	<u>.10</u>	<u>145</u>	<u>71</u>	<u>70</u>	<u>275</u>	<u>255</u>	<u>43</u>		<u>3</u>		
12	60			
13				
14				
15				
16				
17				
18				
19				
20				
21				
22				
23				
24				
25				

Notes:

Field Data Sheet

	orizon		engineering
Date	12/17/98		
Test Method	ODEG 7		
Concurrent Testing	25A		
Run #	3		
Operator	CDA Support		
Temperature, Am (Ta)	35		
Pressure, Bar (Pb)	30.6		
Pressure, Static (Pstat)	0		



Client/Plant/Location : OSU West Cycle 2			
Probe	3-1 Cp	Heat Set	250 °F
Pilot	Pretest	in	in/min
Leak Check	Post	in	in/min
Nozzle	.988		
Sample Box	6	Heat Set	250 °F
Meter Box	4 dH@	Y	
Meter	Pretest	0.15 cfm	15 inHg
Leak Check	Post	cfm	inHg

Stack Diagram

Filters			Cyclonic Flow?				Moisture		Tdb		Twb		AUX	Pump Vacuum
Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cfm (Vm)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK °F (Ts)	METER Wet/Avg °F (Tm-in)	METER Outlet °F (Tm-out)	PROBE °F (Tp)	OVER Filter °F (To)	IMPINGER Outlet °F (Ti)	°F (Tx)	inHg (Pv)
		337	502.932											
1	5		503.95	.0003	.15	.15	132	71	70	258	262	39		3
2	10			.0004	.20	.20	142	71	70	258	262	39		
3	15		—											
4	20		507.25	.0005	.24	.24	141	72	70	257	262	37		5
5	25		508.75	.0006	.29	.29	142	72	70	257	261	37		5
6	30		510.15	.0005	.24	.24	142	73	70	256	262	36		5
7	35		511.34	.0004	.20	.20	142	73	71	257	262	37		4
8	40		512.59	.0004	.20	.20	142	74	71	257	262	39		4
9	45		513.97	.0005	.24	.24	142	74	71	257	262	37		5
10	50		515.34	.0005	.24	.24	142	76	72	256	262	37		5
11	55		—	.0004	.20	.20	142	76	72	257	261	37		4
12	60		518.06	.0006	.29	.29	142	78	73	257	262	38		5
13	65		519.44	.0005	.24	.24	142	78	74	256	261	37		5
14	70		520.70	.0004	.20	.20	142	79	74	255	262	37		4
15	75		521.97	.0004	.20	.20	142	79	74	256	261	37		4
16	80		523.23	.0004	.20	.20	142	79	75	256	262	37		4
17	85		524.49	.0004	.20	.20	142	80	75	256	262	37		4
18	90		525.80	.0004	.20	.20	142	80	76	255	261	37		4
19	95		526.70	.0002	.10	.10	142	80	76	256	262	37		3
20	100		528.10	.0005	.24	.24	143	80	76	256	262	37		5
21	105		529.23	.0003	.15	.15	143	81	77	256	262	37		3
22	110		530.68	.0005	.24	.24	143	81	77	255	261	37		5
23	115		532.09	.0004	.20	.20	143	82	77	255	261	37		4
24	120	537	533.545	.0005	.24	.24	143	81	77	255	261	38		5
25														

Notes:

Field Data Sheet

	horizon		engineering
Date	12/17/98		
Test Method	ODEG 7		
Concurrent Testing	25A		
Run #	3		
Operator	CDB Support		
Temperature, Am (Ta)	35		
Pressure, Bar (Pb)	30.6		
Pressure, Static (Pstat)	0		



Client/Plant/Location : OSU West Cycle 2			
Probe	3-1 Cp	Heat Set	250 °F
Pitot	Pretest	in	in/min
Leak Check	Post	in	in/min
Nozzle	.928		
Sample Box	6	Heat Set	250 °F
Meter Box	4 dH@	Y	
Meter	Pretest	cfm	inHg
Leak Check	Post	1,008 cfm	6 inHg

Stack Diagram

Filters			Cyclonic Flow ?				Moisture		Tdb		Twb		AUX	Pump
Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK °F (Ts)	METER Inlet/Avg °F (Tm-in)	METER Outlet °F (Tm-out)	PROBE °F (Tp)	OVEN Filter °F (To)	IMPINGER Outlet °F (Ti)	°F (Tx)	inHg (Pv)
		539	533.545				Amb:	Amb:	Amb:	Amb:	Amb:	Amb:		
1	5		534.52	.0002	.10	.10	142	80	78	256	262	40		3
2	10		535.63	.0003	.15	.15	142	80	77	256	261	42		4
3	15		536.77	.0003	.15	.15	142	80	77	256	261	42		4
4	20		537.91	.0003	.15	.15	143	80	77	255	262	42		4
5	25		538.90	.0002	.10	.10	142	81	77	255	262	43		3
6	30		540.03	.0003	.15	.15	143	80	77	255	260	42		4
7	35		541.17	.0003	.15	.15	143	80	77	255	260	42		4
8	40		542.63	.0005	.24	.24	143	80	77	255	260	44		5
9	45		543.77	.0003	.15	.15	143	80	77	254	262	44		4
10	50	629	544.908	.0003	.15	.15	143	80	77	256	262	44		4
11	55													
12	60													
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														

Notes:

Field Data Sheet

	horizon		engineering
Date	12/17/98		
Test Method	ODEQ 7		
Concurrent Testing	ZSA		
Run #	4		
Operator	CDB/Support		
Temperature, Am (Ta)	35		
Pressure, Bar (Pb)	30.6		
Pressure, Static (Pstat)	C		

Client/Plant/Location : OSU East Cycle 2			
Probe	3-2 Cp	Heat Set 250 °F	
Pilot	Pretest	in	in/min
Leak Check	Post	in	in/min
Nozzle	988		
Sample Box	1	Heat Set 250 °F	
Meter Box	7 dH@	Y	
Meter	Pretest	.01 cfm	15 inHg
Leak Check	Post	cfm	inHg

Stack Diagram

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O		STACK T (Ta) Amb:	METER Inlet/Avg T (Tm-in) Amb:	METER Outlet T (Tm-out) Amb:	PROBE T (Tp) Amb:	OVEN Filter T (To) Amb:	IMPINGER Outlet T (Ti) Amb:	AUX T (Tx)	Pump Vacuum inHg (Pv)
					DESIRED	ACTUAL (dH)								
		637	937.817											
1	5		939.31	.0005	.24	.24	128	65	65	274	255	44		3
2	10			.0002	.10	.10	143	65	65	272	255	47		2
3	15		941.28		Bias Check JUM									
4	20		942.26	.0002	.10	.10	142	64	65	275	255	52		2
5	25		943.23	.0002	.10	.10	143	65	65	273	255	52		2
6	30		944.45	.0003	.15	.15	143	65	64	273	255	48		3
7	35		945.68	.0003	.15	.15	144	65	65	272	255	45		3
8	40		946.91	.0003	.15	.15	144	66	65	273	255	46		3
9	45		948.16	.0003	.15	.15	144	66	65	273	256	45		3
10	50		949.16	.0002	.10	.10	143	67	65	274	255	45		2
11	55		950.17	.0002	.10	.10	142	68	66	275	255	45		2
12	60	737	951.19	.0002	.10	.10	143	69	66	275	257	44		2
13	65		952.41	.0003	.15	.15	143	69	66	276	257	46		3
14	70		953.63	.0003	.15	.15	143	69	67	275	255	46		3
15	75		954.83	.0003	.15	.15	143	69	68	274	257	46		3
16	80		957.17	.0013	.63	.63	143	69	68	274	255	45		6
17	85		959.49	.0013	.63	.63	143	71	68	276	255	47		6
18	90			.0013	.63	.63	143	72	68	273	255	47		6
19	95													
20	100		966.54	.0007	.34	.34	144	74	69	272	253	45		6
21	105		968.888	.0008	.46	.46	144	74	69	272	253	43		5
22	110		970.34	.0007		.40	145	74	70	274	256	44		4
23	115		972.10	.0007		.40	145	74	70	274	255	44		4
24	120	837	973.968	.0007		.40	144	75	70	270	256	44		4
25														

Notes:

Field Data Sheet



Date 12-17-98
 Test Method 7
 Concurrent Testing 25A
 Run # 4
 Operator DCS Support
 Temperature, Am (Ta) 35
 Pressure, Bar (Pb) 30.68
 Pressure, Static (Pstat) 0

Client/Plant/Location: OSU / East / cyc 2

Probe 3-2 Cp Heat Set 250 °F

Pilot Pretest in in/min
 Leak Check Post 3 in 0 in/min

Nozzle 988

Sample Box 1 Heat Set 250 °F

Meter Box 7 dH@ 1.76 Y 1

Meter Pretest cfm inHg
 Leak Check Post 0.015 cfm 9 inHg

Filters 98M-200 98S-14 Cyclonic Flow ?

Moisture 18 Tdb Twb

Reverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK		METER		METER		PROBE		OVEN		IMPINGER		AUX		Pump	
							°F (Ts)	Amb:	°F (Tm-in)	Amb:	°F (Tm-out)	Amb:	°F (Tp)	Amb:	°F (To)	Amb:	°F (Ti)	Amb:	°F (Tx)	inHg (Pv)		
1	6	5	838 973 968	.0005	.287	.29	144	73	71	273	255	41										4
2	6	10																				
3	5	15	978.79	.0005		.30	144	72	71	273	236	44										4
4	5	20	980.46	.0005		.30	144	72	71	272	255	45										4
5	4	25	982.13	.0006	.314	.34	145	72	71	270	255	44										4
6	4	30	908 983.67	.0004		.26	145	72	71	273	253	44										4
7	3	35	985.32	.0006		.34	145	72	71	272	255	46										4
8	3	40	987.12	.0006		.34	145	72	70	273	250	47										4
9	2	45	988.75	.0005		.30	145	72	70	273	254	48										4
10	2	50	928 990.334	.0005		.30	145	72	70	273	255	49										4
11	1																					
12	1																					
13																						
14																						
15																						
16																						
17																						
18																						
19																						
20																						
21																						
22																						
23																						
24																						
25																						

Notes:

Field Data Sheet



Date 12-17-98
 Test Method 7
 Concurrent Testing 25A
 Run # 5 wast cy 2
 Operator DRO Support
 Temperature, Am (Ta) 40
 Pressure, Bar (Pb) 30.7
 Pressure, Static (Pstat) 0

Client/Plant/Location: OSU/wast/cy 2

Probe 3-1 Cp Heat Set 250 °F
 Pilot Pretest in in/min
 Leak Check Post in in/min
 Nozzle 988
 Sample Box 6 Heat Set °F
 Meter Box 4 dH@ Y
 Meter Pretest 0.005 cfm 10 inHg
 Leak Check Post cfm 10 inHg

Stack Diagram

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cfm (Vm)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	Moisture <u>18</u>		Tdb		Twb		AUX T (Tx)	Pump Vacuum inHg (Pv)
							STACK T (Ts) (Ts)	METER Inlet/Avg T (Tm-in)	METER Outlet T (Tm-out)	PROBE T (Tp)	OVEN Filter T (To)	IMPINGER Outlet T (Ti)		
		<u>936</u>	<u>544.971</u>				Amb:	Amb:	Amb:	Amb:	Amb:	Amb:		
<u>1</u>	<u>5</u>		<u>544.971</u>	<u>.0004</u>		<u>.25</u>	<u>141</u>	<u>66</u>	<u>66</u>	<u>256</u>	<u>261</u>	<u>40</u>		<u>7</u>
<u>2</u>	<u>10</u>		<u>549.50</u>	<u>.0006</u>	<u>.336</u>	<u>.34</u>	<u>141</u>	<u>66</u>	<u>66</u>	<u>256</u>	<u>261</u>	<u>40</u>		<u>8</u>
<u>3</u>	<u>15</u>		<u>551.64</u>	<u>.0010</u>	<u>.559</u>	<u>.56</u>	<u>141</u>	<u>68</u>	<u>66</u>	<u>256</u>	<u>262</u>	<u>40</u>		<u>10</u>
<u>4</u>	<u>25</u>		<u>553.00</u>	<u>.0004</u>	<u>.224</u>	<u>.22</u>	<u>142</u>	<u>69</u>	<u>66</u>	<u>255</u>	<u>261</u>	<u>40</u>		<u>5</u>
<u>5</u>	<u>30</u>		<u>554.250</u>	<u>.0004</u>		<u>.22</u>	<u>142</u>	<u>70</u>	<u>67</u>	<u>255</u>	<u>261</u>	<u>41</u>		<u>5</u>
<u>6</u>	<u>35</u>		<u>555.5555</u>	<u>.0012</u>	<u>.679</u>	<u>.68</u>	<u>142</u>	<u>71</u>	<u>67</u>	<u>255</u>	<u>261</u>	<u>41</u>		<u>5</u>
<u>7</u>	<u>40</u>		<u>558.88</u>	<u>.0012</u>		<u>.68</u>	<u>142</u>	<u>74</u>	<u>68</u>	<u>245</u>	<u>261</u>	<u>43</u>		<u>9</u>
<u>8</u>	<u>45</u>		<u>561.325</u>	<u>.0013</u>		<u>.68</u>	<u>142</u>	<u>76</u>	<u>69</u>	<u>245</u>	<u>261</u>	<u>44</u>		<u>9</u>
<u>9</u>	<u>50</u>			<u>.0014</u>	<u>.779</u>	<u>.78</u>	<u>142</u>	<u>77</u>	<u>70</u>	<u>256</u>	<u>261</u>	<u>46</u>		<u>9 1/2</u>
<u>10</u>	<u>55</u>		<u>566.46</u>	<u>.0018</u>	<u>1.0</u>	<u>.86</u>	<u>142</u>	<u>79</u>	<u>71</u>	<u>255</u>	<u>261</u>	<u>46</u>		<u>9 1/2</u>
<u>11</u>	<u>60</u>		<u>569.48</u>	<u>.0018</u>		<u>1.0</u>	<u>140</u>	<u>80</u>	<u>72</u>	<u>253</u>	<u>261</u>	<u>46</u>		<u>10</u>
<u>12</u>	<u>65</u>		<u>572.62</u>	<u>.0018</u>		<u>1.0</u>	<u>141</u>	<u>81</u>	<u>73</u>	<u>256</u>	<u>262</u>	<u>45</u>		<u>10</u>
<u>13</u>	<u>70</u>		<u>575.27</u>	<u>.0017</u>		<u>.95</u>	<u>141</u>	<u>82</u>	<u>74</u>	<u>251</u>	<u>261</u>	<u>46</u>		<u>9</u>
<u>14</u>	<u>75</u>			<u>.0018</u>		<u>1.0</u>	<u>141</u>	<u>83</u>	<u>74</u>	<u>257</u>	<u>262</u>	<u>48</u>		<u>10</u>
<u>15</u>	<u>80</u>					<u>1.1</u>								
<u>16</u>	<u>85</u>		<u>584.000</u>	<u>.0017</u>		<u>.95</u>	<u>141</u>	<u>84</u>	<u>76</u>	<u>258</u>	<u>262</u>	<u>53</u>		<u>8</u>
<u>17</u>	<u>90</u>		<u>587.17</u>	<u>.0018</u>		<u>1.0</u>	<u>141</u>	<u>84</u>	<u>76</u>	<u>258</u>	<u>262</u>	<u>55</u>		<u>8</u>
<u>18</u>	<u>95</u>		<u>5</u>	<u>.0017</u>		<u>.95</u>	<u>140</u>	<u>84</u>	<u>77</u>	<u>255</u>	<u>262</u>	<u>56</u>		<u>8</u>
<u>19</u>	<u>100</u>		<u>592.002</u>	<u>.0002</u>	<u>.115</u>	<u>.12</u>	<u>143</u>	<u>84</u>	<u>78</u>	<u>258</u>	<u>262</u>	<u>56</u>		<u>3</u>
<u>20</u>	<u>105</u>		<u>593.02</u>	<u>.0002</u>		<u>.12</u>	<u>143</u>	<u>83</u>	<u>78</u>	<u>258</u>	<u>262</u>	<u>56</u>		<u>3</u>
<u>21</u>	<u>110</u>		<u>590.92</u>	<u>.0002</u>		<u>.12</u>	<u>143</u>	<u>82</u>	<u>78</u>	<u>257</u>	<u>263</u>	<u>54</u>		<u>3</u>
<u>22</u>	<u>115</u>		<u>594.91</u>	<u>.0002</u>		<u>.12</u>	<u>143</u>	<u>82</u>	<u>78</u>	<u>256</u>	<u>262</u>	<u>53</u>		<u>3</u>
<u>23</u>	<u>120</u>	<u>1136</u>	<u>595.86</u>	<u>.0002</u>		<u>.12</u>	<u>144</u>	<u>81</u>	<u>78</u>	<u>256</u>	<u>262</u>	<u>53</u>		<u>3</u>
<u>24</u>														
<u>25</u>														

Notes:

Field Data Sheet



Date 12-17-98
 Test Method 7
 Concurrent Testing ZSA
 Run # 5 coils
 Operator DRB Support
 Temperature, Am (Ta) 40
 Pressure, Bar (Pb) 30.7
 Pressure, Static (Pstat) 0

Client/Plant/Location : 050/west keye 2

Probe 3-1 Cp 0.8 Heat Set 250 °F
 Pitot Pretest in in/min
 Leak Check Post in in/min
 Nozzle 988

Sample Box 6 Heat Set 250 °F
 Meter Box 4 dH@ Y

Meter Pretest cfm inHg
 Leak Check Post 0.012 cfm 11 inHg

Stack Diagram

Filters 98M-206 98S-15 Cyclonic Flow ?

Traverse Point Number	Sampling Time min (dt)	Clock Time (14 hr)	Dry Gas Meter Reading cfm (Vm)	Velocity Head inH2O (dPa)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK	METER	METER	PROBE	OVEN	IMPINGER	AUX	Fump
							°F (Ts)	in/avg (Tm-in)	°F (Tm-out)	°F (Tp)	°F (To)	°F (TI)	°F (Tx)	inHg (Pv)
1	6	5	595.260	.0003	.172	.17	145	79	78	257	262	46		3
2	6	10	598.30	.0003		.17	145	80	79	257	262	46		3
3	5	15		.0003		.17	145	80	78	257	263	46		3
4	5	20				.17								
5	4	25				.17								
6	4	30	608.08	.0003		.17	147	82	80	257	263	47		3
7	3	35	604.219	.0003		.17	147	82	80	257	262	47		3
8	3													
9														
10														
11														
12														
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														

Notes:

Field Data Sheet



Date 12-17-98
 Test Method 7
 Concurrent Testing 25A
 Run # 6 east cyl 2
 Operator DRB Support
 Temperature, Am (Ta) 42
 Pressure, Bar (Pb) 30.7
 Pressure, Static (Pstat) 0

Client/Plant/Location : OSU / East / cyl 2

Probe 3-2 Cp 0.8 Heat Set 250 °F
 Pitot Pretest in in/min
 Leak Check Post in in/min
 Nozzle .988
 Sample Box 1 Heat Set 250 °F
 Meter Box 7 dH@ 1.758 Y .977
 Meter Pretest 0.003 cfm 14 inHg
 Leak Check Post cfm inHg

Stack Diagram

Therme Point Number	Sampling Time min (dt)	Clock Time (24hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head inH2O (dPa)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	Moisture 18		Tdb		Twb		AUX °F (Tx)	Pump Vacuum inHg (Pv)
							STACK °F (Ts)	METER Inlet/Avg °F (Tm-in)	METER Outlet °F (Tm-out)	PROBE °F (Tp)	OVEN Filter °F (To)	IMPINGER Outlet °F (Ti)		
		1236	990.603				Amb:	Amb:	Amb:	Amb:	Amb:			
1	5			.0002	.115	.12	137	71	71	272	255	42	3	
2	10		99	.0002		.12							3	
3	15		993.8	.0002		.12	146	70	70	274	255	55	3	
4	20		995.00	.0002		.12	146	70	70	274	255	53	3	
5	25		996.91	.0002		.23	148	71	71	275	251	51	3	
6	30		997.89	.0005		.28	149	71	71	274	255	50	4	
7	35		999.55	.0005		.29	149	72	71	275	254	50	4	
8	40			.0001	.06	.06	149	73	71	275	253	50	4	
9	45					.06								
10	50		1001	.0002		.06								
11	55		2.91	.0006	.346	.35	150	74	72	270	260	50	4	
12	60	1336	4.71	.0006		.35	150	74	72	272	255	49	4	
13	65		6.33	.0005		.29	149	74	72	273	250	47	4	
14	70		8.21	.0006		.35	150	74	72	272	255	48	5	
15	75		9.57	.0005		.29	150	75	72	272	254	48	4	
16	80		11.34	.0006		.35	150	75	72	272	254	47	4	
17	85			.0005		.29	150	75	73	272	254	49	4	
18	90		14.61	.0005		.29	150	75	73	272	252	49	4	
19	95			.0005		.29	150	75	73	272	252	49	4	
20	100			.0005										
21	105													
22	110		20.99	.0006		.35	150	75	73	272	255	51	5	
23	115		22.91	.0006		.35	150	75	73	272	255	51	5	
24	120	1336	24.738	.0006		.35	150	75	73	271	252	52	5	
25														

Notes:

Field Data Sheet



Date 12-17-98
 Test Method 7
 Concurrent Testing 2 SA
 Run # 6 cont C-2
 Operator DES Support
 Temperature, Am (Ta) 42
 Pressure, Bar (Pb) 30.7
 Pressure, Static (Pstat) 0

Client/Plant/Location : OSU/Est/C2

Probe 3-2 Cp Heat Set °F

Pitot Pretest in in/min
 Leak Check Post in in/min

Nozzle 988

Sample Box 1 Heat Set °F

Meter Box 1 dH@ Y

Meter Pretest cfm inHg
 Leak Check Post 0.003 cfm 6 inHg

Stack Diagram

Filters 28m200 5-14 Cyclonic Flow? Moisture 18 Tdb Twb

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cfm (Vm)	Velocity Head inH2O (dPa)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK °F (Ts)	METER Inlet/Avg °F (Tm-in)	METER Outlet °F (Tp)	PROBE °F (Tp)	OVEN Filter °F (To)	IMPINGER Outlet °F (Ti)	AUX °F (Tx)	Pump Vacuum inHg (Pv)
1	6	5	26.21	.0004		.23	149	74	72	273	253	53		3
2	6	10	27.61	.0004		.23	151	74	72	272	253	55		3
3	5	15	29.03	.0004		.23	151	74	72	272	253	55		3 1/2
4	5	20	30.43	.0004		.23	151	74	72	272	254	54		3 1/2
5	11	25	31.82	.0004		.23	152	74	72	272	251	53		3 1/2
6	4	30	33.1	.0004		.23	153	73	72	273	254	54		3 1/2
7	3	35	34.41	.0002	.116	.12	150	72	71	273	252	52		3
8	3	40	35.40	.0002		.12	149	72	71	272	253	52		3
9	2	45		.0004		.23	148	71	71	270	251	54		3
10	2	50	38.24	.0002		.12	147	71	70	271	251	54		3
11	1	55	39.300	.0002		.12	147	71	70	271	251	53		3
12														
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														

12-17-98
DES
POT

Notes:

Field Data Sheet



Date 12-17-98
 Test Method 7
 Concurrent Testing LSA
 Run # 7 cyc 2 west
 Operator RRB Support JDF
 Temperature, Am (Ta) 45
 Pressure, Bar (Pb) 30.7
 Pressure, Static (Pstat) 0

Client/Plant/Location : OSU / West / Cx 2
 Probe 3-1 Cp Heat Set 250 °F
 Pilot Pretest in in/min
 Leak Check Post in in/min
 Nozzle 988
 Sample Box 6 Heat Set °F
 Meter Box 4 dH@ Y
 Meter Pretest 0.011 cfm 12 inHg
 Leak Check Post cfm inHg

Stack Diagram

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (V _m)	Velocity Head inH ₂ O (dPa)	Orifice Pressure inH ₂ O DESIRED	Orifice Pressure inH ₂ O ACTUAL (dH)	Moisture 18			Tdb		Twb		AUX T (Tx)	Pump Vacuum inHg (Pv)
							STACK T (Ts)	METER Inlet/Avg. T (Tm-in)	METER Outlet T (Tm-out)	PROBE T (Tp)	OVEN Filter T (To)	IMPINGER Outlet T (Ti)			
		1537	604.609				Amb:	Amb:	Amb:	Amb:	Amb:	Amb:			
1	5		608.58	.0003		.17	145	65	65	254	261	45		2 1/2	
2	10		610.875	.0011	.612	.61	146	65	65	254	261	46		5	
3	15		613.18	.0011		.61	146	67	65	254	261	48		5	
4	20		615.44	.0011		.61	147	69	65	253	261	52		5	
5	25		617.66	.0011		.61	147	70	65	254	262	53		5	
6	30		619.85	.0010	.56	.56	147	71	66	254	262	56		5.0	
7	35		622.30	.0013	.72	.72	147	72	67	254	263	58		6.0	
8	40	1612	624.82	.0014	.78	.78	148	74	67	255	261	62		6.5	
9	45	1627	627.08	.0011	.61	.61	147	77	70	255	261	64		5.5	
10	50	1632	629.73	.0015	.84	.84	148	78	70	257	261	67		6.5	
11	55	1637	632.42	.0016	.89	.89	148	80	72	256	262	62		7.0	
12	60	1642	634.70	.0011	.61	.61	147	81	72	256	262	58		5.5	
13	65	1647	637.19	.0013	.72	.72	149	82	73	258	262	55		6.0	
14	70	1652	639.87	.0014	.78	.78	149	83	74	258	262	53		6.0	
15	75	1657	642.74	.0020	1.11	1.1	149	84	75	257	262	54		7.5	
16	80	1702	645.26	.0013	.72	.72	150	87	76	258	262	56		6.0	
17	85	1707	648.03	.0017	.95	.95	150	86	77	257	262	57		7.0	
18	90	1712	650.32	.0012	.67	.67	149	88	78	257	262	59		6.0	
19	95	1717	652.16	.0007	.39	.39	150	89	80	257	261	58		4.5	
20	100	1722	654.08	.0008	.45	.45	150	88	80	257	261	57		4.5	
21	105	1727	655.95	.0007	.39	.39	150	89	81	256	261	59		4.5	
22	110	1732	658.13	.0010	.56	.56	150	90	82	256	261	59		5.0	
23	115	1737													
24	120														
25															

Notes:

Field Data Sheet



Date 12-17-98
 Test Method ODE & 7
 Concurrent Testing EPA 25A
 Run # 7 Cye 2 West
 Operator DF Support
 Temperature, Am (Ta) 40
 Pressure, Bar (Pb) 30.7
 Pressure, Static (Pstat) 0

Client/Plant/Location: OSU/West/Cye 2

Probe 3-1 Cp Heat Set 250 °F

Pitot Pretest in in/min

Leak Check Post in in/min

Nozzle 988

Sample Box 6 Heat Set 250 °F

Meter Box 4 dH@ Y

Meter Pretest cfm inHg

Leak Check Post .012 cfm 15 inHg

Moisture 18 Tdb NA Twb NA

Stack Diagram

Cyclonic Flow? No

Filters 98M-206, 98S-15

Time Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head inH ₂ O (dPs)	Orifice Pressure inH ₂ O DESIRED	Orifice Pressure inH ₂ O ACTUAL (dH)	STACK °F (Ts)	METER Inlet/Avg. °F (Tm-In)	METER Outlet °F (Tm-out)	PROBE °F (Tp)	OVEN FIRer °F (To)	IMPINGER Outlet °F (TI)	AUX °F (Ts)	Pump Vacuum inHg (Pv)
1	125	1745	660.46	.0011	.61	.61	150	91	83	256	261	61		5.5
2	130	1750	662.98	.0013	.72	.72	150	93	84	256	251	65		6.0
3	135	1755	665.91	.0017	.95	.95	150	93	86	253	261	70		7.5
4	140	1800	667.99	.0009	.50	.50	150	94	86	256	261	60		5.0
5	145	1805	669.96	.0008	.45	.45	150	94	87	255	261	54		5.0
6	150	1810	671.62	.0006	.33	.33	150	94	87	256	260	50		4.0
7	155	1815		.0007	.39	.39	150			255				
8	160	1820		.0013	.72	.72								
9	165	1825												
10	170	1830												
11	175	1835	683.352											
12														
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														

Notes:

Field Data Sheet



Date 12-17-98
 Test Method ODEQT
 Concurrent Testing EPA 2SA
 Run # 8
 Operator JDF Support
 Temperature, Am (Ta) 90
 Pressure, Bar (Pb) 30.7
 Pressure, Static (Pstat) 0

Client/Plant/Location: OSU/Cycle 2/East

Probe 3-2 Cp Heat Set ZSD °F
 Pilot Pretest in in/min
 Leak Check Post in in/min

Nozzle
 Sample Box 1 Heat Set ZSD °F
 Meter Box 7 dH@ Y

Meter Pretest .012 cfm 14 inHg
 Leak Check Post cfm inHg

Filters 98M-200, 985-14 Cyclonic Flow? Moisture 18 Tdb NA Twb NA

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cfm (Vm)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK °F (Ts)	METER Inlet Avg °F (Tm-in)	METER Outlet °F (Tm-out)	PROBE °F (Tp)	OVEN Filter °F (To)	IMPINGER Outlet °F (Ti)	AUX °F (Tx)	Pump Vacuum inHg (Pv)
1	5	1842	039.514	.0005	.28	.28	136	71	72	272	253	55		3.0
2	10	1847												
3	15	1852												
4	20	1857												
5	25	1902												
6	30	1907												
7	35	1912												
8	40	1917												
9	45	1922												
10	50	1927	054.86											
11	55	1932	056.55	.0007	.39	.39	149	73	71	272	256	69		3.5
12	60	1937	058.16	.0005	.28	.28	150	73	71	275	255	72		3.0
13	65	1942	059.83	.0005	.28	.28	149	73	71	274	255	61		3.0
14	70	1947	061.45	.0006	.33	.33	149	73	71	275	254	57		3.0
15	75	1952	062.99	.0005	.28	.28	149	74	71	273	255	53		3.0
16	80	1957	064.52	.0005	.28	.28	150	73	71	273	254	51		3.0
17	85	2002	066.04	.0005	.28	.28	150	72	71	274	254	51		3.0
18	90	2007	067.55	.0005	.28	.28	150	72	71	273	255	48		3.0
19	95	2012	069.06	.0006	.33	.33	150	72	71	275	254	48		3.0
20	100	2017	070.56	.0006	.33	.33	150	72	71	274	254	51		3.0
21	105	2022	072.04	.0006	.33	.33	150	72	71	274	255	51		3.0
22	110	2027	073.53	.0006	.33	.33	150	72	71	273	256	53		3.0
23	115	2032	075.20	.0005	.28	.28	151	72	71	274	256	52		3.0
24	120	2037	076.90	.0005	.28	.28	151	72	71	274	255	53		3.0
25														

Notes:

Field Data Sheet



Date 12-17-98
 Test Method ODEQ M7
 Concurrent Testing EPA M25A
 Run # 8
 Operator SF Support
 Temperature, Am (Ta) 35
 Pressure, Bar (Pb) 30.7
 Pressure, Static (Pstat) 0

Client/Plant/Location : OSU 1st 2/East

Probe 3-2 Cp Heat Set 250 °F
 Pitot Pretest in in/min
 Leak Check Post in in/min
 Nozzle 998
 Sample Box 1 Heat Set 250 °F
 Meter Box 7 dH@ Y
 Meter Pretest cfm 6 inHg
 Leak Check Post .002 cfm 6 inHg

Stack Diagram
Cyclonic Flow? NO

Filters 98M-200, 98S-14 Moisture 18 Tdb NA Twb NA

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head inH ₂ O (dPs)	Orifice Pressure inH ₂ O DESIRED	Orifice Pressure inH ₂ O ACTUAL (dH)	STACK °F (Ts)	METER Inlet/Avg °F (Tm-in)	METER Outlet °F (Tm-out)	PROBE °F (Tp)	OVEN Filter °F (To)	IMPINGER Outlet °F (Ti)	AUX °F (Tx)	Purge Vacuum inHg (Pv)
1	125	2045	078.88	.0007	.39	.39	151	72	71	275	254	56		4.0
2	130	2050	080.53	.0006	.33	.33	151	73	71	273	255	57		3.0
3	135	2055	082.08	.0005	.28	.28	152	73	71	273	255	59		3.0
4	140	2100	083.53	.0004	.23	.23	151	73	71	273	255	60		3.0
5	145	2105	085.31	.0006	.33	.33	151	73	71	274	255	61		3.5
6	150	2110	086.68	.0005	.28	.28	151	73	71	274	256	64		3.0
7	155	2115	088.11	.0005	.28	.28	151	73	71	275	254	64		3.0
8	160	2120	089.51	.0004	.23	.23	151	73	71	275	256	64		3.0
9	165	2125	091.27	.0006	.33	.33	152	73	71	272	254	63		4.0
10	170	2130	092.71	.0004	.23	.23	152	74	71	272	255	63		3.0
11	175	2135	094.232	.0005	.28	.28	152	74	71	272	254	61		3.5
12														
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														

Notes:

Field Data Sheet



Date 12-17-98
 Test Method ODEQ 7
 Concurrent Testing EPA 2SA
 Run # 9
 Operator DF Support COB
 Temperature, Am (Ta) 35
 Pressure, Bar (Pb) 30.7
 Pressure, Static (Pstat) 0

Client/Plant/Location : OSU/Cycle 2/West

Probe 3-1 Cp Heat Set °F
 Pilot Pretest in in/min
 Leak Check Post in in/min
 Nozzle .988
 Sample Box 6 Heat Set °F
 Meter Box 4 dH@ Y
 Meter Pretest .008 cfm 15 inHg
 Leak Check Post .017 cfm 14 inHg

Stack Diagram

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head InH ₂ O (dPa)	Orifice Pressure InH ₂ O DESIRED	Orifice Pressure InH ₂ O ACTUAL (dH)	Moisture <u>18</u>		Tdb		Twb		AUX °F (Tx)	Pump Vacuum InHg (Pv)
							STACK °F (Ts)	METER Inlet/Avg °F (Tm-ln)	METER Outlet °F (Tm-out)	PROBE °F (Tp)	OVEN Filter °F (To)	IMPFINGER Outlet °F (Tt)		
1	5	2142	683.505	.0024	1.33	1.35	135	75	75	258	262	52		11.0
2	10	2147												
3	15	2152												
4	20	2157	698.73											
5	25	2202	701.71	.0018	1.0	1.0	147	79	74	253	261	62		9.0
6	30	2207	704.53	.0016	.89	.89	147	80	74	256	263	64		7.5
7	35	2212	707.30	.0016	.89	.89	148	80	74	254	262	54		7.0
8	40	2217	709.89	.0017	.95	.95	147	82	75	245	262	48		7.0
9	45	2222	712.99	.0018	1.0	1.0	148	82	75	257	263	46		7.0
10	50	2227	714.49	.0005	.28	.28	147	82	76	255	262	47		3.5
11	55	2232	715.98	.0005	.28	.28	147	81	76	258	262	46		3.5
12	60	2237	717.72	.0004	.22	.22	147	80	76	257	261	46		3.0
13	65	2242	719.08	.0004	.22	.22	148	80	76	257	261	46		3.0
14	70	2247	720.77	.0007	.39	.39	148	80	76	257	262	47		4.0
15	75	2252	722.08	.0004	.22	.22	148	80	76	257	261	46		3.0
16	80	2257	723.56	.0005	.28	.28	148	81	77	258	262	49		3.5
17	85	2202	724.81	.0004	.22	.22	149	81	77	256	262	47		3.0
18	90	2307	726.36	.0005	.28	.28	149	81	77	256	262	46		3.5
19	95	2312	727.87	.0005	.28	.28	149	81	77	257	262	48		3.5
20	100	2317	729.47	.0006	.33	.33	149	82	78	257	262	52		4.0
21	105	2322	731.05	.0005	.28	.28	150	82	78	258	262	53		4.0
22	110	2327	732.82	.0007	.39	.39	150	82	78	256	262	52		4.5
23	115	2332	734.22	.0005	.28	.28	150	82	78	256	262	52		4.0
24	120	2337	735.805	.0005	.28	.28	150	82	78	257	262	55		4.0
25														

Notes:

Field Data Sheet



Date 12-17-98
 Test Method OPER 7
 Concurrent Testing EIA 25A
 Run # 7
 Operator CDB Support
 Temperature, Am (Ta) 35
 Pressure, Bar (Pb) 30.7
 Pressure, Static (Pstat) 0

Client/Plant/Location : OSU / Cycle 2 / West

Probe 2-1 Cp Heat Set 250 °F
 Pitot Pretest in in/min
 Leak Check Post in in/min
 Nozzle .988
 Sample Box 6 Heat Set 250 °F
 Meter Box 4 dH@ Y

Meter Pretest cfm inHg
 Leak Check Post cfm inHg

Stack Diagram

Filters 98M-206, 98S-15 Cyclonic Flow? NO Moisture 18 Tdb NA Twb NA

Terroris Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cfm (Vm)	Velocity Head inH2O (dPa)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK T (Ts)	METER Inlet/Avg T (Tm-in)	METER Outlet T (Tm-out)	PROBE T (Tp)	OVEN Filter T (To)	IMPINGER Outlet T (Ti)	AUX T (Tx)	Pump Vacuum inHg (Pv)
1	125	2345	737.35	.0005	.28	.28	138	81	78	258	261	55		4.0
2	130	2350	739.38	.0009	.50	.50	138	82	78	257	262	65		5.0
3	135	2355	741.33	.0008	.45	.45	137	82	78	257	261	62		4.5
4	140	2400	743.30	.0008	.45	.45	139	83	78	257	262	59		5
5	145	0005	746.25	.0008	.45	.45	139	83	78	257	262	59		5
6	150	0010	747.23	.0009	.50	.50	139	83	78	251	262	62		5
7	155	0015	749.29	.0009	.50	.50	138	83	78	257	262	53		5
8	160	0020	751.26	.0008	.45	.45	139	83	79	252	262	59		4
9	165	0025	753.75	.0013	.72	.72	140	83	79	257	261	61		6
10	170	0030	755.783	.0008	.45	.45	137	84	79	252	261	61		5
11														
12														
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														

Notes:

Field Data Sheet



Date 12-18-98
 Test Method ODEQ 7
 Concurrent Testing 2SA
 Run # 10
 Operator CDB Support
 Temperature, Am (Ta) 35
 Pressure, Bar (Pb) 30.7
 Pressure, Static (Pstat) 0

Client/Plant/Location: OSU East Cycle 2

Probe 3-2 Cp Heat Set 250 °F

Pitot Pretest in in/min

Leak Check Post in in/min

Nozzle 1.988

Sample Box Heat Set 250 °F

Meter Box 7 dH@ Y

Meter Pretest .010 cfm 10 inHg



Leak Check Post cfm inHg

Stack Diagram

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Cyclonic Flow ?			Moisture			Tdb		Twb		AUX °F (Tx)	Pump Vacuum inHg (Pv)
				Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK °F (Ts)	METER Inlet/Avg °F (Tm-in)	METER Outlet °F (Tm-out)	PROBE °F (Tp)	OVEN Filter °F (To)	IMPINGER Outlet °F (Ti)			
		1239	94.800												
1	5		97.22	.0012	.67	.67	137	66	66	273	255	50		6	
1	10			.0005	.28	.28	146	66	66	272	254	56			
2	15														
2	20		101.58												
3	25		102.78	.0003	.17	.17	149	65	65	273	255	60		4	
3	30		103.86	.0002	.11	.11	149	66	65	273	255	50		3	
4	35		104.94	.0002	.11	.11	149	66	65	274	255	46		3	
4	40		106.02	.0002	.11	.11	149	66	65	273	255	45		3	
5	45		107.10	.0002	.11	.11	149	66	65	273	255	43		3	
5	50		108.18	.0002	.11	.11	149	66	65	273	255	43		3	
6	55		109.31	.0002	.11	.11	148	67	66	273	254	42		3	
6	60		110.41	.0002	.11	.11	149	67	66	272	254	41		3	
6	65		111.68	.0003	.17	.17	149	68	66	274	255	44		4	
6	70		113.01	.0003	.17	.17	149	68	66	272	255	47		4	
5	75		114.25	.0003	.17	.17	149	68	66	272	255	49		4	
5	80		115.26	.0002	.11	.11	150	68	66	272	254	50		3	
4	85		116.77	.0004	.22	.22	149	69	67	273	254	49		4	
4	90		117.99	.0003	.17	.17	149	69	67	275	256	51		4	
3	95		119.24	.0003	.17	.17	150	69	67	273	255	50		4	
3	100		—	.0002	.11	.11	149	69	67	275	255	51		3	
2	105		121.44	.0002	.11	.11	150	70	68	275	255	51		3	
2	110		122.72	.0003	.17	.17	149	69	68	275	255	52		4	
1	115		124.00	.0003	.17	.17	149	69	68	273	254	54		4	
1	120	239	125.121	.0002	.11	.11	150	69	68	273	254	51		5	

Notes:

Field Data Sheet

	arizon		engineering
Date	12/18/98		
Test Method	ODEG 7		
Concurrent Testing	ZSA		
Run #	10		
Operator	CDB Support		
Temperature, Am (Ta)	35		
Pressure, Bar (Pb)	30.7		
Pressure, Static (Pstat)	C		

Client/Plant/Location : OSU Gas Cycle 2			
Probe	3-2 Cp	Heat Set	250 °F
Pilot	Pretest	in	in/min
Leak Check	Post	in	in/min
Nozzle	.988		
Sample Box		Heat Set	250 °F
Meter Box	7 dH@		Y
Meter	Pretest	cfm	inHg
Leak Check	Post	01 cfm	15 inHg

Stack Diagram

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cfm (Vm)	Cyclonic Flow ?			Moisture			Tdb		Twb		AUX (Tx)	Pump Vacuum inHg (Pv)
				Velocity Head inH2O (dPs)	Outlet Pressure inH2O DESIRED	Outlet Pressure inH2O ACTUAL	STACK (Tz) (Tm-in)	METER Inlet/Avg (Tm-in)	METER Outlet (Tm-out)	PROBE (Tp)	OVEN Filter (To)	IMPINGER Outlet (Ti)			
		242	125.121				Amb:	Amb:	Amb:	Amb:	Amb:	Amb:			
1	5		126.16	.0007	.11	.11	149	69	67	273	255	50		3	
2	10		127.19	.0007	.11	.11	149	68	67	274	254	47		3	
3	15		128.17	.0002	.11	.11	150	68	67	274	254	49		3	
4	20		129.03	.0002	.11	.11	150	68	67	275	255	46		3	
5	25		130.36	.0004	.22	.22	150	68	67	273	255	52		11	
6	30		131.32	.0002	.11	.11	150	68	67	274	256	52		7	
7	35		132.27	.0002	.11	.11	150	68	66	273	255	50		7	
8	40		133.24	.0002	.11	.11	150	68	66	274	254	51		7	
9	45		134.12	.0002	.11	.11	151	67	66	275	255	50		7	
10	50	332	135.039	.0002	.11	.11	152	67	66	273	254	50		7	
11	55														
12	60														
13															
14															
15															
16															
17															
18															
19															
20															
21															
22															
23															
24															
25															

Notes:

Field Data Sheet

	Horizon Engineering
Date	12/17/98
Test Method	ODEQ 7
Concurrent Testing	25A
Run #	11
Operator	CDK Support
Temperature, Am (Ta)	35
Pressure, Bar (Pb)	30.7
Pressure, Static (Pstat)	0

Client/Plant/Location: OSU West Cycle 2			
Probe	3-1 Cp	Heat Set	250 °F
Pitot	Pretest	in	in/min
Leak Check	Post	in	in/min
Nozzle	.988		
Sample Box	6	Heat Set	250 °F
Meter Box	4 dH@	Y	
Meter	Pretest	.008 cfm	1.5 inHg
Leak Check	Post	cfm	inHg

Stack Diagram

Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vmt)	Cyclonic Flow ?			Moisture		Tdb		Twb		AUX °F (Tx)	Pump Vacuum inHg (Fv)
				Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK °F (Ts)	METER Inlet/Avg °F (Tm-in)	METER Outlet °F (Tm-out)	PROBE °F (Tp)	OVEN Filter °F (To)	IMPINGER Outlet °F (Ti)		
1	5		758.72	.0015	.84	.84	140	65	64	257	262	44	14	
2	10			.0010	.56	.56	145	65	64	255	261	48	11	
3	15		763.18	Bias check			JUMA							
4	20	419	765.58	.0012	.67	.67	147	65	64	256	260	40	11	
5	25		767.90	.0012	.67	.67	148	66	64	255	264	40	11	
6	30		769.93	.0009	.50	.50	148	67	64	254	260	48	8	
7	35		772.11	.0010	.55	.55	150	68	64	256	262	54	10	
8	40		774.30	.0010	.55	.55	151	69	64	256	261	55	10	
9	45		776.98	.0015	.84	.84	151	71	65	256	261	63	13	
10	50		779.22	.0010	.55	.55	151	73	66	255	261	68	10	
11	55		781.35	.0010	.55	.55	151	74	67	257	262	64	9	
12	60		783.60	.0011	.61	.61	151	74	68	257	267	65	10	
13	65		785.90	.0011	.61	.61	151	76	69	257	262	68	10	
14	70		788.01	.0009	.50	.50	152	76	69	257	262	67	9	
15	75		790.29	.0011	.61	.61	151	77	70	257	262	60	9	
16	80		792.70	.0012	.67	.67	152	77	70	257	262	57	9	
17	85		795.17	.0012	.67	.67	152	78	71	257	263	60	9	
18	90		797.55	.0012	.67	.67	152	78	71	256	262	61	8	
19	95		799.93	.0012	.67	.67	152	78	72	257	262	64	8	
20	100		802.03	.0009	.50	.50	152	78	72	256	262	59	7	
21	105		803.67	.0005	.28	.28	152	79	73	257	263	64	6	
22	110		805.68	.0010	.55	.55	152	78	73	257	263	66	7	
23	115		807.98	.0011	.61	.61	152	78	73	257	262	66	8	
24	120	559	810.421	.0012	.67	.67	152	78	73	257	263	59	8	
25														

Notes: Filter Heat failed @ 358 stopped TEST to Repair
Restarted @ 417

Field Data Sheet



Date 12/18/98
 Test Method ODEG 7
 Concurrent Testing 25A
 Run # 11
 Operator CPB/Support
 Temperature, Am (Ta) 35
 Pressure, Bar (Pb) 30.7
 Pressure, Static (Pstat) 0

Client/Plant/Location: OSU West Cycle 2

Probe 5-1 Cp Heat Set °F
 Pitot Pretest in in/min
 Leak Check Post in in/min

Nozzle
 Sample Box 6 Heat Set °F
 Meter Box 4 dH@ Y

Meter Pretest cfm inHg
 Leak Check Post 008 cfm 15 inHg

Stack Diagram

Cyclonic Flow ?

Traverse Point Number	Sampling Time (min)	Clock Time (24 hr)	Dry Gas Meter Reading (V/m)	Velocity Head (dPa)	Orifice Pressure InH2O DESIRED	Orifice Pressure InH2O ACTUAL (dH)	Moisture			Tdb		Twb		AUX °F (Tx)	Pump Vacuum InHg (Pv)
							STACK °F (Tx)	METER Inlet/Avg °F (Tm-in)	METER Outlet °F (Tm-out)	PROBE °F (Tp)	OVEN Filter °F (To)	IMPINGER Outlet °F (Ti)			
1	5	601	811.53	.0003	.17	.17	148	77	74	259	263	51		5	
2	10		—	.0005	.28	.28	148	77	74	257	262	49		8	
3	15		814.76	.0006	.33	.33	149	77	74	256	262	46		9	
4	20		815.98	.0003	.17	.17	151	77	74	256	262	45		7	
5	25		817.34	.0004	.22	.22	151	77	74	256	262	47		7	
6	30	631	819.191	.0007	.39	.39	151	77	74	256	261	45		10	
7	35														
8	40														
9	45														
10	50														
11	55														
12	60														
13															
14															
15															
16															
17															
18															
19															
20															
21															
22															
23															
24															
25															

Notes:

Field Data Sheet



Date 12/18/98
 Test Method ODEQT
 Concurrent Testing ZSA
 Run # 12 East / cyl 2
 Operator CDP Support DRK
 Temperature, Am (Ta) 35
 Pressure, Bar (Pb) 30.4
 Pressure, Static (Pstat) 0

Client/Plant/Location: OSU East Cycle 2


Probe Cp Heat Set °F
 Pilot Pretest in in/min
 Leak Check Post in in/min
 Nozzle
 Sample Box Heat Set °F
 Meter Box dH@ Y
 Meter Pretest .01 cfm 15 inHg
 Leak Check Post cfm inHg

Stack Diagram

Filters				Cyclonic Flow ?			Moisture			Tdb		Twb		AUX	Pump
Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cfm (Vm)	Velocity Head inH ₂ O (dPs)	Orifice Pressure inH ₂ O DESIRED	Orifice Pressure inH ₂ O ACTUAL (dH)	STACK °F (Ts)	METER Inlet/Avg °F (Tm-in)	METER Outlet °F (Tm-out)	PROBE °F (Tp)	OVEN Filter °F (To)	IMPINGER °F (Ti)	°F (Tx)	inHg (Pv)	
1	5	640	137.41	.0010	.55	.55	149	64	64	270	252	48		9	
2	10			.0003	.17	.17	146	64	64	270	252	49		5	
3	15		139.66		Bias Check		SUM								
4	20		140.71	.0002	.11	.11	147	64	63	273	254	49		4	
5	25		141.75	.0002	.11	.11	147	65	64	273	253	50		4	
6	30		142.78	.0002	.11	.11	148	65	64	272	252	49		4	
7	35		143.84	.0002	.11	.11	149	65	64	272	254	47		5	
8	40		145.32	.0004	.22	.22	150	65	64	272	254	44		6	
9	45		-	.0003	.17	.17	149	66	65	272	254	41		5	
10	50		147.98	.0004	.22	.22	150	66	65	273	253	39		6	
11	55		149.16	.0003	.17	.17	150	66	65	270	253	39		5	
12	60		150.87	.0005	.28	.28	150	67	65	275	255	39		6	
13	65		152.22	.0004	.22	.22	150	67	65	271	254	39		5	
14	70		153.58	.0004	.22	.22	149	68	66	274	252	43		5	
15	75		155.21	.0005	.28	.28	150	68	66	273	252	44		6	
16	80		156.52	.0003	.17	.17	151	68	66	272	255	44		4	
17	85			.0003	.17	.17	151	68	66	254	255	44		4	
18	90														
19	95		160.24	.0004		.17	150	68	66	270	250	42		4	
20	100		161.55	.0003		.17	149	68	66	270	250	41		4	
21	105		162.77	.0003		.17	140	67	66	257	251	42		4	
22	110		163.755	.0002		.11	130	67	66	257	251	42		4	
23	115		164.68	.0002		.11	121	67	66	270	255	43		3	
24	120		165.748	.0002		.11	122	67	66	272	255	43		3	
25															

Notes:

Field Data Sheet


 Date 12-18-98
 Test Method 7
 Concurrent Testing 25A
 Run # 12 coil E Cyl 2
 Operator DRB Support
 Temperature, Air (In) 38
 Pressure, Bar (Pb) 30.7
 Pressure, Static (Pstat) 0



Client/Plant/Location: OSU/East/Cyl 2
 Probe 3-2 Cp Heat Set 750
 Pilot Pretest in In/In
 Leak Check Post in In/In
 Nozzle 988
 Sample Box 1 Heat Set
 Meter Box 7 dl/g Y
 Meter Pretest cfm In/In
 Leak Check Post 0.015 cfm In/In

Stack Diagram

Time	Temp	Pressure	Flow	Temp	Pressure	Flow	Temp	Pressure	Flow	Temp	Pressure	Flow	Temp	Pressure	Flow	Temp	Pressure	Flow	
844	165.748	.0003	.17	.17	150	66	65	273	253	43									
6 5	166	.0003	.17	.17	150	66	65	273	253	43									
6 10	168.19	.0003	.17	.17	149	66	65	270	255	43									
5 15	169.59	.0003	.17	.17	149	66	65	270	250	43									
5 20	170.95	.0004	.23	.23	150	66	65	270	250	44									
4 25	173.32	.0003	.17	.17	150	66	65	270	250	44									
4 30	175.57	.0003	.17	.17	154	67	65	272	253	47									
3 35	176.109	.0004	.23	.23	153	67	66	272	252	49									
3 40	178.07	.0004	.23	.23	153	67	66	272	257	49									
2 45	177.545	.0004	.23	.23	153	67	66	272	253	49									
2																			
11																			
11																			
11																			
11																			
11																			
11																			
11																			
11																			
11																			
11																			
11																			
11																			
11																			
11																			
11																			

Notes:

Field Data Sheet

Date 12-18
 Test Method 7
 Concurrent Testing 25A
 Run # 13 c/c 2 West
 Operator ORB Support
 Temperature, Air (Ta) 40
 Pressure, Bar (Pb) 30.4
 Pressure, Static (Pstat) 0

Client/Plant/Location: OSU/West/22
 Probe 3-1 Cp Heat Set 250
 Pilot Prefest in h/ush
 Leak Check Post in h/ush
 Nozzle 988
 Sample Box 6 Heat Set 250
 Meter Box 4 d/ig Y
 Meter Prefest 0.013 cfm 16 h/ig
 Leak Check Post cfm h/ig

Stack Diagram

Filters 98206-5-15

Cyclonic Flow 7

Process Feed Number	Sampling Time min (H)	Stack Time (H:M)	Dry Weight Reading (Wt)	Cyclonic Flow (CFM)	Inlet Temperature (T _{in})	Outlet Temperature (T _{out})	Static Pressure (Pa)	Air Flow		Temperature		Oxygen Conc. (%)	AUX Temp (T _a)	Temp Vacuum Bell (Pa)
								Actual (L/min)	Standard (L/min)	Actual (T _a)	Standard (T _s)			
		938	819.396											
6	5		821.000	.0006	.33	.33	140	67	65	257	250	45		12
6	10		CAL	.0006		.33	145	67	66	286	247	47		12
5	15				Sum									
5	20		826.53	.0010	.559	.56	141	72	67	255	247	45		11
4	25		828.86	.0010		.56	141	72	67	255	247	45		11
4	30			.0010		.56	144	74	68	255	247	48		10
3	35		Dry		Bilin	Gal								
3	40		835.25	.0010		.56	144	80	72	255	247	48		7
2	45		838.17	.0010		.56	144	80	72	256	247	48		7
2	50		8	.0010		.56	144	80	74	255	247	51		7
1	55		842.46	.0011		.56	144	81	74	256	247	51		6
1	60	1038												
1	65		847.1	.0011		.56	145	81	75	256	247	55		5
1	70		849.065	.0011		.56	145	81	75	256	247	55		5
2	75			.0005		.28	145	81	75	257	247	55		5
2	80		852.	.0006		.28	145	81	76	257	247	57		3
3	85			.0005		.28	145	81	76	256	248	59		3
3	90													
4	95		857.66	.0003		.28	145	83	78	256	247	50		3
4	100		859.00	.0003		.23	145	83	78	256	247	50		3
5	105			.0002		.11	145	82	79	258	248	50		3
5	110													
6	115													
6	120	1138	862.838			.11	145							

Notes:

Field Data Sheet



Date 12-18
 Test Method 7
 Concurrent Testing 25A
 Run # 13 coil
 Operator DRB Support
 Temperature, Am (Ts) 42
 Pressure, Bm (Pb) 30.4
 Pressure, Static (Pstat) 0

Client/Plant/Location: OSU/West/Cox
 Probe 3-1 Cp Heat Set 250

Pilot Prefest in h/mh
 Leak Check Post in h/mh

Nozzle 988
 Sample Box 6 Heat Set


Meter Box 4 d11(a) Y
 Meter Prefest cfm h/mh
 Leak Check Post 0.005 cfm 14 h/mh

Stack Diagram

Invert Foot Height	Sampling Time min (dt)	Flow Rate (ft³/s)	Reading out (V)	Flow Rate (ft³/s)	Flow Rate (ft³/s)	Flow Rate (ft³/s)	Flow Rate (ft³/s)	Flow Rate (ft³/s)	Flow Rate (ft³/s)	Flow Rate (ft³/s)	Flow Rate (ft³/s)	Flow Rate (ft³/s)	Flow Rate (ft³/s)	Flow Rate (ft³/s)	Flow Rate (ft³/s)	Flow Rate (ft³/s)	
																	Moisture (%)
		1145	862.838														
6	5		864.83	.0008	.449	.45	144	77	77	255	255	44				5	
6	10		866.83	.0009		.45	144	77	77	255	255	44				5	
5	15			.0010		.56	144	77	77	256	250	44				5	
5	20		871.17	.0010		.56	144	76	76	256	250					5	
4	25		873.33	.0010		.56	144	76	75	256	250	50				5	
4	30		875.52	.0010		.56	144	76	75	255	250	51				5	
3	35		877.64	.0010		.56	144	75	74	256	250	54				5	
3	40		879.84	.0009		.45	144	76	74	256	250	58				5	
2	45	1330	881.759	.0010		.56	144	76	74	256	250	58				5	
10																	
11																	
12																	
13																	
14																	
15																	
16																	
17																	
18																	
19																	
20																	
21																	
22																	
23																	
24																	
25																	

Notes:

Field Data Sheet


 Date 12-18-98
 Test Method 7
 Concurrent Testing 25A
 Run # 14 cycle East
 Operator DRB Support
 Temperature, Air (T_a) 70
 Pressure, Bar (P_b) 304
 Pressure, Static (P_{stat}) 0


Client/Plant/Location: OSU/East/eq-2
 Probe 3-2 Cp Heat Set 250
 Pilot Pretest in in/min
 Leak Check Post in in/min
 Nozzle 988
 Sample Box 1 Heat Set 250
 Meter Box 7 dl(g) Y
 Meter Pretest 0.005 cfm 16 in/lp
 Leak Check Post cfm in/lp

Stack Diagram

Filters	198 m - 2.00 988-14		Cyclonic Flow 1		Moisture 18		Tdb		Twb		AUX	Temp. Vectors Log (P _s)
	Pressure (P _b)	Flow (ft ³ /min)	Pressure (P _b)	Flow (ft ³ /min)	Wt %	Wt %	Wt %	Wt %	Wt %	Wt %		
	1238	177.777										
6 5					.17		62	62	270	255	55	4
6 10												
5 15		181.66	10005	28	.28	137	62	62	270	255	51	5
5 20		183.82	10006	334	.33	138	61	62	270	255	50	5
4 25		185.53	10007	389	.39	138	61	61	272	253	50	6
4 30		187.27	10006		.39	139	64	62	270	250	49	6
3 35		189.12	10006		.39	140	66	63	270	250		6
3 40		191.03	10007		.39	142	67	63	272	250		6
2 45		192.46	10006		.33	144	68	64	272	252	51	4
2 50		194.21	10005		.28	144	69	65	270	250		4
1 55		195.62	10005		.28	145	69	66	270	250	50	4
1 60	1338	197.0	10006		.33	145	71	66	272	253	54	4
1 65		198.9	10006		.33	145	71	68	272	250	51	4
1 70		200.95	10006		.33	145	71	68	272	250	51	4
2 75		202	10002		.11	138	72	68	270	250	50	3
2 80		202.99	10002		.11	138	71	69	273	251	49	3
3 85			10002		.11	137	71	69	273	251	49	3
3 90												
4 95												
4 100		206.77	10003									
5 105		207.75	10002		.11	138	71	69	272	251	49	3
5 110		208.95	10003		.17	139	71	69	270	250	49	3
6 115		210.28	10003		.17	140	71	69	255	250	48	3
6 120	1438	211.650	10003		.17	140	71	69	250	250	48	3

Notes:

Field Data Sheet



Date 12-18-98
 Test Method 7
 Concurrent Testing 25A
 Run # 14 cont
 Operator DPS Support
 Temperature, Am (T_a) 40
 Pressure, lhu (P_h) 30.4
 Pressure, Stale (P_{stl}) 0

Client/Plant/Location: OSU/E/142
 Probe 3-2 Cp Heat Set 250
 Pilot Prefest In In/In/In
 Leak Check Post In In/In/In
 Nozzle 988
 Sample Box 1 Heat Set
 Meter Box 7 dlt(u) *Y
 Meter Prefest cfm In/In/In
 Leak Check Post .006 cfm // In/In/In

Stack Diagram

Filter #	Sample Time (hr)	Flow (ft ³ /hr)	Dry Gas Flow Reading (ft ³ /hr)	Cyclonic Flow ?	Water Vapor Actual (lb/hr)	Moisture		Tdb		Twb		AUX	Temp Vacuum (T _v)
						STAT	Wt %	Wt %	Wt %	Wt %	Wt %		
		<u>1441</u>	<u>211.650</u>										
6	5				<u>.0003</u>								<u>3</u>
6	10												
5	15												
5	20		<u>216.20</u>		<u>.0003</u>	<u>.17</u>	<u>146</u>	<u>69</u>	<u>69</u>	<u>270</u>	<u>250</u>	<u>50</u>	<u>3</u>
4	25		<u>217.49</u>		<u>.0003</u>	<u>.17</u>	<u>146</u>	<u>69</u>	<u>69</u>	<u>270</u>	<u>250</u>	<u>49</u>	<u>3</u>
4	30		<u>218.86</u>		<u>.0003</u>	<u>.17</u>	<u>146</u>	<u>70</u>	<u>69</u>	<u>270</u>	<u>250</u>	<u>50</u>	<u>3</u>
3	35				<u>.0002</u>	<u>.11</u>	<u>140</u>	<u>70</u>	<u>69</u>	<u>270</u>	<u>250</u>	<u>51</u>	<u>3</u>
3	40												
2	45												
2	50	<u>1531</u>	<u>222.770</u>										
11													
12													
13													
14													
15													
16													
17													
18													
19													
20													
21													
22													
23													

Notes:

Field Data Sheet

Union Engineering
 Date 12-18-98
 Test Method 7
 Concurrent Testing LSA
 Run # 15 west Cxk 2
 Operator DRB Support
 Temperature, Air (t_a) 42
 Pressure, lba (P_b) 30.4
 Pressure, Static (P_{stat}) 0
 Filters 98M-206, 98J-15

Client/Plant/Location: OSU/west/cyk 2
 Probe 3-1 Cp Heat Set 250
 Pilot Pretest In In/
 Leak Check Post In In/
 Nozzle 98B
 Sample Box 6 Heat Set 250
 Meter Box 4 dl(g) Y
 Meter Pretest 0.002 cfm 14 In
 Leak Check Post cfm In
 Moisture 18 Tdb NA Twb NA



Stack Diagram

Cycle No. Flow

Test No.	Flow No.	Flow Rate (ft ³ /s)	Flow Rate (ft ³ /min)	Flow Rate (ft ³ /min)	Flow Rate (ft ³ /min)	Flow Rate (ft ³ /min)	Flow Rate (ft ³ /min)	Flow Rate (ft ³ /min)	Flow Rate (ft ³ /min)	Flow Rate (ft ³ /min)	Flow Rate (ft ³ /min)	Flow Rate (ft ³ /min)	Flow Rate (ft ³ /min)	Flow Rate (ft ³ /min)	Flow Rate (ft ³ /min)
		1539	892.069												
6	5	1544	884	.0008	.471	.47	132	66	66	255	249	57		5	
6	10	1549	885.97	.0008		.47	134	66	66	254	250	57		5	
5	15	1554	887.78	.0007	.41	.41	134	66	66	254	249	55		4.0	
5	20	1559	890.32	.0007	.41	.41	137	67	66	255	249	51		4.0	
4	25	1604	892.12	.0008	.47	.47	138	70	66	255	250	50		4.0	
4	30	1609	893.94	.0011	.65	.65	139	71	66	254	250	47		5.0	
3	35	1614	895.86	.0008	.47	.47	142	71	66	256	250	47		4.0	
3	40	1619	897.56	.0006	.35	.35	143	71	67	256	250	47		3.5	
2	45	1624	899.79	.0010	.59	.59	143	72	67	256	257	46		5.0	
2	50	1629	902.02	.0010	.59	.59	143	74	68	254	249	47		5.0	
1	55	1634	904.28	.0010	.59	.59	143	75	69	254	249	47		5.0	
1	60	1639	906.69	.0012	.71	.71	144	76	70	256	251	48		5.5	
1	65	1644	909.06	.0011	.65	.65	144	77	70	255	250	50		5.5	
1	70	1649	911.58	.0013	.77	.77	144	79	71	253	249	52		5.5	
2	75	1654	913.96	.0011	.65	.65	144	80	72	254	249	54		5.5	
2	80	1659	916.51	.0013	.77	.77	144	81	73	255	249	55		5.5	
3	85	1704	919.06	.0013	.77	.77	144	82	75	256	249	58		5.5	
3	90	1709	921.60	.0013	.77	.77	144	83	76	256	249	61		5.5	
4	95	1714	923.95	.0011	.65	.65	145	84	77	256	250	62		5.0	
4	100	1719	926.27	.0011	.65	.65	144	84	77	254	249	62		5.5	
5	105	1724	928.55	.0010	.59	.59	144	84	77	254	250	63		5.0	
5	110	1729	931.03	.0012	.71	.71	144	86	78	256	250	66		5.5	
6	115	1734	933.52	.0012	.71	.71	145	85	80	255	250	67		5.5	
6	120	1739	936.03	.0012	.71	.71	144	86	79	256	250	59		5.5	

Notes:

Field Data Sheet

 airtron	 engineering
Date	12-18-98
Test Method	ODEQ 7
Concurrent Testing	EPA 25A
Run #	15
Operator	JDF Support
Temperature, Am (Ta)	35
Pressure, Bar (Pb)	20.4
Pressure, Static (Pstat)	0
Filters	98M-206, 98S-15

Cyclonic Flow? NO

Stack Diagram

Client/Plant/Location: <u>OSU/West/Cycle 2</u>			
Probe	3-1	Op	Heat Set 250
Pilot	Pretest	in	in/m
Leak Check	Post	in	in/m
Mozzle	.988		
Sample Box	6	Heat Set 250	
Meter Box	4	dll@	Y
Meter	Pretest	cfm	in/l
Leak Check	Post	.013	cfm 9
Moisture	18	Tdb	NA
		Twb	NA

Row	Probe Number	Sampling Time (min)	Flow Rate (ft³/min)	Flow Rate (Vol)	Flow Rate (ft³/min)	Flow Rate (ft³/min)	Flow Rate (ft³/min)	Flow Rate (ft³/min)	Flow Rate (ft³/min)	Flow Rate (ft³/min)	Flow Rate (ft³/min)	Flow Rate (ft³/min)	Flow Rate (ft³/min)	Flow Rate (ft³/min)	Flow Rate (ft³/min)
1	125	1745	938	.68	.0014	.83	.83	145	84	77	256	251	50		6.0
1	130	1750	941	.05	.0011	.65	.65	145	84	78	254	250	49		5.0
2	135	1755	943	.53	.0012	.71	.71	145	84	78	255	249	48		5.5
2	140	1800	946	.09	.0013	.77	.77	145	84	78	255	249	47		5.5
3	145	1805	948	.71	.0014	.83	.83	144	84	78	255	249	46		6.0
3	150	1810	951	.34	.0014	.83	.83	144	84	78	256	249	47		6.0
4	155	1815	953	.95	.0014	.83	.83	144	84	78	255	249	47		6.0
4	160	1820	956	.09	.0009	.53	.53	144	84	79	254	249	47		4.5
5	165	1825	958	.40	.0011	.65	.65	144	83	78	255	249	47		5.0
5	170	1830	960	.61	.0009	.53	.53	145	83	78	254	250	46		4.5
6	175	1835	963	.578	.0018	1.06	1.05	145	82	78	254	249	46		6.5
7															
8															
9															
10															
11															
12															
13															
14															
15															
16															
17															
18															
19															
20															
21															
22															
23															
24															
25															

Notes:

Field Data Sheet

Date	12-18-98
Test Method	7 OPE R
Concurrent Testing	25A EPA
Run #	16 East Cycle 2
Operator	JDF Support
Temperature, Am (Ta)	35
Pressure, Bar (Pb)	30.4
Pressure, Static (Pstat)	

Client/Plant/Location : OSU/East/Cycle 2/416	
Probe 3-2 Cp	Heat Set 250
Pilot	Pretest in in/m
Leak Check	Post in in/m
Nozzle 988	
Sample Box /	Heat Set 250
Meter Box 7 dH@	Y
Meter	Pretest .005 cfm 10 inli
Leak Check	Post cfm inli

Stack Diagram
Cyclonic Flow? NO


Filters 98M-200 98S-14

Concrete Pilot Number	Sampling Time (Min)	Time (Hr)	Dry-Bulb Temp (Tdb) (°F)	Wet-Bulb Temp (Twb) (°F)	Velocity (ft/s)	Oxidation Temp (T _{OX}) (°F)	Flue Gas Temp (T _{FG}) (°F)	Moisture		Tdb		Twb		T _{OX}	T _{OX}
								Wt % (1s)	Wt % (1m in)	°F (1p)	°F (1o)	°F (1i)	°F (1a)		
		1840	224	.673											
1	5	1845			.0013	.77	.77	117	66	66	273	254	56		5.5
1	10	1850													
2	15	1855													
2	20	1900	234	.74											
3	25	1905	236	.48	.0007	.41	.41	108	66	64	270	254	46		4.0
3	30	1910	237	.48	.0002	.12	.12	138	66	64	272	254	46		2.5
4	35	1915	238	.78	.0003	.18	.18	139	66	64	271	254	45		3.0
4	40	1920	240	.08	.0003	.18	.18	140	66	64	270	252	46		3.0
5	45	1925	241	.36	.0003	.18	.18	140	66	64	270	252	45		3.0
5	50	1930	242	.31	.0002	.12	.12	140	66	64	272	254	46		2.5
6	55	1935	243	.04	.0001	.06	.06	141	65	64	272	254	45		2.0
6	60	1940	244	.48	.0004	.24	.24	142	65	64	272	254	46		3.5
6	65	1945	245	.90	.0004	.24	.24	143	66	64	270	252	44		3.5
6	70	1950	247	.15	.0003	.18	.18	144	66	64	270	254	44		3.0
5	75	1955	248	.43	.0003	.18	.18	145	66	64	272	254	44		3.0
5	80	2000	249	.88	.0004	.24	.24	145	66	64	272	251	44		3.0
4	85	2005	251	.16	.0003	.18	.18	145	66	64	270	255	45		3.0
4	90	2010	252	.67	.0004	.24	.24	145	66	65	273	252	44		3.0
3	95	2015	254	.42	.0007	.41	.41	145	66	65	270	252	44		4.0
3	100	2020	255	.45	.0002	.12	.12	144	66	65	270	252	46		2.5
2	105	2025	256	.68	.0003	.18	.18	145	66	65	272	254	45		3.0
2	110	2030	257	.67	.0002	.12	.12	145	66	65	272	251	44		2.5
1	115	2035	259	.14	.0004	.24	.24	144	66	65	272	254	44		3.0
1	120	2040	258	.31	.0002	.12	.12	144	66	65	270	254	45		2.5

SUM 131AS

Notes:

Field Data Sheet


 Date 12-18-98
 Test Method 00607
 Concentration Testing EPA 25A
 Run # 16
 Operator SOF Support
 Temperature, Am (Ta) 35
 Pressure, Bar (Pb) 30.4
 Pressure, Static (Pstat) 0
 Filters 98M-200, 98S-14

Client/Plant/Location: OSU/East/Cycle 2
 Probe 3-2 Cp Heat Set 250
 Pilot Prefest in h/m
 Leak Check Post in h/m
 Nozzle 938
 Sample Flux / Heat Set
 Meter Flux 7 dl/g Y
 Meter Prefest cfm in/l
 Leak Check Post .009 cfm 11.5 in/l
 Moisture 18 Tdb NA Twb NA

Stack Diagram

C) orifice flow? No

Point Number	Sampling Time min (dt)	Check Time (H:M)	Dry Gas Flow Reading (Nm ³)	Velocity (m/s)	Temperature (°C)	Pressure (kPa)	Moisture (g/kg)	SO ₂ (ppm)	SO ₃ (ppm)	NO _x (ppm)	CO (ppm)	CO ₂ (ppm)	NO ₂ (ppm)	NO (ppm)	HC (ppm)	Temp (°C)	Wet Bulb (°C)	Relative Humidity (%)
1	125	2047	261.41	.0004	.24	.24	145	64	65	271	252	44						3.0
1	130	2052	262.54	.0003	.18	.18	146	66	65	270	252	44						3.0
2	135	2057	263.54	.0002	.12	.12	146	66	65	272	251	45						2.5
2	140	2102	264.84	.0003	.18	.18	146	66	65	272	254	44						3.0
3	145	2107	266.18	.0003	.18	.18	146	66	65	272	253	45						3.0
* 3	150	2127	267.76	.0006	.35	.35	145	66	65	270	253	45						4.0
4	155	2132	268.53	.0001	.06	.06	138	64	63	276	254	45						2.0
4	160	2137	269.62	.0002	.12	.12	138	63	63	272	254	44						2.5
5	165	2142	270.85	.0003	.18	.18	144	63	63	270	251	45						3.0
5	170	2147	271.910	.0002	.12	.12	145	63	63	271	253	44						2.5
11																		
12																		
13																		
14																		
15																		
16																		
17																		
18																		
19																		
20																		
21																		
22																		
23																		

Notes: Stop for hot check. Switch @ 2153

Field Data Sheet

ORION **ENGINEERING**

Date 12-19-98

Test Method 00ER7

Concurrent Testing EPA 25A

Run # 17

Operator SDF Support

Temperature, Am (Ta) 35

Pressure, Bar (Pb) 30.4

Pressure, Static (Pstat) 0

Client/Plant/Location: OSU/West/Cycle 2

Probe 3-1 Cp Heat Set 250

Pilot Pretest in Int

Leak Check Post in Int

Nozzle, 988

Sample Box 6 Heat Set 250

Meter Box 4 d(10) Y

Meter Pretest .008 cfm 13 Int

Leak Check Post cfm Int

Stack Diagram

Cyclonic Flow? NO

Filter	Time	Temp	Flow	Vel	Vel	Vel	Moisture			Tdb			Wet Bulb			Tdb
							WATER	WATER	WATER	TEMP	TEMP	TEMP	TEMP	TEMP	TEMP	
Filter	Time	Temp	Flow	Vel	Vel	Vel	WATER	WATER	WATER	TEMP	TEMP	TEMP	TEMP	TEMP	TEMP	TEMP
		2155	963	.817												
1	5	2200	968	.11	.0033	1.95	1.95	119	58	57	257	251	43			16.0
1	10	2205			.0019	1.12	1.1	132	59	57	251	250	42			9.0
2	15	2210	974	.10												
2	20	2215	977	.01	.0017	1.0	1.0	136	64	58	249	251	47			8.0
3	25	2220	979	.84	.0016	.94	.94	137	66	59	255	250	48			7.5
3	30	2225	982	.69	.0016	.94	.94	137	68	60	256	250	49			7.5
4	35	2230	984	.84	.0015	.88	.88	138	68	60	254	249	51			6.5
4	40	2235	988	.25	.00017	1.0	1.0	141	70	62	254	250	55			7.5
5	45	2240	991	.07	.0004	.24	.24	141	70	62	257	260	56			3.0
5	50	2245	992	.80	.0008	.47	.47	141	69	62	250	250	56			4.5
6	55	2250	994	.15	.0004	.24	.24	142	69	63	254	250	55			3.5
6	60	2255	995	.87	.0006	.35	.35	142	67	63	255	250	54			4.0
6	65	2300	997	.56	.0006	.35	.35	142	67	63	255	250	55			4.0
6	70	2305	999	.01	.0005	.29	.29	142	68	63	255	251	56			3.5
5	75	2310	1000	.43	.0004	.24	.24	143	68	63	256	250	55			3.0
5	80	2315	1002	.35	.0005	.29	.29	143	68	64	254	250	53			3.5
4	85	2320	1005	.18	.0016	.94	.94	142	69	64	255	249	53			6.0
4	90	2325	1008	.09	.0017	1.0	1.0	140	71	65	252	250	59			7.0
3	95	2330	1011	.01	.0017	1.0	1.0	139	72	65	254	250	61			7.0
3	100	2335	1013	.63	.0014	.83	.83	140	73	66	254	248	63			6.0
2	105	2340	1016	.27	.0014	.83	.83	140	73	66	255	250	63			6.5
2	110	2345	1018	.93	.0015	.88	.88	139	73	66	244	250	65			7.0
1	115	2350	1021	.40	.0012	.71	.71	139	72	66	244	249	64			6.5
1	120	2355	1023	.029	.0014	.83	.83	139	72	66	255	250	63			7.0

Notes: Switched 25A probe over late: 2207 - missed ~ 13 minutes

Field Data Sheet

Date	12-18-98
Test Method	ODE 27
Concurrent Testing	EPA 25A
Run #	17
Operator	JF Support LDB
Temperature, Am (Ta)	30
Pressure, Bar (Pb)	30.4
Pressure, Static (Pstat)	0
Filters	98M-200 / 98S-15


Client/Plant/Location: OSU / West / Cycle 2			
Probe	3-1 Cp	Heat Set 250	
Pilot	Pretest	in	in/in
Leak Check	Post	in	in/in
Mozzle	988		
Sample Box	6	Heat Set 250	
Meter Box	4 d(kg)	Y	
Meter	Pretest	cfm	in/in
Leak Check	Post	.013 cfm	17 in/in

Stack Diagram
Cyclonic Flow? NO

Downcomer No.	Sampling Time (Min)	Clock Time (H: M)	Dry Gas Flow Reading (Vol)	Volume Flow (dF)	Volume Fraction (dF)	Volume Fraction (dF)	Moisture		Temp		Temp		Temp (F)
							Wt % (%)	Wt % (%)	Probe (F)	Down Pipe (F)	IMPINGER Oxide (F)	AMB (F)	
		1158	1023.029										
1	125		1026.62	.0013	.77	.77	136	70	66	254	248	61	7
1	130		—	.0013	.77	.77	136	71	66	251	249	62	7
2	135		1031.75	.0013	.77	.77	138	70	65	253	249	62	7
2	140		1033.95	.0010	.59	.59	138	70	65	253	249	62	6
3	145		1036.31	.0011	.65	.65	137	69	65	253	248	64	7
3	150		1038.80	.0012	.71	.71	138	69	64	257	249	58	7
4	155		1041.00	.0010	.59	.59	138	69	65	254	248	59	6
4	160		1043.55	.0013	.77	.77	138	68	64	253	249	59	7
5	165		1045.89	.0011	.65	.65	137	68	64	241	249	59	7
5	170	1248	1048.403	.0013	.77	.77	138	68	64	253	248	58	7
6	175												
7													
8													
9													
10													
11													
12													
13													
14													
15													
16													
17													
18													
19													
20													
21													
22													
23													
24													
25													

Notes:

Field Data Sheet



 Date 12-19-98

 Test Method ODE 2.7

 Concurrent Testing EPA 2.5A

 Run # 18

 Operator CDB Support

 Temperature, Air (Ta) 30

 Pressure, Bar (Pb) 30.4

 Pressure, Static (Pstat) 0

Client/Plant/Location OSU/East/cycle 2

 Probe 3-2 Cp Heat Set 250

 Pilot Prefest in in/ml

 Leak Check Post in in/ml

 Nozzle .988

 Sample Flux / Heat Set 250

 Meter Flux 7 dl(h) Y

 Meter Prefest .007 cfm 12 in/hg

 Leak Check Post cfm in/hg

Filters 98M-200, 98S-14

Stack Diagram
Cyclonic Flow? NO

Moisture 18 Tdb NA Twb NA

Time	Sample	Flow	Flow	Flow	Flow	Flow	Flow	Flow	Flow	Flow	Flow	Flow	Flow	Flow	Flow	Flow	Flow
Point	Rate	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)
Number	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)	(ft)
		1257	272.100														
1	5		274.06	.0008	.47	.47	124	54	54	270	250	45					4
1	10			.0005	.29	.29	136	54	54	269	252	46					3
2	15		277.26														
2	20		278.53	.0003	.18	.18	138	54	54	269	252	49					3
3	25		279.79	.0003	.18	.18	139	55	54	269	251	49					3
3	30		281.06	.0003	.18	.18	139	55	54	270	254	48					3
4	35		282.64	.0005	.29	.29	139	56	54	270	253	49					4
4	40		284.07	.0004	.24	.24	143	57	54	270	250	50					3
5	45		285.52	.0004	.24	.24	145	57	55	269	254	51					3
5	50		286.64	.0002	.12	.12	145	57	55	270	255	51					2
6	55		287.76	.0002	.12	.12	145	57	55	270	252	51					2
6	60		288.87	.0002	.12	.12	145	58	55	270	252	51					2
6	65		290.17	.0003	.18	.18	144	58	55	270	252	51					3
6	70		292.36	.0009	.53	.53	145	58	56	269	252	54					4
5	75		293.89	.0005	.29	.29	145	58	56	269	252	55					3
5	80		294.99	.0002	.12	.12	146	58	56	269	251	52					2
4	85		296.42	.0004	.24	.24	145	58	56	270	253	52					3
4	90		297.70	.0003	.18	.18	146	58	56	269	253	53					3
3	95		298.77	.0002	.12	.12	146	58	56	271	252	54					2
3	100		300.05	.0003	.18	.18	146	58	56	270	253	54					3
2	105		301.11	.0002	.12	.12	146	58	56	270	254	54					2
2	110		302.15	.0002	.12	.12	146	58	56	271	252	52					2
1	115		303.18	.0002	.12	.12	146	58	57	271	254	52					2
1	120	257	304.267	.0002	.12	.12	146	58	57	271	254	52					2

Notes:

Field Data Sheet



Date 12-17-98
 Test Method OPC α 7
 Concurrent Testing EPA 25A
 Run # 18
 Operator COB Support
 Temperature, Am (FA) 30
 Pressure, Bar (Pb)
 Pressure, Static (Pstat) 0

Client/Plant/Location : OSU/East/Cycle 2
 Probe 3-2 Cp Heat Set 250

Pitot Pretest in In/In
 Leak Check Post in In/In

Nozzle 988

Sample Box 1 Heat Set 250

Meter Flux 7 dff(α) Y

Meter Pretest cfm In/In
 Leak Check Post .005 cfm 6

Stack Diagram

Filters 98M-200, 98S-14

Cyclonic Flow? NO

Moisture 18 Tdb NA Twb NA

Inlet Number	Sampling Flow rate (ft³)	Stack Flow (ft³/s)	Dry Gas Flow Reading and (Nm)	Velocity (ft/s)	Oxygen Corrected Velocity (ft/s)	O₂ %	STP (ft³)	DP (in Hg)	Tdb (°F)	Twb (°F)	RH (%)	AUX (ft)	Temp Vane In/In (°F)
1	125	300	304.267	,0003	,18	,18	139	58	57	270	251	44	4
1	130		307.03	,0003	,18	,18	139	58	57	269	251	49	4
2	135		308.25	,0003	,18	,18	146	58	57	269	252	49	4
2	140		309.29	,0002	,12	,12	146	58	57	270	251	47	3
3	145		310.35	,0002	,12	,12	147	58	57	270	251	45	3
3	150		—	,0002	,12	,12	147	58	57	270	252	44	3
4	155		312.44	,0002	,12	,12	149	58	57	270	249	45	3
4	160		313.75	,0003	,18	,18	149	59	57	270	252	45	3
5	165		315.05	,0003	,18	,18	150	58	57	270	251	46	3
5	170	350	316.357	,0003	,18	,18	150	58	57	270	252	47	3
6	175												
7													
8													
9													
10													
11													
12													
13													
14													
15													
16													
17													
18													
19													
20													
21													
22													
23													
24													
25													

Notes:

Field Data Sheet



Date 12/19/98
 Test Method ODEG 7
 Concurrent Testing 25 A
 Run # 19
 Operator EDB Support
 Temperature, Am (Ta) 20
 Pressure, Bar (Pb) 30.44
 Pressure, Static (Pstat) 0

Client/Plant/Location: OSU WEST Cycle 2

Probe 3-7 Cp Heat Set 250 op

Pilot Pretest in in/min
 Leak Check Post in in/min

Nozzle .988

Sample Box Heat Set 250 op

Meter Box dH@ Y

Meter Pretest .01 cfm 15 inHg
 Leak Check Post cfm inHg

Stack Diagram

Filters		Cyclonic Flow ?					Moisture		Tdb		Twb		AUX	Pump
Traverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cfm (Vm)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK °F (Ts)	METER Inlet/Avg °F (Tm-in)	METER Outlet °F (Tm-out)	PROBE °F (Tp)	OVEN Filter °F (To)	IMPINGER Outlet °F (Ti)	°F (Tx)	inHg (Fv)
		<u>359</u>	<u>48.562</u>				Amb:	Amb:	Amb:	Amb:	Amb:	Amb:		
1	5		<u>51.52</u>	<u>.0010</u>	<u>.59</u>	<u>.59</u>	<u>131</u>	<u>50</u>	<u>50</u>	<u>254</u>	<u>249</u>	<u>44</u>		<u>12</u>
2	10		<u>---</u>	<u>.0010</u>	<u>.59</u>	<u>.59</u>	<u>142</u>	<u>51</u>	<u>50</u>	<u>253</u>	<u>249</u>	<u>47</u>		<u>11</u>
3	15		<u>56.05</u>		<u>JUMM Bias</u>									
4	20		<u>58.43</u>	<u>.0012</u>	<u>.71</u>	<u>.71</u>	<u>148</u>	<u>54</u>	<u>50</u>	<u>254</u>	<u>248</u>	<u>52</u>		<u>11</u>
5	25		<u>60.78</u>	<u>.0011</u>	<u>.65</u>	<u>.65</u>	<u>149</u>	<u>55</u>	<u>50</u>	<u>253</u>	<u>248</u>	<u>54</u>		<u>9</u>
6	30		<u>63.11</u>	<u>.0011</u>	<u>.65</u>	<u>.65</u>	<u>150</u>	<u>57</u>	<u>51</u>	<u>252</u>	<u>248</u>	<u>54</u>		<u>9</u>
7	35		<u>65.48</u>	<u>.0011</u>	<u>.65</u>	<u>.65</u>	<u>152</u>	<u>58</u>	<u>52</u>	<u>252</u>	<u>248</u>	<u>60</u>		<u>9</u>
8	40		<u>67.68</u>	<u>.0010</u>	<u>.59</u>	<u>.59</u>	<u>154</u>	<u>59</u>	<u>52</u>	<u>253</u>	<u>249</u>	<u>61</u>		<u>8</u>
9	45		<u>69.99</u>	<u>.0011</u>	<u>.65</u>	<u>.65</u>	<u>156</u>	<u>59</u>	<u>53</u>	<u>252</u>	<u>248</u>	<u>63</u>		<u>9</u>
10	50		<u>72.20</u>	<u>.0010</u>	<u>.59</u>	<u>.59</u>	<u>158</u>	<u>60</u>	<u>54</u>	<u>254</u>	<u>247</u>	<u>65</u>		<u>8</u>
11	55		<u>74.35</u>	<u>.0010</u>	<u>.59</u>	<u>.59</u>	<u>159</u>	<u>60</u>	<u>54</u>	<u>253</u>	<u>249</u>	<u>66</u>		<u>8</u>
12	60		<u>76.47</u>	<u>.0010</u>	<u>.59</u>	<u>.59</u>	<u>160</u>	<u>61</u>	<u>56</u>	<u>253</u>	<u>248</u>	<u>65</u>		<u>8</u>
13	65		<u>78.75</u>	<u>.0011</u>	<u>.65</u>	<u>.65</u>	<u>161</u>	<u>63</u>	<u>56</u>	<u>253</u>	<u>248</u>	<u>66</u>		<u>9</u>
14	70		<u>81.06</u>	<u>.0010</u>	<u>.59</u>	<u>.59</u>	<u>162</u>	<u>64</u>	<u>57</u>	<u>244</u>	<u>248</u>	<u>68</u>		<u>9</u>
15	75		<u>83.40</u>	<u>.0011</u>	<u>.65</u>	<u>.65</u>	<u>163</u>	<u>64</u>	<u>58</u>	<u>253</u>	<u>248</u>	<u>60</u>		<u>8</u>
16	80		<u>85.75</u>	<u>.0011</u>	<u>.65</u>	<u>.65</u>	<u>164</u>	<u>65</u>	<u>58</u>	<u>254</u>	<u>248</u>	<u>53</u>		<u>8</u>
17	85		<u>88.19</u>	<u>.0012</u>	<u>.71</u>	<u>.71</u>	<u>165</u>	<u>65</u>	<u>59</u>	<u>246</u>	<u>249</u>	<u>46</u>		<u>9</u>
18	90		<u>90.05</u>	<u>.0007</u>	<u>.41</u>	<u>.41</u>	<u>166</u>	<u>64</u>	<u>57</u>	<u>253</u>	<u>249</u>	<u>43</u>		<u>6</u>
19	95		<u>92.44</u>	<u>.0012</u>	<u>.71</u>	<u>.71</u>	<u>166</u>	<u>63</u>	<u>57</u>	<u>255</u>	<u>249</u>	<u>42</u>		<u>9</u>
20	100		<u>94.54</u>	<u>.0009</u>	<u>.53</u>	<u>.53</u>	<u>166</u>	<u>64</u>	<u>58</u>	<u>255</u>	<u>249</u>	<u>44</u>		<u>7</u>
21	105		<u>---</u>	<u>.0010</u>	<u>.59</u>	<u>.5</u>	<u>166</u>	<u>64</u>	<u>58</u>	<u>255</u>	<u>249</u>	<u>45</u>		<u>8</u>
22	110		<u>99.07</u>	<u>.0011</u>	<u>.65</u>	<u>.65</u>	<u>166</u>	<u>65</u>	<u>59</u>	<u>255</u>	<u>248</u>	<u>47</u>		<u>9</u>
23	115		<u>101.37</u>	<u>.0011</u>	<u>.65</u>	<u>.65</u>	<u>166</u>	<u>65</u>	<u>59</u>	<u>255</u>	<u>249</u>	<u>46</u>		<u>9</u>
24	120	<u>559</u>	<u>103.80</u>	<u>.0013</u>	<u>.77</u>	<u>.77</u>	<u>166</u>	<u>65</u>	<u>59</u>	<u>254</u>	<u>249</u>	<u>49</u>		<u>10</u>
25														

Notes:

Field Data Sheet



Date 12/19/98
 Test Method OTDEG 7
 Concurrent Testing ZSA
 Run # 19
 Operator CDISupport
 Temperature, Am (Ta) 30
 Pressure, Bar (Pb) 30.44
 Pressure, Static (Pstat) 0

Client/Plant/Location OSU west Cycle 2
 Probe 3-1 Cp Heat Set 0F
 Pitot Pretest in in/min
 Leak Check Post in in/min
 Nozzle 1978
 Sample Box Heat Set 0F
 Meter Box dH@ Y
 Meter Pretest cfm inHg
 Leak Check Post 101 cfm 14 inHg

Stack Diagram

Cyclonic Flow ?

Reverse Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (V/m)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	Moisture		Tdb		Twb		AUX T (Tx)	Pump Vacuum inHg (Pv)
							STACK T (Ts)	METER Inlet/Avg T (Tm-in)	METER Outlet T (Tm-out)	PROBE T (Tp)	OVEN Filter T (To)	IMPINGER Outlet T (Ti)		
1	5	602	103.86	.0005	.29	.29	162	63	60	257	250	48		11
1	10		106.65	.0003	.18	.18	162	64	60	256	249	52		9
2	15		108.03	.0004	.24	.24	163	63	60	256	249	53		9
2	20		109.44	.0004	.24	.24	163	64	60	256	249	51		9
3	25		110.84	.0004	.24	.24	163	64	60	257	250	55		9
3	30		112.25	.0004	.24	.24	164	64	61	257	249	57		9
4	35		113.67	.0004	.24	.24	165	64	61	256	250	55		9
4	40		114.87	.0003	.18	.18	166	65	61	256	249	57		8
5	45		116.07	.0003	.18	.18	166	64	61	256	250	59		8
5	50	652	117.047	.0002	.12	.12	166	64	62	257	250	59		7
6	55													
6	60													
13														
14														
15														
16														
17														
18														
19														
20														
21														
22														
23														
24														
25														

last point

Notes:

Field Data Sheet



Date 12/19/98
 Test Method CDEG 7
 Concurrent Testing ZSA
 Run # 20 cyc 2
 Operator CDB Support
 Temperature, Am (Ta) 30
 Pressure, Bar (Pb) 30.44
 Pressure, Static (Pstat) 0

Client/Plant/Location: OSU East Cycle 2
 Probe 3-2 Cp Heat Set 250 °F
 Pitot Pretest in in/min
 Leak Check Post in in/min
 Nozzle .978
 Sample Box 1 Heat Set 250 °F
 Meter Box 7 dH@ Y
 Meter Pretest .015 cfm 15 inHg
 Leak Check Post cfm inHg

Stack Diagram

Filters 98M-200 18S-14

Cyclonic Flow ?

Turbine Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (V/m)	Velocity Head IN120 (dPa)	Orifice Pressure IN120 DESIRED	Orifice Pressure IN120 ACTUAL (dPa)	Moisture 30		Tdb		Twb		AUX T (Tx)	Pump Vacuum inHg (Pv)
							STACK T (Ts)	METER Inlet/Avg T (Tm-in)	METER Outlet T (Tm-out)	PROBE T (Tp)	OVEN Filter T (To)	IMPINGER Outlet T (Ti)		
		657	316.532											
1	5		318.87	.0012	.71	.71	156	52	52	270	254	47		6
2	10			.0005	.29	.29	161	52	52	268	254	48		4
3	15													
4	20		322.67	.0003	.18	.18	165	53	52	271	256	55		6
5	25		323.73	.0002	.12	.12	155	53	52	272	254	52		5
6	30		324.75	.0002	.12	.12	153	54	52	272	254	46		5
7	35		326.01	.0003	.18	.18	148	54	52	272	253	45		6
8	40		327.05	.0002	.12	.12	153	54	53	270	254	46		5
9	45		328.07	.0002	.12	.12	146	55	54	272	255	51		5
10	50		329.06	.0002	.12	.12	150	55	54	270	254	49		5
11	55		330.36	.0002	.12	.12	147	55	54	272	255	46		5
12	60	757	331.65	.0003	.18	.18	144	55	54	267	254	46		7
13	65		332.82	.0003	.18	.18	144	56	54	271	255	48		7
14	70			.0002		.12	146	57	55	257	255	47		5
15	75													
16	80													
17	85		336.00	.0002		.12	145	61	58	273	255	46		5
18	90		337.27	.0002		.12	145	61	58	270	255	46		5
19	95		338.0	.0002		.12	150	61	58	272	254	45		5
20	100		338.9	.0002	.09	.10	164	63	60	259	254	43		5
21	105		340.04	.0003		.13	165	64	61	268	254	41		6
22	110		340.99	.0002	.09	.09	164	65	61	269	254	42		5
23	115		341.96	.0004		.17	165	66	63	268	254	41		7
24	120	857	343.219	.0004		.17	165	66	63	267	255	41		7
25														

Notes:

Field Data Sheet



Date 12-19-98
 Test Method 7
 Concurrent Testing 25+
 Run # 20017
 Operator DRB Support
 Temperature, Am (Ta) 30
 Pressure, Bar (Pb) 30.3
 Pressure, Static (Pstat) 0

Client/Plant/Location: OSU/East/C-2
 Probe 3-2 Cp Heat Set 250
 Pitot Pretest in in/mh
 Leak Check Post 3.75 in 0.10 in/mh
 Nozzle .188
 Sample Box 1 Heat Set
 Meter Box 7 dH@ Y
 Meter Pretest cfm inHg
 Leak Check Post 0.007 cfm 12 inHg

Stack Diagram

Filters		98M-200		5-14		Cyclonic Flow?		Moisture		30		Tdb		Twb		AUX		Fuel	
Tierce Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head inH2O (dPa)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK T (Ts) (Amb)	METER Inlet/Avg T (Tm-in) (Amb)	METER Outlet T (Tm-out) (Amb)	PROBE T (Tp) (Amb)	OVEN Filter T (To) (Amb)	IMPINGER Outlet T (Ti) (Amb)	AUX T (Tx)	Fuel Vacuum inHg (Pv)					
		859	343.24																
1	6	5	344.5	.0004		.18	164	69	66	267	256	46		7					
2	6	10	345.7	.0004		.18	164	71	67	265	255	45		7					
3	5	15	346.9	.0004		.18	164	72	69	264	252	45		7					
4	5	20	348.23	.0004		.18	164	72	69	264	252	45		7					
5	4	25	349.49	.0004		.18	166	72	69	265	253	45		7					
6	4	30	350.54	.0003		.13	166	72	70	266	253	46		7					
7	3	35	351.42	.0002	.0009	.09	167	73	71	267	252	47		5					
8	3	40	939 352.3	.0005	.209	.21	150	74	71	267	252	47		5					
9	2	45	353.94	.0009		.38	153	74	72	267	250	46		10					
10	2	50	949 355.811	.0009		.38	153	75	72	265	252	46		10					
11																			
12																			
13																			
14																			
15																			
16																			
17																			
18																			
19																			
20																			
21																			
22																			
23																			
24																			
25																			

Notes:

Field Data Sheet



Date 12-19-98
 Test Method 7
 Concurrent Testing 2SA
 Run # 21 West Cyl 2
 Operator DRB Support
 Temperature, Am (Ta) 30
 Pressure, Bar (Pb) 30.3
 Pressure, Static (Pstat) 0

Client/Plant/Location : OSU/Adtest/Cyc 2
 Probe 3-1 Cp Heat Set 250
 Pitot Pretest in in/mil
 Leak Check Post 4 in 0.0 in/mil
 Nozzle 988
 Sample Box 46 Heat Set 250
 Meter Box 4 dH@ Y
 Meter Pretest 0.011 cfm 15 inHg
 Leak Check Post 0.0 cfm 13 inHg

Stack Diagram

Filters		Cyclonic Flow?													
Tripart Point Number	Sampling Time min (dt)	Clock Time (24 hr)	Dry Gas Meter Reading cuft (Vm)	Velocity Head inH2O (dPs)	Orifice Pressure inH2O DESIRED	Orifice Pressure inH2O ACTUAL (dH)	STACK T (Ts) Amb:	METER Inlet/Avg T (Tm-in) Amb:	METER Outlet T (Tm-out) Amb:	PROBE T (Tp) Amb:	OVEN Filter T (To) Amb:	IMPINGER Outlet T (Ti) Amb:	AUX T (Tx)	Pump Vacuum inHg (Pv)	
		955	117.167												
1	6	5	118.47	.0007		.19	157	78	76	258	251	58		9	
2	6	10	120.17	.0007		.29	162	79	76	257	251	51		8	
3	5	15		.0006		.25	162	80	77	257	251	46		7	
4	5	20	123.38	.0005		.23	163	82	79	258	250	46		6	
5	4	25	124.72	.0005		.23	163	82	79	258	251	50		6	
6	4	30		.0006		.25	163	84	80	258	251	52		5	
7	3	35	127.72	.0006											
8	3	40	128.72	.0004		.17	163	85	83	258	250	52		4	
9	2	45	129.999	.0006		.25	163	86	83	258	249	54		5	
10	2	50	131.399	.0006		.25	163	86	83	258	249	54		5	
11	1	55	132.86	.0006		.25	164	85	83	257	250	55		4	
12	1	60	134.49	.0008	.378	.34	164	84	83	255	251	53		5	
13	1	65	135.98	.0007		.30	165	83	82	257	250	50		5	
14	1	70	137.999	.0007		.30	165	82	82	257	250	54		5	
15	2	75	139.15	.0007		.30	165	81	81	256	250	54		5	
16	2	80	140.221	.0007		.30	161	79	79	250	250	49			
17	3	85													
18	3	90	HCE												
19															
20															
21															
22															
23															
24															
25															

Notes:

Blank Correction

Willamette Industries - OSU					14-Dec-98
Kiln Test No. 2 Cycle No. 1 Douglas Fir					drb
Corvallis, OR					part_gas
EPA 1-4, ODEQ 5					mew
BLANKS					
Acetone	126	ml	0.0016	gm	1.27 mg/100ml
H2O, Residue	358	ml	-0.0003	gm	-0.08 mg/100ml
H2O, DCM	358	ml	-0.0001	gm	-0.03 mg/100ml
Filter-Front	m98-196	ID	-0.0001	gm	
Filter-Back	s98-5x	ID	0.0001	gm	
RUNS					
			West	East	Total
ACETONE-Front	Volume	ml	112	148	
	Weight	mg	3.4	9.8	
	Blank	mg/100ml	1.00	1.00	
	Correction	mg	-1.12	-1.48	
	Net	mg	2.28	8.32	10.60
ACETONE-Back	Volume	ml	186	322	
	Weight	mg	19.6	22.7	
	Blank	mg/100ml	1.00	1.00	
	Correction	mg	-1.86	-3.22	
	Net	mg	17.74	19.48	37.22
IMP WATER-Residue	Volume	ml	200	200	
	Weight	mg	6.40	5.70	
	Blank	mg/100ml	0.00	0.00	
	Correction	mg	0.00	0.00	
	Net	mg	6.40	5.70	12.10
IMP WATER-Extract (DCM)	Volume	ml	200	200	
	Weight	mg	14.50	10.60	
	Blank	mg/100ml	0.00	0.00	
	Correction	mg	0.00	0.00	
	Net	mg	14.50	10.60	25.10
FILTER-Front	ID		m98-283	m98-250	
	Weight	mg	15.70	1.90	17.60
FILTER-Back	ID		s98-51	s98-52	
	Weight	mg	5.20	0.50	5.70
FRONT HALF TOTAL		mg	17.98	10.22	28.20
BACK HALF TOTAL		mg	43.84	36.28	80.12
TOTAL		mn mg	61.82	46.50	108.32
PERCENT BACK HALF		%	70.9%	78.0%	74.0%

Filter m98-250 was shredded on edge

Blank Correction

Willamette Industries - OSU				16-Dec-98	
Kiln Test No. 2 Cycle No. 2 Douglas Fir				drb	
Corvallis, OR				part_gas	
EPA 1-4, ODEQ 5				mew	
BLANKS					
Acetone	126	ml	0.0016	gm	1.27 mg/100ml
H2O, Residue	358	ml	-0.0003	gm	-0.08 mg/100ml
H2O, DCM	358	ml	-0.0001	gm	-0.03 mg/100ml
Filter-Front	m98-196	ID	-0.0001	gm	
Filter-Back	s98-5x	ID	0.0001	gm	
RUNS					
			West	East	Total
ACETONE-Front	Volume	ml	95	74	
	Weight	mg	2.7	3.6	
	Blank	mg/100ml	1.00	1.00	
	Correction	mg	-0.95	-0.74	
	Net	mg	1.75	2.86	4.61
ACETONE-Back	Volume	ml	222	214	
	Weight	mg	20.8	20.5	
	Blank	mg/100ml	1.00	1.00	
	Correction	mg	-2.22	-2.14	
	Net	mg	18.58	18.36	36.94
IMP WATER-Residue	Volume	ml	200	200	
	Weight	mg	12.30	11.00	
	Blank	mg/100ml	0.00	0.00	
	Correction	mg	0.00	0.00	
	Net	mg	12.30	11.00	23.30
IMP WATER-Extract (DCM)	Volume	ml	200	200	
	Weight	mg	13.20	8.50	
	Blank	mg/100ml	0.00	0.00	
	Correction	mg	0.00	0.00	
	Net	mg	13.20	8.50	21.70
FILTER-Front	ID		m98-206	m98-200	
	Weight	mg	33.70	5.10	38.80
FILTER-Back	ID		s98-15	s98-14	
	Weight	mg	-0.40	0.50	0.10
FRONT HALF TOTAL		mg	35.45	7.96	43.41
BACK HALF TOTAL		mg	43.68	38.36	82.04
TOTAL		mn	mg	79.13	46.32
PERCENT BACK HALF			%	55.2%	82.8%

ANTECH

Analysis/Technology

Mr. David Rossman
HORIZON ENGINEERING
13585 NE Whitaker
Portland, OR 97230

January 15, 1999 Identification: OSU/Willamette Industries
Job # 9835500-48 Date received: 12/22/98

<u>Sample #</u>	35506-09	35510-13	35513-14	35515-16	35517-19	35520-21
<u>Identification:</u>	OSU west cycle 1 R 1,3,5,7	OSU west cycle 1 R 9,11,13	OSU west cycle 1 R 15,17	OSU west cycle 1 R19,21	OSU west cycle 2 R 3,5,7	OSU west cycle 2 R 9,11
<u>Impinger water:</u>						
<u>volume (mls)</u>	989	965	760	808	980	800
<u>residue (g)</u>	0.0017	0.0024	0.0015	0.0008	0.0043	0.0033
<u>DCM:</u>						
<u>volume (mls)</u>	150	150	150	150	150	150
<u>residue (g)</u>	0.0040	0.0038	0.0014	0.0053	0.0036	0.0035

<u>Sample #</u>	35522-24	35525-26	35527-29	35530-32	35533-35	35536
<u>Identification:</u>	OSU west cycle 2 R 13,15,17	OSU west cycle 2 R 19,21	OSU east cycle 1 R 2,4,6	OSU east cycle 1 R 8,10,12	OSU east cycle 1 R 14,16,18	OSU east cycle 12 R 20
<u>Impinger water:</u>						
<u>volume (mls)</u>	985	1050	758	825	905	562
<u>residue (g)</u>	0.0024	0.0023	0.0022	0.0016	0.0016	0.0003
<u>DCM:</u>						
<u>volume (mls)</u>	150	150	150	150	150	150
<u>residue (g)</u>	0.0042	0.0019	0.0042	0.0017	0.0013	0.0034

<u>Sample #</u>	35537-39	35540-42	35543-45	35546-16	35547	35548
<u>Identification:</u>	OSU east cycle 2 R 2,4,6	OSU east cycle 2 R 8,10,12	OSU east cycle 2 R 14,16,18	OSUeastt cycle 2 R 20	OSU cycle 1 blank	OSU cycle 2 blank
<u>Impinger water:</u>						
<u>volume (mls)</u>	764	853	604	559	358	340
<u>residue (g)</u>	0.0012	0.0011	0.0007	0.0008	-0.0003	0.0001
<u>DCM:</u>						
<u>volume (mls)</u>	150	150	150	150	150	150
<u>residue (g)</u>	0.0020	0.0009	0.0027	0.0029	-0.0001	-0.0003

Respectfully submitted:
ANTECH


Diana Tracy, president

501 N.E. THOMPSON MILL ROAD
CORBETT, OREGON 97019
503/695-2135
FAX 503/695-2139

ANTECH

Analysis/Technology

Mr. David Rossman
HORIZON ENGINEERING
13585 NE Whitaker
Portland, OR 97230

January 15, 1999
Job # 9835500-48

Identification: OSU/Willamette Industries
Date received: 12/22/98

<u>Sample #</u>	35500	35501	35502
<u>Identification:</u>	Kiln East	Kiln East	Kiln East
	Cycle 1	Cycle 2	Blank
	Run 1	Run 2	Run 3

<u>Front acetone:</u>			
<u>volume (mls)</u>	148	74	126
<u>residue (g)</u>	0.0098	0.0036	0.0016

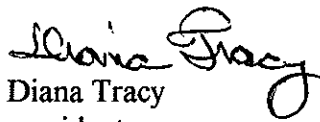
<u>Back acetone:</u>		
<u>volume (mls)</u>	322	214
<u>residue (g)</u>	0.0277	0.0205

<u>Filters:</u>		
<u>number</u>	8M-250	98M-200
<u>residue (g):</u>	0.0019*	0.0051

<u>Filters:</u>		
<u>number</u>	98S-52	98S-14
<u>residue (g)</u>	0.0005	0.0005

*note: Filter 98M-.250 edge of filter was shredded.

Respectfully submitted:
ANTECH


Diana Tracy
president

ANTECH

Analysis/Technology

Mr. David Rossman
HORIZON ENGINEERING
13585 NE Whitaker
Portland, OR 97230

January 15, 1999
Job # 9835500-48

Identification: OSU/Willamette Industries
Date received: 12/22/98

<u>Sample #</u>	35503	35504	35505
<u>Identification:</u>	Kiln West	Kiln West	Kiln West
	Cycle 1	Cycle 2	Blank
	Run 1	Run 2	Run 3


<u>Front acetone:</u>			
<u>volume (mls)</u>	112	95	115
<u>residue (g)</u>	0.0034	0.0027	0.0017

<u>Back acetone:</u>			
<u>volume (mls)</u>	186	222	
<u>residue (g)</u>	0.0196	0.0208	

<u>Filters:</u>			
<u>number</u>	98M-283	98M-2206	98M-196
<u>residue (g):</u>	0.0157	0.0337	-0.0001

<u>Filters:</u>			
<u>number</u>	98S-51	98S-15	98S-57
<u>residue (g)</u>	0.0052	-0.0004	0.0001

Respectfully submitted:
ANTECH


Diana Tracy
president

12-23 70°/56° 10A
 12-27 70°/51° 9A
 12-28 71°/62° 8A

SAMPLE DATA: EPA RESIDUES

analyst: AW reviewer: _____
 Job # 355 Identification: OSU/Williams, Industries - j# 1079

FRONT ACETONE: date gross 1: _____ date gross 2: _____

Sample #	<u>35500</u>	<u>35501</u>	<u>35502</u>	_____	_____
sample ID	<u>OSU E</u>	<u>OSU E</u>	<u>OSU</u>	_____	_____
	<u>cycle 1</u>	<u>cycle 2</u>	<u>cycle 1</u>	_____	_____
cont. #	_____	_____	<u>Blank</u>	_____	_____
vol mark	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	_____	_____
(check if OK)	_____	_____	_____	_____	_____
volume(ml)	<u>148ul</u>	<u>74ul</u>	<u>126ul</u>	_____	_____
gross1(g)	<u>118.8229</u>	<u>106.7486</u>	<u>88.3635</u>	<u>12-27</u>	_____
gross2(g)	<u>118.8231</u>	<u>106.7190</u>	<u>88.3640</u>	<u>12-28</u>	_____
average	<u>118.8230</u>	<u>106.7488</u>	<u>88.3638</u>	_____	_____
gross(g)*	_____	_____	_____	_____	_____
tare(g)	<u>118.8132</u>	<u>106.7452</u>	<u>88.3622</u>	_____	_____
residue(g)	<u>.0098</u>	<u>.0036</u>	<u>.0016</u>	_____	_____

FAXED
 12-30-98

BACK ACETONE: date gross 1: _____ date gross 2: _____

Sample #	<u>35500</u>	<u>35501</u>	_____	_____
sample ID	<u>OSU E</u>	<u>OSU E</u>	_____	_____
	<u>cycle 1</u>	<u>cycle 2</u>	_____	_____
cont. #	_____	_____	_____	_____
vol mark	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	_____	_____
(check if OK)	_____	_____	_____	_____
volume(ml)	<u>322ul</u>	<u>214ul</u>	_____	_____
gross1(g)	<u>107.3830</u>	<u>107.7184</u>	_____	<u>12-27</u>
gross2(g)	<u>107.3835</u>	<u>107.7192</u>	_____	<u>12-28</u>
	_____	<u>107.7196</u>	<u>12-29</u>	_____
average	<u>107.3833</u>	<u>107.7194</u>	_____	_____
gross(g)*	_____	_____	_____	_____
tare(g)	<u>107.3606</u>	<u>107.6989</u>	_____	_____
residue(g)	<u>.0227</u>	<u>.0205</u>	_____	_____

IMPINGER WATER: date gross 1: _____ date gross 2: _____

Sample #	_____	_____	_____	_____
sample ID	_____	_____	_____	_____
cont. #	_____	_____	_____	_____
vol mark	_____	_____	_____	_____
(check if OK)	_____	_____	_____	_____
volume(ml)	_____	_____	_____	_____
gross1(g)	_____	_____	_____	_____
gross2(g)	_____	_____	_____	_____
average	_____	_____	_____	_____
gross(g)*	_____	_____	_____	_____
tare(g)	_____	_____	_____	_____
residue(g)	_____	_____	_____	_____

SAMPLE DATA: EPA RESIDUES

analyst: mw reviewer: _____
Job # 355 Identification: OSU/Killamville Industries # 1079

DCM: date gross 1: _____ date gross 2: _____

Sample # _____
sample ID _____

cont. # _____
volume(ml) _____

gross1(g) _____
gross2(g) _____

average gross(g)* _____
tare(g) _____

residue(g) _____

FILTERS: date gross 1: _____ date gross 2: _____

Sample #	<u>35500</u>	<u>35506</u>	<u>35501</u>	<u>35501</u>
sample ID	<u>OSU E</u>	<u>OSU E</u>	<u>OSU G</u>	<u>OSU E</u>
Filter #	<u>Cycle 1</u> <u>98M-250</u>	<u>Cycle 1</u> <u>98S-52</u>	<u>Cycle 2</u> <u>98m-200</u>	<u>Cycle 2</u> <u>98S-14</u>
gross1(g)	<u>.4172</u>	<u>.2045</u>	<u>.4240</u>	<u>.2527</u>
gross2(g)	<u>.4166</u>	<u>.2043</u>	<u>.4202</u>	<u>.2529</u>
average gross(g)*	<u>.4169</u>	<u>.2044</u>	<u>.4158</u>	<u>.2528</u>
tare(g)	<u>.4163</u>	<u>.2039</u>	<u>.4106</u>	<u>.2523</u>
residue(g)	<u>.0019</u>	<u>.0005</u>	<u>.0051</u>	<u>.0005</u>

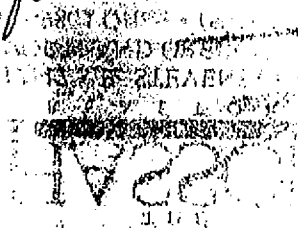
Temperature day 1 _____ Humidity day 1 _____

Temperature day 2 _____ Humidity day 2 _____

NBS thermometer # _____

Balance service date: _____

* edge of filter was shredded. - mw



2031 008-5000

12-23 70°/56° 10AM
 12-27 72°/61° 9AM
 12-28 71°/62° 8AM

SAMPLE DATA: EPA RESIDUES

analyst: reviewer:
 Job # 355 Identification: OSU/Williams Industries # 1079

FRONT ACETONE:		date gross 1: _____		date gross 2: _____	
Sample #	<u>35503</u>	<u>35504</u>	<u>35505</u>	_____	_____
sample ID	<u>OSU W</u>	<u>OSU W</u>	<u>OSU</u>	_____	_____
	<u>Cycle 1</u>	<u>Cycle 2</u>	<u>Cycle 2</u>	_____	_____
cont. #	_____	_____	<u>Blank</u>	_____	_____
vol mark	<u>✓</u>	<u>✓</u>	<u>✓</u>	_____	_____
(check if OK)	_____	_____	_____	_____	_____
volume(ml)	<u>112-ml.</u>	<u>95-ml.</u>	<u>115-ml.</u>	_____	_____
gross1(g)	<u>102.3482</u>	<u>102.3748</u>	<u>101.6702</u>	<u>12-27</u>	_____
gross2(g)	<u>102.3483</u>	<u>102.3752</u>	<u>101.6706</u>	<u>12-28</u>	_____
average	<u>102.3483</u>	<u>102.3749</u>	<u>101.6704</u>	_____	_____
gross(g)*	_____	_____	_____	_____	_____
tare(g)	<u>102.3449</u>	<u>102.3722</u>	<u>101.6687</u>	_____	_____
residue(g)	<u>.0034</u>	<u>.0027</u>	<u>.0017</u>	_____	_____

FAXED
 12-30-98

BACK ACETONE:		date gross 1: _____		date gross 2: _____	
Sample #	<u>35503</u>	<u>35504</u>	_____	<u>355</u>	_____
sample ID	<u>OSU W</u>	<u>OSU W</u>	_____	<u>Blank</u>	_____
	<u>Cycle 1</u>	<u>Cycle 2</u>	_____	<u>12-23-98</u>	_____
cont. #	_____	_____	_____	_____	_____
vol mark	<u>✓</u>	<u>✓</u>	_____	_____	_____
(check if OK)	_____	_____	_____	_____	_____
volume(ml)	<u>186-ml.</u>	<u>222-ml.</u>	_____	<u>empty</u>	_____
gross1(g)	<u>125.5244</u>	<u>109.2527</u>	_____	<u>116.9070</u>	<u>12-27</u>
gross2(g)	<u>125.5246</u>	<u>109.2527</u>	_____	<u>116.9072</u>	<u>12-28</u>
average	<u>125.5245</u>	<u>109.2527</u>	_____	<u>116.9071</u>	_____
gross(g)*	_____	_____	_____	_____	_____
tare(g)	<u>125.5049</u>	<u>109.2319</u>	_____	<u>116.9070</u>	_____
residue(g)	<u>.0196</u>	<u>.0208</u>	_____	<u>.0001</u>	_____

IMPINGER WATER:		date gross 1: _____		date gross 2: _____	
Sample #	_____	_____	_____	_____	_____
sample ID	_____	_____	_____	_____	_____
cont. #	_____	_____	_____	_____	_____
vol mark	_____	_____	_____	_____	_____
(check if OK)	_____	_____	_____	_____	_____
volume(ml)	_____	_____	_____	_____	_____
gross1(g)	_____	_____	_____	_____	_____
gross2(g)	_____	_____	_____	_____	_____
average	_____	_____	_____	_____	_____
gross(g)*	_____	_____	_____	_____	_____
tare(g)	_____	_____	_____	_____	_____
residue(g)	_____	_____	_____	_____	_____

SAMPLE DATA: EPA RESIDUES

analyst: reviewer:
 Job # 355 Identification: OSU / Willamette Industries #1079

DCM: date gross 1: date gross 2:
 Sample #
 sample ID
 cont. #
 volume(ml)
 gross1(g)
 gross2(g)
 average gross(g)*
 tare(g)
 residue(g)

FILTERS:	date gross 1:		date gross 2:			
Sample #	<u>35503</u>	<u>35503</u>	<u>35504</u>	<u>35504</u>	<u>35505</u>	<u>35505</u>
sample ID	<u>OSU W</u>	<u>OSU W</u>	<u>OSU W</u>	<u>OSU W</u>	<u>OSU</u>	<u>OSU</u>
Filter #	<u>cycle 1</u> <u>98M-283</u>	<u>cycle 1</u> <u>985-51</u>	<u>cycle 2</u> <u>98M-206</u>	<u>cycle 2</u> <u>985-15</u>	<u>Blank</u> <u>98M-196</u>	<u>Blank</u> <u>985-57</u>
gross1(g)	<u>.4287</u>	<u>.2089</u>	<u>10-27 .4457</u>	<u>.2498</u>	<u>.4149</u>	<u>.2027</u>
gross2(g)	<u>.4289</u>	<u>.2090</u>	<u>10-28 .4456</u>	<u>.2498</u>	<u>.4152</u>	<u>.2027</u>
average gross(g)*	<u>.4288</u>	<u>.2090</u>	<u>.4457</u>	<u>.2498</u>	<u>.4151</u>	<u>.2027</u>
tare(g)	<u>.4131</u>	<u>.2038</u>	<u>.4120</u>	<u>.2502</u>	<u>.4152</u>	<u>.2020</u>
residue(g)	<u>.0157</u>	<u>.0052</u>	<u>.0337</u>	<u>-.0004</u>	<u>-.0001</u>	<u>.0001</u>

Temperature day 1 Humidity day 1

Temperature day 2 Humidity day 2

NBS thermometer #

Balance service date:

Balance calibration data (certified weights):

1-1-99 74°/62° TAI
 1-4-99 73°/61° Lrn
 1-5-99 69°/59° 8AM
 1-6-99 72°/64° 8AM
 1-7-99 72°/60° 8AM

SAMPLE DATA: EPA RESIDUES

analyst: W reviewer: _____
 Job # 355 Identification: OSU/Willamette Ind # 1079

FRONT ACETONE: date gross 1: _____ date gross 2: _____

Sample #	_____	_____	_____	_____
sample ID	_____	_____	_____	_____
cont. #	_____	_____	_____	_____
vol mark	_____	_____	_____	_____
(check if OK)	_____	_____	_____	_____
volume(ml)	_____	_____	_____	_____
gross1(g)	_____	_____	_____	_____
gross2(g)	_____	_____	_____	_____
average gross(g)*	_____	_____	_____	_____
tare(g)	_____	_____	_____	_____
residue(g)	_____	_____	_____	_____

FAXED
1-7-99

BACK ACETONE: date gross 1: _____ date gross 2: _____

Sample #	_____	_____	_____	_____
sample ID	_____	_____	_____	_____
cont. #	_____	_____	_____	_____
vol mark	_____	_____	_____	_____
(check if OK)	_____	_____	_____	_____
volume(ml)	_____	_____	_____	_____
gross1(g)	_____	_____	_____	_____
gross2(g)	_____	_____	_____	_____
average gross(g)*	_____	_____	_____	_____
tare(g)	_____	_____	_____	_____
residue(g)	_____	_____	_____	_____

IMPINGER WATER: date gross 1: _____ date gross 2: _____

Sample #	<u>35506-09</u>	<u>35510-12</u>	<u>35513-14</u>	<u>35515-16</u>	_____
sample ID	<u>OSU W</u>	<u>OSU W</u>	<u>OSU W</u>	<u>OSU W</u>	_____
	<u>CI, R13,5,7</u>	<u>CI, R9,11,13</u>	<u>CI R15,17</u>	<u>CI R19,21</u>	_____
cont. #	_____	_____	_____	_____	_____
vol mark	_____	_____	_____	_____	_____
(check if OK)	_____	_____	_____	_____	_____
volume(ml)	<u>989ul</u>	<u>965ul</u>	<u>760ul</u>	<u>808ul</u>	_____
gross1(g)	<u>137.1781</u>	<u>133.4581</u>	<u>135.7782</u>	<u>131.9099</u>	<u>1-4</u>
gross2(g)	<u>137.1769</u>	<u>133.4571</u>	<u>135.7771</u>	<u>131.9087</u>	<u>1-5</u>
	<u>137.1783</u>	<u>133.4573</u>	<u>135.7780</u>	<u>131.9092</u>	<u>1-6</u>
	<u>137.1782</u>	<u>133.4578</u>	<u>135.7777</u>	<u>131.9090</u>	_____
average gross(g)*	<u>137.1783</u>	<u>133.4581</u>	<u>135.7779</u>	<u>131.9090</u>	_____
tare(g)	<u>137.1766</u>	<u>133.4557</u>	<u>135.7764</u>	<u>131.9082</u>	_____
residue(g)	<u>.0017</u>	<u>.0024</u>	<u>.0015</u>	<u>.0008</u>	_____

SAMPLE DATA: EPA RESIDUES

analyst: mw reviewer: _____
 Job # 355 Identification: OSU/Willamette Dred, #1079

DCM:	date gross 1: _____		date gross 2: _____		
Sample #	<u>35506-09</u>	<u>35510-12</u>	<u>35513-14</u>	<u>35515-16</u>	
sample ID	_____	_____	_____	_____	_____
cont. #	_____	_____	_____	_____	_____
volume(ml)	<u>(150)</u>	<u>(150)</u>	<u>(150)</u>	<u>(150)</u>	_____
gross1(g)	<u>107.4233</u>	<u>112.0114</u>	<u>86.7049</u>	<u>88.6956</u>	1-1
gross2(g)	<u>107.4246</u>	<u>112.0122</u>	<u>86.7057</u>	<u>88.6969</u>	1-4
	<u>107.4247</u>	<u>112.0122</u>	<u>86.7055</u>	<u>88.6969</u>	1-5
average	<u>107.4247</u>	<u>112.0122</u>	<u>86.7056</u>	<u>88.6969</u>	
gross(g)*	_____	_____	_____	_____	
tare(g)	<u>107.4207</u>	<u>112.0084</u>	<u>86.7042</u>	<u>88.6916</u>	
residue(g)	<u>.0040</u>	<u>.0038</u>	<u>.0014</u>	<u>.0053</u>	

FILTERS:	date gross 1: _____		date gross 2: _____		
Sample #	_____	_____	_____	_____	
sample ID	_____	_____	_____	_____	
Filter #	_____	_____	_____	_____	
gross1(g)	_____	_____	_____	_____	
gross2(g)	_____	_____	_____	_____	
average	_____	_____	_____	_____	
gross(g)*	_____	_____	_____	_____	
tare(g)	_____	_____	_____	_____	
residue(g)	_____	_____	_____	_____	

Temperature day 1 _____ Humidity day 1 _____

Temperature day 2 _____ Humidity day 2 _____

NBS thermometer # _____

Balance service date: _____

Balance calibration data (certified weights):

SAMPLE DATA: EPA RESIDUES

analyst: MD reviewer: _____
 Job # 355 Identification: DSU/Fullamille Pond, #1079

DCM:	date gross 1:		date gross 2:	
Sample #	<u>35517-19</u>	<u>35520-21</u>	<u>35522-24</u>	<u>35525-26</u>
sample ID	_____	_____	_____	_____
cont. #	_____	_____	_____	_____
volume(ml)	<u>(150)</u>	<u>(150)</u>	<u>(150)</u>	<u>(150)</u>
gross1(g)	<u>109.8100</u>	<u>87.5127</u>	<u>102.2848</u>	<u>86.6558</u>
gross2(g)	<u>109.8104</u>	<u>87.5129</u>	<u>102.2850</u>	<u>86.6569</u>
average	<u>109.8102</u>	<u>87.5128</u>	<u>102.2849</u>	<u>86.6569</u>
gross(g)*	_____	_____	_____	_____
tare(g)	<u>109.8066</u>	<u>87.5093</u>	<u>102.2807</u>	<u>86.6550</u>
residue(g)	<u>.0036</u>	<u>.0035</u>	<u>.0042</u>	<u>.0019</u>

FILTERS:	date gross 1:		date gross 2:	
Sample #	_____	_____	_____	_____
sample ID	_____	_____	_____	_____
Filter #	_____	_____	_____	_____
gross1(g)	_____	_____	_____	_____
gross2(g)	_____	_____	_____	_____
average	_____	_____	_____	_____
gross(g)*	_____	_____	_____	_____
tare(g)	_____	_____	_____	_____
residue(g)	_____	_____	_____	_____

Temperature day 1 _____ Humidity day 1 _____

Temperature day 2 _____ Humidity day 2 _____

NBS thermometer # _____

Balance service date: _____

Balance calibration data (certified weights):

SAMPLE DATA: EPA RESIDUES

analyst: HW reviewer:

Job # 355 Identification: OSU/Willamette, Ind, #1079

FRONT ACETONE: date gross 1: _____ date gross 2: _____

Sample #	_____	_____	_____	_____
sample ID	_____	_____	_____	_____
cont. #	_____	_____	_____	_____
vol mark	_____	_____	_____	_____
(check if OK)	_____	_____	_____	_____
volume(ml)	_____	_____	_____	_____
gross1(g)	_____	_____	_____	_____
gross2(g)	_____	_____	_____	_____
average gross(g)*	_____	_____	_____	_____
tare(g)	_____	_____	_____	_____
residue(g)	_____	_____	_____	_____

BACK ACETONE: date gross 1: _____ date gross 2: _____

Sample #	_____	_____	_____	_____
sample ID	_____	_____	_____	_____
cont. #	_____	_____	_____	_____
vol mark	_____	_____	_____	_____
(check if OK)	_____	_____	_____	_____
volume(ml)	_____	_____	_____	_____
gross1(g)	_____	_____	_____	_____
gross2(g)	_____	_____	_____	_____
average gross(g)*	_____	_____	_____	_____
tare(g)	_____	_____	_____	_____
residue(g)	_____	_____	_____	_____

IMPINGER WATER: date gross 1: _____ date gross 2: _____

Sample #	<u>35517-19</u>	<u>35520-21</u>	<u>35520-24</u>	<u>35525-26</u>	_____
sample ID	<u>OSU W</u>	<u>OSU W</u>	<u>OSU W</u>	<u>OSU W</u>	_____
	<u>CR 13, 15, 17</u>	<u>CR 9, 11</u>	<u>CR 13, 15, 17</u>	<u>CR 19, 21</u>	_____
cont. #	_____	_____	_____	_____	_____
vol mark	_____	_____	_____	_____	_____
(check if OK)	_____	_____	_____	_____	_____
volume(ml)	<u>980ml</u>	<u>800ml</u>	<u>985ml</u>	<u>1050ml</u>	_____
gross1(g)	<u>127.4371</u>	<u>134.7663</u>	<u>133.3232</u>	<u>132.5836</u>	<u>1-4</u>
gross2(g)	<u>127.4366</u>	<u>134.7652</u>	<u>133.3228</u>	<u>132.5830</u>	<u>1-5</u>
		<u>134.7656¹⁻⁶</u>		<u>132.5825¹⁻⁶</u>	
average gross(g)*	<u>127.4369</u>	<u>134.7654</u>	<u>133.3230</u>	<u>132.5828</u>	_____
tare(g)	<u>127.4326</u>	<u>134.7621</u>	<u>133.3200</u>	<u>132.5805</u>	_____
residue(g)	<u>.0043</u>	<u>.0033</u>	<u>.0024</u>	<u>.0023</u>	_____

SAMPLE DATA: EPA RESIDUES

analyst: AW reviewer: _____

Job # 355 Identification: OSU/Willamette Ind, #1079

FRONT ACETONE: date gross 1: _____ date gross 2: _____

Sample #	_____	_____	_____	_____
sample ID	_____	_____	_____	_____
cont. #	_____	_____	_____	_____
vol mark	_____	_____	_____	_____
(check if OK)	_____	_____	_____	_____
volume(ml)	_____	_____	_____	_____
gross1(g)	_____	_____	_____	_____
gross2(g)	_____	_____	_____	_____
average gross(g)*	_____	_____	_____	_____
tare(g)	_____	_____	_____	_____
residue(g)	_____	_____	_____	_____

BACK ACETONE: date gross 1: _____ date gross 2: _____

Sample #	_____	_____	_____	_____
sample ID	_____	_____	_____	_____
cont. #	_____	_____	_____	_____
vol mark	_____	_____	_____	_____
(check if OK)	_____	_____	_____	_____
volume(ml)	_____	_____	_____	_____
gross1(g)	_____	_____	_____	_____
gross2(g)	_____	_____	_____	_____
average gross(g)*	_____	_____	_____	_____
tare(g)	_____	_____	_____	_____
residue(g)	_____	_____	_____	_____

IMPINGER WATER: date gross 1: _____ date gross 2: _____

Sample #	<u>35527-29</u>	<u>35530-32</u>	<u>35533-35</u>	<u>35536</u>	_____
sample ID	<u>OSU E</u>	<u>OSU E</u>	<u>OSU E</u>	<u>OSU E</u>	_____
	<u>CI R2,4,10</u>	<u>CI R8,10,12</u>	<u>CI R14,16,18</u>	<u>CI R20</u>	_____
cont. #	_____	_____	_____	_____	_____
vol mark	_____	_____	_____	_____	_____
(check if OK)	_____	_____	_____	_____	_____
volume(ml)	<u>758ul.</u>	<u>825ul.</u>	<u>905ul.</u>	<u>562ul.</u>	_____
gross1(g)	<u>125.0816</u>	<u>163.1682</u>	<u>141.1144</u>	<u>126.9868</u>	<u>1-4</u>
gross2(g)	<u>125.0806</u>	<u>163.1683</u>	<u>141.1142</u>	<u>126.9865</u>	<u>1-5</u>
average gross(g)*	<u>125.0813¹⁻⁶</u> <u>125.0811¹⁻⁷</u> <u>125.0812</u>	<u>163.1683</u>	<u>141.1143</u>	<u>126.9867</u>	_____
tare(g)	<u>125.0790</u>	<u>163.1667</u>	<u>141.1127</u>	<u>126.9864</u>	_____
residue(g)	<u>.0022</u>	<u>.0016</u>	<u>.0016</u>	<u>.0003</u>	_____

SAMPLE DATA: EPA RESIDUES

analyst: MD reviewer: _____
 Job # 355 Identification: OSU/Willamette Ind, #1079

DCM:	date gross 1:		date gross 2:	
Sample #	<u>35527-29</u>	<u>35530-32</u>	<u>35533-35</u>	<u>35536</u>
sample ID	_____	_____	_____	_____
cont. #	_____	_____	_____	_____
volume(ml)	<u>(150)</u>	<u>(150)</u>	<u>(150)</u>	<u>(150)</u>
gross1(g)	<u>107.9388</u>	<u>117.3906</u>	<u>118.6638</u>	<u>117.2968</u>
gross2(g)	<u>107.9395</u> <small>107.9396 1-5</small>	<u>117.3907</u>	<u>118.6638</u>	<u>117.2967</u>
average gross(g)*	<u>107.9396</u>	<u>117.3907</u>	<u>118.6638</u>	<u>117.2968</u>
tare(g)	<u>107.9354</u>	<u>117.3890</u>	<u>118.6625</u>	<u>117.2934</u>
residue(g)	<u>.0042</u>	<u>.0017</u>	<u>.0013</u>	<u>.0034</u>

FILTERS:	date gross 1:		date gross 2:	
Sample #	_____	_____	_____	_____
sample ID	_____	_____	_____	_____
Filter #	_____	_____	_____	_____
gross1(g)	_____	_____	_____	_____
gross2(g)	_____	_____	_____	_____
average gross(g)*	_____	_____	_____	_____
tare(g)	_____	_____	_____	_____
residue(g)	_____	_____	_____	_____

Temperature day 1 _____ Humidity day 1 _____

Temperature day 2 _____ Humidity day 2 _____

NBS thermometer # _____

Balance service date: _____

Balance calibration data (certified weights):

SAMPLE DATA: EPA RESIDUES

analyst: MD reviewer: _____
 Job # 355 Identification: OSU/Walbrunette Ind, #1079

FRONT ACETONE: date gross 1: _____ date gross 2: _____
 Sample # _____
 sample ID _____

 cont. # _____
 vol mark _____
 (check if OK) _____
 volume(ml) _____

 gross1(g) _____
 gross2(g) _____

 average
 gross(g)* _____
 tare(g) _____

 residue(g) _____

BACK ACETONE: date gross 1: _____ date gross 2: _____
 Sample # _____
 sample ID _____

 cont. # _____
 vol mark _____
 (check if OK) _____
 volume(ml) _____

 gross1(g) _____
 gross2(g) _____

 average
 gross(g)* _____
 tare(g) _____

 residue(g) _____

IMPINGER WATER: date gross 1: _____ date gross 2: _____
 Sample # 35537-39 35540-42 35543-45 35546 _____
 sample ID OSU E OSU E OSU E OSU E _____
 C2 R2,4,6 C2 R8,14,12 C2 R14,16,18 C2 R20 _____
 cont. # _____
 vol mark _____
 (check if OK) _____
 volume(ml) 7640 853ml 604 ml 559ml _____

 gross1(g) 126.5039 170.0886 142.9927 120.7003 1-4
 gross2(g) 126.5028 170.0882 142.9921 120.6993 1-5
 126.5038 170.0884 142.9930 120.6997 1-6
 average 126.5038 170.0884 142.9925 120.6995 1-7
 gross(g)* _____
 tare(g) 126.5026 170.0873 142.9921 120.6987 _____

 residue(g) .0012 .0011 .0007 .0008 _____

SAMPLE DATA: EPA RESIDUES

analyst: ND reviewer: _____
Job # 355 Identification: OSU/Williamette Ind, #1079

DCM:	date gross 1:	date gross 2:		
Sample #	<u>35537-39</u>	<u>35540-42</u>	<u>35543-45</u>	<u>35546</u>
sample ID	_____	_____	_____	_____
cont. #	_____	_____	_____	_____
volume(ml)	<u>(150)</u>	<u>(150)</u>	<u>(150)</u>	<u>(150)</u>
gross1(g)	<u>119.2084</u>	<u>118.5927</u>	<u>116.1521</u>	<u>115.7566</u>
gross2(g)	<u>119.2096</u> <u>119.209715</u>	<u>118.5931</u>	<u>116.1525</u>	<u>115.7568</u>
average gross(g)*	<u>119.2097</u>	<u>118.5929</u>	<u>116.1523</u>	<u>115.7567</u>
tare(g)	<u>119.2077</u>	<u>118.5920</u>	<u>116.1496</u>	<u>115.7538</u>
residue(g)	<u>.0020</u>	<u>.0069</u>	<u>.0027</u>	<u>.0029</u>

FILTERS:	date gross 1:	date gross 2:		
Sample #	_____	_____	_____	_____
sample ID	_____	_____	_____	_____
Filter #	_____	_____	_____	_____
gross1(g)	_____	_____	_____	_____
gross2(g)	_____	_____	_____	_____
average gross(g)*	_____	_____	_____	_____
tare(g)	_____	_____	_____	_____
residue(g)	_____	_____	_____	_____

Temperature day 1 _____ Humidity day 1 _____

Temperature day 2 _____ Humidity day 2 _____

NBS thermometer # _____

Balance service date: _____

Balance calibration data (certified weights):

SAMPLE DATA: EPA RESIDUES

analyst: md reviewer: _____

Job # 355 Identification: OSU/Willamette Ind #1079

FRONT ACETONE: date gross 1: _____ date gross 2: _____

Sample #	_____	_____	_____	_____
sample ID	_____	_____	_____	_____
cont. #	_____	_____	_____	_____
vol mark	_____	_____	_____	_____
(check if OK)	_____	_____	_____	_____
volume(ml)	_____	_____	_____	_____
gross1(g)	_____	_____	_____	_____
gross2(g)	_____	_____	_____	_____
average gross(g)*	_____	_____	_____	_____
tare(g)	_____	_____	_____	_____
residue(g)	_____	_____	_____	_____

BACK ACETONE: date gross 1: _____ date gross 2: _____

Sample #	_____	_____	_____	_____
sample ID	_____	_____	_____	_____
cont. #	_____	_____	_____	_____
vol mark	_____	_____	_____	_____
(check if OK)	_____	_____	_____	_____
volume(ml)	_____	_____	_____	_____
gross1(g)	_____	_____	_____	_____
gross2(g)	_____	_____	_____	_____
average gross(g)*	_____	_____	_____	_____
tare(g)	_____	_____	_____	_____
residue(g)	_____	_____	_____	_____

IMPINGER WATER: date gross 1: _____ date gross 2: _____

Sample #	<u>35547</u>	<u>35548</u>	_____	<u>35549</u>
sample ID	<u>OSU</u>	<u>OSU</u>	_____	<u>Blank</u>
	<u>C1 Blank</u>	<u>C2 Blank</u>	_____	<u>12-30-98</u>
cont. #	_____	_____	_____	_____
vol mark	_____	_____	_____	_____
(check if OK)	_____	_____	_____	_____
volume(ml)	<u>358ml</u>	<u>340ml</u>	_____	<u>empty</u>
gross1(g)	<u>166.6288</u>	<u>128.2229</u>	<u>1-4</u>	<u>117.2376</u> 1-1
gross2(g)	<u>166.6278</u>	<u>128.2226</u>	<u>1-5</u>	<u>117.2381</u> 1-1
	<u>166.62831-6</u>	_____	_____	_____
average gross(g)*	<u>166.6281</u>	<u>128.2228</u>	_____	<u>117.2379</u>
tare(g)	<u>166.6284</u>	<u>128.2227</u>	_____	<u>117.2378</u>
residue(g)	<u>.0003</u>	<u>.0001</u>	_____	<u>.0001</u>

SAMPLE DATA: EPA RESIDUES

analyst: reviewer:
Job # 355 Identification: OSU/Williams, Ind, #1079

DCM: date gross 1: _____ date gross 2: _____
Sample # 35547 35548 _____
sample ID _____
cont. # _____
volume(ml) (600) (600) _____
gross1(g) 116.4720 119.8366 1-4
gross2(g) 116.4718 119.8366 1-5
average 116.4719 119.8366
gross(g)*
tare(g) 116.4720 119.8369
residue(g) 0.0001 0.0003

FILTERS: date gross 1: _____ date gross 2: _____
Sample # _____
sample ID _____
Filter # _____
gross1(g) _____
gross2(g) _____
average
gross(g)*
tare(g) _____
residue(g) _____

Temperature day 1 _____ Humidity day 1 _____

Temperature day 2 _____ Humidity day 2 _____

NBS thermometer # _____

Balance service date: _____

Balance calibration data (certified weights):

Moisture Catch

Willamette Industries - OSU											14-Dec-98		
Kiln Test No. 2 Cycle No. 1 Douglas Fir											drb		
Corvallis, OR											part_gas		
EPA 4											mew		
		1	2	3	4	5	6	7	8	9	10	11	
Impinger No. 1	Initial	g	850	678	852	690	849	653	848	684	822	676	858
	Final	g	882	876	1161	949	1130	905	1092	920	1111	923	1165
Impinger No. 2	Initial	g	752	691	736	678	739	663	748	683	761	690	743
	Final	g	773	697	763	697	764	683	761	705	773	702	767
Impinger No. 3	Initial	g	732	595	733	595	732	592	731	594	731	596	733
	Final	g	736	595	737	595	738	599	734	598	735	598	734
Silica Gel Impinger	Initial	g	550	524	571	537	520	507	513	530	519	540	528
	Final	g	568	537	588	548	534	523	523	540	525	550	543
Vlc	Net Moisture Gain	ml	75.1	217.4	357.6	289.5	326.6	295.5	270.5	272.5	311.6	271.5	347.6
		12	13	14	15	16	17	18	19	20	21		
Impinger No. 1	Initial	g	677	846	674	805	689	826	664	810	703	848	
	Final	g	941	1078	907	1117	928	1153	973	1150	974	959	
Impinger No. 2	Initial	g	684	746	686	748	706	760	691	748	650	752	
	Final	g	714	813	706	797	714	833	770	881	748	799	
Impinger No. 3	Initial	g	597	732	594	732	595	735	595	735	595	732	
	Final	g	599	745	600	745	598	738	597	737	600	745	
Silica Gel Impinger	Initial	g	517	536	507	516	522	533	531	528	515	532	
	Final	g	529	547	516	532	531	547	539	539	524	540	
Vlc	Net Moisture Gain	ml	308.5	323.6	268.5	390.7	259.5	417.7	398.7	486.9	383.7	179.3	

Moisture Catch

Willamette Industries - OSU												16-Dec-98	
Kiln Test No. 2 Cycle No. 2 Douglas Fir												drb	
Corvallis, OR												part_gas	
EPA 4												mew	
			1	2	3	4	5	6	7	8	9	10	11
Impinger No. 1	Initial	g	666	831	677	810	670	825	695	820	654	801	668
	Final	g	677	1016	885	1072	965	1110	1015	1123	1007	1028	959
Impinger No. 2	Initial	g	697	689	710	697	693	693	679	703	702	700	687
	Final	g	710	697	720	707	711	703	822	721	766	712	772
Impinger No. 3	Initial	g	569	755	569	757	573	757	576	757	571	755	571
	Final	g	569	757	573	757	576	759	579	761	579	758	578
Silica Gel Impinger	Initial	g	522	524	522	522	536	533	510	525	522	523	533
	Final	g	533	535	530	533	550	543	531	539	544	532	555
Vlc	Net Moisture Gain	ml	35.1	206.4	230.4	283.5	330.6	307.5	487.9	339.6	447.8	251.4	405.7
			12	13	14	15	16	17	18	19	20	21	
Impinger No. 1	Initial	g	810	667	836	662	821	691	810	655	811	648	
	Final	g	1059	928	1016	967	1011	969	987	1047	1121	879	
Impinger No. 2	Initial	g	689	694	666	687	672	695	679	696	667	672	
	Final	g	697	705	672	732	679	755	691	927	766	679	
Impinger No. 3	Initial	g	756	572	756	573	756	572	757	571	756	570	
	Final	g	756	573	757	575	757	588	759	586	758	572	
Silica Gel Impinger	Initial	g	538	536	546	524	503	519	522	532	535	500	
	Final	g	546	550	555	543	510	540	530	551	543	506	
Vlc	Net Moisture Gain	ml	265.5	287.5	196.3	371.7	205.4	375.7	199.4	658.2	419.7	246.4	

Impinger Weight Gains in Grams

Date 12-16-98

Observers CDB, DRB, JDF

Cycle 2

Specie Doug Fir

Run#	Stack (E or W)	#1 Impinger		#2 Impinger		#3 Impinger		SI Gel wo Stem	
		Init.	Final	Init.	Final	Init.	Final	Init.	Final
1	W	666	677	697	710	569	569	522	533
2	E	831	1016	689	697	755	757	524	535
3	W	677	885	710	720	569	573	522	530
4	E	810	1072	697	707	757	757	522	533
5	W	670	765	693	711	573	576	536	550
6	E	825	1110	693	703	757	759	533	543
7	W	654	1015	679	822	576	579	510	531
8	E	830 523	1123	703	721	757	761	525	539
9	W	654	1007	702	766	571	579	522	544
10	E	801	1028	700	712	755	758	523	532
11	W	668	959	687	772	571	578	533	555
12	E	810	1054	689	697	756	756	538	546
13	W	667	928	694	705	572	573	536	550
14	E	836	1016	666	672	756	757	546	555
15	W	662	967	687	732	573	575	524	543
16	E	821	1011	672	679	756	757	503	510
17	W	691	969	695	755	572	588	519	540
18	E	810	987	679	691	757	759	522	530
19	W	655	1047	696	927	571	586	532	551
20	E	811	1121	667	766	756	758	535	543
21	W	648	879	672	679	570	572	500	506

Horizon Engineering (503) 256-5050

W = Sample box 6 = 98M-206 98S-15

E = Sample box 1 = 98M-200 98S-14

Impinger Weight Gains in Grams

Date 12/14 - 12/16

Observers CDB, DRB, JDF

Cycle 1

Specie Doug Fir

Run#	Stack (E or W)	#1 Impinger		#2 Impinger		#3 Impinger		SI Gel wo Stem	
		Init.	Final	Init.	Final	Init.	Final	Init.	Final
1	3 W	850	882	752	773	732	736	550	568
2	2 E	678	876	691	697	595	595	524	537
3	W	852	1161	736	763	733	737	571	588
4	E	690	949	678	697	595	595	537	548
5	W	849	1130	739	764	732	738	520	534
6	E	653	905	663	683	592	599	507	523
7	W	848	1092	748	761	731	734	513	523
8	E	684	920	683	705	594	598	530	540
9	W	822	1111	761	773	731	735	514	525
10	E	676	923	690	702	595	598	540	550
11	W	858	1165	743	767	733	734	528	543
12	E	677	941	684	714	597	599	517	529
13	W	846	1078	746	813	732	745	536	547
14	E	674	907	686	706	594	600	507	516
15	W	805	1117	748	797	732	745	516	532
16	E	689	928	706	714	595	598	522	531
17	W	826	1153	760	833	735	738	533	547
18	E	664	973	691	770	595	597	531	539
19	W	810	1150	748	881	735	737	528	539
20	E	703	974	650	748	595	600	515	524
21	W	848	959	752	799	732	745	532	540

Horizon Engineering (503) 255-5050

985-051 = Sample Box 3 = 98m - 238

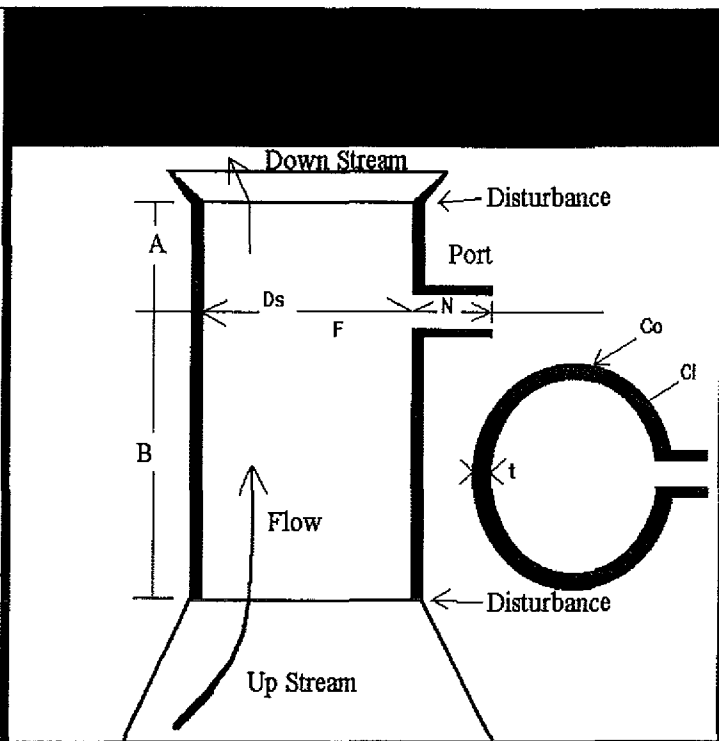
985-052 = Sam Box 2 = 98m - 250

Traverse Point Location - Circular Stack

Willamette Industries - OSU
 Kiln Test No. 2 Cycle No. 1 Douglas Fir
 Corvallis, OR
 EPA 1

14-Dec-98
 drb
 part_gas
 mew

Outer Circumference	Co	in	
Wall thickness	t	in	
INSIDE of FAR WALL to OUTSIDE of Nipple	F	in	14.25
INSIDE of NEAR WALL to OUTSIDE of Nipple	N	in	0.00
STACK WALL to to OUTSIDE of Nipple	N-t	in	
DOWNstream Disturb	A	in	760.0
UPstream Disturb	B	in	308.0
Inner Diameter	Ds	in	14.25
Area	As	sqin	159.5
DOWNstream Ratio	A/Ds		53.33
UPstream Ratio	B/Ds		21.61



Traverse (Particulate)	8
Recommended #Pts/Diameter	4
Traverse (NON-Particulate)	8
Recommended #Pts/Diameter	4
Actual Points per Diameter	12

Trav Pt #No	Fract Stk ID (f)	Stack ID (Ds)	Actual Points (Dsxf)	Nearest 8ths (TP)	Adjusted Points (TP)	Traverse Points (TP + N)	Traverse Points (TP + N)
1	2.13%	14.3	0.3	0.250	0.500	0.500	0 1 / 2
2	6.70%	14.3	1.0	1.000	1.000	1.000	1
3	11.81%	14.3	1.7	1.625	1.625	1.625	1 5 / 8
4	17.73%	14.3	2.5	2.500	2.500	2.500	2 1 / 2
5	25.00%	14.3	3.6	3.625	3.625	3.625	3 5 / 8
6	35.57%	14.3	5.1	5.125	5.125	5.125	5 1 / 8
7	64.43%	14.3	9.2	9.125	9.125	9.125	9 1 / 8
8	75.00%	14.3	10.7	10.750	10.750	10.750	10 3 / 4
9	82.27%	14.3	11.7	11.750	11.750	11.750	11 3 / 4
10	88.19%	14.3	12.6	12.625	12.625	12.625	12 5 / 8
11	93.30%	14.3	13.3	13.250	13.250	13.250	13 1 / 4
12	97.87%	14.3	13.9	14.000	13.750	13.750	13 3 / 4

GASES

TGOC (as Carbon) Emissions - Cycle No.1 Summary

Willamette Ind. - OSU
 Cycle No. 1 Douglas Fur - TGOC (as Carbon)
 Dec 14-16, 1998

Run ID	Start	End	Time Min	Qsd dscfm	Bws %		TGOC [A]		
					Kiln	Analyzer	ppmv-C	lbm-C/hr	lbm-C
1	08:50	10:27	97	181.9	5.7%	3.1%	40.7	0.0139	0.0224
Calibration			31					0.0180	0.0093
2	10:58	11:23	25	50.1	17.7%	9.3%	365.1	0.0342	0.0143
Calibration			10					0.0440	0.0073
3	11:33	13:53	140	50.1	17.7%	6.0%	488.8	0.0458	0.1068
Calibration			15					0.0449	0.0112
4	14:08	15:07	59	81.8	20.5%	6.9%	280.0	0.0428	0.0421
Calibration			16					0.0402	0.0107
5	15:23	16:52	89	81.8	20.5%	14.8%	251.3	0.0384	0.0570
Calibration			13					0.0308	0.0067
6	17:05	19:54	169	73.6	12.2%	8.7%	195.2	0.0268	0.0756
Calibration			124					0.0254	0.0524
7	21:58	22:53	55	66.1	18.8%	13.9%	167.8	0.0207	0.0190
Calibration			14					0.0223	0.0052
8	23:07	02:03	176	61.1	20.4%	14.7%	199.0	0.0227	0.0667
Calibration			7					0.0193	0.0022
9	02:10	04:55	165	46.0	23.0%	16.2%	180.9	0.0156	0.0428
Calibration			14					0.0146	0.0034
10	05:09	07:56	167	48.3	22.7%	15.9%	150.7	0.0136	0.0379
Calibration			14					0.0139	0.0032
11	08:10	10:54	164	57.3	22.8%	16.3%	132.8	0.0142	0.0389
Calibration			18					0.0135	0.0040
12	11:12	13:56	164	49.4	23.0%	16.6%	138.1	0.0128	0.0349
Calibration			12					0.0132	0.0026
13	14:08	16:46	158	57.4	23.5%	16.7%	126.8	0.0136	0.0359
Calibration			26					0.0130	0.0056
14	17:12	19:54	162	59.4	20.4%	14.5%	112.2	0.0125	0.0337
Calibration			11					0.0114	0.0021
15	20:05	22:55	170	56.3	22.0%	15.8%	98.5	0.0104	0.0294
Calibration			13					0.0097	0.0021
16	23:08	02:06	178	50.9	21.7%	15.5%	95.1	0.0090	0.0268
Calibration			5					0.0091	0.0008
17	02:11	05:05	174	70.4	22.6%	15.9%	69.9	0.0092	0.0267
Calibration			6					0.0085	0.0008
18	05:11	07:58	167	46.5	22.2%	15.7%	88.9	0.0077	0.0215
Calibration			36					0.0103	0.0062
19	08:34	11:22	168	76.4	24.5%	17.3%	89.9	0.0128	0.0360
Calibration			5					0.0128	0.0011
20	11:27	14:22	175	45.0	31.2%	21.9%	152.5	0.0128	0.0374
Calibration			5					0.0118	0.0010
21	14:27	17:40	193	53.3	32.6%	23.5%	108.4	0.0108	0.0348
Calibration			20					0.0113	0.0038
22	18:00	20:40	160	47.9	30.4%	22.5%	131.6	0.0118	0.0314
Calibration			6					0.0112	0.0011
23	20:46	22:17	91	53.6	29.0%	21.4%	100.9	0.0101	0.0154

Time Weighted Average									
			Interval min	Qsd dscfm	Bws %		ppmv-C	lbm-C/hr [C]	lbm-C
Total Cycle Time			3,687						
Total Actual Testing Time			3,266	60.9	22.6%	15.7%	149.7	0.0168	1.0304
Percent Actual Testing Time of Cycle Time			88.6%						

Production 2,560 bft
 0.403 lbm-C/Mdbft (Corrected for calibration intervals)

NOTES

- [A] Emissions during calibration intervals are time weighted averages of the previous and following tests.
- [B] The gas sample probe was not moved during run no. 7, the untested time appears in the calibration time interval prior to the gas sampling period.
- [C] The time weighted average lbm-C/hr does not match the TGOC emissions average because the missing data explained in [B] occurred during a high emissions interval and increases the average.

TGOC (as Carbon) Emissions - Cycle No.2 Summary

Willamette Ind. - OSU
 Cycle No. 2 Douglas Fur - TGOC (as Carbon)
 Dec 16-19, 1998

Run ID	Start	End	Time Min	Qsd dscfm	Bws %		TGOC [A]		
					Kiln	Analyzer	ppmv-C	lbm-C/hr	lbm-C
1	22:22	01:00	158	247.3	4.2%	3.1%	97.2	0.0449	0.1184
Calibrations			5					0.0250	0.0021
2	01:05	03:44	159	45.3	18.3%	13.1%	61.9	0.0052	0.0139
Calibrations			6					0.0163	0.0016
3	03:50	06:44	174	53.9	18.3%	13.0%	262.5	0.0265	0.0767
Calibrations			5					0.0242	0.0020
4	06:49	09:41	172	61.1	20.6%	15.0%	192.2	0.0220	0.0630
Calibrations			5					0.0223	0.0019
5	09:46	12:42	176	75.8	20.6%	15.2%	159.1	0.0225	0.0661
Calibrations			5					0.0209	0.0017
6	12:47	15:37	170	53.2	20.3%	15.0%	192.1	0.0191	0.0542
Calibrations			12					0.0228	0.0046
7	15:49	18:37	168	89.0	20.8%	15.4%	159.8	0.0266	0.0745
Calibrations			13					0.0220	0.0048
8	18:50	21:36	166	62.7	23.0%	16.9%	148.0	0.0174	0.0480
Calibrations			10					0.0177	0.0030
9	21:46	00:48	182	76.2	22.6%	16.4%	126.5	0.0180	0.0547
Calibrations			10					0.0145	0.0024
10	00:58	03:48	170	44.2	22.7%	16.5%	130.6	0.0108	0.0306
Calibrations			6					0.0146	0.0015
11	03:54	06:38	164	81.8	22.7%	16.6%	121.7	0.0186	0.0509
Calibrations			14					0.0143	0.0033
12	06:52	09:51	179	49.2	22.6%	16.6%	111.8	0.0103	0.0307
Calibrations			6					0.0113	0.0011
13	09:57	12:38	161	79.2	23.0%	16.8%	83.3	0.0123	0.0331
Calibrations			10					0.0106	0.0018
14	12:48	15:39	171	54.6	22.9%	16.6%	88.4	0.0090	0.0257
Calibrations			15					0.0112	0.0028
15	15:54	18:39	165	92.8	17.9%	12.8%	77.0	0.0134	0.0368
Calibrations			9					0.0098	0.0015
16	18:48	21:54	186	52.0	17.1%	12.3%	68.3	0.0066	0.0206
Calibrations			16					0.0095	0.0025
17	22:10	00:55	165	93.5	17.8%	12.9%	72.5	0.0127	0.0349
Calibrations			14					0.0096	0.0022
18	01:09	04:05	176	50.4	17.0%	12.0%	71.8	0.0068	0.0198
Calibrations			5					0.0104	0.0009
19	04:10	07:04	174	68.2	17.1%	12.1%	109.7	0.0140	0.0406
Calibrations			6					0.0120	0.0012
20	07:10	09:56	166	45.6	17.3%	12.2%	115.7	0.0099	0.0273
Calibrations			12					0.0105	0.0021
21	10:08	11:21	73	57.3	30.6%	21.2%	112.8	0.0121	0.0147

Time Weighted Average								
	Interval min	Qsd dscfm	Bws %		ppmv-C	lbm-C/hr	lbm-C	
			Kiln	Analyzer				
Total Cycle Time	3,659						0.0161	0.9801
Total Actual Testing Time	3,475	72.7	19.6%	14.2%	122.6			
Percent Actual Testing Time of Cycle Time	95.0%							
Production	2,304 bft							
	0.425 lbm-C/Mdbft (Corrected for calibration intervals)							

NOTES [A] Emissions during calibration intervals are time weighted averages of the previous and following tests.

TGOC Data Emissions 1 of 2

Willamette Industries - OSU Test 2 Cycle 1- Douglas Fir													14-Dec-98	
TGOC-EPA 25A														
Number of Completed Runs		1	2	3	4	5	6	7	8	9	10	11	12	Average
Date Tested		west 14-Dec	east 14-Dec	west 14-Dec	east 14-Dec	west 14-Dec	east 14-Dec	west 14-Dec	east 14-Dec	west 15-Dec	east 15-Dec	west 15-Dec	east 15-Dec	Time Weight
System Calibration Time - Initial	Tci	08:40	10:42	11:30	14:00	15:20	16:58	20:00	23:00	02:06	05:02	08:03	11:03	
Test Time-Starting	Tts	08:50	10:58	11:33	14:08	15:23	17:05	21:58	23:07	02:10	05:09	08:10	11:12	
Test Time-Ending	Tte	10:27	11:23	13:53	15:07	16:52	19:54	22:53	02:03	04:55	07:56	10:54	13:56	
System Calibration Time - Final	Tcf	10:42	11:28	14:00	15:13	16:58	20:00	23:00	02:06	05:02	08:03	11:03	14:02	
Test Mid-point Time	Tx	09:38	11:10	12:43	14:37	16:07	18:29	22:25	00:35	03:32	06:32	09:32	12:34	
Time	min	97	25	140	59	89	169	55	176	165	167	164	164	
Volumetric Flowrate, Dry Standard	dscf/min Qsd	181.9	50.1	50.1	81.8	81.8	73.6	66.1	61.1	46.0	48.3	57.3	49.4	60.9
Moisture, Mole Fraction dry Gas	rmfg	94%	82%	82%	80%	80%	88%	81%	80%	77%	77%	77%	77%	77.4%
Moisture (Kiln)	bws	5.7%	17.7%	17.7%	20.5%	20.5%	12.2%	18.8%	20.4%	23.0%	22.7%	22.8%	23.0%	22.6%
Moisture (Analyzer)	bws	3.1%	9.3%	6.0%	6.9%	14.8%	8.7%	13.9%	14.7%	16.2%	15.9%	16.3%	16.6%	15.7%
Dilution	bws(analyzer)/bws(kiln)	53.2%	52.7%	33.9%	33.5%	72.1%	71.6%	73.6%	72.1%	70.1%	70.0%	71.5%	72.2%	68.4%
Total Gaseous Organic Concentration	(TGOC) Span	100	100	100	100	100	100	100	100	100	100	100	100	
Span Gas- Instrument Response Factor	JUM Factor C3H8	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	
Span Gas- Carbon Count Equivalent	K	3												
Cylinder Value - High Range calibration gas	ppmv	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	
Cylinder Value - Low Range (Zero) calibration gas	ppmv Coa	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
Indicated average- Wet	ppmv-C3H8 Ciw	7.34	59.21	52.60	30.29	51.73	42.68	35.58	41.06	35.91	30.41	27.06	28.18	27.7
Span Gas Concentration- Equivalent	ppmv Sc	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	
Zero Gas Concentration- Equivalent	ppmv Zc	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
System Calibration Response - High Range gas - Initial	ppmv Ss	44.8	45.2	29.5	28.8	61.4	60.2	60.4	62.3	59.5	59.3	60.0	61.3	
System Calibration Response - Low Range gas - Initial	ppmv Zs	0.2	0.5	0.3	1.1	0.0	0.5	-0.2	0.2	0.3	0.6	1.1	0.0	
System Calibration Response - Low Range gas - Final	ppmv Ze	0.5	1.4	1.1	1.3	0.5	-0.2	0.2	0.3	0.6	1.1	0.0	1.0	
System Calibration Response - High Range gas - Final	ppmv Se	45.2	45.4	28.8	29.8	60.2	60.4	62.3	59.5	59.3	60.0	61.3	60.9	
Actual average - Wet (Corrected for Drift & Response	ppmv-C3H8	13.2	110.4	153.2	86.9	71.4	59.4	48.2	56.6	50.5	42.2	37.1	38.4	42.7
Actual average - Dry (Corrected for Drift & Response	ppmv-C3H8	13.6	121.7	162.9	93.3	83.8	65.1	55.9	66.3	60.3	50.2	44.3	46.0	49.9
Actual average - Dry	ppmv-C Cgas	40.7	365.1	488.8	280.0	251.3	195.2	167.8	199.0	180.9	150.7	132.8	138.1	149.7
Mass Emissions	lbm / hr	0.0139	0.0342	0.0458	0.0428	0.0384	0.0268	0.0207	0.0227	0.0156	0.0136	0.0142	0.0128	0.0163

TGOC Data Emissions 2 of 2

Willamette Industries - OSU Test 2 Cycle 1- Douglas Fir														14-Dec-98
TGOC-EPA 25A														
Number of Completed Runs		12	13	14	15	16	17	18	19	20	21	22	23	Average
Date Tested		east	west	east	west	east	west	east	west	east	west	east	west	Time Weight
		15-Dec	15-Dec	15-Dec	15-Dec	15-Dec	16-Dec	16-Dec	16-Dec	16-Dec	16-Dec	16-Dec	16-Dec	
System Calibration Time - Initial	Tci	11:03	14:02	16:59	19:59	23:01	02:08	05:08	08:16	11:24	14:24	17:50	20:43	
Test Time-Starting	Tts	11:12	14:08	17:12	20:05	23:08	02:11	05:11	08:34	11:27	14:27	18:00	20:46	
Test Time-Ending	Tte	13:56	16:46	19:54	22:55	02:06	05:05	07:58	11:22	14:22	17:40	20:40	22:17	
System Calibration Time - Final	Tcf	14:02	16:59	19:59	23:01	02:08	05:08	08:16	11:24	14:24	17:50	20:43	22:25	
Test Mid-point Time	Tx	12:34	15:27	18:33	21:30	00:37	03:38	06:34	09:58	12:54	16:03	19:20	21:31	
Time	min	164	158	162	170	178	174	167	168	175	193	160	91	
Volumetric Flowrate, Dry Standard	dscf/min Qsd	49.4	57.4	59.4	56.3	50.9	70.4	46.5	76.4	45.0	53.3	47.9	53.6	60.9
Moisture, Mole Fraction dry Gas	mfg	77%	77%	80%	78%	78%	77%	78%	75%	69%	67%	70%	71%	77.4%
Moisture (Kiln)	bws	23.0%	23.5%	20.4%	22.0%	21.7%	22.6%	22.2%	24.5%	31.2%	32.6%	30.4%	29.0%	22.6%
Moisture (Analyzer)	bws	16.6%	16.7%	14.5%	15.8%	15.5%	15.9%	15.7%	17.3%	21.9%	23.5%	22.5%	21.4%	15.7%
Dilution	bws(analyzer)/bws(kiln)	72.2%	71.1%	71.1%	72.0%	71.3%	70.1%	70.4%	70.6%	70.1%	72.1%	73.8%	73.7%	68.4%
Total Gaseous Organic Concentration	(TGOC) Span	100	100	100	100	100	100	100	100	100	100	100	100	
Span Gas- Instrument Response Factor	JUM Factor C3H8	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	
Span Gas- Carbon Count Equivalent	K													
Cylinder Value - High Range calibration gas	ppmv	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	
Cylinder Value - Low Range (Zero) calibration gas	ppmv Coa	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
Indicated average- Wet	ppmv-C3H8 Ciw	28.18	25.82	23.09	19.89	19.42	14.49	17.94	17.96	28.97	20.60	25.30	19.75	27.7
Span Gas Concentration- Equivalent	ppmv Sc	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	
Zero Gas Concentration- Equivalent	ppmv Zc	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
System Calibration Response - High Range gas - Initial	ppmv Ss	61.3	60.9	60.1	60.1	60.8	59.6	59.6	59.4	60.1	59.9	62.6	61.8	
System Calibration Response - Low Range gas - Initial	ppmv Zs	0.0	1.0	0.6	0.1	-0.1	0.7	0.8	-0.2	1.0	1.3	0.0	0.4	
System Calibration Response - Low Range gas - Final	ppmv Ze	1.0	0.6	0.1	-0.1	0.7	0.8	-0.2	1.0	1.3	0.0	0.4	0.1	
System Calibration Response - High Range gas - Final	ppmv Se	60.9	60.1	60.1	60.8	59.6	59.6	59.4	60.1	59.9	62.6	61.8	62.6	
Actual average - Wet (Corrected for Drift & Response	ppmv-C3H8	38.4	35.2	32.0	27.6	26.8	19.6	25.0	24.8	39.7	27.7	34.0	26.4	42.7
Actual average - Dry (Corrected for Drift & Response	ppmv-C3H8	46.0	42.3	37.4	32.8	31.7	23.3	29.6	30.0	50.8	36.1	43.9	33.6	49.9
Actual average - Dry	ppmv-C Cgas	138.1	126.8	112.2	98.5	95.1	69.9	88.9	89.9	152.5	108.4	131.6	100.9	149.7
Mass Emissions	lbm / hr	0.0128	0.0136	0.0125	0.0104	0.0090	0.0092	0.0077	0.0128	0.0128	0.0108	0.0118	0.0101	0.0163

TGOC Data Emissions 1 of 2

Willamette Industries - OSU													16-Dec-98	
Test 2 Cycle 2- Douglas Fir														
TGOC-EPA 25A														
Number of Completed Runs		1	2	3	4	5	6	7	8	9	10	11	12	Average Time Weight
Date Tested		west	east	west	east	west	east	west	east	west	east	west	east	
		16-Dec	17-Dec	17-Dec	17-Dec	17-Dec	17-Dec	17-Dec	17-Dec	17-Dec	18-Dec	18-Dec	18-Dec	
System Calibration Time - Initial	Tci	22:15	01:02	03:47	06:46	09:43	12:44	15:43	18:43	21:41	00:53	03:51	06:45	
Test Time-Starting	Tts	22:22	01:05	03:50	06:49	09:46	12:47	15:49	18:50	21:46	00:58	03:54	06:52	
Test Time-Ending	Tte	01:00	03:44	06:44	09:41	12:42	15:37	18:37	21:36	00:48	03:48	06:38	09:51	
System Calibration Time - Final	Tcf	01:02	03:47	06:46	09:43	12:44	15:43	18:43	21:41	00:53	03:51	06:45	09:54	
Test Mid-point Time	Tx	23:41	02:24	05:17	08:15	11:14	14:12	17:13	20:13	23:17	02:23	05:16	08:21	
Time	min	158	159	174	172	176	170	168	166	182	170	164	179	
Volumetric Flowrate, Dry Standard	dscf/min Qsd	247.3	45.3	53.9	61.1	75.8	53.2	89.0	62.7	76.2	44.2	81.8	49.2	72.7
Moisture, Mole Fraction dry Gas	mfg	95.8%	81.7%	81.7%	79.4%	79.4%	79.7%	79.2%	77.0%	77.4%	77.3%	77.3%	77.4%	80.4%
Moisture (Kiln)	bws	4.2%	18.3%	18.3%	20.6%	20.6%	20.3%	20.8%	23.0%	22.6%	22.7%	22.7%	22.6%	19.6%
Moisture (Analyzer)	bws	3.1%	13.1%	13.0%	15.0%	15.2%	15.0%	15.4%	16.9%	16.4%	16.5%	16.6%	16.6%	14.2%
Dilution	bws(analyzer)/bws(kiln)	73.5%	71.7%	71.1%	72.7%	73.9%	73.7%	74.2%	73.3%	72.3%	72.7%	73.4%	73.4%	72.4%
Total Gaseous Organic Concentration	(TGOC) Span	100	100	100	100	100	100	100	100	100	100	100	100	
Span Gas- Instrument Response Factor	JUM Factor C3H8	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	
Span Gas- Carbon Count Equivalent	K	3												
Cylinder Value - High Range calibration gas	ppmv	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	
Cylinder Value - Low Range (Zero) calibration gas	ppmv Coa	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
Indicated average- Wet	ppmv-C3H8 Ciw	23.32	13.38	54.55	40.20	34.27	41.35	34.19	30.57	26.10	26.68	24.82	23.39	25.9
Span Gas Concentration- Equivalent	ppmv Sc	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	
Zero Gas Concentration- Equivalent	ppmv Zc	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
System Calibration Response - High Range gas - Initial	ppmv Ss	62.6	61.4	60.2	60.2	63.2	63.0	63.3	62.9	61.3	61.4	61.3	62.1	
System Calibration Response - Low Range gas - Initial	ppmv Zs	0.1	0.4	0.7	0.3	0.9	1.2	1.2	0.3	0.7	0.5	0.0	-0.0	
System Calibration Response - Low Range gas - Final	ppmv Ze	0.4	0.7	0.3	0.9	1.2	1.2	0.3	0.7	0.5	0.0	-0.0	1.2	
System Calibration Response - High Range gas - Final	ppmv Se	61.4	60.2	60.2	63.2	63.0	63.3	62.9	61.3	61.4	61.3	62.1	62.4	
Actual average - Wet (Corrected for Drift & Response)	ppmv-C3H8	31.4	17.9	76.1	54.5	45.0	54.4	45.1	41.0	35.3	36.3	33.8	31.1	35.0
Actual average - Dry (Corrected for Drift & Response)	ppmv-C3H8	32.4	20.6	87.5	64.1	53.0	64.0	53.3	49.3	42.2	43.5	40.6	37.3	40.9
Actual average - Dry	ppmv-C Cgas	97.2	61.9	262.5	192.2	159.1	192.1	159.8	148.0	126.5	130.6	121.7	111.8	122.6
Mass Emissions	lbm / hr	0.0449	0.0052	0.0265	0.0220	0.0225	0.0191	0.0266	0.0174	0.0180	0.0108	0.0186	0.0103	0.0161

TGOC Data Emissions 2 of 2

Willamette Industries - OSU											16-Dec-98	
Test 2 Cycle 2- Douglas Fir												
TGOC-EPA 25A												
Number of Completed Runs		12	13	14	15	16	17	18	19	20	21	Average Time Weight
Date Tested		east	west	east	west	east	west	east	west	east	west	
		18-Dec	18-Dec	18-Dec	18-Dec	18-Dec	18-Dec	19-Dec	19-Dec	19-Dec	19-Dec	
System Calibration Time - Initial	Tci	06:45	09:54	12:43	15:46	18:43	22:02	01:02	04:07	07:07	10:02	
Test Time-Starting	Tts	06:52	09:57	12:48	15:54	18:48	22:10	01:09	04:10	07:10	10:08	
Test Time-Ending	Tte	09:51	12:38	15:39	18:39	21:54	00:55	04:05	07:04	09:56	11:21	
System Calibration Time - Final	Tcf	09:54	12:43	15:46	18:43	22:02	01:02	04:07	07:07	10:02	11:23	
Test Mid-point Time	Tx	08:21	11:17	14:13	17:16	20:21	23:32	02:37	05:37	08:33	10:44	
Time	min	179	161	171	165	186	165	176	174	166	73	
Volumetric Flowrate, Dry Standard	dscf/min Qsd	49.2	79.2	54.6	92.8	52.0	93.5	50.4	68.2	45.6	57.3	72.7
Moisture, Mole Fraction dry Gas	mfg	77.4%	77.0%	77.1%	82.1%	82.9%	82.2%	83.0%	82.9%	82.7%	69.4%	80.4%
Moisture (Kiln)	bws	22.6%	23.0%	22.9%	17.9%	17.1%	17.8%	17.0%	17.1%	17.3%	30.6%	19.6%
Moisture (Analyzer)	bws	16.6%	16.8%	16.6%	12.8%	12.3%	12.9%	12.0%	12.1%	12.2%	21.2%	14.2%
Dilution	bws(analyzer)/bws(kiln)	73.4%	72.9%	72.6%	71.5%	72.1%	72.4%	70.9%	70.7%	70.6%	69.3%	72.4%
Total Gaseous Organic Concentration	(TGOC) Span	100	100	100	100	100	100	100	100	100	100	
Span Gas- Instrument Response Factor	JUM Factor C3H8	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	
Span Gas- Carbon Count Equivalent	K											
Cylinder Value - High Range calibration gas	ppmv	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	
Cylinder Value - Low Range (Zero) calibration gas	ppmv Coa	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
Indicated average- Wet	ppmv-C3H8 Ciw	23.39	17.93	18.85	16.69	14.54	15.15	14.90	22.87	24.14	21.04	25.9
Span Gas Concentration- Equivalent	ppmv Sc	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	84.0	
Zero Gas Concentration- Equivalent	ppmv Zc	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
System Calibration Response - High Range gas - Initi	ppmv Ss	62.1	62.4	62.2	61.8	59.7	61.7	59.8	59.3	59.7	59.4	
System Calibration Response - Low Range gas - Initi	ppmv Zs	-0.0	1.2	1.0	1.0	0.4	-0.1	-0.1	0.0	0.3	0.2	
System Calibration Response - Low Range gas - Final	ppmv Ze	1.2	1.0	1.0	0.4	-0.1	-0.1	0.0	0.3	0.2	0.8	
System Calibration Response - High Range gas - Fina	ppmv Se	62.4	62.2	61.8	59.7	61.7	59.8	59.3	59.7	59.4	58.1	
Actual average - Wet (Corrected for Drift & Respons	ppmv-C3H8	31.1	23.1	24.6	22.4	20.0	21.0	21.0	32.1	33.8	29.6	35.0
Actual average - Dry (Corrected for Drift & Respons	ppmv-C3H8	37.3	27.8	29.5	25.7	22.8	24.2	23.9	36.6	38.6	37.6	40.9
Actual average - Dry	ppmv-C Cgas	111.8	83.3	88.4	77.0	68.3	72.5	71.8	109.7	115.7	112.8	122.6
Mass Emissions	lbm / hr	0.0103	0.0123	0.0090	0.0134	0.0066	0.0127	0.0068	0.0140	0.0099	0.0121	0.0161

Calibration Field Record

Client OSJ/OSJ
 Date 12-14-08
 Source OSJ

Tester DRP/SDF/CDB
 Observer _____
 Logger ID RP

830-845
 w/o - Dil = 5.5 v/dil w/dil

Leak Checks: Pre-OK Post-OK Response Time	Valve Position	Cylinder #	Span Gas	Cylinder Value (CV)	Analyzer Calibration Response (ACR)	Start Run 1 System Calibration Response (SRC1)	End Run 1 Start Run 1 System Calibration Response (SRC1)	End Run 2 Start Run 2 System Calibration Response (SRC2)	End Run 3 Start Run 3 System Calibration Response (SRC3)	End Run 4 Start Run 4 System Calibration Response (SRC4)
CO2 %										
ch			CO2	0		835	840	1033	1120	
Range		14	CO2	27.92		27.48	14.9	14.9	15.1	
Analyzer Model		23	N2	50.5		49.3	26.5	26.4	27.0	
Analyzer SN:		33		84.0		84.0	44.8	45.2	45.4	
CO ppm										
ch			CO							
Range			CO							
Analyzer Model			N2			Recal	w/dil	w/dil	w/dil	
Analyzer SN:		12-14 time ↓		1124	1400	1508	1515	1700	2000	2300
O2 %										
ch		0	O2	0.3	1.10	1.3	0.0	0.5	-0.2	0.2
Range		14	O2	9.8	9.8	10.2	19.9	20.0	19.4	20.0
Analyzer Model		23	N2	17.32	17.1	17.5	35.9	35.7	35.3	35.9
Analyzer SN:		33		29.5	28.8	29.8	61.4	60.2	60.4	62.3
NOx ppm										
ch			NOx							
Range			NOx							
Analyzer Model			N2							
Analyzer SN:		12/15 Time		203	503	757	1104	1400	1705	2000
TGOC ppm										
ch		0		0.34	0.59	1.09	0.0	0.15	0.60	0.1
Range		14		19.71	19.67	19.80	19.8	19.8	20.0	19.5
Analyzer Model		23		35.41	35.25	35.27	35.7	35.7	35.8	35.4
Analyzer SN:		33	Air	59.47	59.28	60.01	61.3	60.9	60.1	60.1
			Time	2303	12/16 →	206	505	802	1120	1420
ch		0		-0.1		0.73	0.78	-0.2	1.0	1.3
Range		14		19.4		18.66	19.78	18.9	19.3	19.2
Analyzer Model		23		35.2		34.27	34.86	34.4	34.0	34.9
Analyzer SN:		33		60.8		59.64	59.59	59.4	60.1	59.9
Performance Specs										
Check										
Analyzer Calibration Error	ACR-CV /SPAN	2 (25A @ 5%)				Hot Line Temp <u>127°C</u> <i>Monday</i>				
Sampling System Bias	(SRCx-ACR)/SPAN	5				Hot Line Temp <u>134°C</u> <i>wed</i>				
Zero and Cal Drift	(SRC2-SRC1)/SPAN	3								

855-1025
 038-

Test Times	Run 1	Run 2	Run 3
Start Time			
End Time			

Calibration Field Record

Client OSU/W1
 Date 12-16-98
 Source Dry Kiln

Recal
 Fuel P=0
 w/o d.i. w/d.i.

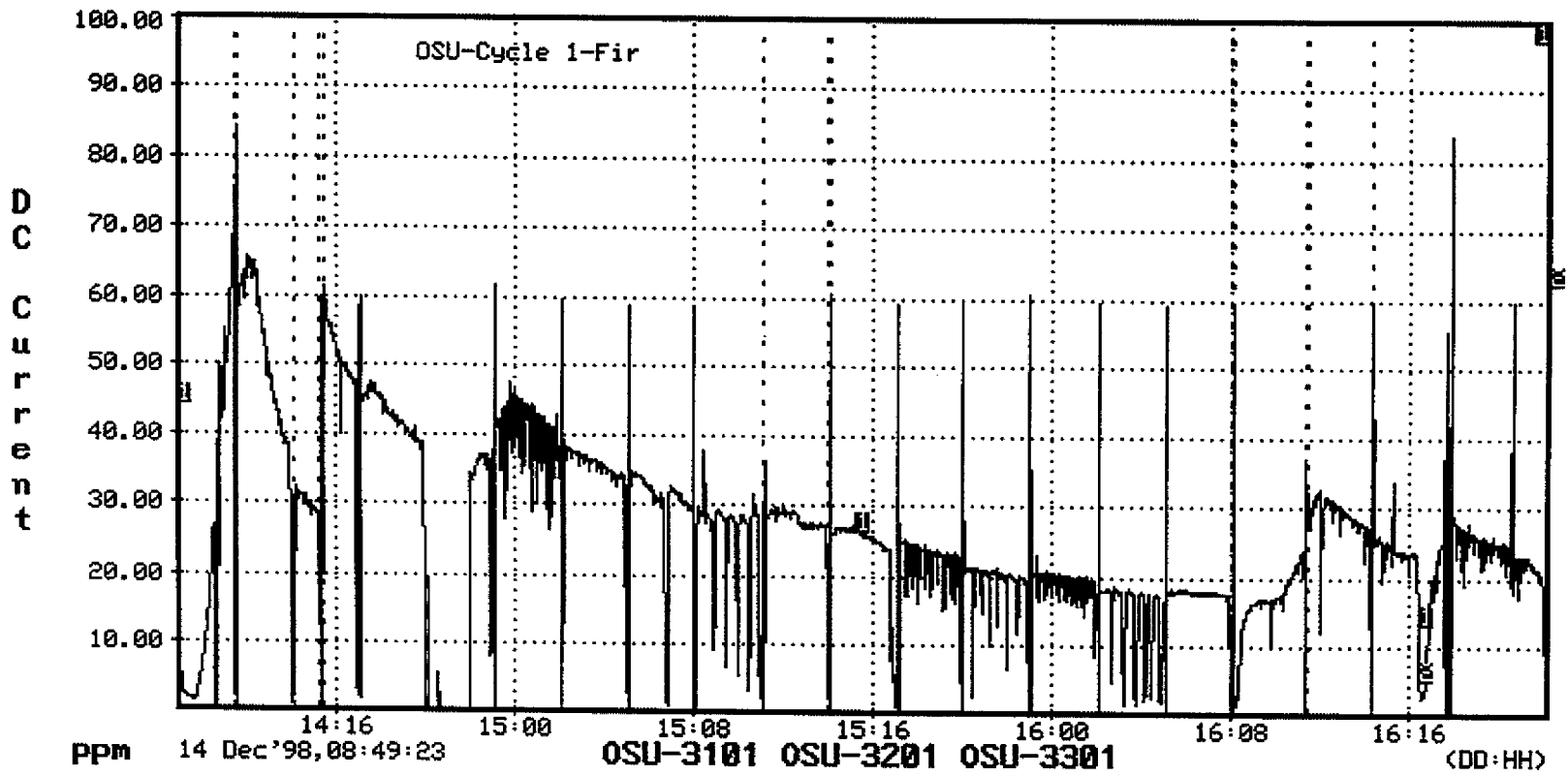
Tester JDF/COB/ORB
 Observer _____
 Data Logger ID RR
↙ end cycle!

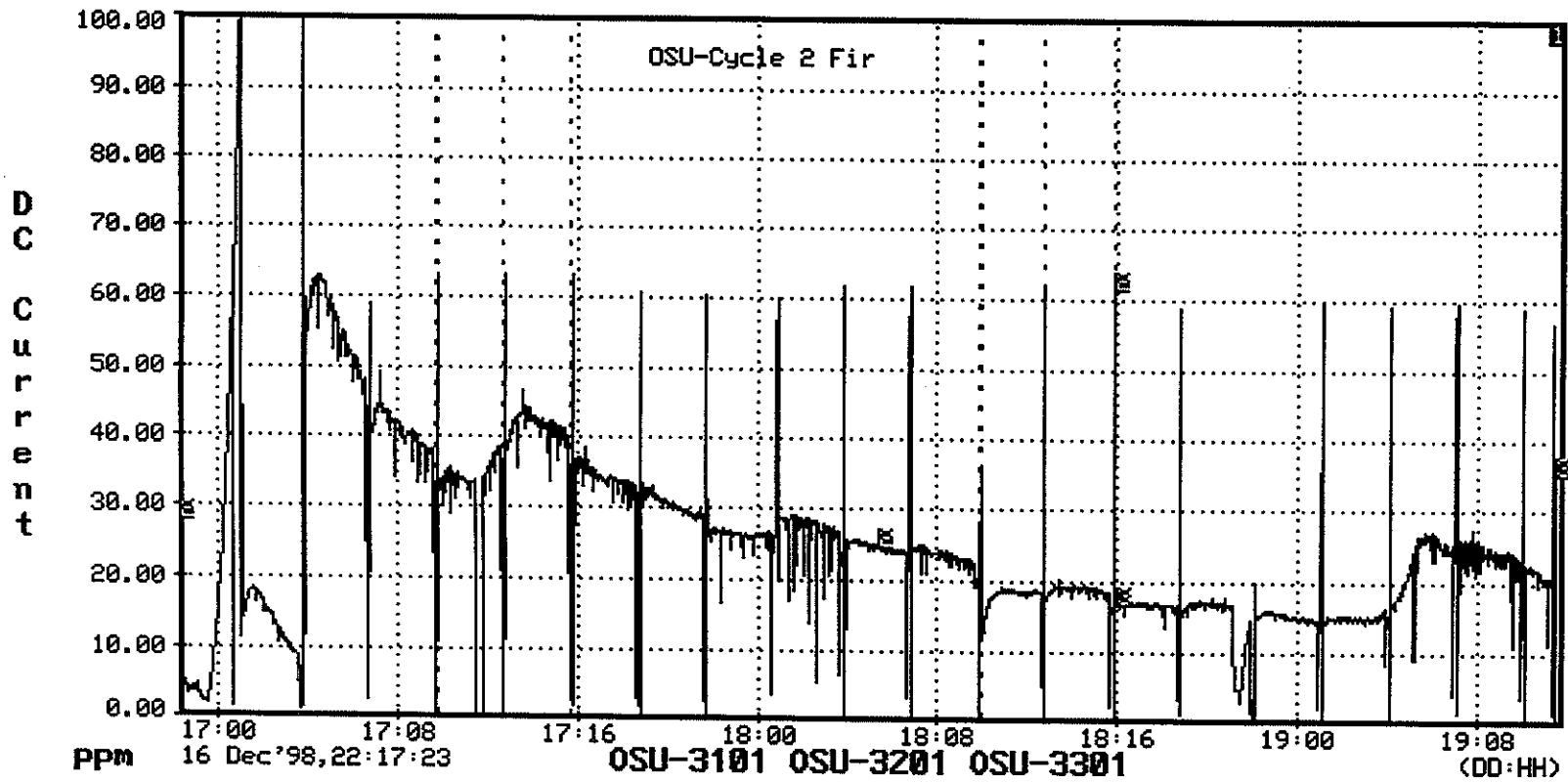
Leak Checks:		Valve Position	Cylinder #	Span Gas	Cylinder Value (CV)	12-16-98	Start Run	End Run	Cycle	End Run	End Run	
Pre-OK	Post-OK					Analyzer Calibration Response (ACR)	System Calibration Response (SRCx)	System Calibration Response (SRCx)	Start Run 1	System Calibration Response (SRCx)		Start Run 2
Response Time		Times										
				CO2	0	0.0	0.0	0.4	0.1			
CO2 %	ch			CO2	27.92	27.2	19.8	20.5	20.3			
Range		14										
Analyzer Model		23		N2	50.5	49.3	35.9	36.8	36.5			
Analyzer SN:		33			84.0	84.0	62.6	61.8	62.6			
				CO								
CO ppm	ch			CO								
Range				CO								
Analyzer Model				N2								
Analyzer SN:					12/17	Time 100	345	644	938	1239	1542	1845
O2%	ch			O2	0.42	0.65	0.28	0.9	1.2	1.2	0.3	
Range				O2	20.63	20.61	20.83	20.7	20.8	20.9	20.7	
Analyzer Model				N2	36.68	36.83	36.60	36.8	36.9	37.1	37.0	
Analyzer SN:					61.37	60.19	60.15	63.2	63.0	63.3	62.9	
				NOx								
NOx ppm	ch			NOx								
Range				NOx								
Analyzer Model				N2	12/17	12/17	→					
Analyzer SN:					2140	1252	349	647	950	1242	1549	
TGOC ppm	ch				0.7	0.48	0.02	-0.04	1.2	1.0	1.0	
Range		14			20.4	20.19	20.28	20.59	20.4	20.3	19.9	
Analyzer Model		23			36.7	36.38	36.52	36.78	36.4	36.4	35.9	
Analyzer SN:		33			61.3	61.36	61.33	62.06	62.4	62.2	61.8	
					1842	2202	104	405	705	603	1123	
	ch				0.4	-0.1	-0.08	0.04	0.27	0.19	0.8	
Range		14			20.3	19.9	20.18	20.10	19.97	19.71	19.6	
Analyzer Model		23			36.3	36.0	35.64	35.54	35.59	35.41	35.4	
Analyzer SN:		33			59.7	61.7	59.78	59.33	59.73	59.40	58.1	

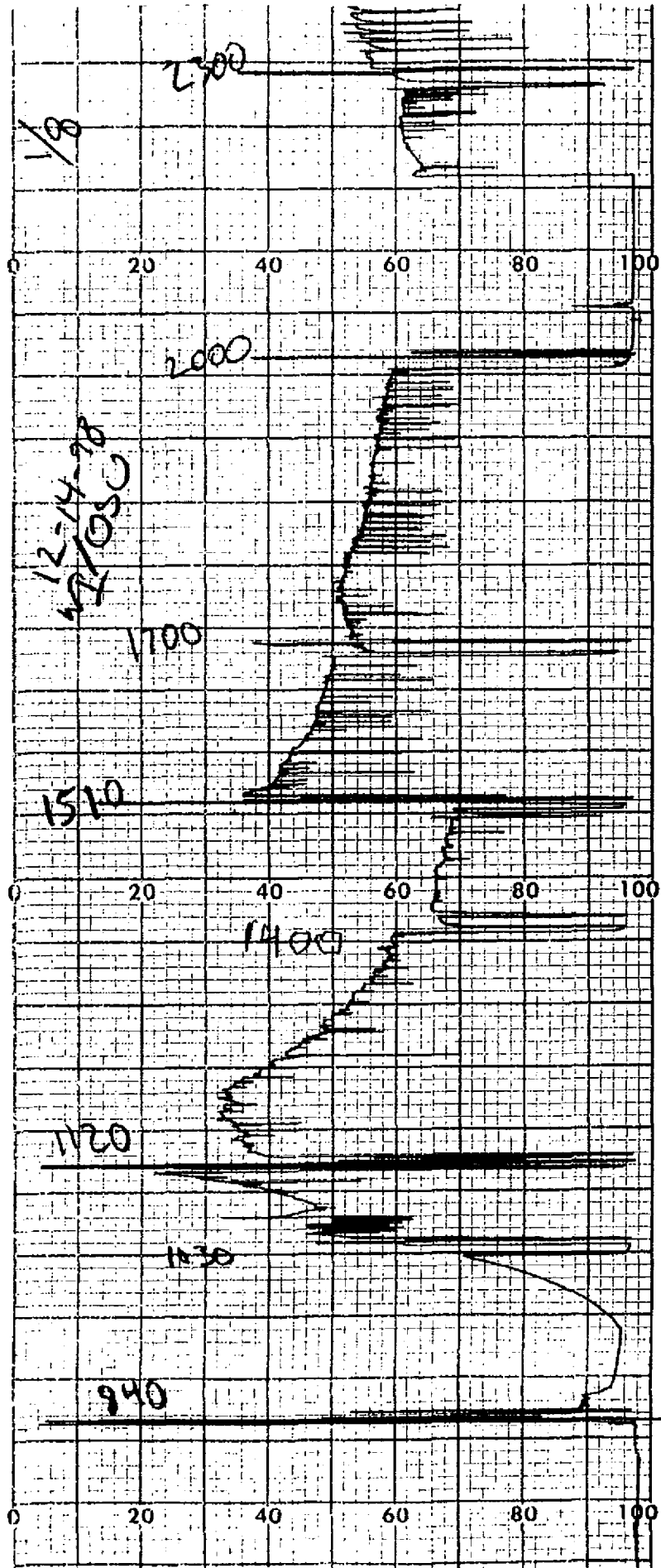
Check	Performance Specs			Hot Line Temp
Analyzer Calibration Error	ACR-CV / SPAN	2 (25A @ 5%)		133°C
Sampling System Bias	(SRCx-ACR) / SPAN	5		
Zero and Cal Drift	(SRC2-SRC1) / SPAN	3		

12/17 @ 105 change to 10,000 scale
 @ 350 change to 1000 scale

Test Times	Run 1	Run 2	Run 3
Start Time			
End Time			







1/8

2000

12-14-78
R1050

2000

1700

1510

1400

1120

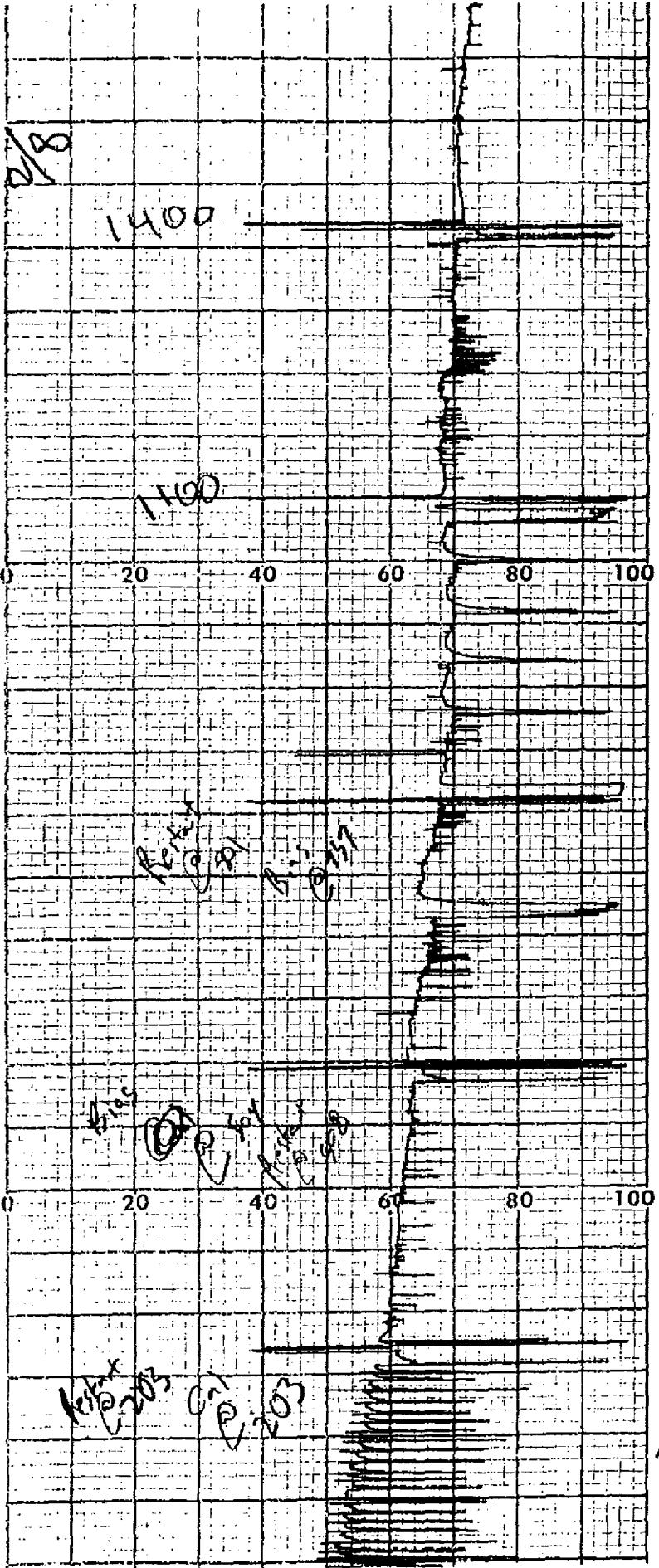
1130

940

ESTERLINE ANGUS INDIANAPOLIS, IND., U.S.A.

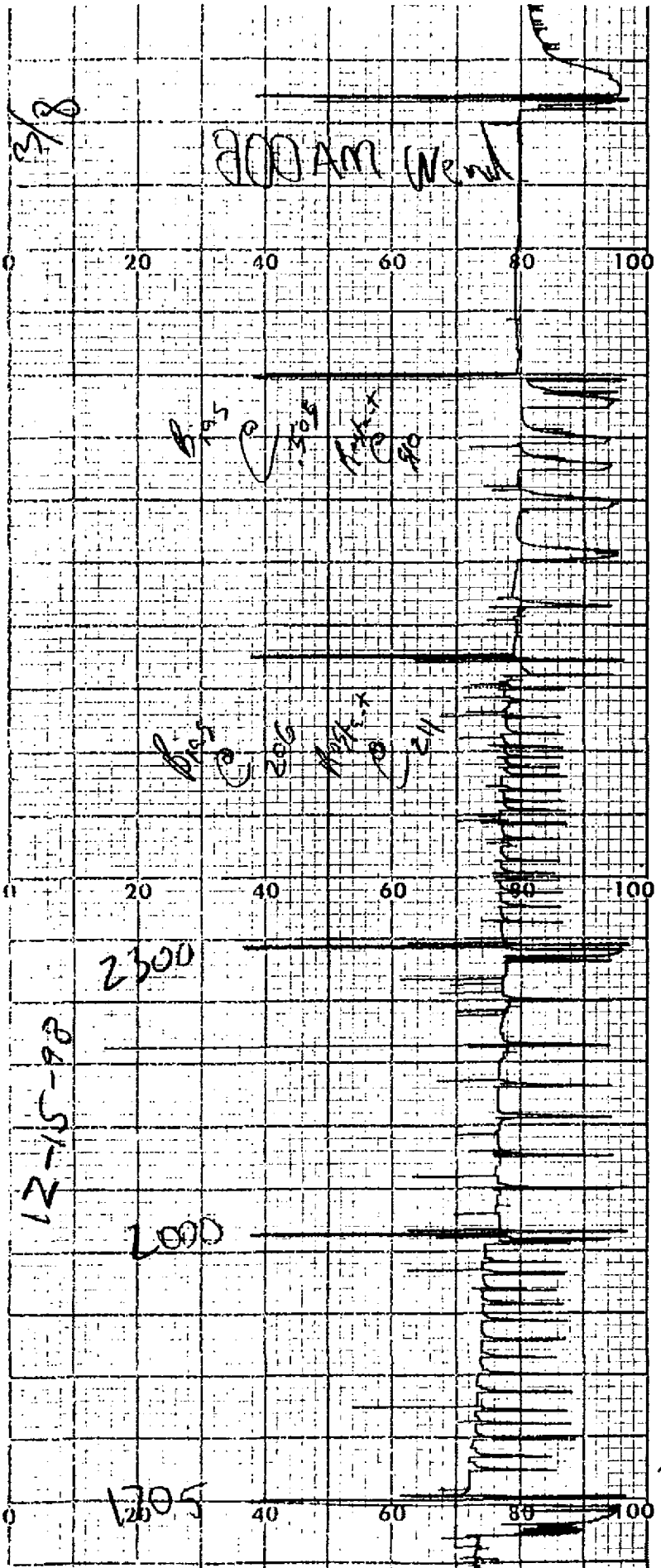
MADE IN CANADA CHART No. 59007

Time →



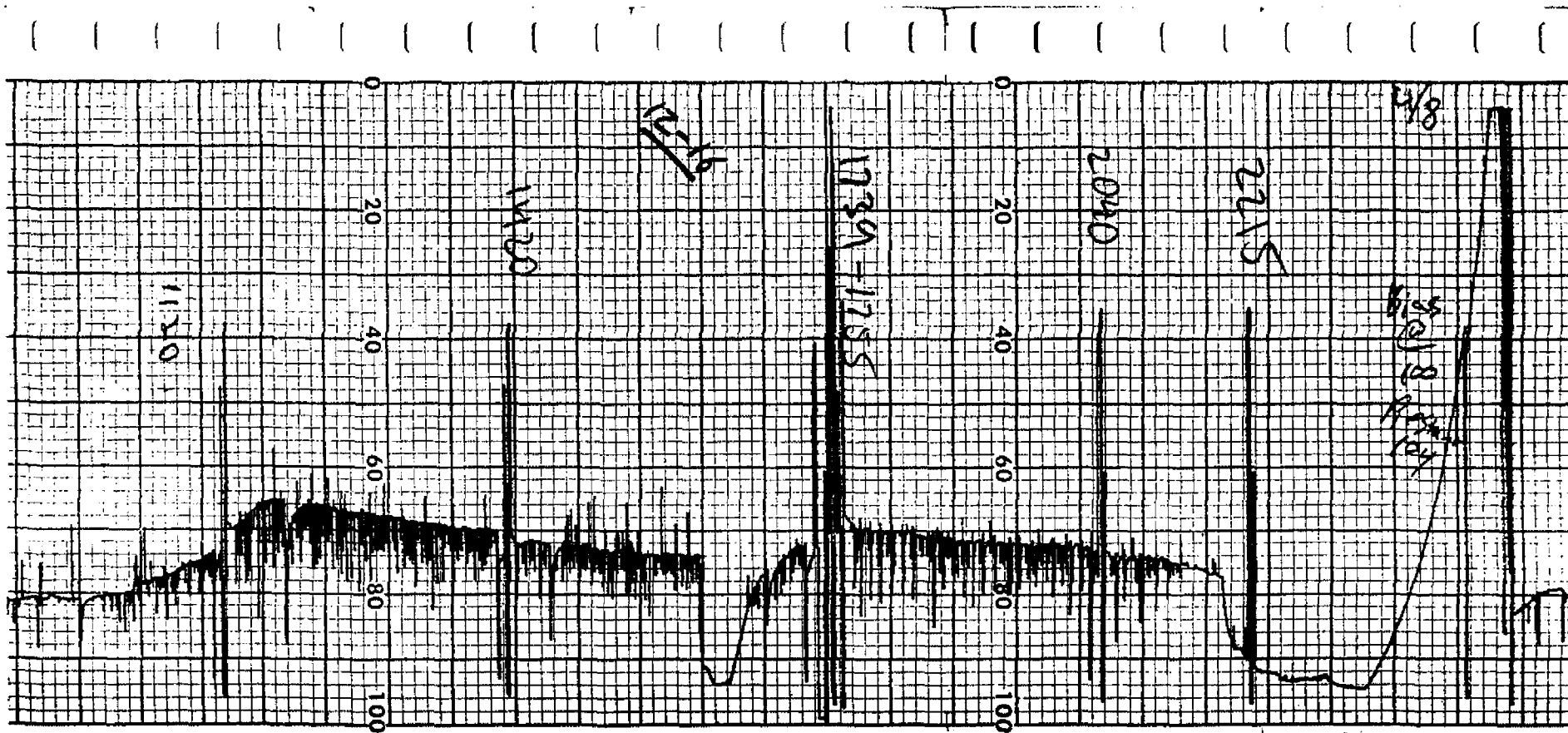
ESTERLINE ANGUS INDIANAPOLIS, IND., U.S.A.

MADE IN CANADA CHART No. 59007



ESTERLINE

MADE IN



ANGUS INDIANAPOLIS, IND., U.S.A.

CANADA CHART No. 59007



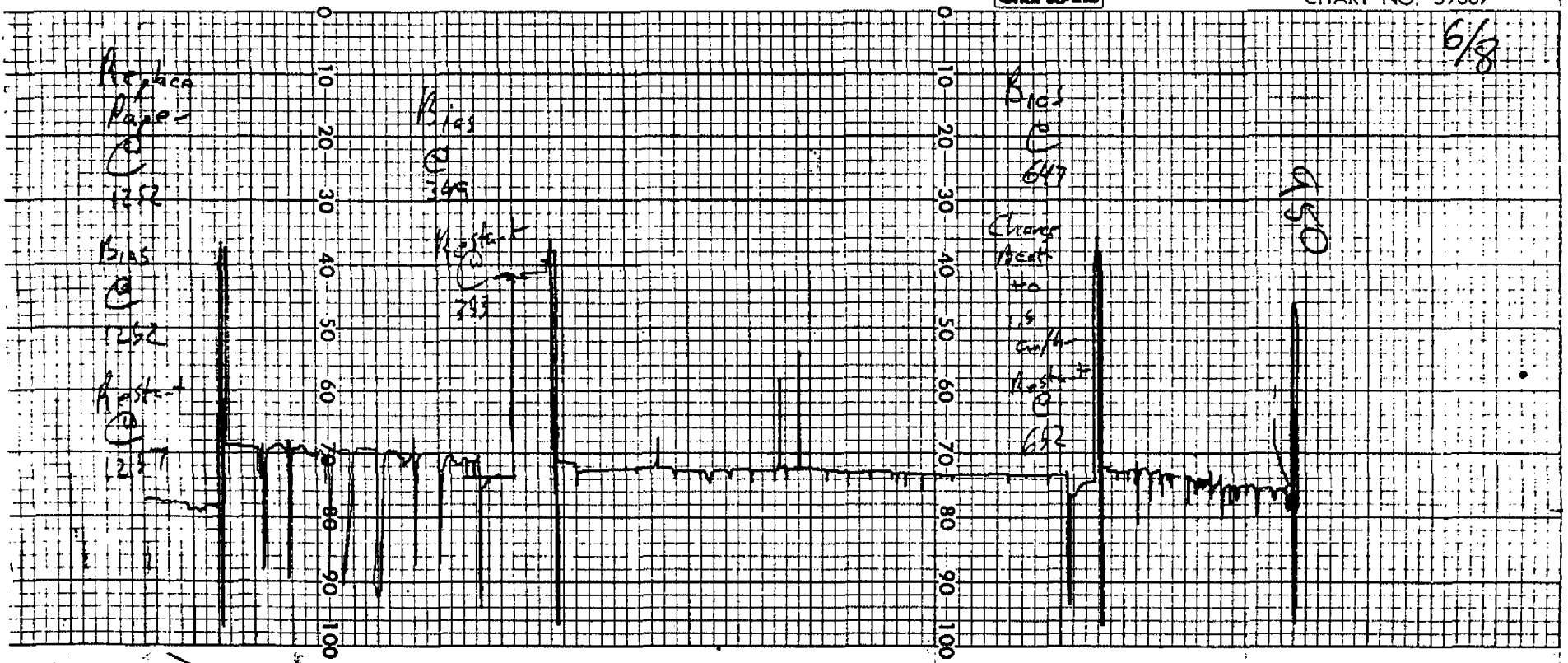
ESTERLINE ANGUS INDIANAPOLIS, IND., U.S.A.

MADE IN CANADA CHART No. 59007

Charts-Inc

CHART NO. 59007

6/8



(8110)

Charts-Inc



7/8

Bias

405

Rhythm

Bias

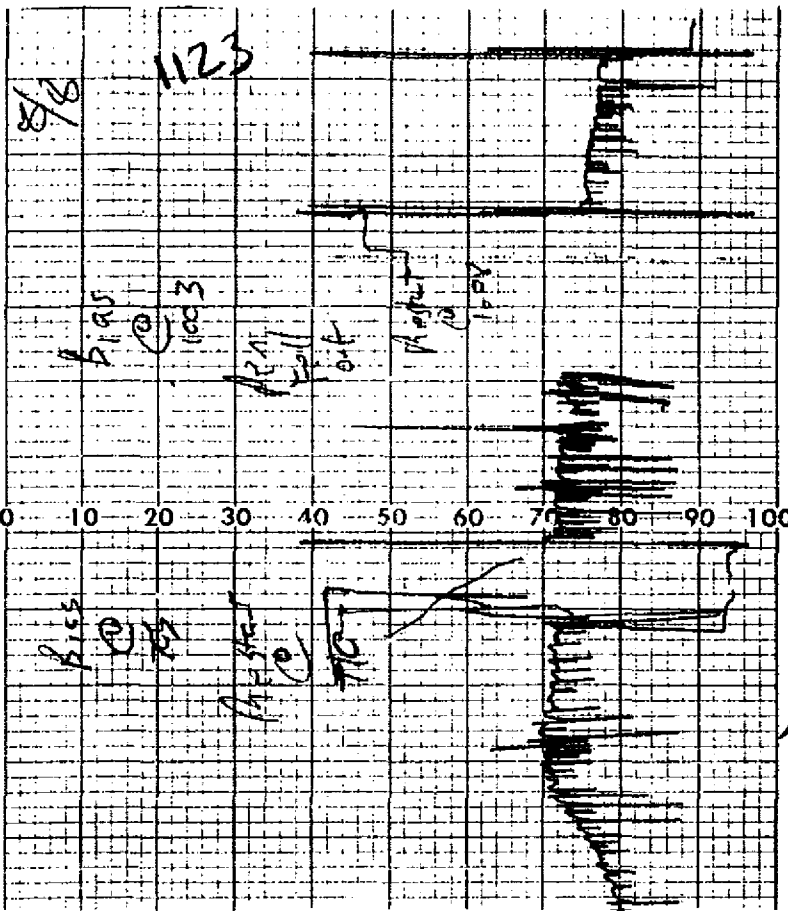
104

Rhythm

88

CHART NO. 59007

(9110)





SCOTT-MARRIN, INC.

6531 BOX SPRINGS BLVD. • RIVERSIDE, CA 92507
TELEPHONE (909) 653-6780 • FAX (909) 653-2430

14

10 22 98

REPORT OF ANALYSIS NIST TRACEABLE GAS MIXTURES

HENG01

TO:

DAVID ROSSMAN
HORIZON ENG'G/INFRARED NW
13585 NE WHITAKER WAY
PORTLAND, OR 97230-

DATE: 10/09/98
202241-9/14/98

CUSTOMER ORDER NUMBER: 002241

PAGE 1

CYLINDER NUMBER	COMPONENT	CONCENTRATION (v/v)	NIST TRACEABLE REFERENCE STANDARD
CA01109	Carbon dioxide	5.98 ± 0.06 %	SRM 1674B
	Nitric oxide	69.9 ± 0.7 ppm	SRM 1684b
	Carbon monoxide	291.2 ± 2.9 ppm	SRM 2636
	Propane	27.92 ± 0.28 ppm	SRM 1667B
	Nitrogen, O2-Free	Balance	
	NOx	69.9 ppm	

ppm = umole/mole

% = mole-%

The above analyses are traceable to the National Institute of Standards and Technology by intercomparison with the reference standards listed above. Where indicated, volumetric and gravimetric reference standards are traceable thru use of our analytical balance, NIST Weight Report No. MMAP 232.09/202491.

Analyst:

M.S. Calhoun

Approved:

J.T. Marrin



SCOTT-MARRIN, INC.

6531 BOX SPRINGS BLVD. • RIVERSIDE, CA 92507
TELEPHONE (909) 653-6780 • FAX (909) 653-2430

12-01
#23
PO 2352
2/10/98

REPORT OF ANALYSIS NIST TRACEABLE GAS MIXTURES

HENG01

TO:

DAVID ROSSMAN
HORIZON ENG'G/INFRARED NW
13585 NE WHITAKER WAY
PORTLAND, OR 97230-

DATE: 11/20/98

CUSTOMER ORDER NUMBER: 002352

PAGE 1

CYLINDER NUMBER	COMPONENT	CONCENTRATION (v/v)	NIST TRACEABLE REFERENCE STANDARD
CC66249	Carbon dioxide ✓	12.44 ± 0.12 %	SRM 1675B
	Nitric oxide ✓	124.9 ± 1.2 ppm	SRM 1685b
	Carbon monoxide ✓	493 ± 5 ppm	SRM 1680b
	Propane ✓	50.5 ± 0.5 ppm	SRM 1667b
	Nitrogen, O2-Free	Balance	
	NOx	124.9 ppm	

ppm = umole/mole

% = mole-%

The above analyses are traceable to the National Institute of Standards and Technology by intercomparison with the reference standards listed above.

Where indicated, volumetric and gravimetric reference standards are traceable thru use of our analytical balance, NIST Weight Report No. MMAP 232.09/202491.

Analyst:

M.S. Calhoun

Approved:

J.T. Marrin



SCOTT-MARRIN, INC.

6531 BOX SPRINGS BLVD. • RIVERSIDE, CA 92507
TELEPHONE (909) 653-6780 • FAX (909) 653-2430

12-01-98

#35
PO 2334
10/15/98

REPORT OF ANALYSIS NIST TRACEABLE GAS MIXTURES

HENG01

TO:

DAVID ROSSMAN
HORIZON ENG'G/INFRARED NW
13585 NE WHITAKER WAY
PORTLAND, OR 97230-

DATE: 11/20/98

CUSTOMER ORDER NUMBER: 2334

PAGE 1

CYLINDER NUMBER	COMPONENT	CONCENTRATION (v/v)	NIST TRACEABLE REFERENCE STANDARD
CC53889	Carbon dioxide ✓	21.79 + 0.22 %	SRM 1675B
	Nitric oxide ✓	184.8 + 1.8 ppm	SRM 1685b
	Carbon monoxide ✓	877 + 9 ppm	SRM 1681b
	Propane -	86.4 + 0.9 ppm	SRM 1668b
	Nitrogen, O2-Free	Balance	
	NOx	184.8 ppm	

ppm = umole/mole

% = mole-%

The above analyses are traceable to the National Institute of Standards and Technology by intercomparison with the reference standards listed above.

Where indicated, volumetric and gravimetric reference standards are traceable thru use of our analytical balance, NIST Weight Report No. MMAP 232.09/202491.

Analyst:

M.S. Calhoun

Approved:

J.T. Marrin

CALIBRATION DATA

Source Test Control Box Calibrations

File/Date	7MB97423.WB1												
Method	EPA #5.3.2 & 5.6												
Location	Horizon Shop												
Meter Box ID	7	Std M	#2										
Meter ID	2962453	Pb=	29.79 (in Hg)										
Calibrated	cdb	Ta=	60 (oF)										
Assigned		LeakCheck											
		Date	12/2/98										
		Rate	0.00 in/min										

	Old	New	Change
	10-28-98	12/2/98	(+/-)
Y=	0.99083	0.97729	-1.4%
dH@=	1.75911	1.75783	-0.1%

	VAC (in Hg)	dH (inH2O)	Standard Meter (ft3)	Net (ft3)	Field Meter (ft3)	Net (ft3)	Standard Meter Tw (oF)	Meter Tw (oR)	Field Meter Tdi (oF)	Meter Tdo (oF)	To (oR)	Tm (oR)	Time t (min)	Y	dH@	Y	dH@
																0.020	0.20
Initial	16.0	4.00	435.3840	6.2540	295.2300	6.3320	60.0	520.5	60.0	60.0	520.0	520.3	5.583	0.97756	1.77830	0.000	0.02
Final			441.6380		301.5620		61.0		61.0	60.0							
Initial	18.0	3.00	441.8720	6.2600	301.7920	6.3600	61.0	521.0	61.0	60.0	520.5	521.0	6.467	0.97704	1.78741	0.000	0.03
Final			448.1320		308.1520		61.0		62.0	61.0							
Initial	20.0	2.00	448.2470	6.1030	308.2710	6.2050	63.0	523.0	62.0	61.0	521.0	522.0	7.633	0.97686	1.75862	0.000	0.00
Final			454.3500		314.4760		63.0		64.0	61.0							
Initial	10.0	1.00	454.8550	6.0600	314.9900	6.1820	63.0	523.5	63.0	61.0	522.0	523.8	10.733	0.97832	1.76328	0.001	0.01
Final			460.9150		321.1720		64.0		68.0	63.0							
Initial	11.0	0.50	461.0320	6.5130	321.2880	6.6920	64.0	524.5	67.0	63.0	524.5	527.0	16.033	0.97669	1.70152	0.001	0.06
Final			467.5450		327.9800		65.0		72.0	66.0							
														0.97729	1.75783	0.001	0.02

Method	EPA #5.3.2 & 5.6												
Location	Horizon Shop												
Meter Box ID	7	Pb=	29.60 (in Hg)										
Meter ID	None	Ta=	59 (oF)										
Calibrated	kds	LeakCheck											
Assigned	Van II	Date	1-11-99										
		Rate	0.00 in/min										

	Old	New	Change
	12/2/98	1-11-99	(+/-)
Y=	0.97729	0.98126	0.4%
dH@=	1.75783	1.77045	0.7%

	VAC (in Hg)	dH (inH2O)	Standard Meter (ft3)	Net (ft3)	Field Meter (ft3)	Net (ft3)	Standard Meter Tw (oF)	Meter Tw (oR)	Field Meter Tdi (oF)	Meter Tdo (oF)	To (oR)	Tm (oR)	Time t (min)	Y	dH@	Y	dH@
																0.020	0.20
Initial	14.1	4.00	612.1320	6.1960	630.4060	6.2820	59.0	519.0	61.0	58.0	518.5	520.8	5.550	0.97990	1.79648	0.001	0.03
Final			618.3280		636.6880		59.0		65.0	59.0							
Initial	13.6	3.00	620.3430	6.4500	638.7450	6.5630	60.0	520.0	65.0	59.0	519.5	523.0	6.370	0.98114	1.64103	0.000	0.13
Final			626.7930		645.3080		60.0		68.0	60.0							
Initial	15.6	2.00	627.7330	6.9860	646.2670	7.1330	60.0	520.5	67.0	60.0	520.5	524.0	9.000	0.98110	1.86163	0.000	0.09
Final			634.7190		653.4000		61.0		68.0	61.0							
Initial	11.7	1.00	635.5570	5.6340	654.2720	5.7650	60.0	520.5	67.0	61.0	521.5	524.8	10.150	0.98281	1.81677	0.002	0.05
Final			641.1910		660.0370		61.0		69.0	62.0							
Initial	11.5	0.50	641.7580	5.4550	660.6220	5.6050	61.0	521.0	68.0	63.0	523.5	526.0	13.600	0.98136	1.73632	0.000	0.03
Final			647.2130		666.2270		61.0		69.0	64.0							
														0.98126	1.77045	0.001	0.07

Source Test Control Box Calibrations

mie/date	4MB96918.WB1																
Method	EPA #5.3.2 & 5.6																
Location	Horizon Shop																
Meter Box ID	4																
Meter ID	None																
calibrated	kds																
Assigned	Van II																
	Std M	#2															
	Pb=	30.21 (in Hg)															
	Ta=	59 (oF)															
	LeakCheck																
	Date	12-08-98															
	Rate	0.00 in/min															
	Old	6-22-98	New	12-08-98	Change												
	Y=	0.99556	0.98968	-0.6%													
	dH@=	1.72084	1.76899	2.8%													
444444444444	VAC	dH	Standard	Net	Field	Net	Standard	Meter	Field	Meter	To	Tm	Time	Allowable Tolerance			
444444444444	(in Hg)	(inH2O)	Meter	(ft3)	Meter	(ft3)	Meter	(oF)	(oF)	(oF)	(oR)	(oR)	(min)	Y	dH@		
444444444444			(ft3)		(ft3)		(oF)	(oR)	(oF)	(oF)	(oR)	(oR)					
444444444444														0.020	0.20		
Initial	11.5	4.00	469.1090	6.0830	956.6640	6.0800	59.0	519.0	59.0	58.0	518.5	519.5	5.480	0.99180	1.78044	0.002	0.01
Final			475.1920		962.7440		59.0		62.0	59.0							
Initial	11.0	3.00	476.0260	6.3740	963.5790	6.3930	59.0	519.5	62.0	59.0	519.5	521.5	6.630	0.99361	1.78018	0.004	0.01
Final			482.4000		969.9720		60.0		65.0	60.0							
Initial	14.4	2.00	498.3710	6.0750	986.1030	6.1710	63.0	523.0	71.0	63.0	524.0	528.0	7.800	0.98904	1.81699	0.001	0.05
Final			504.4460		992.2740		63.0		73.0	65.0							
Initial	14.0	1.00	491.2330	6.0950	978.8730	6.1840	62.0	522.0	69.0	62.0	522.0	525.8	10.750	0.99028	1.71433	0.001	0.05
Final			497.3280		985.0570		62.0		70.0	62.0							
Initial	12.7	0.50	505.6230	6.0910	993.4500	6.2230	62.0	522.5	70.0	65.0	525.5	525.8	15.400	0.98368	1.75303	0.006	0.02
Final			511.7140		999.6730		63.0		62.0	66.0							
														0.98968	1.76899	0.003	0.03

Method	EPA #5.3.2 & 5.6																
Location	Horizon Shop																
Meter Box ID	4																
Meter ID	None																
calibrated	cdb																
Assigned	Van II																
	Std M	#2															
	Pb=	30.05 (in Hg)															
	Ta=	76 (oF)															
	LeakCheck																
	Date	6-22-98															
	Rate	0.00 in/min															
	Old	06-10-98	New	6-22-98	Change												
	Y=	0.98913	0.99556	0.7%													
	dH@=	1.70085	1.72084	1.2%													
444444444444	VAC	dH	Standard	Net	Field	Net	Standard	Meter	Field	Meter	To	Tm	Time	Allowable Tolerance			
444444444444	(in Hg)	(inH2O)	Meter	(ft3)	Meter	(ft3)	Meter	(oF)	(oF)	(oF)	(oR)	(oR)	(min)	Y	dH@		
444444444444			(ft3)		(ft3)		(oF)	(oR)	(oF)	(oF)	(oR)	(oR)					
444444444444														0.020	0.20		
Initial	17.0	4.00	454.5450	6.3400	153.2320	6.3500	76.0	535.5	76.0	76.0	536.0	536.3	5.600	0.99013	1.77204	0.005	0.05
Final			460.8850		159.5820		75.0		77.0	76.0							
Initial	18.0	3.00	461.1540	6.4500	159.8620	6.4700	74.0	533.5	77.0	76.0	536.0	537.0	6.533	0.99614	1.73475	0.001	0.01
Final			467.6040		166.3320		73.0		79.0	76.0							
Initial	19.5	2.00	467.8530	6.1700	166.5820	6.2270	75.0	535.0	78.0	76.0	536.5	538.3	7.700	0.99201	1.76376	0.004	0.04
Final			474.0230		172.8090		75.0		82.0	77.0							
Initial	21.0	1.00	474.1680	6.0630	172.9560	6.0990	77.0	536.0	80.0	77.0	537.5	539.5	10.433	0.99815	1.67990	0.003	0.04
Final			480.2310		179.0550		75.0		83.0	78.0							
Initial	23.0	0.50	480.4130	6.2340	179.2550	6.2700	72.0	536.0	82.0	78.0	538.5	540.5	15.067	1.00138	1.65377	0.006	0.07
Final			486.6470		185.5250		80.0		83.0	79.0							
														0.99556	1.72084	0.004	0.04

Pilot Calibration Calculations

Date 17-Sep-98 Fb= 29.92 in/lb cdb						File p100317 T= 541.0 R									
Method #2 sec 4 Location Whilaker Shop															
Pilot	Tested Last	[Cp]		[S]	[%]	Pilot	Tested Last	[Cp]		[S]	[%]				
		New	Old					New	Old			Change			
gs3-1	8/27/98	0.78013	0.00685	0.79057	-0.1%	ss4-6	8/27/98	0.79827	0.00194	0.78592	1.3%				
ss3-2	8/27/98	0.80537	0.00050	0.80826	-0.1%	ss4-7	8/27/98	0.80423	0.00452	0.78533	1.1%				
ss3-3	8/27/98	0.78136	0.00531	0.80551	-1.8%	ss5-2	9/11/98	0.79588	0.00760	0.78438	0.2%				
**wc3-4	3/20/98	0.80699	0.00511	0.80699	0.0%	ss5-3	9/11/98	0.80139	0.00974	0.80203	0.1%				
ss3-5	8/27/98	0.78800	0.00284	0.80698	-1.4%	ss5-4	8/31/98	0.78090	0.00347	0.78128	1.3%				
ss3-6	8/27/98	0.80133	0.00742	0.80438	-0.4%	ss5-5	8/31/98	0.79984	0.00878	0.79501	0.6%				
ss3-7	8/27/98	0.80188	0.00502	0.79250	1.2%	ss5-6	9/11/98	0.80103	0.00992	0.78307	1.0%				
ss3-8	8/27/98	0.78295	0.00112	0.78150	0.2%	ss5-7	8/28/98	0.80803	0.00210	0.80270	0.7%				
ss4-1	8/27/98	0.79801	0.00095	0.80105	-0.4%	ss5-8	8/28/98	0.79984	0.00533	0.78879	0.1%				
ss4-2	8/27/98	0.80288	0.00597	0.79084	0.8%	ss5-9	8/31/98	0.80338	0.00779	0.80338	0.0%				
ss4-3	8/27/98	0.80025	0.00404	0.80350	-0.4%	ss7-1	9/2/98	0.80797	0.00883	0.80781	0.0%				
ss4-4	8/27/98	0.79877	0.00478	0.79722	0.2%	ss7-2	9/2/98	0.80057	0.00388	0.78447	0.6%				
ss4-5	8/27/98	0.79411	0.00394	0.79915	-0.6%	ss7-3	9/2/98	0.78787	0.00533	0.81022	-1.6%				
Average		0.79881	0.00468	0.80027	-0.18%	Average		0.79987	0.00638	0.78724	0.53%				
		dPp	dPs	Cp	dS	Avg Cp	S			dPp	dPs	Cp	dS	Avg Cp	S
gs3-1	Pass	1.250	1.950	0.79283	0.00250	0.79013	0.00685	ss4-6	Pass	1.300	2.000	0.78818	0.00180	0.79827	0.00194
	8/27/98	0.950	1.450	0.80133	0.01120			ss4-7	Pass	1.100	1.700	0.78638	0.00009		
	cdb	0.390	0.820	0.78518	0.00495			ss5-2	Pass	0.410	0.840	0.79239	0.00388		
		0.380	0.610	0.78138	0.00875			ss5-3	Pass	0.390	0.600	0.78918	0.00180		
ss3-2	Pass	1.325	2.050	0.79591	0.00946	0.80937	0.00650	ss4-7	Pass	1.300	1.950	0.80833	0.00410	0.80423	0.00452
	8/27/98	1.050	1.600	0.80199	0.00338			ss4-7	Pass	1.000	1.550	0.79519	0.00904		
	cdb	0.430	0.650	0.80522	0.00015			ss5-2	Pass	0.420	0.830	0.80833	0.00410		
		0.410	0.600	0.81837	0.01300			ss5-2	Pass	0.410	0.620	0.80507	0.00084		
ss3-3	Pass	1.275	2.050	0.78075	0.01081	0.79138	0.00531	ss5-2	Pass	1.300	2.050	0.78837	0.00751	0.79588	0.00760
	8/27/98	1.050	1.625	0.79580	0.00443			ss5-2	Pass	1.075	1.600	0.81148	0.01560		
	cdb	0.430	0.670	0.79311	0.00174			ss5-3	Pass	0.440	0.890	0.79058	0.00532		
		0.420	0.650	0.79580	0.00443			ss5-3	Pass	0.430	0.670	0.79311	0.00277		
**wc3-4	Pass	1.250	1.875	0.80833	0.00134	0.80699	0.00511	ss5-3	Pass	1.300	2.025	0.79322	0.00817	0.80139	0.00974
	3/20/98	0.880	1.300	0.81453	0.00754			ss5-3	Pass	1.100	1.600	0.82087	0.01947		
	cdb	0.570	0.880	0.79077	0.01022			ss5-3	Pass	0.430	0.680	0.78909	0.00230		
		0.380	0.540	0.80833	0.00134			ss5-3	Pass	0.410	0.640	0.78239	0.00900		
ss3-5	Pass	1.250	1.850	0.79283	0.00337	0.79800	0.00284	ss5-4	Pass	1.300	2.100	0.77893	0.00197	0.78090	0.00347
	8/27/98	1.000	1.525	0.80188	0.00568			ss5-4	Pass	1.100	1.750	0.78490	0.00400		
	cdb	0.400	0.620	0.79519	0.00082			ss5-4	Pass	0.430	0.700	0.77593	0.00497		
		0.380	0.690	0.79451	0.00149			ss5-4	Pass	0.420	0.670	0.78383	0.00284		
ss3-6	Pass	1.250	1.950	0.78283	0.00870	0.80133	0.00742	ss5-5	Pass	1.250	2.000	0.78266	0.01698	0.78984	0.00878
	8/27/98	1.050	1.600	0.80199	0.00066			ss5-5	Pass	1.050	1.550	0.81482	0.01518		
	cdb	0.400	0.620	0.79519	0.00815			ss5-5	Pass	0.430	0.660	0.79009	0.00055		
		0.380	0.580	0.81552	0.01418			ss5-5	Pass	0.420	0.640	0.80188	0.00235		
ss3-7	Pass	1.200	1.675	0.79200	0.00988	0.80188	0.00502	ss5-6	Pass	1.300	2.050	0.78837	0.01286	0.80103	0.00992
	8/27/98	0.850	1.450	0.80133	0.00035			ss5-6	Pass	1.100	1.600	0.82087	0.01983		
	cdb	0.420	0.630	0.80833	0.00885			ss5-6	Pass	0.430	0.680	0.79009	0.00184		
		0.410	0.620	0.80507	0.00338			ss5-6	Pass	0.420	0.650	0.79580	0.00523		
ss3-8	Pass	1.250	1.950	0.79283	0.00032	0.79286	0.00112	ss5-7	Pass	1.200	1.800	0.80833	0.00030	0.80803	0.00210
	8/27/98	1.000	1.550	0.79519	0.00224			ss5-7	Pass	0.890	1.350	0.80383	0.00420		
	cdb	0.410	0.640	0.79239	0.00058			ss5-7	Pass	0.410	0.610	0.81184	0.00361		
		0.390	0.610	0.79159	0.00138			ss5-7	Pass	0.400	0.600	0.80833	0.00030		
ss4-1	Pass	1.300	2.000	0.79818	0.00018	0.79801	0.00085	ss5-8	Pass	1.325	2.050	0.79591	0.00392	0.78884	0.00533
	8/27/98	0.970	1.500	0.79011	0.00189			ss5-8	Pass	1.050	1.600	0.80189	0.00218		
	cdb	0.430	0.680	0.79009	0.00109			ss5-8	Pass	0.430	0.670	0.79311	0.00673		
		0.410	0.630	0.79885	0.00085			ss5-8	Pass	0.420	0.630	0.80833	0.00850		
ss4-2	Pass	1.300	2.000	0.79818	0.00471	0.80288	0.00597	ss5-9	Pass	1.275	1.975	0.79544	0.00782	0.80338	0.00779
	8/27/98	1.050	1.550	0.81482	0.01185			ss5-9	Pass	0.980	1.500	0.80021	0.00315		
	cdb	0.390	0.600	0.79818	0.00471			ss5-9	Pass	0.410	0.610	0.81184	0.00828		
		0.388	0.580	0.80035	0.00252			ss5-9	Pass	0.400	0.590	0.81515	0.01178		
ss4-3	Pass	1.300	2.000	0.79818	0.00209	0.80025	0.00404	ss7-1	Pass	1.200	1.850	0.79733	0.01083	0.80797	0.00883
	8/27/98	1.100	1.700	0.79038	0.00380			ss7-1	Pass	0.950	1.450	0.80133	0.00883		
	cdb	0.390	0.600	0.79818	0.00209			ss7-1	Pass	0.420	0.620	0.81482	0.00888		
		0.380	0.540	0.80833	0.00888			ss7-1	Pass	0.410	0.600	0.81837	0.01041		
ss4-4	Pass	1.275	2.000	0.79045	0.00831	0.79877	0.00478	ss7-2	Pass	1.300	2.000	0.78818	0.00241	0.80057	0.00388
	8/27/98	1.100	1.650	0.80833	0.00957			ss7-2	Pass	1.000	1.500	0.80833	0.00776		
	cdb	0.410	0.630	0.79885	0.00011			ss7-2	Pass	0.390	0.600	0.79818	0.00241		
		0.370	0.570	0.79783	0.00114			ss7-2	Pass	0.370	0.570	0.79783	0.00285		
ss4-6	Pass	1.275	2.000	0.79045	0.00365	0.79411	0.00394	ss7-3	Pass	1.250	1.950	0.78283	0.00503	0.78787	0.00533
	8/27/98	1.050	1.600	0.80199	0.00789			ss7-3	Pass	1.000	1.500	0.80833	0.01087		
	cdb	0.410	0.640	0.79239	0.00172			ss7-3	Pass	0.400	0.620	0.79519	0.00248		
		0.390	0.610	0.79159	0.00251			ss7-3	Pass	0.380	0.580	0.79451	0.00315		

Note: ** Not calibrated; will calibrate when needed.

Shortridge Instruments, Inc.

7855 EAST REDFIELD ROAD SCOTTSDALE, ARIZONA 85260
TELEPHONE (602) 991-6744 FAX (602) 443-1267

CERTIFICATE OF CALIBRATION

INSTRUMENT AirData Multimeter

MODEL ADM-870 SERIAL NO M94064

TEST BY L. Laubmeier DATE 12-17-96

This is to certify that this instrument has been calibrated using instrumentation which is traceable to masters at the National Institute of Standards and Technology. Quality Assurance Program and calibration procedures meet the requirements for 10CFR50, Appendix B; 10CFR21; ANSI/N45.2; and MIL-STD45662A.

CERTIFIED BY

Ernest R. Shortridge

CERTIFICATION OF NIST TRACEABILITY

Calibration equipment and standards used by Shortridge Instruments, Inc. are traceable to the National Institute of Standards & Technology. The Calibration Certification test report numbers are: differential and absolute pressure M4212 (dated 8/93), TN-251820-93 (dated 6/93) and 822/255136-95 (dated 3/95); temperature - 88024 (dated 10/90). Calibration is performed in conformance with 10CFR50, Appendix B; ANSI/N45.2; MIL-STD-45662A and manufacturer's specifications.

Calibration equipment is calibrated using Shortridge Instruments' Inc. Calibration Test Standard Master Meter Serial Number M96455 (cal date 08/20/96), M96452 (cal date 09/25/96), M89216 (cal date 08/03/95) or M89218 (cal date 09/12/95) certified yearly through an outside testing facility which is directly traceable to NIST.

All AirData Multimeters and AirData FlowMeters calibrated between the dates of June 20, 1996 and June 20, 1997 are included under this certification. All such meters are certified for accuracy when used with properly functioning accessories only.

CALIBRATION ACCURACY

Calibration accuracy of Shortridge Instruments, Inc. Calibration Master Meters as compared to AirData Multimeters or AirData FlowMeters being calibrated or recalibrated, is as follows:

Differential Pressure: Accuracy ratio for differential pressure is 4:1.

Master Meter: $\pm 0.50\%$ of reading \pm one count as compared with a NIST Traceable Calibration Standard with specified accuracy of $\pm 0.005\%$ of reading ± 0.00003 psi (0.0008 in wc).

Test Meter: $\pm 2.0\%$ of reading ± 0.0001 in wc.

Absolute Pressure: Accuracy ratio for absolute pressure is 4:1.

Master Meter: $\pm 0.50\%$ of reading \pm one count as compared with a NIST Traceable Calibration Standard with specified accuracy of $\pm 0.005\%$ of reading ± 0.003 psi.

Test Meter: $\pm 2.0\%$ of reading ± 0.1 in Hg.

Temperature: Accuracy ratio for temperature is 2:1.

Master Meter: $\pm 0.25^\circ\text{F}$ as compared with a NIST Traceable Calibration Standard with specified accuracy of $\pm 0.10^\circ\text{F}$ or better.

Test Meter: $\pm 0.5^\circ\text{F}$ between 32°F and 212°F .

Air Flow: Accuracy ratio for the Electronic FlowHood is 2:1; for the Mechanical FlowHood it is 2:1 minimum.

Master Meter: $\pm 1.38\%$ of reading ± 5.0 cfm. Air flow readout accuracy is the square root of the combined accuracies of the differential pressure, absolute pressure and temperature measurements by both the Master Meter and the FlowHood Test Stand Meter used for direct flow readout.

Test Meter: $\pm 3.0\%$ of reading ± 5.0 cfm for the Electronic FlowHood. It is $\pm 3.0\%$ of range (full scale) for the Mechanical FlowHood.

SHORTRIDGE INSTRUMENTS, INC.
7855 East Redfield Road Scottsdale, AZ 85260
Telephone (602) 991-6744 FAX (602) 443-1267

Thermocouple Calibration

Date: 24-Mar-98		Deviation @50 F		7.8 Allowable Diff.		P6= 29.88 In Hg		JOF			
Text Calibration: 20-Sep-98		Limit @212 F		10.1 Allowable Diff.		Ta= 70.0 oF		980324tc			
		Ambient			Boiling, Water			Boiling, Oil			Average
Probe/ID	Standard, F	Measured, F	Difference F	Standard, F	Measured, F	Difference F	Standard, F	Measured, F	Difference F	Difference F	
Probe 3-1	33.2	33.0	0.2	211.4	211.4	0.0	357.8	358.4	-0.6	-0.13	
Probe 3-2	33.2	33.4	-0.2	212.6	213.6	-1.0	352.8	356.8	-4.0	-1.73	
Probe 3-3	34.8	34.8	0.0	210.6	212.6	-2.0	338.4	333.8	2.6	0.20	
Probe wc3-4	33.4	34.6	-1.2	212.2	214.2	-2.0	319.0	316.8	2.2	-0.33	
Probe 3-5	33.2	33.4	-0.2	212.8	212.6	0.2	353.8	365.0	-11.2	-3.73	
Probe 3-6	34.2	36.0	-1.8	211.6	213.8	-2.2	329.0	334.0	-5.0	-3.00	
Probe 3-7	33.2	33.0	0.2	212.8	214	-1.2	358.6	358.8	1.8	0.27	
Probe 3-8	33.2	33.6	-0.4	212.8	211.8	1.0	358.2	361.4	-3.2	-0.87	
Probe 4-1	35.0	34.6	0.4	211.8	215	-3.2	346.6	346.8	-0.2	-1.00	
Probe 4-2	34.6	33.0	1.6	211.2	208.2	3.0	332.4	328.4	4.0	2.67	
Probe 4-3	35.4	36.2	-0.8	210.8	211.8	-1.0	332.8	336.0	-3.2	-1.67	
Probe 4-4	34.4	33.2	1.2	210.6	211.6	-1.0	340.8	340.0	0.0	0.07	
Probe 4-5	34.2	34.6	-0.4	210	212.2	-2.2	338.2	340.0	-1.8	-1.47	
Probe 4-6	34.4	33.8	0.6	210.2	210.2	0.0	334.0	332.6	1.4	0.67	
Probe 4-7	35.0	35.0	0.0	210.6	212.2	-1.6	336.4	340.4	-4.0	-1.87	
Probe 5-2	33.0	33.8	-0.8	212.4	210	2.4	316.4	309.2	7.2	2.93	
Probe 5-3	33.6	33.6	0.0	214.6	210.6	4.0	316.0	310.0	6.0	3.33	
Probe 5-4	33.0	32.0	1.0	212.4	210.6	1.8	315.8	311.0	4.8	2.53	
Probe 5-5	32.2	33.0	-0.8	211.4	210.4	1.0	314.4	314.0	0.4	0.20	
Probe 5-6	33.0	32.6	0.4	213	210.8	2.2	315.4	313.8	1.6	1.40	
Probe 5-7	32.4	32.4	0.0	214.4	211.2	3.2	319.6	317.4	2.2	1.80	
Probe 5-8	33.0	32.8	0.2	212.4	211	1.4	324.4	321.8	2.6	1.40	
Probe 5-9	33.0	32.6	0.4	212	211.2	0.8	317.4	320.0	-2.6	-0.47	
Probe 7-1	33.6	32.6	1.0	210.8	210.8	0.0	313.0	315.8	-2.8	-0.60	
Probe 7-2	33.6	33.0	0.6	211.8	211	0.8	318.6	318.6	0.0	0.47	
Probe 7-3	33.2	33.6	-0.4	213.8	211	2.6	318.4	316.0	2.4	1.63	
Probe 7-4	33.6	33.6	0.0	212.8	211.2	1.6	315.0	313.0	2.0	1.20	
Probe 7-5	32.8	32.6	0.2	213.6	211.2	2.4	320.4	312.0	8.4	3.67	
Probe 7-6	32.8	33.0	-0.2	213.4	211.6	1.8	312.4	311.8	0.6	0.73	
Probe 10-1	33.6	33.6	0.0	211.8	211.8	0.0	317.2	315.6	1.6	0.63	
Probe 10-2	33.8	33.2	0.6	213.8	211	2.8	315.4	316.2	-0.8	0.87	
Probe 10-3	33.2	34.4	-1.2	212.2	212.4	-0.2	315.6	318.4	-2.8	-1.40	
Probe 11-S	34.2	33.6	0.6	212.4	214.2	-1.8	314.8	314.2	0.6	-0.20	
Probe 10-S	33.8	33.4	0.4	212.4	213.8	-1.4	325.2	319.0	6.2	1.73	
Probe F3	36.0	34.6	1.4	210.4	211.8	-1.4	280.8	276.6	2.2	0.73	
Probe F23	34.2	35.8	-1.6	210	212.6	-2.6	274.0	272.0	2.0	-0.73	
Probe F51	34.0	34.2	-0.2	211.4	211.8	-0.4	319.0	320.0	-1.0	-0.63	
Probe F64	35.4	33.8	1.6	211.2	213.6	-2.4	308.2	311.8	-3.6	-1.47	
Probe F85	35.2	33.8	1.4	211.2	213	-1.8	306.8	304.2	2.6	0.73	
Probe F100	34.0	34.0	0.0	212.2	211.8	0.4	318.8	316.6	2.2	0.87	
Probe A1	33.2	32.6	0.6	210.8	211.6	-0.8	370.8	368.8	2.0	0.60	
Probe A2	33.4	34.0	-0.6	212	211	1.0	370.4	367.4	3.0	1.13	
Probe A3	33.2	33.8	-0.6	213	212	1.0	368.0	368.8	-0.8	-0.13	
Probe A4	33.4	33.2	0.2	212.8	212	0.8	366.2	363.4	2.8	1.27	
Probe A5	33.4	33.0	0.4	211.8	212.6	-0.8	364.8	362.6	2.0	0.63	
Probe A6	33.2	33.8	-0.6	212.4	209.8	2.6	364.2	357.0	7.2	3.07	
Probe B3	35.8	35.2	0.6	210.6	203.8	6.8	294.8	295.4	-0.6	2.27	
Probe B7	36.2	35.0	1.2	211.2	201.6	9.6	287.4	290.6	-3.2	2.63	
Probe B8	36.2	34.6	1.6	211.4	210.6	0.8	322.8	325.6	-2.8	-0.13	
Probe B10	35.6	35.2	0.4	211.4	213.4	-2.0	312.8	314.8	-2.0	-1.13	
Probe B11	36.2	35.4	0.8	211.2	208.4	2.8	328.0	328.6	-0.6	1.00	
Probe B13	36.0	33.8	2.2	212	211.4	0.6	316.2	316.4	-0.2	0.87	
Probe B14	35.6	34.3	1.3	211.4	213	-1.6	301.8	304.2	-2.4	-0.90	
AVERAGE	34.0	33.8	0.2	211.9	211.4	0.5	326.9	326.5	0.5	0.4	
			0.04%			0.07%			0.06%		
Revolver Dial Gauges											
9118	35.4	35	0.4	211.6	211	0.6	320.8	326.0	-5.4		
D-2				211.4	210	1.4	322.0	330.0	-8.0		
D-5	35.2	35	0.2	211.4	206	5.4					
D-7				211.2	210	1.2	321.8	328.0	-6.2		
D-9	33.4	36	-2.6	210.6	212	-1.4					
D-10											
D-14	36.2	32	4.2								

Standard Used Fluke 5895570

Thermocouple Indicator Calibration

Date: 4-20-98
 Next Calibration: 4-98
 Deviation Limit @32 F 7.4
 @212 F 10.1
 @400 F 12.9
 Pb= 30.05 in Hg
 Ta= 55.0 oF
 drb TCINDm97.WB1

Thermocouple Indicator	Channel	Deviation			Deviation			Deviation			Average Deviation, %
		Measured, F	Standard, F	% absolute	Measured, F	Standard, F	% absolute	Measured, F	Standard, F	% absolute	
Dial multi-indicator	1	115	114.2	0.1	408	407.8	0.0	704	703.0	0.1	0.08
	2	109	107.4	0.3	301	301.0	0.0	705	703.2	0.2	0.15
	3	109	107.8	0.2	408	407.2	0.1	738	736.8	0.1	0.13
	4	98	94.2	0.3	292	292.0	0.0	739	737.0	0.2	0.18
	5	98	94.4	0.3	287	287.0	0.0	787	785.6	0.1	0.13
	6	101	100.0	0.2	361	360.4	0.1	788	785.4	0.0	0.10
	7	107	105.4	0.3	352	352.4	-0.0	855	854.4	0.0	0.09
	8	101	100.2	0.1	406	405.4	0.1	851	849.4	0.1	0.11
	9	102	100.6	0.2	366	364.2	0.2	707	705.6	0.1	0.20
	10	86	84.4	0.3	486	485.0	0.1	707	705.4	0.1	0.18
Omega Indicator	1	86	84.6	0.3	355	353.8	0.1	862	859.4	0.2	0.20
	2	86	84.6	0.3	450	447.8	0.2	768	766.8	0.1	0.20
	3	121	119.0	0.3	394	392.4	0.2	768	766.8	0.1	0.21
	4	121	119.0	0.3	408	406.4	0.2	689	687.4	0.1	0.22
	5	86	84.4	0.3	312	311.0	0.1	689	687.4	0.1	0.19
Fluke 6393007		93.2	93.6	-0.1	463.8	465.0	-0.1	912.8	913.4	-0.0	-0.08
Fluke 7029082		91	89.4	0.3	346	344.8	0.1	927.6	926.6	0.1	0.17
Meter Box 2	1	89	92.4	-0.6	214	214.4	-0.1	461	462.6	-0.2	-0.28
	2	75	77.2	-0.4	254	255.4	-0.2	429	431.0	-0.2	-0.28
	3	97	99.4	-0.4	246	246.8	-0.1	481	483.4	-0.3	-0.27
	4	99	101.2	-0.4	240	240.2	-0.0	410	408.2	0.2	-0.07
	5	95	94.8	0.0	269	269.6	-0.1	353	353.6	-0.1	-0.04
Meter Box 4	1	77	76.4	0.1	331	328.6	0.3	785	783.2	0.1	0.19
	2	95	95.8	-0.1	386	385.8	0.0	793	793.4	-0.0	-0.05
	3	95	96.0	-0.2	367	355.6	0.2	717	717.4	-0.0	-0.01
	4	81	81.2	-0.0	303	300.6	0.3	708	705.6	0.2	0.16
	5	80	79.2	0.1	324	322.2	0.2	787	785.8	0.1	0.16
Meter Box 5	1	104	104.6	-0.1	352	352.2	-0.0	746	744.2	0.1	0.01
	2			0.0	269	268.0	0.1			0.0	0.06
	3			0.0	279	278.6	0.1			0.0	0.02
	4	110	109.4	0.1	346	345.8	0.0	742	740.2	0.1	0.09
	5	107	107.8	-0.1	376	375.2	0.1	762	758.4	0.3	0.08
Meter Box 6	1	86	84.6	0.3	408	404.6	0.2	672	671.4	0.0	0.15
	2	86	84.6	0.3	460	459.6	0.0	777	776.2	0.1	0.12
	3	86	87.0	-0.2	460	459.2	0.1	777	774.8	0.2	0.03
	4	86	84.6	0.3	460	458.8	0.1	777	776.2	0.1	0.15
	5	86	84.2	0.3	460	458.6	0.2	777	775.6	0.1	0.20
Meter Box 7	1	79	80.2	-0.2	439	437.8	0.1	754	754.2	-0.0	-0.03
	2	93	92.6	0.1	381	378.4	0.3	755	755.8	-0.1	0.11
	3	93	92.8	0.0	457	456.4	0.1	825	826.4	-0.1	-0.00
	4	92	91.6	0.1	439	437.4	0.2	825	824.8	0.0	0.09
	5	92	92.0	0.0	388	388.0	0.0	772	772.0	0.0	0.00
Meter Box 8	1	94	93.6	0.1	401	398.6	0.3	918	917.2	0.1	0.14
	2	95	94.6	0.1	401	401.6	-0.1	918	917.6	0.0	0.01
	3	94	94.8	-0.1	402	401.8	0.0	918	919.2	-0.1	-0.07
	4	94	93.8	0.0	402	401.6	0.0	918	917.0	0.1	0.06
	5	93	91.8	0.2	402	403.0	-0.1	918	916.0	0.1	0.08
temp. control box 1	1			0.0			0.0		0.0	0.00	
temp. control box 2	1	97	98.2	-0.2	318	320.0	-0.3	871	871.6	-0.0	-0.17
Van II Heater Controls	1			0.0	251	254.2	-0.4			0.0	-0.15
	2			0.0	256	261.4	-0.7			0.0	-0.25
	3			0.0	255.2	251.0	0.6			0.0	0.20
	4			0.0	260.6	253.2	1.0			0.0	0.35
				0.0			0.0		0.0	0.00	
				0.0			0.0		0.0	0.00	
				0.0			0.0		0.0	0.00	
				0.0			0.0		0.0	0.00	
				0.0			0.0		0.0	0.00	
AVERAGE		82.19	81.88	0.05	351.71	351.09	0.07	655.50	654.84	0.05	0.06

Standard used, fluke 5896670 calibrated 4-1-98 by Grant Edge Co.

Stainless Steel Nozzle Size List
Horizon Engineering

*28Aug98
noz0898

Diameter	I.D. #	'Measurements (in.)			Average	Old Average		Diameter	I.D. #	'Measurements (in.)			Average	Old Average		
1"	S-BO1	0.9895	0.9875	0.9870	0.9880	0.9852	0.003	5/16"	S-501	0.3000	0.2990	0.3025	0.3005	0.2975	0.003	
	3/4"	S-C01	0.7530	0.7530	0.7545	0.7535	0.7553		-0.002	S-502	0.2995	0.3035	0.3025	0.3018	0.3017	0.000
	S-C02	0.7520	0.7525	0.7520	0.7522	0.7493	0.003		S-503	0.3100	0.3090	0.3025	0.3072	0.3178	-0.011	
5/8"	S-A01	0.6300	0.6300	0.6290	0.6297	0.6362	-0.007		S-504	0.2950	0.2990	0.2975	0.2972	0.2985	-0.001	
	S-A02	0.6150	0.6190	0.6180	0.6173	0.6175	0.000		S-505	0.3000	0.2970	0.2965	0.2978	0.2995	-0.002	
1/2"	S-801	0.5000	0.4990	0.4975	0.4988	0.4968	0.002		S-506	0.2990	0.2980	0.2985	0.2985	0.2998	-0.001	
	S-802	0.5120	0.5125	0.5120	0.5122	0.5165	-0.004		S-507	0.3070	0.3085	0.3080	0.3078	0.3068	0.001	
	S-803	0.4990	0.5015	0.5000	0.5002	0.5008	-0.001		1/4"	S-401	0.2445	0.2445	0.2460	0.2450	0.2465	-0.002
	S-804	0.4980	0.5020	0.5010	0.5003	0.4995	0.001			S-402	0.2530	0.2490	0.2520	0.2513	0.2538	-0.002
	S-805	0.4965	0.4990	0.4965	0.4973	0.4968	0.001			S-403	0.2450	0.2480	0.2460	0.2463	0.2500	-0.004
	S-806	0.5005	0.4980	0.5000	0.4995	0.5030	-0.004			S-404	0.2485	0.2525	0.2495	0.2502	0.2525	-0.002
	S-807	0.4905	0.4935	0.4910	0.4917	0.4928	-0.001			S-405	0.2495	0.2480	0.2480	0.2485	0.2493	-0.001
	S-808	0.4950	0.4950	0.4935	0.4945	0.4990	-0.005			S-406	0.2485	0.2480	0.2460	0.2475	0.2487	-0.001
	S-809	0.4975	0.4955	0.4935	0.4955	0.4957	0.000			S-407	0.2455	0.2445	0.2460	0.2453	0.2477	-0.002
	7/16"	S-701	0.4320	0.4300	0.4315	0.4312	0.4310	0.000		S-408	0.2515	0.2490	0.2525	0.2510	0.2507	0.000
S-702		0.4670	0.4670	0.4685	0.4675	0.4672	0.000	S-409		0.2525	0.2500	0.2515	0.2513	0.2513	0.000	
S-703		0.4375	0.4415	0.4395	0.4395	0.4363	0.003	S-410		0.2495	0.2515	0.2505	0.2505	0.2500	0.001	
3/8"	S-601	0.3680	0.3705	0.3700	0.3695	0.3673	0.002	S-411	0.2500	0.2500	0.2480	0.2493	0.2463	0.003		
	S-602	0.3955	0.3970	0.3950	0.3958	0.3977	-0.002	S-412	0.2570	0.2585	0.2565	0.2573	0.2568	0.001		
	S-603	0.3880	0.3915	0.3890	0.3895	0.3867	0.003	S-413	0.2420	0.2455	0.2455	0.2443	0.2452	-0.001		
	S-604	0.3705	0.3695	0.3670	0.3690	0.3677	0.001	S-414	0.2430	0.2405	0.2415	0.2417	0.2395	0.002		
	S-605	0.3750	0.3755	0.3765	0.3757	0.3752	0.000	3/16"	S-301	0.1850	0.1825	0.1835	0.1837	0.1852	-0.002	
	S-606								S-302	0.1825	0.1835	0.1830	0.1830	0.1835	-0.001	
	S-607	0.3600	0.3640	0.3640	0.3627	0.3638	-0.001		S-303	0.1680	0.1675	0.1680	0.1678	0.1668	0.001	
	S-608	0.3620	0.3615	0.3605	0.3613	0.368	-0.007		S-304	0.1740	0.1740	0.1745	0.1742	0.1745	0.000	
	S-609	0.3705	0.3720	0.3715	0.3713	0.374	-0.003		S-305	0.1650	0.1690	0.1685	0.1675	0.1638	0.004	
	S-610	0.3780	0.3790	0.3795	0.3788	0.3815	-0.003	1/8"	S-201	0.1240	0.1220	0.1245	0.1235	0.1242	-0.001	
	S-611	0.3690	0.3670	0.3680	0.3680	0.3762	-0.008									
	S-669	0.3760	0.3760	0.3765	0.3762	0.3757	0.000									
	S-613	0.3550	0.3550	0.3560	0.3553	0.3547	0.001									

All nozzles must be within 0.004 in. for all diameters.



13585 N.E. Whitaker Way • Portland, OR 97230
Phone (503)255-5050 • Fax (503)255-0505
horizone@teleport.com

April 28, 1998
Horizon Shop
DRB

The new FSL digital barometer was reading 1018 hPa (30.147 in. Hg) at 13:55 while the weather station at PDX was reporting 1017.8 hPa (30.141 in. Hg).

KILN INFORMATION



OREGON STATE UNIVERSITY

105 Forest Research Laboratory · Corvallis, Oregon 97331-7402
United States of America

Telephone: 541-737-4210 FAX: 541-737-3385 milotam@frl.orst.edu

12-24-98

December 22, 1998

Dave Rossman
Horizon Engineering
13585 N.E. Whitaker Way
Portland, OR 97230

Dear Dave,

Enclosed is the data from the second part of the particulate/voc source tests. This data is summarized in the table below.

	Charge 1	Charge 2	Units
Run time	60.0	60.0	hours
Initial MC	38.3	37.7	% dry basis
Hot check MC	13.1 @ 46:38 12.0 @ 54:56	14.2 @ 46:08	% dry basis @ hr:min
Final MC (cold)	12.8	11.9	% dry basis
Charge size	2560	2560	board feet

The initial moisture content is based on 10 samples from each charge. A 3" section was cut from the middle of 10 different 16' boards and the oven-dry method was used to determine moisture content. The remaining two eight-foot sections from each board were put back into the kiln charge so the board footage was not affected.

The hot check is done by going into the kiln and using a meter to sample for moisture content. Since only the boards at the sides of the pile are accessible, the MC is usually a few percent lower than the charge average. One essentially uses this estimate to guess the charge average, then dry for enough additional time to reach the target moisture content. There is a downward spike on the kiln charts (Attachment 3) because the kiln is temporarily shut down during a moisture content check.

Attachment 1. Moisture data.

S:\Everyone\Milota\Willamette\MC_Dgflr1.xls

Douglas fir Charge #1
 Willamette - Horizon - OSU
 December 14, 1998

Initial Charge Moisture Content, Oven Dry Method					
Board ID			Green Wt (gm)	OD Wt (gm)	Initial MC (%)
1			140.5	104.0	35.1
2			120.0	89.4	34.3
3			148.1	104.2	42.2
4			147.4	103.4	42.6
5			199.0	146.9	35.5
6			125.7	91.8	36.9
7			148.5	104.0	42.8
8			164.2	121.6	35.0
9			131.4	98.1	34.1
10			208.2	145.4	43.2
Sums			1533.0	1108.8	
Average					38.3

Near-End of Run Moisture Meter Check - 1				
Run Time 46:38				
Course	NE side	SE side	NW side	SW side
1	13.7	13.3	10.4	10.6
2	11.9	12.8	12.2	13.6
3	11.2	15.0	15.7	17.2
4	11.8	12.1	14.3	14.7
5	15.3	13.0	13.0	12.7
6	10.0	16.4	12.0	12.5
7	14.2	15.3	13.9	13.6
8	11.5	11.7	13.5	14.0
9	12.9	13.1	11.4	12.3
10	11.5			

Averages **12.4** **13.6** **12.9** **13.5**
 13.1

Near-End of Run Moisture Meter Check				
Run Time 54:46				
Course	NE side	SE side	NW side	SW side
1	10.3	13.3	9.1	9.9
2	9.7	12.6	12.3	11.3
3	10.8	10.9	15.3	13.6
4	13.4	14.4	14.1	13.2
5	9.3	10.9	12.0	12.4
6	13.9	13.8	11.1	13.7
7	8.6	15.1	11.6	13.0
8	11.2	13.3	11.2	11.3
9	11.9	10.1	11.6	
10	11.5			

Averages **11.1** **12.7** **12.0** **12.3**
 12.0

Douglas fir Charge #2
 Willamette - Horizon - OSU
 December 16, 1998

Initial Charge Moisture Content, Oven Dry Method						
Board			Green	OD		Initial
ID			Wt	Wt		MC
			(gm)	(gm)		(%)
1			162.2	121.6		33.4
2			233.4	176.1		32.5
3			235.5	176.0		33.8
4			130.2	95.5		36.3
5			141.7	105.8		33.9
6			124.7	93.2		33.7
7			141.8	89.0		59.3
8			114.3	82.8		38.0
9			161.4	116.5		38.6
10			132.0	96.2		37.2
Sums						
Average						37.7

Near-End of Run Moisture Meter Check				
Run Time 46:08				
Course	NE side	SE side	NW side	SW side
1	14.7	14.9	15.2	14.5
2	13.4	15.3	11.8	17.9
3	13.5	13.8	15.7	13.7
4	15.1	14.1	11.7	14.1
5	16.0	15.6	14.4	12.0
6	13.7	10.9	12.6	13.6
7	15.7	14.6	14.0	14.6
8	13.6	13.4	15.1	14.7
9	12.0	12.8	17.0	13.9
10				
Averages	14.2	13.9	14.2	14.3

Cold MC checks

Douglas-fir Charge 1, 12-17-98

Course 1	Course 2	Course 3	Course 4	Course 5
14.6	12.8	12.8	15.1	
13.5	14.1	15.0	12.8	
13.7	12.9	8.1	11.7	
11.5	12.6	13.1	13.9	
13.5	11.2	10.6	11.5	
14.0	10.4	12.6	14.6	
11.7	10.8	14.5	18.2	
8.2	11.4	12.0	16.9	

Average

12.6	12.0	12.3	14.3		12.8
-------------	-------------	-------------	-------------	--	-------------

Douglas-fir Charge 2, 12-21-98

Course 1	Course 2	Course 3	Course 4	Course 5
17.6	12.5	14.7	13.1	6.6
10.0	13.5	11.7	10.6	12.2
9.6	10.5	9.9	12.5	14.7
10.6	11.4	7.9	13.4	11.5
10.8	9.3	15.1	12.6	13.3
12.9	13.9	11.4	9.7	12.2
13.4	11.1	10.8	11.2	14.5

Average

12.1	11.7	11.6	11.9	12.1	11.9
-------------	-------------	-------------	-------------	-------------	-------------

Attachment 2. Kiln Schedule.

2x4-216

Summer

WILLAMETTE INDUSTRIES

Kiln No. 1

Schedule Number: 4

Step Number	Dry Bulb Setpoint	Wet Bulb Setpoint	Step Time (Hours)	D.A.L. (Auto Step)	Pan Reversal Time (Hours)	Fan Speed
1	120	180	0	2	0	90
2	155	145	10	24	0	100
3	165	150	15	46	0	100
4	170	155	15	68	0	100
5	180	170	10	22.0	0	90
6	0	0	0.0	0	0.0	0
7	0	0	0.0	0	0.0	0
8	0	0	0.0	0	0.0	0
9	0	0	0.0	0	0.0	0
10	0	0	0.0	0	0.0	0

Normal
Kiln
Operation

Automatic Spray Control Step
Moisture Content Setpoint

T _d	T _w	Time	Time
80	70	0-27	0-2
155	145	10	2-10
165	150	12	12-24
170	150 150	24	24-48
180	165	12	48-end

Douglas - Fir 1

CHRISTINE 979-2007 (cell)

924-5381 (office)

0 7462

T _d	T _w	Time
80	70	0-2
155	145	2-10
165	150	12-24
170	140	24- 48 36
180 170	165 140	36-52
180	165	52-60

Douglas -
Fir 2

Attachment 3. Kiln data.



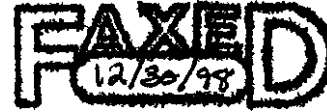
Willamette Industries, Inc.
 BMG Engineering - Western Region

12-31-98

2730 Pacific Blvd. S.E.
 P.O. Box 907
 Albany, OR 97321
 Office: (541) 924-5380
 Fax: (541) 928-1988

December 30, 1998

Mr. David Rossman, Horizon Engineering
 13585 NE Whitaker Way
 Portland, OR 97230

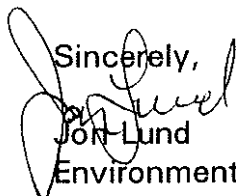


RE: Process data for Douglas Fir Lumber Dry Kiln Source Testing at OSU
 Vaughn Laminating Complex, Title V No. 200550
 Warrenton Sawmill, Title V No. 04-0041

The following Douglas Fir lumber data is provided for inclusion into Willamette's dry kiln source test report. The data is representative of Vaughn Laminating Complex dry kiln operation, but will be used for Warrenton Sawmill's dry kiln emission factor verification.

Lumber specie: Coastal and Cascade Douglas Fir
Lumber dimensions (wt. ave.): 2" x 6" x 16'
Lumber cut date: 11/9/98
Lumber transport to OSU date: 12/11/98
 transported under cover
 OSU stored under cover outside
Number of units: 2
Lumber pieces per unit: Run 1 - 160
 3/4" stickers
 20 boards high, 8 boards wide
 Run 2 - 144
 3/4" stickers
 18 boards high, 8 boards wide
Lumber grade breakdown: 113 Pcs of #1
 183 Pcs of #2 and #3
 8 Pcs of Economy
 (based on grades produced since May 1997 to October 1998)
Log source: 20 to 60 days old
 mixed decks from Willamette's Coburg sawmill
 including coastal and cascade Douglas Fir
Target oven-dry moisture content for dried lumber: 12%
Length of kiln schedule: 60 hours

Questions? Please call me at 541 924 5388.

Sincerely,

 Jon Lund
 Environmental Affairs

OREGON STATE UNIVERSITY
Department of Forest Products
Corvallis, OR 97331

To: Kate Krisor
Organization: Horizon Engineering
Fax Number: (503) 255-0505

DATE: February 12, 1999

Total pages 1

The schedules look fine except for the "spray" column.

Our spray was enabled for the entire cycle. Whether or not it was on depended on the wet-bulb temperature. In Attachment 3, the Spray column tells what % the valve was open.

Small kilns have a higher surface to volume ratio and often cannot hold the wet-bulb temperature without some steam spray compared to a larger kiln.

From: Michael R. Milota
Voice Number: (541) 737-4210
FAX Number: (541) 737-3385
E-Mail: MilotaM@frl.orst.edu

ADMINISTRATIVE



13585 N.E. Whitaker Way • Portland, OR 97230
Phone (503)255-5050 • Fax (503)255-0505
horizone@teleport.com

October 27, 1998

Mr. Jack Herbert
Oregon Department of Environmental Quality
2020 SW 4th, #400
Portland, OR 97201-4987

Ms. Gracia Castro
Lane Regional Air Pollution Authority
1010 Main Street
Springfield, OR 97477

Re: Source Testing: Willamette Industries, Inc.
for Warrenton, OR
for Vaughn, OR

This correspondence is notice that Horizon Engineering is to do source testing to confirm emission factors for the above-referenced and other facilities, scheduled for November 16-21 and December 14-19, 1998. The work will be done at the Forest Research Lab at Oregon State University in Corvallis. This will serve as the Source Test Plan unless changes are requested prior to the start of testing.

1. **Source(s) to be Tested:** Wellons Test Kiln (two exhausts)
2. **Purpose of the Testing:** Compliance with Title V Permit requirements at Warrenton and Vaughn Plants.
3. **Source Description:** The test kiln handles 2 mbf of lumber (4'x4'x16' unit). The kiln has two stacks, one exhausting at a time depending on fan direction and damper positions. The direction of flow (and the stack that is exhausting) changes every three hours (after an initial 1½-hour change). Exhaust is natural draft. The drying cycle for Douglas Fir is expected to be 60 hours and Hemlock is expected to be 50 hours.
4. **Pollutants to be Tested:** Particulate and VOC

11. **Horizon Engrg. Contacts:** David Rossman or
David Broderick
(503) 255-5050
Fax (503) 255-0505
12. **Source Site Personnel:** Jon Lund
(541) 924-5388
Fax (541) 928-1988
13. **Regulatory Contacts:** Jack Herbert Gracia Castro
(503) 229-5579 (541) 726-2514
Fax (503) 229-5265 (541) 726-1205

14. **Applicable Process/Production Information:** Process operating data and production information that characterizes the source operation is considered to be: wood specie, lumber grade, dimensions of boards, stacking arrangement, start and end moisture content, and complete records of wet and dry bulb temperatures during the drying cycle. Process information is to be gathered by the source-site personnel and provided to Horizon for inclusion in the report.

15. **Control Device/Operating Parameters:** NA

16. **Other Process Considerations,** including intermittent production, special feed or product, etc.: None known

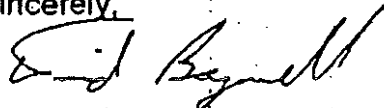
17. **Administrative:** Unless notified prior to the start of testing, this test plan is considered approved for compliance testing of this source. A letter acknowledging receipt of this plan and agreement on the content (or changes as necessary) would be appreciated.

The Department and Lane Regional will be notified of any changes in source test plans prior to testing. It is recognized that significant changes not acknowledged, which could affect accuracy and reliability of the results, could result in test report rejection.

Source Test Reports will be prepared by Horizon Engineering and will include all results and example calculations, field sampling and data reduction procedures, laboratory analysis reports and QA/QC documentation. Source Test Reports will be submitted to you within 45 days of the completion of the fieldwork, unless another deadline has been stipulated. Willamette Industries, Inc. should send two (2) copies of the completed Source Test Report to you at the addresses above.

Any questions or comments relating to this test plan should be directed to David Rossman, David Broderick or David Bagwell.

Sincerely,



David Bagwell

cc: Jon Lund @ Willamette Industries, Inc., Albany, OR



Oregon

John A. Kitzhaber, M.D., Governor

Department of Environmental Quality

Northwest Region

11-17-98
200 SW Fourth Avenue

Suite 400

Portland, OR 97201-4987

(503) 229-5263 Voice

TTY (503) 229-5471

November 13, 1998

WILLAMETTE INDUSTRIES
ATTN JON LUND
PO BOX 791
ALBANY OR 97321

OREGON STATE UNIVERSITY
FOREST PRODUCTS DEPARTMENT
FRL 124
ATTN DR MIKE MILOTA
CORVALLIS OR 97331-5709

HORIZON ENGINEERING
ATTN DAVID R ROSSMAN
13585 NE WHITAKER WAY
PORTLAND OR 97230

Re: AQ Clatsop County
Permit No 04-0041
Willamette Industries' Warrenton Mill
Source-test plan for particulate and VOC
emissions from lumber kiln

Dear Messrs Lund, Milota, and Rossman:

The Department received your test plan on October 28, 1998. Beth Moore showed it to me about November 5. She did not realize that I had not received it. You plan to test particulate and volatile organic compound (VOC) emissions from a Wellons lumber kiln at Oregon State University.

Each batch of lumber is to consist of a representative distribution of grades for the mill it represents. The lumber sizes are the most common sizes that each mill produces. You plan to test emissions from hemlock drying the week of November 16 to 20 and Douglas fir drying the week of December 14 to 19, 1998.

I understand that the hemlock test is to represent current operations and emissions at Warrenton and the Douglas-fir test is to represent Vaughn's conditions. Willamette Industries should document or describe as well as they can the origins and storage time and conditions of the timber and the storage time and conditions of the lumber. This letter deals with the applications of the test results to the Warrenton Mill. Lane Regional Air Pollution Authority has separate jurisdiction over tests for mills in their region.

I approve the test plan for the Department with the following additions that we discussed for application of the results to the Warrenton Mill's emissions.

1. The conditions of the lumber entering and leaving the kiln and the operation of the kiln shall be representative of the mill's lumber and their kiln operations.
2. Particulate and VOC sampling shall begin when or slightly before the kiln's vents open to ensure sampling initial emissions.
3. Sampling shall begin in each stack when or slightly before each exhaust cycle through that stack begins to catch any strong initial emissions. If testing indicates there are none, such sampling is not essential.
4. Each particulate sampling run may last during the entire drying of each lumber charge. The reason would be to minimize errors in measuring small sample masses. If the back-half sample masses are large, those of each type may be combined or not. The testers plan to use two sampling trains, one for each stack. To prevent overfilling the impingers, they can collect moisture and particulate samples from each sampling train during the run, while the other train is sampling the other stack.
5. The testers should inspect Method 7's back-half filter frequently enough to ensure that it is not overloading. It may need changing frequently to reduce sample loss or clogging. If the filter support collects matter, the testers should collect this matter in the back-half rinse.
6. The testers shall sample both stacks as fully as is feasible. Quality-assurance checks of the gas-concentration monitoring will be normal interruptions. Sampling may continue longer than normal at a sampling point if a tester's break or gas QA/QC requires the tester to be absent. The testers need not record flow data every five minutes unless the data vary significantly in that period at the same sampling location.

Thank you for helping clarify the test plan. Thane Jennings and Mark Fisher advised me for the Department.

If you have questions or information regarding the test, its plan, or its schedule, please call me at (503) 229-5579 or fax me at 229-5265.

Sincerely,


Jack Herbert
Source Testing Coordinator

JHH

c: Beth Moore:NWR