

Dik



Northwest Hardwoods
3000 Galvin Road
Centralia, Wa. 98531
Phone 360-736-2811
Fax 360-736-7793

Date: April 1, 1999
From: Gregg Griffith
Subj: Alder VOC Test Results
To: Scott Inloes, SWAPCA

Scott,

Enclosed you will find Horizon Engineering's second round VOC test report for Alder drying at Centralia and Longview. Sorry it took so long to complete, but you are aware of the hold ups that occurred.

Thanks

Gregg *Gregg*

RECEIVED
APR -5 1999
SOUTHWEST AIR POLLUTION
CONTROL AUTHORITY



13585 N.E. Whitaker Way • Portland, OR 97230
Phone (503)255-5050 • Fax (503)255-0505
horizone@teleport.com

Project No. 843

SOURCE EVALUATION TEST REPORT

NORTHWEST HARDWOODS Dry Kiln VOC Emission Factors

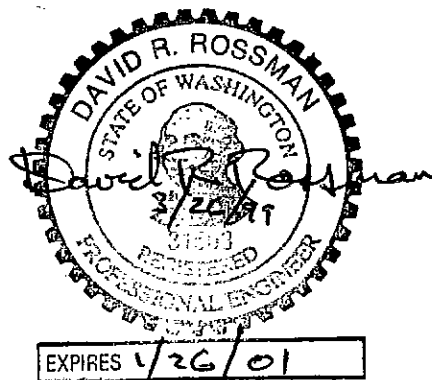
January 19-20, 1999

Prepared for

Northwest Hardwoods
3000 Galvin Road
Centralia, WA 98531

by

Kate Krisor &
David R. Rossman P.E.



Introduction

On January 19 and 20, 1999, a sample of lumber from Northwest Hardwoods was dried in Horizon Engineering's laboratory dry kiln. About 12 board feet of Alder lumber was dried. Volatile organic compounds (measured as total gaseous organic compounds, TGOC) were continuously measured in the test kiln using the Dettinger/Horizon Method. The laboratory test was done instead of a source test due to the expense and uncertainties involved in source testing an actual dry kiln.

Although Alder had been test-dried before, this test was required by SWAPCA to determine if there is seasonal variation in VOC emissions from the wood.

Greg S. Griffith of Northwest Hardwoods arranged for the work and prepared the lumber sample. Horizon Engineering personnel David Broderick did the testing and Michael Wallace assisted in the data processing. A copy of the original test method has been included in the Appendix.

Summary of Results

Table 1 summarizes the results of the testing. Figure 1 is a plot of the calculated emission factors for the range of percentage H₂O (wet basis) of the wood samples. The emission factor plot ranges between 51% (raw wet boards) and 12% (dry boards). It should be noted that the results are based on an actual board-foot basis, not the nominal dimensions of each sample board.

Detailed results and sampling parameters are included in the Appendix.

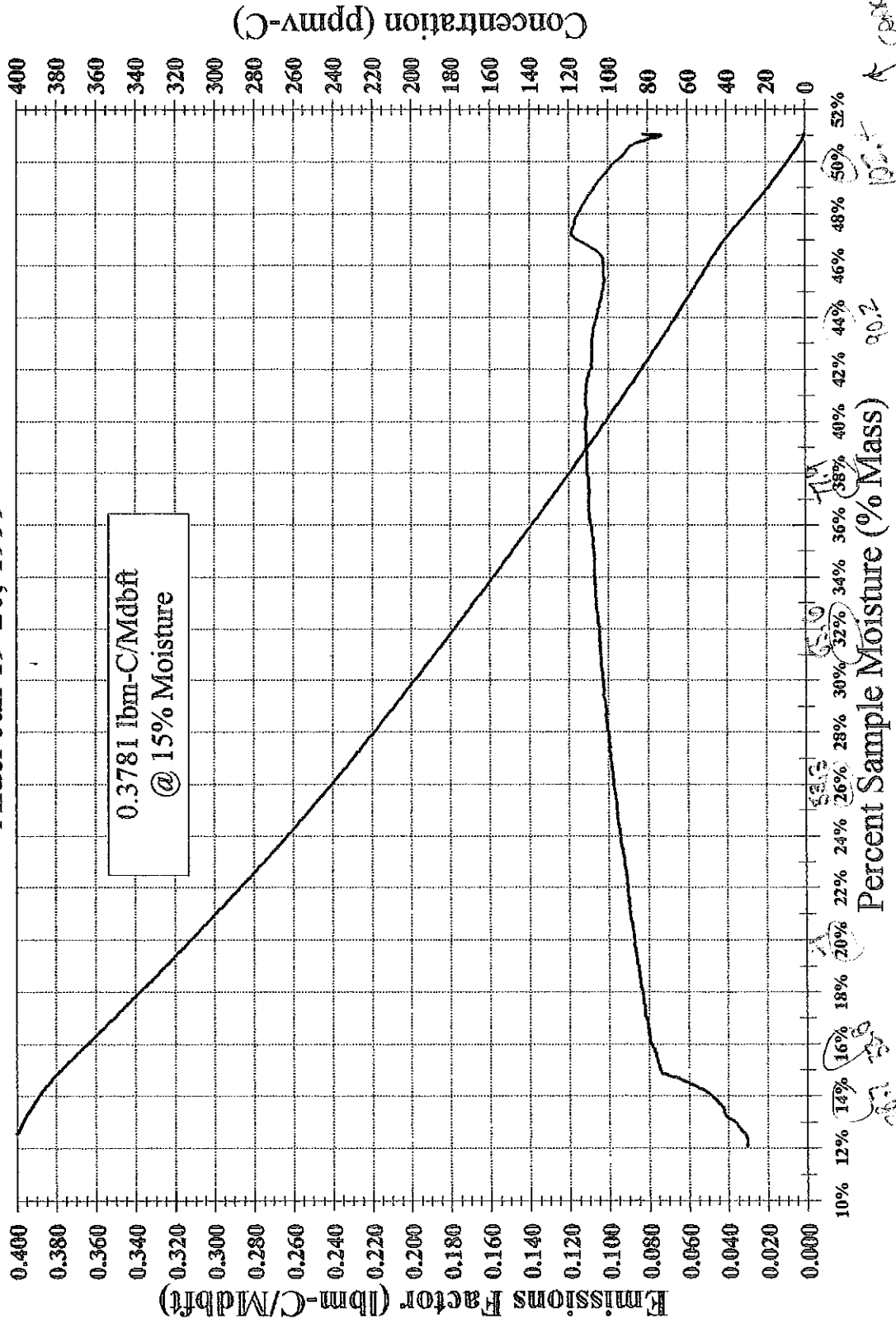
Table 1
Summary of Results

Results	Units	
Species		Alder
Dates		Jan. 19 & 20, 1999
Sample Size	bd ft (dry)	11.7
Initial Weight	lb	54.7
Weight Loss	lb	21.3
Test Time to 12% H ₂ O	hr	12.5
Avg VOC (Dry)	ppmvC	88
Max VOC (Wet)	ppmvC	69
Emission Factor		
@ 15% Moisture	lbC/Mbdft	0.38
@ 12% Moisture	lbC/Mbdft	0.40

Northwood Hardwoods

Alder Jan 19-20, 1999

0.3781 lbm-C/Mdbft
@ 15% Moisture



— Emissions Factor — TGOC ppmv-Dry

Purpose for the Laboratory Test Method

Northwest Hardwoods uses dry kilns to dry cut lumber. Testing the actual kilns would be difficult, costly, and there would be many uncertainties when using the standard EPA Method 25A on a dry kiln. The following conditions make dry kiln testing difficult:

- a.) Lumber drying can take over 100 hours to process one load.
- b.) Most dry kilns have multiple vents and often have significant leakage around the loading doors.
- c.) The venting process is periodic. The vents open to release moisture and VOCs in an irregular pattern.

The multiple-vent configuration of most dry kilns and the periodic venting makes it difficult to quantify the total exhaust rate. Leakage from doors and other gaps is difficult to measure and would thus produce inaccurate results. Additionally, tests would need to be repeated for every species of wood the plant dries.

Sampling and Analytical Procedures

Testing Method The Dettinger/Horizon Method, applied to the test kiln, employs EPA Method 25A in a controlled manner to measure TGOC emissions. The method is assumed to be a worst case analysis, drying to the highest temperature for a normal drying cycle. The test chamber humidity is not controlled but inlet air humidity and volume rate is measured. Normal maximum temperature in a dry kiln is about 200°F but this varies for species and by kiln site. This method allows sample drying times of approximately 36 to 48 hours. Actual drying cycles may take between 36 to over 100 hours.

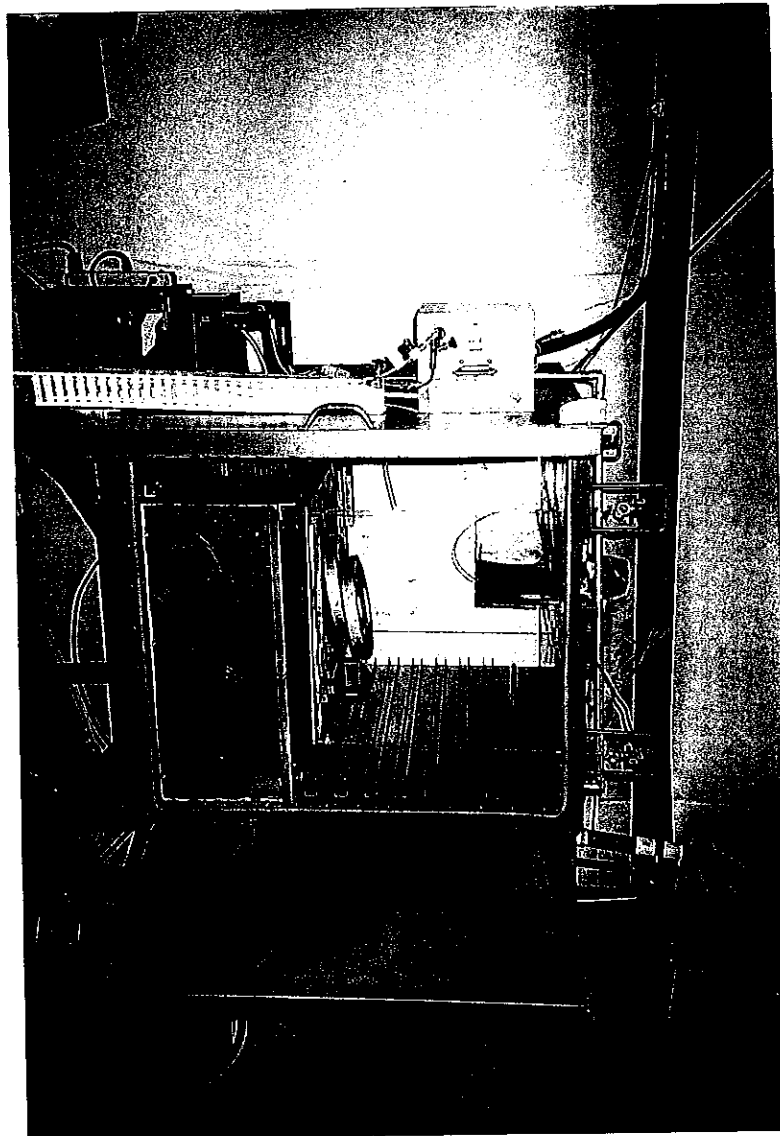
We refined the Dettinger/Horizon Method for this work to obtain dry air flow rates from moisture data rather than measurement of in-flow air. This is described in detail in the flow rate section below.

General The test kiln schematic is in the Test Method in the Appendix. A Grieve 27-ft³ industrial convection oven was used to dry the wood. Four Rice Lake Weighing Systems 0-100 lb load cells are used to continuously monitor the weight of the drying lumber. Figure 2 shows the kiln during calibrations of the load cells. Weight loss (moisture loss) was recorded until a stable weight was

recorded, indicating that the load was dry. Temperatures were monitored with k-type thermocouples.

Test parameters were read every 30 seconds during the tests by a Keithley Metrabyte DAS-801 data acquisition board installed in a personal computer and customized with Test Point programming software. Data acquisition system (DAS) printouts are in the Appendix.

Figure 2
Test Kiln, with Load Cell Calibration Weights



VOC A J.U.M. Engineering VE-7 total hydrocarbon analyzer with heated flame ionization detector and heated sample line was used to measure TGOC concentrations at oven conditions. Gas sample for the analyzer was taken from a fixed sampling probe in the oven. The analyzer output was read every 30 seconds and two-minute averages were recorded by the DAS. Emission factors were only calculated down to 12% moisture.

Zero, span, calibration error (linearity) and bias checks were made on the TGOC monitor at the beginning and end of the test.

The VOC analyzer concentrations are corrected for minor instrument drift according to the time when calibrations were done and when the test run was made. System calibration response (bias check) values are used as the basis for these corrections.

Moisture Kiln moisture was calculated from the wet and dry bulb temperatures as indicated by k-type thermocouples. Wet bulb temperature was maintained with a wick and a reservoir supplied with water from outside the kiln. The thermocouples were monitored continuously but the outputs were read every 30 seconds and two-minute averages were recorded by the DAS.

Flow Rate The flow rate used in TGOC rate calculation was obtained from the moisture content of the air in the kiln. Knowing the percentage moisture in the kiln air and the rate that water in the lumber was evaporated in the kiln (measured by the load cells), the volume of dry air can be determined using EPA's moisture content equation, Eq. 5-3:

$$\text{MoistureContent} = \frac{\text{VolumeWater}(\text{std})}{\text{VolumeAir}(\text{std}) + \text{VolumeWater}(\text{std})}$$

Example calculations are in the Appendix.

Due to the nature of the load cells used, the lumber weight loss was not a perfectly smooth curve. The jumps in weight loss caused swings in the ongoing calculated dry air rate through the kiln. To remove these swings, a best-fit method was used to derive a smooth (conditioned) curve for the weight loss.

Board Volume The sample boards were measured individually and the board-foot amount was based on a board foot being 144 cubic inches of actual wood.

Discussion

The final moisture content (wet basis) of the actual kiln-dried lumber should be used to enter the plots of the results figures. Annual emissions of TGOC (as carbon) can be calculated based on production of dried lumber.

The quantity of VOC from this sample was about 0.40 lb/1000 bd ft at 12% moisture. The last Alder sample from Northwest Hardwoods that we processed (in August of 1996) was about 0.24 lb/1000 bd ft. at the same moisture.

APPENDIX

Nomenclature & Drift Correction Documentation

Lab Data

- Sampling Record
- Calculated Results & DAS Tables
- Example Calculations
- Temperature-Humidity Plot
- Weight-Moisture Plot

Calibration Information

- Thermocouples

Test Method

**NOMENCLATURE
AND
DRIFT CORRECTION
DOCUMENTATION**

Nomenclature

Constants	Value	Units	Definition	Ref
Pstd(1)	29.92129	inHg	Standard Pressure	CRC
Pstd(2)	2116.22	lbf / ft ²		CRC
Tstd	527.67	°R	Standard Temperature	CRC
R	1545.33	ft lbf / lbmol °R	Ideal Gas Constant	CRC
MWatm	28.965	lbm / lbmole	Atmospheric (20.946 %O ₂ , 0.033% CO ₂ , Balance N ₂ +Ar)	
MWc	12.011	lbm / lbmole	Carbon	CRC
MWco	28.010	lbm / lbmole	Carbon Monoxide	CRC
MWco2	44.010	lbm / lbmole	Carbon Dioxide	CRC
MWh2o	18.015	lbm / lbmole	Water	CRC
MWno2	46.006	lbm / lbmole	Nitrogen Dioxide	CRC
MWo2	31.999	lbm / lbmole	Oxygen	CRC
MWso2	64.063	lbm / lbmole	Sulfur Dioxide	CRC
MWn2+ar	28.154	lbm / lbmole (Balance with 98.82% N ₂ & 1.18% Ar)	Emission balance	
C1	385.3211	ft ³ / lbmol	Ideal Gas Constant @ Standard Conditions	
C2	816.5455	inHg in ³ / °R ft ³	Isokinetics units correction constant	
Kp	5129.4	ft / min [(inHg lbm/mole) / (°R inH ₂ O)] ^{1/2}	Pitot tube constant	Ref 2.5.1
Symbol	Units	Definition	Calculating Equation or Source of Data	EPA
As	in ²	Area, Stack		
An	in ²	Area, Nozzle		
Bws	%	Moisture, % Stack gas	[100 Vw(std) / (Vw(std)+Vm(std))]	Eq. 5-3
C	ppmv-C	Carbon (General Reporting Basis for Organics)		
C1	ft ³ /lbmol	Gas Constant @ Standard Conditions	[R Tstd / Pstd(2)]	
C2	inHg in ³ / °R ft ³		[14,400 Pstd / Tstd]	
Cd	lbm-GAS / MMdscf	Mass of gas per unit volume	[Cgas MWgas / C1]	
cg	gr/dscf	Grain Loading, Actual	[15.432 mn / Vm(std) 1,000]	Eq. 5-6
cg @ X%CO ₂	gr/dscf	Grain Loading Corrected to X% Carbon Dioxide	[X% / CO ₂ %]	
cg @ X%O ₂	gr/dscf	Grain Loading Corrected to X% Oxygen	[(20.946-X%) / (20.946-O ₂ %)]	
Cgas	ppmv, %	Gas Concentration, (Corrected)		
Cgas @ X%CO ₂	ppmv	Gas Concentration Correction to X% Carbon Dioxide	[X% / CO ₂ %]	
Cgas @ X%O ₂	ppmv	Gas Concentration Correction to X% Oxygen	[(20.946-X%) / (20.946-O ₂ %)]	
CO	ppmv	Carbon Monoxide		
Co	ft	Outer Circumference of Circular Stack		
Ci	ft	Inner Circumference of Circular Stack		
CO ₂	%	Carbon Dioxide		
Cp		Pitot tube coefficient		
Ct	lb/hr	Particulate Mass Emissions	[60 cg Qsd / 7,000]	
dH	in H ₂ O	Pressure differential across orifice		
Dn	in	Diameter, Nozzle		
dp ^{1/2}		Average square root of velocity pressure		
Ds	in	Diameter, Stack		
E	lb / MMBtu	Pollutant Emission Rate	Cgas Fd MWgas (20.946 / (20.946-O ₂ %)) / (1,000,000 C1)	Table 19-1
Fd	dscf / MMBtu	F Factor for Various Fuels		Eq. 5-8*
I	%	Percent Isokinetic	[C2 Ts(abs) Vm(std) / (vs Ps mfg An Ø)]	Eq. 3-1*
Md	lbm / lbmole	Molecular weight, Dry Stack Gas	[(1-%O ₂ -%CO ₂)(MWn2+ar)+(%O ₂ MWo2)+(%CO ₂ MWco2)]	
mfg		Mole fraction of dry stack gas	[1-Bws/100]	
Mgas	lbm/hr	Gaseous Mass Emissions	[60 Cgas(ppmv) MW Pstd(2) Qsd / 1,000,000 R Tstd]	
mn	mg	Particulate lab sample weight		
Ms	lbm / lbmole	Molecular weight, Wet Stack	[Md mfg +MWh2o (1-mfg)]	Eq. 2-5
MW	lbm / lbmole	Molecular Weight		
NO ₂	ppmv-NO ₂	Nitrogen Dioxide (General Reporting Basis for NO _x)		
NO _x	ppmv-NO ₂	Nitrogen Oxides (Reported as NO ₂)		
O ₂	%	Oxygen		
OPC	%	Opacity		
Pbar	in Hg	Pressure, Barometric		
Pg	in H ₂ O	Pressure, Static Stack		
Po	in Hg	Pressure, Absolute across Orifice	[Pbar+dfH/13.5955]	
Ps	in Hg	Pressure, Absolute Stack	[Pbar+Pg/13.5955]	Eq. 2-6*
Qa	acf/min	Volumetric Flowrate, Actual	[As vs / 144]	
Qsd	dscf/min	Volumetric Flowrate, Dry Standard	[Qa Tstd mfg Ps] / [Pstd(1) Ts(abs)]	Eq 2-10*
Rf	MMBtu/hr		[1,000,000 Mgas (20.946-O ₂)] / [Cd Fd 20.946]	
SO ₂	ppmv-SO ₂	Sulfur Dioxide		
t	in	Wall thickness of a stack or duct		
TGOC	ppmv-C	Total Gaseous Organic Concentration (Reported as C)		
Tm	°F	Temperature, Dry gas meter		
Tm(abs)	°R	Temperature, Absolute Dry Meter	[Tm + 459.67]	
Ts	°F	Temperature, Stack gas		
Ts(abs)	°R	Temperature, Absolute Stack gas	[Ts + 459.67]	
Vlc	ml	Volume of condensed water		
Vm	dscf	Volume, Gas sample		
Vm(std)	dscf	Volume, Dry standard gas sample	[Y Vm Tstd Po] / [Pstd(1) Tm(abs)]	Eq. 5-1
vs	fpm	Velocity, Stack gas	Kp Cp dp ^{1/2} [Ts(abs) / (Ps Ms)] ^{1/2}	Eq. 2-9*
Vw(std)	scf	Volume, Water Vapor	0.04707 Vlc	Eq. 5-2
Y		Dry gas meter calibration factor		Fig. 5.6
Ø	min	Time, Total sample		

* Based on equation.

DRIFT CORRECTION DOCUMENTATION

EPA Drift Equations

Method 3a : Oxygen and Carbon Dioxide

[1] With low level cal. gas greater than zero.
$$C_{gas} = \frac{(C_{ma} - C_{oa}) * (C - C_m)}{(C_m - C_o)} + C_{ma} \quad ; C_{oa} > 0 \quad (\text{Eq. 3a-1})$$

[2] With low level cal. gas equal to zero. See equation (Eq. 6c-1)
$$; C_{oa} = 0 \quad (\text{Eq. 6c-1})$$

Method 6c : Sulfur Dioxide

$$C_{gas} = \frac{C_{ma} * (C - C_o)}{(C_m - C_o)} \quad ; C_{oa} = 0 \quad (\text{Eq. 6c-1})$$

Method 7e : Nitrogen Oxides

Section 8, Method 7e; " Follow Section 8 of Method 6c (Eq. 6c-1)."

Method 10 : Carbon Monoxide

The EPA does not currently address Gas Filter Correlation Instruments therefore there are no current standards.

Method 25a : Total Gaseous Organic Concentration (TGOC)

This method does not mention correcting for drift although there are established limits.

Horizon Engineering Drift Correction Equations.

$$C_{gas} = \frac{(C_{id} - Z_x) * (C_{ma} - C_{oa})}{(S_x - Z_x) * R} \quad S_x = \frac{(C_{mf} - C_{mi}) * (T_x - T_{ci})}{(T_{cf} - T_{ci})} + C_{mi} \quad ; R \text{ is for TGOC.}$$

$$T_x = (T_{te} - T_{ts}) / 2 + T_{ts}$$

$$Z_x = \frac{(C_{of} - C_{oi}) * (T_x - T_{ci})}{(T_{cf} - T_{ci})} + C_{oi}$$

EPA	Definition	Horizon Engineering
C _{gas}	Effluent gas concentration, dry basis (Except where stated).	C _{gas}
C _{ma}	Actual upscale calibration gas concentration.	C _{ma}
C _{oa}	Actual low calibration gas or zero.	C _{oa}
C _m	Average of initial and final system upscale calibration bias responses.	
	Initial system upscale calibration bias response.	C _{mi}
	Final system upscale calibration bias response.	C _{mf}
C _o	Average of initial and final system zero/low calibration bias responses.	
	Initial system zero/low calibration bias response.	C _{oi}
	Final system zero/low calibration bias response.	C _{of}
C	Average gas concentration indicated by gas analyzer, dry basis (C _{iw} is wet basis).	C _{id}
	Starting test time	T _{ts}
	Ending test time.	T _{te}
	Initial system bias calibration response time.	T _{ci}
	Final system bias calibration response time.	T _{cf}
	Mid-point of test time or gas sampling interval to be analyzed.	T _x
	Approximate upscale response at mid-point test time.	S _x
	Approximate zero/low response at mid-point test time.	Z _x
K	Carbon count of TGOC calibration gas.. (CH ₄ = 1, C ₃ H ₈ = 3 ...)	K
	Carbon response factor basis on a state basis. (ie Propane carbon basis)	R

Notes of Exception:

- 1] TGOC is first recorded on a wet basis then corrected to a dry basis.
- 2] There is no standard basis of carbon. At Horizon all unknown TGOC responses are corrected to a Propane carbon basis even if the calibration gas is methane. A 1ppmv carbon propane basis will cause 1ppmv methane to be recorded as 1.037 ppmv. When spanning with methane the result is corrected to indicate a propane basis carbon count. R = 1.037 when spanning with methane.

09/05/97

LAB DATA

Client: Northwest Hardwoods
 Species: Alder
 Run: 1
 Start Time: 1835
 Start Date: 1-19-99
 Y of meter: 983

Pbar	29.90	1007hPa			
Date	1-19	1-20			

of boards: 10
 dim of boards:
 dim of total load:
 Bdft (note if dry or wet):

I ✓ with
 scale = 26.0

↓
 End

JUM #	actual	start bias	end bias
span	84	250.6	227.8
mid	50.5	149.3	133.3
mid	27.92	83.3	73.2
zero	0	.38	-3.8
time & date	0	18:25/1-19	10:44/1-22

load
 26.3 lbs

LOAD CELL	actual	start check	end check
high	50	50.0	50.12
zero	0	0.08	0.07
time & date		1827/1-19	1048/1-22

Meter Reading	Time	Date	Load Weight
498.900	1835	1-19	54.74
503.700	1852	1-19	55.18
535.3	2043*	1-19	52.06
762.7	0713*	1-20	35.36
870.800	1118	1-20	35.22
	1212	VOC =	132.9
990.800	1548	1-20	31.42
438.2	832	1-21	28.2
580.2	1351	1-21	28.7
651.500	1632	1-21	27.7
093.200	905	1-22	26.8

To (ΔT)
 - 40
 - 45
 - 30
 - 80
 - 80
 - 90
 - 105
 - 110
 - 110

High Rm
 VOCs →
 Painting

* increased in later a small amount

Cm
ft²

A F	B G		E Wood H2 Volume VWW scf	J Inlet Air Moisture BWSI %	I Psycho BWS %	D VWi scf	C	H Ve wsf	TGOC Concentration, Mass Emissions and Emissions Factor				Emission Factor EF lbm/Mdbft	Emission Factor EF lbm/Mdbft		
	VMc dscf	VWc scf							Cgas(wet) ppmv	TGOC Mgas lbm-C	Cgas(Dry) ppmv	TGOC Mgas Accum lbm-C			Mass TGOC Mgas Accum lbm-C	Emission Factor EF lbm/Mdbft
17.31	1.25	1.06	0.023	1.07	4.613	0.000	0.000	0.164	77.9	7.9E-07	82.0	7.91E-07	82.0	7.91E-07	6.8E-05	0.0001
25.84	7.12	1.38	0.029	1.104	5.042	0.000	0.000	0.326	76.8	8.8E-07	81.5	1.67E-06	81.5	1.67E-06	7.5E-05	0.0001
19.32	5.20	1.16	0.029	1.115	5.840	0.000	0.000	0.369	76.0	3.1E-07	81.8	1.99E-06	81.8	1.99E-06	2.7E-05	0.0002
			0.029	1.132	7.048	0.000	0.000	0.133	75.2	1.3E-07	80.8	2.12E-06	80.8	2.12E-06	1.1E-05	0.0002
24.141	2.035	1.133	0.029	1.133	7.774	0.000	0.000	0.055	74.1	1.9E-07	80.8	2.30E-06	80.8	2.30E-06	1.6E-05	0.0002
23.989	2.160	1.116	0.029	1.116	8.261	0.000	0.000	0.081	72.8	2.5E-07	79.7	2.55E-06	79.7	2.55E-06	2.1E-05	0.0002
23.818	2.280	1.116	0.029	1.116	8.736	0.000	0.000	0.110	71.1	2.6E-07	78.3	2.82E-06	78.3	2.82E-06	2.2E-05	0.0002
23.602	2.414	1.124	0.029	1.124	9.279	0.000	0.000	0.118	69.6	2.6E-07	77.2	3.08E-06	77.2	3.08E-06	2.2E-05	0.0003
23.379	2.548	1.127	0.029	1.127	9.827	0.000	0.000	0.121	68.6	2.6E-07	76.6	3.34E-06	76.6	3.34E-06	2.2E-05	0.0003
23.144	2.690	1.117	0.029	1.117	10.414	0.000	0.000	0.123	67.9	2.3E-07	76.3	3.57E-06	76.3	3.57E-06	2.0E-05	0.0003
22.894	2.847	1.122	0.029	1.122	11.060	0.000	0.000	0.109	66.6	1.7E-07	75.4	3.74E-06	75.4	3.74E-06	1.4E-05	0.0003
22.661	2.999	1.124	0.029	1.124	11.689	0.000	0.000	0.081	65.5	1.5E-07	74.7	3.89E-06	74.7	3.89E-06	1.3E-05	0.0003
22.456	3.152	1.121	0.039	1.121	12.309	0.000	0.000	0.075	64.5	9.7E-08	74.0	3.99E-06	74.0	3.99E-06	8.3E-06	0.0003
22.284	3.287	1.122	0.027	1.122	12.855	0.000	0.000	0.048	63.5	7.9E-08	73.3	4.07E-06	73.3	4.07E-06	6.8E-06	0.0003
22.135	3.414	1.128	0.023	1.128	13.364	0.000	0.000	0.040	63.0	1.0E-07	73.1	4.17E-06	73.1	4.17E-06	8.9E-06	0.0004
22.017	3.516	1.113	0.037	1.113	13.772	0.000	0.000	0.053	62.8	9.0E-08	73.2	4.26E-06	73.2	4.26E-06	7.6E-06	0.0004
21.897	3.619	1.135	0.044	1.135	14.184	0.000	0.000	0.046	62.4	1.8E-07	73.0	4.45E-06	73.0	4.45E-06	1.6E-05	0.0004
21.804	3.710	1.146	0.085	1.146	14.542	0.000	0.000	0.095	62.0	3.1E-07	72.9	4.76E-06	72.9	4.76E-06	2.7E-05	0.0004
21.701	3.803	1.108	0.108	1.108	14.911	0.000	0.000	0.161	61.9	3.7E-07	73.1	5.13E-06	73.1	5.13E-06	3.1E-05	0.0004
21.541	3.911	1.161	0.112	1.161	15.365	0.000	0.000	0.190	61.5	4.5E-07	73.2	5.58E-06	73.2	5.58E-06	3.8E-05	0.0005
21.334	4.039	1.169	0.147	1.169	15.919	0.000	0.000	0.234	61.2	8.0E-07	74.0	6.17E-06	74.0	6.17E-06	5.1E-05	0.0005
21.089	4.197	1.167	0.212	1.167	16.597	0.000	0.000	0.309	62.2	9.9E-07	75.2	6.97E-06	75.2	6.97E-06	6.9E-05	0.0006
20.828	4.362	1.173	0.247	1.173	17.316	0.001	0.064	0.415	63.1	1.3E-06	77.0	8.30E-06	77.0	8.30E-06	1.1E-04	0.0007
20.551	4.535	1.190	0.286	1.190	18.078	0.004	0.325	0.672	64.0	2.8E-06	78.8	1.11E-05	78.8	1.11E-05	2.4E-04	0.0009
20.330	4.699	1.198	0.405	1.198	18.775	0.011	0.928	1.382	64.8	3.6E-06	80.4	1.46E-05	80.4	1.46E-05	3.1E-04	0.0013
20.144	4.848	1.206	0.471	1.206	19.397	0.016	1.271	1.779	66.1	3.6E-06	82.6	1.83E-05	82.6	1.83E-05	3.1E-04	0.0016
19.991	4.979	1.225	0.467	1.225	19.940	0.016	1.259	1.756	67.1	4.5E-06	84.3	2.28E-05	84.3	2.28E-05	3.9E-04	0.0019
19.854	5.103	1.237	0.530	1.237	20.448	0.020	1.613	2.163	67.9	5.0E-06	85.8	2.78E-05	85.8	2.78E-05	4.3E-04	0.0024
19.754	5.202	1.233	0.580	1.233	20.844	0.022	1.758	2.372	68.8	5.1E-06	87.4	3.29E-05	87.4	3.29E-05	4.3E-04	0.0028
19.645	5.300	1.245	0.593	1.245	21.248	0.022	1.749	2.368	69.4	5.7E-06	88.6	3.85E-05	88.6	3.85E-05	4.8E-04	0.0033
19.539	5.402	1.249	0.630	1.249	21.661	0.025	1.955	2.611	69.8	6.5E-06	89.4	4.51E-05	89.4	4.51E-05	5.6E-04	0.0038
19.456	5.483	1.262	0.678	1.262	21.984	0.030	2.308	3.003	70.1	6.5E-06	90.0	5.16E-05	90.0	5.16E-05	5.6E-04	0.0044
19.426	5.525	1.246	0.704	1.246	22.143	0.029	2.273	2.993	70.5	6.7E-06	90.8	5.83E-05	90.8	5.83E-05	5.7E-04	0.0050
19.376	5.587	1.245	0.710	1.245	22.382	0.029	2.325	3.050	70.5	7.2E-06	91.1	6.55E-05	91.1	6.55E-05	6.1E-04	0.0056
19.339	5.638	1.237	0.756	1.237	22.572	0.031	2.501	3.271	71.1	6.9E-06	92.0	7.24E-05	92.0	7.24E-05	5.9E-04	0.0062
19.313	5.682	1.231	0.742	1.231	22.732	0.029	2.355	3.121	71.1	6.7E-06	92.3	7.91E-05	92.3	7.91E-05	5.7E-04	0.0068
19.263	5.737	1.230	0.748	1.230	22.948	0.028	2.247	3.032	71.1	6.7E-06	93.6	8.64E-05	93.6	8.64E-05	6.2E-04	0.0074
19.183	5.809	1.232	0.784	1.232	23.242	0.030	2.405	3.237	71.8	7.2E-06	94.6	9.42E-05	94.6	9.42E-05	6.7E-04	0.0080
19.111	5.863	1.240	0.849	1.240	23.476	0.032	2.561	3.466	72.4	7.8E-06	95.7	1.02E-04	95.7	1.02E-04	6.8E-04	0.0087
19.028	5.922	1.253	0.853	1.253	23.734	0.033	2.581	3.486	73.0	7.9E-06	96.9	1.11E-04	96.9	1.11E-04	7.5E-04	0.0095
18.959	5.973	1.266	0.903	1.266	23.956	0.037	2.858	3.801	73.7	8.7E-06	98.1	1.20E-04	98.1	1.20E-04	8.1E-04	0.0103
18.930	5.998	1.269	0.978	1.269	24.061	0.039	3.068	4.085	74.5	9.5E-06	98.8	1.30E-04	98.8	1.30E-04	8.4E-04	0.0111
18.900	6.028	1.266	1.022	1.266	24.181	0.040	3.157	4.225	74.9	9.9E-06	100.2	1.41E-04	100.2	1.41E-04	9.1E-04	0.0120
18.860	6.063	1.270	1.070	1.270	24.326	0.044	3.414	4.524	75.8	1.1E-05	100.7	1.52E-04	100.7	1.52E-04	9.7E-04	0.0130
18.852	6.074	1.134	1.134	1.134	24.368	0.046	3.609	4.780	76.2	1.1E-05	102.0	1.64E-04	102.0	1.64E-04	1.0E-03	0.0140
18.848	6.087	1.163	1.163	1.163	24.410	0.047	3.689	4.912	77.1	1.2E-05						

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Horizon Engineering 11

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Cm
ft

A F	B G	E	J	I	D	C	H	TGOC Concentration , Mass Emissions and Emissions Factor					Emission Factor EF Accum lbm/Mdbft							
								VWc scf	VWW scf	Inlet Air Moisture BWSi %	VWi scf	VMi dscf		Ve wscf	Cgas(wet) ppmv	Mgas lbm-C	TGOC Mgas lbm-C	Cgas(Dry) ppmv	Mgas Accum lbm-C	Emission Factor EF lbm/Mdbft
17.31	1.25	1.218	1.270	24.457	0.050	3.865	5.134	78.0	1.2E-05	103.2	1.77E-04	1.1E-03	0.0151							
25.84	7.12	458.98	1.38	29.15	19.52	1665.96	2147.44	88.80	1.3E-05	104.5	1.89E-04	1.1E-03	0.0162							
19.32	5.20		1.16	21.22				68.61					0.40							
18.827	6.095	1.218	1.270	24.457	0.050	3.865	5.134	78.0	1.2E-05	103.2	1.77E-04	1.1E-03	0.0151							
18.816	6.105	1.247	1.258	24.499	0.051	3.966	5.257	78.9	1.3E-05	104.5	1.89E-04	1.1E-03	0.0162							
18.814	6.114	1.279	1.247	24.525	0.050	3.973	5.298	79.8	1.3E-05	105.7	2.03E-04	1.1E-03	0.0173							
18.794	6.139	1.260	1.245	24.621	0.049	3.868	5.183	80.6	1.3E-05	107.0	2.16E-04	1.1E-03	0.0184							
18.761	6.166	1.304	1.235	24.736	0.051	4.065	5.413	81.1	1.4E-05	107.7	2.29E-04	1.2E-03	0.0196							
18.754	6.178	1.339	1.227	24.781	0.051	4.075	5.460	81.7	1.4E-05	108.7	2.43E-04	1.2E-03	0.0208							
18.729	6.209	1.350	1.217	24.898	0.052	4.199	5.607	82.6	1.4E-05	109.9	2.58E-04	1.2E-03	0.0220							
18.718	6.213	1.357	1.230	24.920	0.052	4.197	5.604	83.1	1.5E-05	110.7	2.72E-04	1.2E-03	0.0232							
18.710	6.223	1.424	1.232	24.959	0.055	4.422	5.899	83.8	1.5E-05	111.6	2.88E-04	1.3E-03	0.0246							
18.706	6.229	1.435	1.239	24.980	0.056	4.457	5.942	84.6	1.6E-05	112.7	3.03E-04	1.3E-03	0.0259							
18.706	6.234	1.422	1.226	24.996	0.055	4.416	5.902	85.2	1.6E-05	113.6	3.19E-04	1.3E-03	0.0272							
18.696	6.235	1.503	1.222	25.010	0.058	4.708	6.268	85.8	1.7E-05	114.4	3.36E-04	1.4E-03	0.0287							
18.702	6.230	1.547	1.223	24.988	0.060	4.849	6.459	86.7	1.7E-05	115.6	3.53E-04	1.5E-03	0.0301							
18.705	6.224	1.520	1.224	24.968	0.060	4.835	6.414	87.2	1.7E-05	116.2	3.71E-04	1.5E-03	0.0316							
18.723	6.208	1.533	1.210	24.900	0.059	4.856	6.453	87.7	1.8E-05	116.7	3.88E-04	1.5E-03	0.0331							
18.730	6.196	1.550	1.204	24.857	0.060	4.881	6.526	88.1	1.8E-05	117.2	4.06E-04	1.5E-03	0.0347							
18.706	6.184	1.540	1.193	24.844	0.056	4.637	6.293	88.6	1.7E-05	117.9	4.24E-04	1.5E-03	0.0362							
18.623	6.206	1.545	1.175	24.996	0.054	4.526	6.198	88.8	1.7E-05	118.4	4.41E-04	1.5E-03	0.0376							
18.514	6.242	1.592	1.158	25.215	0.053	4.544	6.267	88.5	1.7E-05	118.4	4.58E-04	1.5E-03	0.0391							
18.388	6.290	1.653	1.139	25.488	0.052	4.476	6.268	86.9	1.7E-05	116.6	4.75E-04	1.4E-03	0.0405							
18.220	6.371	1.741	1.142	25.907	0.052	4.498	6.350	83.9	1.7E-05	113.2	4.92E-04	1.4E-03	0.0420							
18.047	6.485	1.804	1.147	26.436	0.055	4.723	6.605	80.7	1.7E-05	109.7	5.08E-04	1.4E-03	0.0434							
17.936	6.573	1.790	1.149	26.819	0.054	4.645	6.505	77.7	1.6E-05	106.2	5.24E-04	1.3E-03	0.0447							
17.842	6.651	1.762	1.167	27.154	0.054	4.533	6.357	75.9	1.5E-05	104.1	5.39E-04	1.3E-03	0.0460							
17.763	6.721	1.727	1.172	27.451	0.051	4.315	6.107	74.5	1.4E-05	102.7	5.53E-04	1.2E-03	0.0472							
17.669	6.802	1.618	1.175	27.797	0.049	4.102	5.773	73.9	1.3E-05	102.4	5.66E-04	1.1E-03	0.0484							
17.614	6.852	1.510	1.181	28.006	0.046	3.843	5.397	73.6	1.2E-05	102.2	5.79E-04	1.1E-03	0.0494							
17.580	6.889	1.440	1.175	28.154	0.043	3.654	5.136	73.4	1.2E-05	102.1	5.91E-04	1.0E-03	0.0504							
17.550	6.920	1.440	1.171	28.279	0.042	3.576	5.071	73.3	1.2E-05	102.2	6.02E-04	9.9E-04	0.0514							
17.498	6.960	1.401	1.185	28.456	0.042	3.544	4.979	73.1	1.1E-05	102.1	6.14E-04	9.7E-04	0.0524							
17.484	6.983	1.448	1.205	28.539	0.045	3.715	5.199	73.0	1.2E-05	102.2	6.25E-04	1.0E-03	0.0534							
17.485	6.990	1.466	1.201	28.561	0.045	3.691	5.217	72.8	1.2E-05	101.9	6.37E-04	1.0E-03	0.0544							
17.453	7.006	1.535	1.199	28.645	0.046	3.793	5.387	73.0	1.2E-05	102.3	6.49E-04	1.0E-03	0.0554							
17.410	7.037	1.523	1.208	28.784	0.045	3.709	5.282	72.8	1.2E-05	102.2	6.61E-04	1.0E-03	0.0565							
17.366	7.075	1.554	1.198	28.948	0.047	3.908	5.501	73.0	1.3E-05	102.7	6.74E-04	1.1E-03	0.0575							
17.367	7.083	1.544	1.188	28.970	0.047	3.902	5.488	73.3	1.3E-05	103.3	6.86E-04	1.1E-03	0.0586							
17.371	7.085	1.505	1.173	28.969	0.045	3.792	5.322	73.4	1.3E-05	103.3	6.99E-04	1.0E-03	0.0596							
17.383	7.092	1.432	1.149	28.978	0.043	3.682	5.135	73.8	1.2E-05	103.9	7.10E-04	1.0E-03	0.0607							
17.414	7.082	1.388	1.124	28.911	0.041	3.636	5.051	74.2	1.2E-05	104.4	7.22E-04	1.0E-03	0.0616							
17.454	7.058	1.350	1.090	28.793	0.038	3.412	4.793	74.4	1.1E-05	104.4	7.33E-04	9.5E-04	0.0626							
17.454	7.064	1.343	1.064	28.813	0.036	3.309	4.703	74.8	1.1E-05	105.1	7.44E-04	9.4E-04	0.0635							
17.420	7.084	1.321	1.069	28.908	0.036	3.350	4.729	74.7	1.1E-05	105.1	7.55E-04	9.4E-04	0.0645							
17.407	7.075	1.349	1.090	28.898	0.037	3.332	4.736	75.2	1.1E-05	105.7	7.66E-04	9.5E-04	0.0654							
17.375	7.088	1.361	1.113	28.974	0.038	3.363	4.776	75.3	1.1E-05	106.0	7.78E-04	9.6E-04	0.0664							
17.349	7.100	1.402	1.146	29.039	0.040	3.467	4.927	75.6	1.2E-05	106.5	7.89E-04	9.9E-04	0.0674							
17.323	7.109	1.386	1.179	29.097	0.041	3.460	4.897	75.9	1.2E-05	107.0	8.01E-04	9.9E-04	0.0684							
17.312	7.111	1.392	1.202	29.115	0.042	3.458	4.886	76.3	1.2E-05	107.7	8.12E-04	9.9E-04	0.0693							

Cm ft		TGOC Concentration , Mass Emissions and Emissions Factor													
A	B	E	J	I	D	C	H	Mass TGOC				Emission Factor			
F	G	Wood H2 Volume VWV	Inlet Air Moisture BWSi	Psycho BWSc	VWi	VMi	Ve	Cgas(wet) ppmv	Mgas lbm-C	Cgas(Dry) ppmv	Mgas Accum lbm-C	EF	EF Accum lbm/Mdbft		
VMc dscf	VWc scf	scf	%	%	scf	dscf	wscf	ppmv	lbm-C	ppmv	lbm-C	lbm/Mdbft	lbm/Mdbft		
17.31	1.25	1.405	1.06	4.61	19.52	1665.96	2147.44	25.99	76.3	30.36	8.24E-04	1.0E-03	0.0704		
25.84	7.12	458.98	1.38	29.15				88.80	76.5	118.40	8.36E-04	1.0E-03	0.0714		
19.32	5.20		1.16	21.22				68.61	76.7	88.33	8.48E-04	1.0E-03	0.0724		
17.309	7.122	1.405	1.218	29.148	0.043	3.518	4.965	76.3	76.5	107.7	8.24E-04	1.0E-03	0.0704		
17.309	7.122	1.394	1.199	29.150	0.042	3.488	4.921	76.5	76.7	108.0	8.36E-04	1.0E-03	0.0714		
17.312	7.124	1.365	1.199	29.154	0.042	3.478	4.878	76.7	76.9	108.3	8.48E-04	1.0E-03	0.0724		
17.331	7.112	1.374	1.184	29.096	0.043	3.578	4.976	76.7	77.2	108.2	8.59E-04	1.0E-03	0.0734		
17.376	7.087	1.402	1.179	28.971	0.044	3.718	5.149	76.9	77.2	108.3	8.72E-04	1.1E-03	0.0744		
17.428	7.051	1.371	1.165	28.804	0.043	3.622	5.019	77.2	77.2	108.4	8.84E-04	1.0E-03	0.0755		
17.470	7.025	1.350	1.150	28.678	0.041	3.526	4.898	77.2	77.2	108.2	8.96E-04	1.0E-03	0.0765		
17.500	7.014	1.392	1.122	28.614	0.042	3.709	5.125	77.2	77.2	108.2	9.08E-04	1.1E-03	0.0775		
17.543	6.989	1.408	1.100	28.488	0.041	3.716	5.164	77.4	77.4	108.2	9.20E-04	1.1E-03	0.0786		
17.562	6.971	1.400	1.106	28.414	0.041	3.628	5.067	77.5	77.5	108.3	9.33E-04	1.0E-03	0.0796		
17.564	6.971	1.382	1.126	28.414	0.040	3.525	4.945	77.7	77.7	108.6	9.45E-04	1.0E-03	0.0806		
17.551	6.986	1.382	1.143	28.471	0.043	3.681	5.106	77.7	77.7	108.7	9.57E-04	1.1E-03	0.0817		
17.574	6.962	1.350	1.149	28.373	0.040	3.464	4.857	77.8	77.8	108.6	9.69E-04	1.0E-03	0.0827		
17.561	6.971	1.249	1.152	28.416	0.037	3.150	4.433	78.2	78.2	109.2	9.80E-04	9.2E-04	0.0836		
17.542	6.993	1.168	1.144	28.503	0.035	3.035	4.235	78.3	78.6	109.5	9.90E-04	8.8E-04	0.0845		
17.548	6.989	1.128	1.139	28.485	0.033	2.901	4.063	78.6	78.6	109.9	1.00E-03	8.5E-04	0.0854		
17.544	6.993	1.181	1.149	28.500	0.034	2.924	4.151	78.8	78.8	110.3	1.01E-03	8.7E-04	0.0862		
17.505	7.020	1.236	1.170	28.624	0.037	3.087	4.371	78.9	79.1	110.6	1.02E-03	9.2E-04	0.0871		
17.476	7.038	1.296	1.192	28.710	0.041	3.384	4.734	79.1	79.2	111.0	1.03E-03	1.0E-03	0.0881		
17.482	7.019	1.385	1.202	28.647	0.042	3.477	4.926	79.2	79.2	111.0	1.04E-03	1.0E-03	0.0892		
17.448	7.031	1.476	1.203	28.722	0.045	3.736	5.270	79.2	79.2	111.1	1.06E-03	1.1E-03	0.0903		
17.431	7.037	1.498	1.203	28.760	0.047	3.877	5.423	79.2	79.2	111.2	1.07E-03	1.1E-03	0.0914		
17.442	7.024	1.444	1.208	28.711	0.046	3.802	5.283	79.3	79.3	111.2	1.08E-03	1.1E-03	0.0926		
17.472	7.003	1.458	1.217	28.614	0.047	3.829	5.326	79.3	79.3	111.3	1.10E-03	1.1E-03	0.0937		
17.495	6.988	1.440	1.212	28.542	0.046	3.789	5.257	79.6	79.6	111.4	1.11E-03	1.1E-03	0.0948		
17.524	6.977	1.403	1.208	28.477	0.046	3.783	5.221	79.5	79.5	111.2	1.12E-03	1.1E-03	0.0959		
17.566	6.947	1.387	1.212	28.341	0.045	3.661	5.090	79.5	79.5	110.9	1.14E-03	1.1E-03	0.0970		
17.577	6.938	1.440	1.204	28.302	0.046	3.745	5.226	79.4	79.4	110.8	1.15E-03	1.1E-03	0.0981		
17.576	6.944	1.426	1.205	28.319	0.045	3.704	5.184	79.4	79.4	110.8	1.16E-03	1.1E-03	0.0992		
17.565	6.946	1.437	1.205	28.338	0.045	3.694	5.193	79.7	79.7	111.2	1.17E-03	1.1E-03	0.1003		
17.540	6.954	1.456	1.206	28.391	0.045	3.708	5.224	79.6	79.6	111.2	1.19E-03	1.1E-03	0.1014		
17.511	6.968	1.490	1.197	28.465	0.046	3.802	5.355	79.6	79.6	111.2	1.20E-03	1.1E-03	0.1025		
17.486	6.977	1.455	1.182	28.520	0.046	3.840	5.358	79.8	79.8	111.7	1.21E-03	1.1E-03	0.1037		
17.492	6.953	1.499	1.188	28.445	0.048	4.001	5.558	79.6	79.6	111.3	1.23E-03	1.2E-03	0.1048		
17.510	6.925	1.499	1.200	28.341	0.049	4.049	5.600	79.6	79.6	111.1	1.24E-03	1.2E-03	0.1060		
17.539	6.893	1.509	1.191	28.214	0.050	4.136	5.695	79.7	79.7	111.1	1.26E-03	1.2E-03	0.1072		
17.578	6.854	1.503	1.170	28.054	0.050	4.196	5.737	79.8	79.8	111.0	1.27E-03	1.2E-03	0.1084		
17.635	6.810	1.513	1.152	27.859	0.049	4.195	5.737	80.0	80.0	110.9	1.28E-03	1.2E-03	0.1109		
17.683	6.782	1.496	1.134	27.721	0.046	4.024	5.551	80.1	80.1	110.9	1.30E-03	1.2E-03	0.1109		
17.695	6.786	1.532	1.147	27.719	0.048	4.119	5.681	80.2	80.2	111.0	1.31E-03	1.2E-03	0.1121		
17.707	6.791	1.574	1.157	27.720	0.050	4.252	5.868	80.0	80.0	110.7	1.33E-03	1.2E-03	0.1133		
17.717	6.789	1.609	1.178	27.704	0.051	4.317	5.993	80.1	80.1	110.8	1.34E-03	1.3E-03	0.1146		
17.703	6.788	1.633	1.197	27.718	0.053	4.345	6.051	80.0	80.0	110.7	1.36E-03	1.3E-03	0.1159		
17.677	6.794	1.632	1.202	27.765	0.053	4.352	6.058	79.9	79.9	110.6	1.37E-03	1.3E-03	0.1172		
17.655	6.796	1.632	1.196	27.794	0.055	4.505	6.203	79.9	79.9	110.7	1.39E-03	1.3E-03	0.1185		
17.674	6.765	1.634	1.182	27.682	0.054	4.481	6.174	80.0	80.0	110.6	1.40E-03	1.3E-03	0.1198		
17.686	6.748	1.593	1.165	27.616	0.052	4.396	6.018	79.8	79.8	110.2	1.42E-03	1.3E-03	0.1211		

Cm
ft³

A F	B G	VWc scf	E	Wood H2 Volume VWW scf	J Inlet Air Moisture BWSI %	I Psycho BWS %	D VWi scf	C VMi dscf	H Ve wscf	TGOC Concentration, Mass Emissions and Emissions Factor					Emission Factor EF Accum lbm/Mdbft
										Cgas(wet) ppmv	Mass TGOC Mgas lbm-C	Cgas(Dry) ppmv	Mass TGOC Mgas Accum lbm-C	Emission Factor EF lbm/Mdbft	
17.31	1.25				1.06	4.61	19.52	1665.96	2147.44	25.99	30.36	88.33	30.36		0.40
25.84	7.12			458.98	1.38	29.15				88.80	118.40				
19.32	5.20				1.16	21.22				68.61	88.33				
17.721	6.755		1.542		1.153	27.539	0.050	4.295	5.869	79.6	109.8	109.8	1.43E-03	1.2E-03	0.1223
17.758	6.716		1.533		1.149	27.443	0.050	4.332	5.909	79.7	109.9	109.9	1.43E-03	1.3E-03	0.1236
17.795	6.686		1.567		1.150	27.310	0.051	4.426	6.046	79.9	109.9	109.9	1.46E-03	1.3E-03	0.1249
17.819	6.660		1.518		1.134	27.205	0.048	4.196	5.772	79.6	109.3	109.3	1.48E-03	1.2E-03	0.1261
17.814	6.656		1.515		1.158	27.201	0.048	4.088	5.664	79.7	109.5	109.5	1.49E-03	1.2E-03	0.1273
17.783	6.673		1.547		1.208	27.286	0.051	4.207	5.818	79.7	109.6	109.6	1.51E-03	1.2E-03	0.1285
17.762	6.681		1.554		1.201	27.334	0.053	4.358	5.956	79.8	109.6	109.6	1.52E-03	1.3E-03	0.1298
17.787	6.665		1.520		1.175	27.257	0.049	4.148	5.719	79.8	109.8	109.8	1.53E-03	1.2E-03	0.1310
17.777	6.674		1.544		1.194	27.295	0.051	4.233	5.824	79.6	109.5	109.5	1.55E-03	1.2E-03	0.1322
17.777	6.678		1.551		1.189	27.307	0.053	4.395	5.999	79.9	109.8	109.8	1.56E-03	1.3E-03	0.1335
17.804	6.650		1.478		1.178	27.195	0.051	4.303	5.837	79.8	109.6	109.6	1.58E-03	1.2E-03	0.1347
17.847	6.603		1.442		1.185	27.006	0.049	4.106	5.604	79.8	109.3	109.3	1.59E-03	1.2E-03	0.1359
17.859	6.585		1.470		1.187	26.938	0.051	4.245	5.754	79.8	109.2	109.2	1.61E-03	1.2E-03	0.1372
17.894	6.562		1.428		1.171	26.832	0.049	4.141	5.611	79.8	109.0	109.0	1.62E-03	1.2E-03	0.1383
17.923	6.539		1.430		1.150	26.732	0.048	4.095	5.573	79.6	108.6	108.6	1.63E-03	1.2E-03	0.1395
17.933	6.529		1.448		1.151	26.691	0.047	4.063	5.560	79.5	108.4	108.4	1.65E-03	1.2E-03	0.1407
17.923	6.539		1.521		1.163	26.731	0.051	4.368	5.943	79.4	108.3	108.3	1.66E-03	1.3E-03	0.1420
17.933	6.526		1.494		1.166	26.681	0.050	4.260	5.807	79.3	108.1	108.1	1.68E-03	1.2E-03	0.1432
17.935	6.522		1.460		1.163	26.666	0.049	4.141	5.648	78.9	107.7	107.7	1.69E-03	1.2E-03	0.1444
17.934	6.524		1.443		1.159	26.674	0.049	4.153	5.646	79.2	107.0	107.0	1.71E-03	1.2E-03	0.1456
17.944	6.512		1.446		1.157	26.627	0.049	4.190	5.682	79.3	108.0	108.0	1.72E-03	1.2E-03	0.1468
17.962	6.498		1.420		1.150	26.566	0.048	4.115	5.571	79.1	107.7	107.7	1.73E-03	1.2E-03	0.1479
17.983	6.488		1.385		1.135	26.514	0.046	4.024	5.452	78.8	107.3	107.3	1.75E-03	1.1E-03	0.1491
17.998	6.476		1.389		1.146	26.462	0.046	3.982	5.425	78.8	107.2	107.2	1.76E-03	1.1E-03	0.1502
17.991	6.475		1.433		1.146	26.467	0.048	4.100	5.577	78.7	107.0	107.0	1.77E-03	1.2E-03	0.1514
17.990	6.479		1.435		1.152	26.478	0.048	4.123	5.604	78.8	107.1	107.1	1.79E-03	1.2E-03	0.1526
17.994	6.478		1.443		1.154	26.473	0.049	4.197	5.698	78.8	107.2	107.2	1.80E-03	1.2E-03	0.1537
17.999	6.464		1.461		1.165	26.426	0.050	4.273	5.792	78.9	107.2	107.2	1.82E-03	1.2E-03	0.1550
18.007	6.448		1.496		1.159	26.367	0.052	4.433	5.977	79.1	107.5	107.5	1.83E-03	1.3E-03	0.1562
18.032	6.426		1.450		1.157	26.272	0.050	4.285	5.789	78.9	107.0	107.0	1.84E-03	1.2E-03	0.1574
18.045	6.409		1.432		1.150	26.207	0.050	4.295	5.782	79.0	107.1	107.1	1.86E-03	1.2E-03	0.1587
18.068	6.381		1.444		1.147	26.200	0.049	4.253	5.740	78.9	106.7	106.7	1.87E-03	1.2E-03	0.1599
18.078	6.378		1.420		1.143	26.079	0.048	4.185	5.645	79.0	106.8	106.8	1.89E-03	1.2E-03	0.1610
18.090	6.376		1.336		1.149	26.060	0.045	3.877	5.270	78.9	106.6	106.6	1.90E-03	1.1E-03	0.1622
18.071	6.381		1.312		1.155	26.096	0.045	3.877	5.235	78.7	106.6	106.6	1.91E-03	1.1E-03	0.1632
18.078	6.374		1.300		1.163	26.068	0.045	3.836	5.180	78.8	106.6	106.6	1.93E-03	1.1E-03	0.1643
18.084	6.370		1.272		1.161	26.050	0.044	3.736	5.045	78.8	106.6	106.6	1.94E-03	1.1E-03	0.1654
18.089	6.372		1.293		1.157	26.049	0.044	3.765	5.119	78.8	106.6	106.6	1.95E-03	1.1E-03	0.1665
18.069	6.374		1.294		1.166	26.076	0.045	3.805	5.150	78.6	106.3	106.3	1.96E-03	1.1E-03	0.1675
18.066	6.370		1.266		1.164	26.068	0.045	3.860	5.164	78.6	106.3	106.3	1.98E-03	1.1E-03	0.1686
18.102	6.342		1.284		1.159	25.944	0.046	3.885	5.205	78.6	106.2	106.2	1.99E-03	1.1E-03	0.1697
18.129	6.325		1.294		1.157	25.866	0.045	3.872	5.223	78.5	105.8	105.8	2.00E-03	1.1E-03	0.1708
18.127	6.315		1.279		1.172	25.838	0.046	3.884	5.211	78.4	105.7	105.7	2.01E-03	1.1E-03	0.1719
18.143	6.298		1.250		1.154	25.768	0.046	3.957	5.241	78.2	105.4	105.4	2.03E-03	1.1E-03	0.1730
18.199	6.254		1.285		1.136	25.575	0.046	3.969	5.303	78.2	105.1	105.1	2.04E-03	1.1E-03	0.1741
18.218	6.233		1.281		1.149	25.492	0.045	3.872	5.211	78.3	105.1	105.1	2.05E-03	1.1E-03	0.1752
18.207	6.231		1.282		1.159	25.496	0.047	4.018	5.346	78.3	105.1	105.1	2.07E-03	1.1E-03	0.1763

Cm
ft

A F		B G	E	J	I	D	C	H	TGOC Concentration , Mass Emissions and Emissions Factor				
VMc dscf	VWc scf	Wood H2 Volume VWW scf	Inlet Air Moisture BWSi %	Psycho BWS %	VWi scf	VMi dscf	Ve wscf	Cgas(wet) ppmv	Mass TGOC Mgas lbm-C	Cgas(Dry) ppmv	Mass TGOC Mgas Accum lbm-C	Emission Factor EF lbm/Mdbft	Emission Factor EF Accum lbm/Mdbft
17.31	1.25	6.203	1.279	1.148	25.382	0.046	3.998	5.310	78.2	1.3E-05	104.8	2.08E-03	1.1E-03
25.84	7.12		458.98	1.135	25.294	0.045	3.906	5.278	88.80	1.3E-05	104.5	2.09E-03	1.1E-03
19.32	5.20			1.38	29.15	0.047	4.029	5.390	68.61	1.3E-05	104.7	2.10E-03	1.1E-03
18.236	6.185	1.279	1.148	25.382	0.046	3.998	5.310	78.2	1.3E-05	104.8	2.08E-03	1.1E-03	
18.267	6.211	1.312	1.154	25.406	0.045	3.906	5.278	78.0	1.3E-05	104.5	2.09E-03	1.1E-03	
18.235	6.211	1.312	1.154	25.406	0.045	3.906	5.278	78.1	1.3E-05	104.7	2.10E-03	1.1E-03	
18.243	6.203	1.299	1.154	25.373	0.047	4.018	5.355	78.0	1.3E-05	104.5	2.12E-03	1.1E-03	
18.261	6.193	1.303	1.146	25.324	0.046	3.959	5.307	77.9	1.3E-05	104.3	2.13E-03	1.1E-03	
18.259	6.196	1.268	1.155	25.338	0.045	3.849	5.177	78.1	1.3E-05	104.6	2.14E-03	1.1E-03	
18.243	6.197	1.203	1.166	25.355	0.045	3.775	5.019	77.7	1.2E-05	104.2	2.15E-03	1.0E-03	
18.268	6.176	1.211	1.150	25.267	0.043	3.691	4.938	77.9	1.2E-05	104.2	2.17E-03	1.0E-03	
18.269	6.182	1.240	1.148	25.282	0.044	3.767	5.060	77.8	1.2E-05	104.1	2.18E-03	1.0E-03	
18.257	6.185	1.213	1.162	25.304	0.045	3.793	5.048	77.7	1.2E-05	104.1	2.19E-03	1.0E-03	
18.276	6.169	1.220	1.150	25.235	0.045	3.826	5.084	77.7	1.2E-05	103.9	2.20E-03	1.1E-03	
18.298	6.153	1.248	1.151	25.166	0.045	3.881	5.177	77.6	1.3E-05	103.8	2.22E-03	1.1E-03	
18.302	6.145	1.271	1.151	25.135	0.047	4.035	5.357	77.6	1.3E-05	103.6	2.23E-03	1.1E-03	
18.322	6.122	1.283	1.149	25.044	0.047	4.083	5.411	77.6	1.3E-05	103.5	2.24E-03	1.1E-03	
18.345	6.101	1.243	1.152	24.958	0.047	4.009	5.300	77.7	1.3E-05	103.5	2.25E-03	1.1E-03	
18.371	6.075	1.238	1.157	24.850	0.047	3.981	5.261	77.8	1.3E-05	103.5	2.27E-03	1.1E-03	
18.394	6.056	1.272	1.164	24.768	0.048	4.060	5.375	77.5	1.3E-05	103.1	2.28E-03	1.1E-03	
18.408	6.047	1.295	1.151	24.727	0.047	4.069	5.415	77.5	1.3E-05	103.0	2.29E-03	1.1E-03	
18.402	6.049	1.268	1.146	24.740	0.047	4.079	5.388	77.6	1.3E-05	103.0	2.31E-03	1.1E-03	
18.422	6.035	1.300	1.135	24.676	0.048	4.182	5.532	77.5	1.3E-05	102.9	2.32E-03	1.1E-03	
18.435	6.021	1.386	1.131	24.620	0.051	4.430	5.869	77.1	1.4E-05	102.3	2.33E-03	1.2E-03	
18.439	6.014	1.341	1.131	24.595	0.049	4.291	5.681	77.2	1.4E-05	102.4	2.35E-03	1.2E-03	
18.445	6.008	1.317	1.146	24.571	0.050	4.285	5.647	77.1	1.4E-05	102.3	2.36E-03	1.2E-03	
18.460	5.991	1.363	1.168	24.503	0.051	4.293	5.711	77.2	1.4E-05	102.3	2.39E-03	1.2E-03	
18.443	6.003	1.318	1.179	24.554	0.050	4.188	5.551	77.2	1.3E-05	102.3	2.40E-03	1.1E-03	
18.444	6.007	1.318	1.185	24.566	0.050	4.202	5.578	77.2	1.3E-05	101.8	2.42E-03	1.1E-03	
18.462	5.982	1.316	1.192	24.473	0.052	4.313	5.684	76.8	1.4E-05	101.6	2.43E-03	1.2E-03	
18.477	5.963	1.305	1.195	24.398	0.052	4.320	5.678	76.6	1.4E-05	101.4	2.44E-03	1.2E-03	
18.500	5.940	1.292	1.182	24.306	0.051	4.280	5.619	76.6	1.4E-05	101.3	2.46E-03	1.2E-03	
18.523	5.922	1.282	1.178	24.227	0.050	4.196	5.538	77.0	1.3E-05	101.0	2.47E-03	1.1E-03	
18.521	5.914	1.269	1.176	24.202	0.050	4.239	5.557	76.7	1.3E-05	101.1	2.50E-03	1.1E-03	
18.543	5.893	1.315	1.167	24.116	0.051	4.306	5.676	76.5	1.4E-05	100.9	2.51E-03	1.2E-03	
18.542	5.890	1.273	1.162	24.109	0.049	4.149	5.465	76.5	1.3E-05	100.9	2.52E-03	1.1E-03	
18.544	5.894	1.300	1.148	24.119	0.051	4.351	5.705	76.4	1.4E-05	100.7	2.54E-03	1.2E-03	
18.561	5.873	1.307	1.154	24.037	0.052	4.470	5.826	76.4	1.4E-05	100.6	2.55E-03	1.2E-03	
18.598	5.840	1.307	1.156	23.898	0.053	4.534	5.888	76.3	1.4E-05	100.2	2.56E-03	1.2E-03	
18.642	5.802	1.277	1.156	23.737	0.051	4.384	5.713	76.2	1.4E-05	99.9	2.58E-03	1.2E-03	
18.664	5.780	1.294	1.149	23.646	0.053	4.575	5.910	76.2	1.4E-05	99.8	2.59E-03	1.2E-03	
18.716	5.740	1.250	1.130	23.470	0.048	4.232	5.534	76.3	1.3E-05	99.7	2.61E-03	1.1E-03	
18.713	5.739	1.226	1.131	23.471	0.048	4.215	5.482	76.3	1.3E-05	99.6	2.62E-03	1.1E-03	
18.730	5.729	1.201	1.116	23.423	0.045	4.019	5.263	76.0	1.2E-05	99.2	2.63E-03	1.1E-03	
18.722	5.741	1.196	1.126	23.467	0.045	3.963	5.202	76.1	1.2E-05	99.5	2.64E-03	1.1E-03	
18.708	5.758	1.183	1.128	23.534	0.046	4.023	5.255	76.1	1.2E-05	99.5	2.66E-03	1.1E-03	
18.711	5.751	1.188	1.139	23.511	0.047	4.109	5.349	75.9	1.3E-05	99.2	2.67E-03	1.1E-03	
18.725	5.733	1.212	1.148	23.439	0.048	4.171	5.431	75.6	1.3E-05	98.7	2.68E-03	1.1E-03	

Cm ft'		TGOC Concentration, Mass Emissions and Emissions Factor												
A	B	E	J	I	D	C	H	Mass TGOC				Emission Factor		
F	G	Wood H2 VWw scf	Inlet Air Moisture BWSi %	Psycho BWSc %	VWi scf	VMi dscf	Ve wscf	Cgas(wet) ppmv	TGOC Mgas lbm-C	Cgas(Dry) ppmv	TGOC Mgas lbm-C	EF lbm/Mdbft	EF Accum lbm/Mdbft	
17.31	1.25	5.722	1.148	23.396	0.049	4.181	5.472	25.99	75.6	30.36	2.69E-03	1.1E-03	0.2300	
25.84	7.12	458.98	1.38	29.15	19.52	1665.96	2147.44	88.80	75.6	118.40	2.71E-03	1.1E-03	0.2311	
19.32	5.20		1.16	21.22				68.61	75.6	88.33	2.72E-03	1.1E-03	0.2322	
18.736	5.721		1.148	23.396	0.049	4.181	5.472	75.6	75.6	98.6	2.73E-03	1.1E-03	0.2333	
18.726	5.721		1.161	23.402	0.052	4.404	5.690	75.6	75.6	98.4	2.75E-03	1.1E-03	0.2344	
18.764	5.687		1.144	23.261	0.048	4.116	5.363	75.5	75.5	98.4	2.76E-03	1.1E-03	0.2355	
18.763	5.678		1.151	23.231	0.050	4.263	5.530	75.5	75.5	98.3	2.77E-03	1.1E-03	0.2366	
18.778	5.665		1.136	23.178	0.048	4.195	5.428	75.5	75.3	97.9	2.78E-03	1.1E-03	0.2377	
18.798	5.649		1.175	23.106	0.049	4.234	5.451	75.3	75.3	97.8	2.80E-03	1.1E-03	0.2388	
18.834	5.620		1.137	22.982	0.049	4.230	5.471	75.3	75.3	97.8	2.81E-03	1.1E-03	0.2399	
18.848	5.606		1.137	22.926	0.050	4.325	5.579	75.2	75.3	97.5	2.82E-03	1.1E-03	0.2410	
18.868	5.585		1.133	22.840	0.049	4.302	5.558	75.3	75.3	97.6	2.83E-03	1.1E-03	0.2421	
18.879	5.572		1.180	22.789	0.049	4.241	5.475	75.3	75.3	97.5	2.84E-03	1.1E-03	0.2432	
18.890	5.557		1.138	22.730	0.050	4.363	5.611	75.5	75.5	97.7	2.85E-03	1.1E-03	0.2443	
18.911	5.530		1.146	22.625	0.049	4.219	5.420	75.0	75.0	97.0	2.86E-03	1.1E-03	0.2453	
18.932	5.506		1.148	22.531	0.048	4.100	5.269	75.2	75.2	97.1	2.87E-03	1.1E-03	0.2463	
18.947	5.494		1.151	22.477	0.049	4.181	5.349	75.1	75.1	96.8	2.88E-03	1.1E-03	0.2472	
18.975	5.470		1.153	22.378	0.046	3.973	5.102	75.0	75.0	96.6	2.89E-03	1.1E-03	0.2483	
18.984	5.455		1.142	22.321	0.045	3.893	4.991	74.8	74.8	96.3	2.90E-03	1.1E-03	0.2493	
18.998	5.445		1.130	22.275	0.044	3.851	4.937	74.8	74.6	96.2	2.91E-03	1.1E-03	0.2503	
19.010	5.432		1.140	22.224	0.046	4.002	5.108	74.6	74.6	95.9	2.92E-03	1.1E-03	0.2513	
19.035	5.414		1.138	22.144	0.045	3.928	5.032	74.6	74.7	95.8	2.93E-03	1.1E-03	0.2524	
19.044	5.403		1.148	22.100	0.047	4.022	5.143	74.7	74.6	95.9	2.94E-03	1.1E-03	0.2534	
19.057	5.392		1.144	22.053	0.048	4.133	5.280	74.6	74.6	95.6	2.95E-03	1.1E-03	0.2544	
19.070	5.375		1.151	21.987	0.048	4.080	5.231	74.5	74.5	95.5	2.96E-03	1.1E-03	0.2554	
19.069	5.371		1.157	21.977	0.047	4.025	5.158	74.6	74.5	95.5	2.97E-03	1.1E-03	0.2564	
19.068	5.366		1.167	21.961	0.046	3.891	4.977	74.5	74.5	95.3	2.98E-03	1.1E-03	0.2574	
19.074	5.360		1.159	21.936	0.048	4.070	5.176	74.4	74.5	95.3	2.99E-03	1.1E-03	0.2584	
19.099	5.339		1.153	21.848	0.046	3.924	5.006	74.5	74.5	95.3	3.00E-03	1.1E-03	0.2595	
19.110	5.331		1.160	21.811	0.047	4.022	5.114	74.4	74.4	95.2	3.01E-03	1.1E-03	0.2605	
19.130	5.317		1.168	21.748	0.047	4.007	5.092	74.3	74.3	94.9	3.02E-03	1.1E-03	0.2615	
19.149	5.296		1.168	21.664	0.049	4.181	5.304	74.3	74.3	94.9	3.03E-03	1.1E-03	0.2625	
19.170	5.273		1.162	21.574	0.049	4.160	5.258	74.3	74.3	94.7	3.04E-03	1.1E-03	0.2636	
19.201	5.246		1.167	21.458	0.049	4.163	5.269	74.1	74.2	94.3	3.05E-03	1.1E-03	0.2646	
19.220	5.223		1.162	21.367	0.047	4.033	5.109	74.2	74.1	94.4	3.06E-03	1.1E-03	0.2656	
19.233	5.212		1.168	21.320	0.049	4.188	5.284	74.1	74.1	94.1	3.07E-03	1.1E-03	0.2666	
19.258	5.187		1.166	21.218	0.047	3.989	5.056	74.1	74.1	94.1	3.08E-03	1.1E-03	0.2677	
19.262	5.179		1.158	21.190	0.048	4.102	5.178	74.1	74.1	94.1	3.09E-03	1.1E-03	0.2687	
19.279	5.161		1.159	21.116	0.048	4.100	5.196	73.9	73.9	93.7	3.10E-03	1.1E-03	0.2697	
19.304	5.137		1.146	21.019	0.047	4.093	5.150	73.7	73.7	93.3	3.11E-03	1.1E-03	0.2707	
19.325	5.119		1.156	20.942	0.049	4.155	5.214	73.4	73.4	92.9	3.12E-03	1.1E-03	0.2717	
19.353	5.097		1.155	20.848	0.047	4.042	5.088	73.5	73.5	92.8	3.13E-03	1.1E-03	0.2728	
19.366	5.092		1.151	20.820	0.048	4.163	5.216	73.4	73.4	92.7	3.14E-03	1.1E-03	0.2738	
19.393	5.067		1.142	20.717	0.049	4.233	5.309	73.3	73.3	92.5	3.15E-03	1.1E-03	0.2749	
19.412	5.044		1.149	20.626	0.052	4.433	5.542	73.2	73.2	92.2	3.16E-03	1.1E-03	0.2759	
19.440	5.014		1.157	20.505	0.053	4.506	5.634	73.4	73.2	92.0	3.17E-03	1.1E-03	0.2769	
19.463	4.991		1.158	20.411	0.055	4.692	5.809	73.2	73.2	92.0	3.18E-03	1.1E-03	0.2772	
19.492	4.956		1.167	20.273	0.057	4.854	6.009	73.1	73.1	91.7	3.19E-03	1.1E-03	0.2784	
19.542	4.903		1.174	20.056	0.058	4.845	6.012	73.1	73.1	91.5	3.20E-03	1.1E-03	0.2784	

Cm
ft³

A F			B G		E	J	I	D	C	H	TGOC Concentration , Mass Emissions and Emissions Factor					
VMc dscf			VWc scf		Wood H2 Volume VWW scf	Inlet Air Moisture BWSi %	Psycho BWSc %	VWi scf	VMi dscf	Ve wsf	Cgas(wet) ppmv	Mass TGOC Mgas lbm-C	Mass TGOC Mgas Accum lbm-C	Mass TGOC Mgas Accum lbm-Mdbft	Emission Factor EF lbm/Mdbft	Emission Factor EF Accum lbm/Mdbft
17.31	1.25	19.572	4.867	1.123	1.886	1.186	19.915	0.057	1.665	2147.44	25.99	73.0	3.27E-03	91.2	1.2E-03	0.2796
25.84	7.12	19.578	4.860	1.112	1.198	1.198	19.888	0.058	4.776	5.945	88.80	72.9	3.29E-03	90.9	1.2E-03	0.2807
19.32	5.20	19.584	4.850	1.105	1.196	1.196	19.846	0.058	4.764	5.930	68.61	72.9	3.30E-03	90.9	1.1E-03	0.2819
		19.597	4.839	1.095	1.196	1.196	19.803	0.057	4.731	5.884		72.8	3.32E-03	90.8	1.1E-03	0.2830
		19.606	4.828	1.067	1.184	1.184	19.761	0.055	4.618	5.757		72.9	3.33E-03	90.8	1.1E-03	0.2841
		19.618	4.820	1.024	1.169	1.169	19.722	0.052	4.437	5.507		72.9	3.34E-03	90.8	1.1E-03	0.2852
		19.632	4.812	1.011	1.165	1.165	19.686	0.052	4.396	5.457		72.7	3.35E-03	90.5	1.1E-03	0.2863
		19.644	4.803	0.975	1.183	1.183	19.647	0.051	4.252	5.275		72.6	3.37E-03	90.4	1.0E-03	0.2873
		19.655	4.794	0.977	1.191	1.191	19.609	0.052	4.276	5.303		72.6	3.38E-03	90.3	1.0E-03	0.2883
		19.667	4.785	0.994	1.186	1.186	19.570	0.052	4.364	5.412		72.5	3.39E-03	90.2	1.0E-03	0.2893
		19.676	4.775	1.007	1.198	1.198	19.528	0.054	4.436	5.497		72.4	3.40E-03	90.0	1.1E-03	0.2904
		19.685	4.765	0.996	1.203	1.203	19.487	0.054	4.394	5.441		72.5	3.41E-03	90.1	1.1E-03	0.2915
		19.696	4.755	0.985	1.194	1.194	19.448	0.053	4.362	5.402		72.3	3.43E-03	89.7	1.0E-03	0.2925
		19.704	4.744	0.978	1.178	1.178	19.406	0.052	4.344	5.378		72.6	3.44E-03	90.0	1.0E-03	0.2935
		19.711	4.733	0.964	1.182	1.182	19.363	0.051	4.280	5.289		72.2	3.45E-03	89.6	1.0E-03	0.2945
		19.725	4.726	0.938	1.185	1.185	19.328	0.050	4.187	5.177		72.1	3.46E-03	89.4	1.0E-03	0.2955
		19.733	4.715	0.951	1.186	1.186	19.287	0.051	4.258	5.263		72.3	3.47E-03	89.6	1.0E-03	0.2966
		19.740	4.704	0.951	1.193	1.193	19.245	0.052	4.266	5.268		72.5	3.49E-03	89.7	1.0E-03	0.2976
		19.750	4.695	0.942	1.197	1.197	19.206	0.051	4.229	5.216		72.2	3.50E-03	89.4	1.0E-03	0.2986
		19.764	4.688	0.933	1.198	1.198	19.171	0.051	4.208	5.190		72.1	3.51E-03	89.0	1.0E-03	0.2996
		19.774	4.679	0.935	1.185	1.185	19.133	0.051	4.224	5.209		72.1	3.52E-03	89.1	1.0E-03	0.3006
		19.784	4.669	0.931	1.176	1.176	19.095	0.050	4.214	5.192		72.0	3.53E-03	89.0	1.0E-03	0.3016
		19.795	4.661	0.955	1.166	1.166	19.060	0.051	4.334	5.341		71.8	3.54E-03	88.7	1.0E-03	0.3026
		19.804	4.652	0.976	1.163	1.163	19.021	0.052	4.439	5.469		71.5	3.56E-03	88.3	1.0E-03	0.3036
		19.813	4.642	0.987	1.164	1.164	18.981	0.053	4.306	5.551		71.4	3.57E-03	88.1	1.1E-03	0.3047
		19.820	4.631	0.985	1.160	1.160	18.940	0.053	4.304	5.543		71.4	3.58E-03	88.1	1.1E-03	0.3057
		19.828	4.621	0.967	1.155	1.155	18.901	0.052	4.433	5.452		71.4	3.59E-03	88.0	1.0E-03	0.3068
		19.838	4.612	0.956	1.163	1.163	18.863	0.052	4.395	5.403		71.3	3.61E-03	87.8	1.0E-03	0.3078
		19.847	4.603	0.945	1.161	1.161	18.825	0.051	4.357	5.354		71.1	3.62E-03	87.6	1.0E-03	0.3088
		19.856	4.593	0.920	1.155	1.155	18.787	0.050	4.254	5.225		71.1	3.63E-03	87.6	1.0E-03	0.3098
		19.864	4.584	0.919	1.146	1.146	18.749	0.049	4.257	5.227		71.1	3.64E-03	87.5	1.0E-03	0.3108
		19.872	4.574	0.940	1.155	1.155	18.711	0.051	4.365	5.358		71.1	3.65E-03	87.4	1.0E-03	0.3118
		19.881	4.564	0.947	1.162	1.162	18.672	0.052	4.411	5.412		70.8	3.66E-03	87.1	1.0E-03	0.3128
		19.889	4.555	0.945	1.178	1.178	18.635	0.053	4.421	5.422		71.0	3.68E-03	87.3	1.0E-03	0.3138
		19.896	4.545	0.917	1.215	1.215	18.596	0.053	4.303	5.272		71.1	3.69E-03	87.3	1.0E-03	0.3148
		19.906	4.536	0.896	1.201	1.201	18.560	0.051	4.210	5.154		70.9	3.70E-03	87.1	1.0E-03	0.3158
		19.916	4.529	0.876	1.201	1.201	18.526	0.050	4.134	5.062		70.7	3.71E-03	86.7	1.0E-03	0.3168
		19.924	4.519	0.869	1.204	1.204	18.488	0.050	4.109	5.028		70.6	3.72E-03	86.7	1.0E-03	0.3177
		19.933	4.510	0.841	1.196	1.196	18.452	0.048	3.987	4.877		70.6	3.73E-03	86.6	1.0E-03	0.3186
		19.942	4.501	0.821	1.188	1.188	18.415	0.047	3.909	4.781		70.4	3.74E-03	86.3	1.0E-03	0.3195
		19.948	4.491	0.786	1.185	1.185	18.376	0.045	3.752	4.586		70.3	3.75E-03	86.1	1.0E-03	0.3204
		19.955	4.481	0.757	1.185	1.185	18.338	0.043	3.621	4.422		70.1	3.76E-03	85.9	1.0E-03	0.3212
		19.963	4.472	0.733	1.183	1.183	18.301	0.042	3.514	4.287		69.9	3.77E-03	85.6	1.0E-03	0.3220
		19.973	4.464	0.668	1.178	1.178	18.267	0.038	3.215	3.921		70.2	3.78E-03	85.8	1.0E-03	0.3227
		19.982	4.456	0.655	1.180	1.180	18.233	0.038	3.156	3.843		70.3	3.79E-03	85.9	1.0E-03	0.3234
		19.994	4.449	0.672	1.186	1.186	18.202	0.039	3.246	3.954		70.1	3.80E-03	85.6	1.0E-03	0.3242
		20.004	4.442	0.687	1.191	1.191	18.169	0.040	3.323	4.046		69.8	3.81E-03	85.3	1.0E-03	0.3249

Cm
ft³

A F	B G	E	J	I	D	C	H	TGOC Concentration, Mass Emissions and Emissions Factor				Emission Factor EF Accum lbm/Mdbft	
								VMc dscf	VWc scf	VWV scf	Inlet Air Moisture BWSi %		Psycho BWSc %
17.31	1.25		1.06	4.61				25.99	30.36	118.40	88.33	0.40	
25.84	7.12	458.98	1.38	29.15	19.52	1665.96	2147.44	88.80	88.33				
19.32	5.20		1.16	21.22				68.61					
20.015	4.434	0.699	1.194	18.137	0.041	3.401	4.145	69.7	9.0E-06	85.1	3.82E-03	7.7E-04	0.3257
20.021	4.425	0.718	1.185	18.099	0.042	3.495	4.257	69.7	9.2E-06	85.1	3.82E-03	7.9E-04	0.3265
20.028	4.415	0.713	1.160	18.063	0.041	3.472	4.225	69.6	9.2E-06	84.9	3.83E-03	7.8E-04	0.3273
20.037	4.407	0.707	1.155	18.029	0.040	3.460	4.211	69.5	9.1E-06	84.8	3.84E-03	7.8E-04	0.3281
20.043	4.397	0.713	1.150	17.992	0.041	3.492	4.246	69.4	9.2E-06	84.6	3.85E-03	7.8E-04	0.3288
20.051	4.389	0.716	1.145	17.957	0.041	3.512	4.268	69.4	9.2E-06	84.6	3.86E-03	7.9E-04	0.3296
20.060	4.381	0.745	1.139	17.923	0.042	3.649	4.430	69.4	9.6E-06	84.6	3.87E-03	8.2E-04	0.3304
20.072	4.374	0.781	1.141	17.894	0.044	3.843	4.669	69.1	1.0E-05	84.2	3.88E-03	8.6E-04	0.3313
20.079	4.366	0.790	1.144	17.859	0.045	3.889	4.719	69.0	1.0E-05	84.0	3.89E-03	8.7E-04	0.3322
20.090	4.359	0.787	1.143	17.829	0.045	3.888	4.719	69.0	1.0E-05	84.0	3.90E-03	8.7E-04	0.3330
20.099	4.351	0.779	1.143	17.796	0.045	3.857	4.680	69.0	1.0E-05	83.9	3.91E-03	8.6E-04	0.3339
20.108	4.343	0.769	1.148	17.764	0.044	3.821	4.636	68.8	9.9E-06	83.7	3.92E-03	8.5E-04	0.3347
20.115	4.335	0.750	1.142	17.729	0.043	3.740	4.537	69.0	9.8E-06	83.9	3.93E-03	8.3E-04	0.3356
20.121	4.325	0.737	1.138	17.694	0.042	3.688	4.473	68.8	9.6E-06	83.6	3.94E-03	8.2E-04	0.3364
20.126	4.316	0.715	1.136	17.657	0.041	3.584	4.342	68.2	8.8E-06	82.8	3.95E-03	7.9E-04	0.3372
20.132	4.307	0.680	1.136	17.622	0.039	3.442	4.142	68.2	8.8E-06	82.8	3.96E-03	7.5E-04	0.3379
20.139	4.298	0.623	1.146	17.587	0.036	3.141	3.799	68.5	8.1E-06	83.1	3.97E-03	6.9E-04	0.3386
20.147	4.290	0.572	1.156	17.556	0.034	2.900	3.509	68.4	7.5E-06	83.0	3.97E-03	6.4E-04	0.3393
20.154	4.281	0.534	1.146	17.521	0.033	2.816	3.403	68.1	7.2E-06	82.6	3.98E-03	6.2E-04	0.3399
20.161	4.273	0.583	1.140	17.489	0.034	2.963	3.580	68.3	7.6E-06	82.7	3.99E-03	6.5E-04	0.3405
20.170	4.266	0.609	1.137	17.457	0.036	3.099	3.743	68.2	8.0E-06	82.7	4.00E-03	6.8E-04	0.3412
20.178	4.258	0.652	1.158	17.426	0.039	3.326	4.017	68.2	8.5E-06	82.6	4.01E-03	7.3E-04	0.3419
20.187	4.251	0.668	1.154	17.395	0.040	3.402	4.110	68.0	8.7E-06	82.3	4.01E-03	7.4E-04	0.3427
20.197	4.245	0.684	1.146	17.367	0.040	3.492	4.210	67.9	8.9E-06	82.2	4.02E-03	7.6E-04	0.3435
20.209	4.240	0.677	1.137	17.341	0.040	3.461	4.173	68.1	8.9E-06	82.3	4.03E-03	7.6E-04	0.3442
20.220	4.234	0.657	1.144	17.314	0.039	3.375	4.070	67.9	8.6E-06	82.1	4.04E-03	7.4E-04	0.3449
20.228	4.226	0.615	1.135	17.283	0.036	3.169	3.821	67.6	8.1E-06	81.8	4.05E-03	6.9E-04	0.3456
20.236	4.219	0.633	1.120	17.251	0.037	3.262	3.932	67.7	8.3E-06	81.8	4.06E-03	7.1E-04	0.3463
20.243	4.211	0.669	1.119	17.221	0.039	3.454	4.160	67.7	8.8E-06	81.7	4.07E-03	7.5E-04	0.3471
20.252	4.204	0.684	1.117	17.191	0.040	3.546	4.274	67.6	9.0E-06	81.6	4.07E-03	7.7E-04	0.3479
20.257	4.195	0.700	1.124	17.157	0.041	3.631	4.371	67.5	9.2E-06	81.5	4.08E-03	7.9E-04	0.3486
20.265	4.188	0.714	1.135	17.127	0.043	3.712	4.468	67.5	9.4E-06	81.5	4.09E-03	8.0E-04	0.3494
20.273	4.181	0.720	1.134	17.097	0.043	3.759	4.528	67.5	9.5E-06	81.5	4.10E-03	8.1E-04	0.3503
20.277	4.171	0.708	1.143	17.062	0.043	3.706	4.459	67.1	9.3E-06	80.9	4.11E-03	8.0E-04	0.3511
20.283	4.163	0.708	1.137	17.030	0.043	3.709	4.461	67.2	9.3E-06	81.0	4.12E-03	8.0E-04	0.3519
20.289	4.155	0.671	1.134	16.999	0.040	3.527	4.239	67.0	8.9E-06	80.8	4.13E-03	7.8E-04	0.3526
20.296	4.148	0.681	1.130	16.968	0.041	3.584	4.306	66.9	9.0E-06	80.6	4.14E-03	7.7E-04	0.3534
20.304	4.141	0.736	1.131	16.939	0.044	3.873	4.650	66.9	9.7E-06	80.6	4.15E-03	8.3E-04	0.3542
20.313	4.134	0.760	1.144	16.912	0.046	4.013	4.818	66.8	1.0E-05	80.4	4.16E-03	8.6E-04	0.3551
20.321	4.128	0.745	1.142	16.883	0.045	3.936	4.722	66.7	9.8E-06	80.3	4.17E-03	8.4E-04	0.3559
20.331	4.122	0.751	1.124	16.857	0.045	3.973	4.767	66.6	9.9E-06	80.1	4.18E-03	8.4E-04	0.3567
20.340	4.116	0.763	1.121	16.830	0.046	4.054	4.865	66.4	1.0E-05	79.9	4.19E-03	8.6E-04	0.3576
20.345	4.108	0.764	1.117	16.799	0.046	4.063	4.874	66.7	1.0E-05	80.2	4.20E-03	8.7E-04	0.3585
20.352	4.100	0.756	1.125	16.769	0.046	4.035	4.840	66.4	1.0E-05	79.8	4.21E-03	8.6E-04	0.3593
20.357	4.092	0.742	1.122	16.737	0.045	3.972	4.764	66.5	9.9E-06	79.9	4.22E-03	8.4E-04	0.3602
20.362	4.084	0.700	1.123	16.705	0.043	3.754	4.498	66.4	9.3E-06	79.7	4.23E-03	7.9E-04	0.3610
20.368	4.076	0.675	1.119	16.676	0.041	3.629	4.346	66.2	9.0E-06	79.5	4.24E-03	7.7E-04	0.3617

Cm ft	TGOC Concentration, Mass Emissions and Emissions Factor													
	A F	B G	E	J	I	D	C	H	Mass TGOC			Mass TGOC		Emission Factor EF Accum
	VMc dscf	VWc scf	Wood H2 Volume VWW scf	Inlet Air Moisture BWSi %	Psycho BWSc %	VWi scf	VMi dscf	Ve wsf	Cgas(wet) ppmv	Mgas lbm-C	Cgas(Dry) ppmv	Mgas Accum lbm-C	EF lbm/Mdbft	EF Accum lbm/Mdbft
17.31	1.25	4.69	0.621	1.135	16.647	0.039	3.356	4.018	25.99	8.3E-06	30.36	4.25E-03	7.1E-04	0.3624
25.84	7.12	4.061	0.580	1.122	16.616	0.036	3.131	3.742	88.80	7.7E-06	118.40	4.25E-03	6.6E-04	0.3631
19.32	5.20	4.055	0.555	1.112	16.590	0.034	3.026	3.627	68.61	7.5E-06	88.33	4.26E-03	6.4E-04	0.3637
		4.044	0.565	1.108	16.552	0.035	3.104	3.728		7.7E-06		4.27E-03	6.6E-04	0.3644
		4.028	0.556	1.089	16.504	0.034	3.068	3.685		7.6E-06		4.28E-03	6.5E-04	0.3650
		4.011	0.570	1.069	16.453	0.034	3.147	3.773		7.7E-06		4.28E-03	6.6E-04	0.3657
		3.996	0.574	1.073	16.406	0.035	3.186	3.822		7.8E-06		4.29E-03	6.6E-04	0.3664
		3.979	0.623	1.078	16.356	0.038	3.458	4.140		8.4E-06		4.30E-03	7.1E-04	0.3671
		3.965	0.659	1.093	16.311	0.040	3.650	4.358		8.8E-06		4.31E-03	7.5E-04	0.3678
		3.955	0.701	1.095	16.276	0.043	3.878	4.624		9.3E-06		4.32E-03	7.9E-04	0.3686
		3.948	0.726	1.092	16.247	0.044	4.020	4.791		9.6E-06		4.33E-03	8.2E-04	0.3694
		3.941	0.760	1.086	16.219	0.046	4.213	5.019		1.0E-05		4.34E-03	8.5E-04	0.3703
		3.935	0.736	1.088	16.192	0.045	4.096	4.879		9.7E-06		4.35E-03	8.3E-04	0.3711
		3.927	0.686	1.086	16.163	0.042	3.821	4.546		9.0E-06		4.36E-03	7.7E-04	0.3719
		3.922	0.682	1.076	16.139	0.041	3.810	4.536		9.0E-06		4.37E-03	7.7E-04	0.3726
		3.914	0.661	1.076	16.111	0.040	3.712	4.423		8.7E-06		4.37E-03	7.5E-04	0.3734
		3.905	0.631	1.085	16.076	0.039	3.553	4.229		8.3E-06		4.38E-03	7.1E-04	0.3741
		3.896	0.595	1.085	16.045	0.037	3.362	3.999		7.9E-06		4.39E-03	6.7E-04	0.3748
		3.887	0.600	1.091	16.013	0.038	3.404	4.050		7.9E-06		4.40E-03	6.8E-04	0.3754
		3.878	0.586	1.088	15.980	0.037	3.331	3.960		7.7E-06		4.41E-03	6.6E-04	0.3761
		3.869	0.608	1.094	15.948	0.038	3.446	4.089		8.0E-06		4.41E-03	6.8E-04	0.3768
		3.864	0.593	1.105	15.924	0.038	3.373	4.001		7.8E-06		4.42E-03	6.6E-04	0.3775
20.408	3.859	0.573	1.105	15.901	15.901	0.036	3.267	3.875	62.3	7.5E-06	74.0	4.43E-03	6.4E-04	0.3781
20.415	3.853	0.538	1.097	15.876	15.876	0.035	3.186	3.778	62.2	7.3E-06	73.9	4.44E-03	6.2E-04	0.3787
20.423	3.847	0.538	1.101	15.852	15.852	0.034	3.079	3.649	62.0	7.0E-06	73.7	4.44E-03	6.0E-04	0.3793
20.431	3.842	0.511	1.098	15.829	15.829	0.033	2.936	3.479	60.9	6.6E-06	72.3	4.45E-03	5.6E-04	0.3799
20.438	3.836	0.509	1.100	15.804	15.804	0.033	2.958	3.518	59.5	6.5E-06	70.6	4.46E-03	5.6E-04	0.3804
20.432	3.824	0.533	1.104	15.763	15.763	0.035	3.106	3.693	57.8	6.7E-06	68.6	4.46E-03	5.7E-04	0.3810
20.425	3.810	0.559	1.100	15.721	15.721	0.036	3.265	3.878	56.1	6.8E-06	66.6	4.47E-03	5.8E-04	0.3816
20.420	3.797	0.582	1.098	15.681	15.681	0.038	3.403	4.039	54.6	6.9E-06	64.7	4.48E-03	5.9E-04	0.3822
20.416	3.786	0.589	1.106	15.642	15.642	0.039	3.459	4.105	53.1	6.8E-06	63.0	4.48E-03	5.8E-04	0.3828
20.410	3.773	0.590	1.104	15.601	15.601	0.039	3.452	4.085	51.9	6.6E-06	61.5	4.49E-03	5.6E-04	0.3833
20.413	3.765	0.577	1.095	15.573	15.573	0.037	3.379	3.996	50.8	6.3E-06	60.2	4.50E-03	5.4E-04	0.3839
20.418	3.759	0.576	1.109	15.546	15.546	0.038	3.376	3.988	49.8	6.2E-06	59.0	4.50E-03	5.3E-04	0.3844
20.425	3.753	0.578	1.110	15.523	15.523	0.038	3.408	4.030	48.6	6.1E-06	57.5	4.51E-03	5.2E-04	0.3849
20.427	3.745	0.558	1.104	15.494	15.494	0.037	3.306	3.911	47.5	5.8E-06	56.2	4.51E-03	4.9E-04	0.3854
20.426	3.736	0.519	1.096	15.461	15.461	0.034	3.090	3.656	46.6	5.3E-06	55.2	4.52E-03	4.5E-04	0.3859
20.424	3.725	0.509	1.100	15.426	15.426	0.034	3.033	3.586	45.2	5.1E-06	53.4	4.53E-03	4.3E-04	0.3863
20.424	3.716	0.478	1.100	15.393	15.393	0.032	2.861	3.382	44.4	4.7E-06	52.5	4.53E-03	4.0E-04	0.3867
20.423	3.706	0.479	1.103	15.360	15.360	0.032	2.870	3.387	43.7	4.6E-06	51.7	4.53E-03	3.9E-04	0.3871
20.424	3.698	0.464	1.113	15.331	15.331	0.031	2.779	3.274	43.2	4.4E-06	51.1	4.54E-03	3.8E-04	0.3875
20.430	3.692	0.469	1.115	15.307	15.307	0.032	2.814	3.316	42.4	4.4E-06	50.0	4.54E-03	3.7E-04	0.3878
20.435	3.686	0.456	1.116	15.282	15.282	0.031	2.747	3.238	41.8	4.2E-06	49.3	4.55E-03	3.6E-04	0.3882
20.437	3.679	0.469	1.119	15.255	15.255	0.032	2.824	3.325	41.4	4.3E-06	48.8	4.55E-03	3.7E-04	0.3886
20.443	3.673	0.464	1.118	15.231	15.231	0.032	2.805	3.302	40.9	4.2E-06	48.2	4.56E-03	3.6E-04	0.3889
20.447	3.667	0.488	1.122	15.206	15.206	0.033	2.949	3.470	40.3	4.4E-06	47.5	4.56E-03	3.7E-04	0.3893
20.453	3.661	0.515	1.121	15.183	15.183	0.035	3.116	3.666	39.8	4.6E-06	46.9	4.56E-03	3.9E-04	0.3897

Cm
ft

A F	B G	VWc scf	E Volume VWW scf	J Inlet Air Moisture BWSi %	I Psycho BWSc %	D VWi scf	C VMI dscf	H Ve wscf	TGOC Concentration, Mass Emissions and Emissions Factor					Emission Factor EF Accum lbm/Mdbf
									Cgas(wet) ppmv	Mass TGOC Mgas lbm-C	Cgas(Dry) ppmv	Mass TGOC Mgas Accum lbm-C	Emission Factor EF lbm/Mdbf	
17.31	1.25	1.06	458.98	1.16	21.22	19.52	1665.96	2147.44	25.99	30.36	88.80	118.40	88.33	0.40
25.84	7.12	1.38												
19.32	5.20	1.16												
20.458	3.655	1.128	0.544	1.128	15.159	0.038	3.297	3.879	39.3	46.3	39.3	46.3	4.57E-03	4.1E-04
20.463	3.650	1.127	0.515	1.127	15.136	0.036	3.129	3.678	39.2	46.1	39.2	46.1	4.57E-03	3.8E-04
20.470	3.645	1.133	0.508	1.133	15.115	0.035	3.094	3.638	38.6	45.5	38.6	45.5	4.58E-03	3.7E-04
20.476	3.640	1.129	0.488	1.129	15.093	0.034	2.970	3.489	38.3	45.1	38.3	45.1	4.58E-03	3.6E-04
20.484	3.636	1.125	0.466	1.125	15.073	0.032	2.849	3.347	37.7	44.4	37.7	44.4	4.59E-03	3.4E-04
20.489	3.630	1.132	0.434	1.132	15.051	0.030	2.655	3.115	37.5	44.1	37.5	44.1	4.59E-03	3.1E-04
20.497	3.626	1.132	0.464	1.132	15.032	0.033	2.844	3.339	37.0	43.5	37.0	43.5	4.59E-03	3.3E-04
20.503	3.621	1.120	0.487	1.120	15.010	0.034	2.987	3.506	36.4	42.9	36.4	42.9	4.60E-03	3.4E-04
20.509	3.616	1.123	0.459	1.123	14.989	0.032	2.828	3.320	36.2	42.6	36.2	42.6	4.60E-03	3.2E-04
20.514	3.611	1.120	0.444	1.120	14.967	0.031	2.735	3.209	35.8	42.1	35.8	42.1	4.61E-03	3.1E-04
20.520	3.606	1.109	0.445	1.109	14.946	0.031	2.742	3.214	35.7	41.9	35.7	41.9	4.61E-03	3.0E-04
20.528	3.602	1.108	0.473	1.108	14.927	0.033	2.921	3.427	35.9	42.2	35.9	42.2	4.61E-03	3.3E-04
20.533	3.596	1.108	0.450	1.108	14.905	0.031	2.785	3.265	36.0	42.3	36.0	42.3	4.62E-03	3.1E-04
20.539	3.592	1.108	0.465	1.108	14.885	0.032	2.883	3.381	35.7	41.9	35.7	41.9	4.62E-03	3.2E-04
20.543	3.586	1.112	0.475	1.112	14.862	0.033	2.959	3.471	35.5	41.7	35.5	41.7	4.62E-03	3.3E-04
20.546	3.580	1.112	0.487	1.112	14.837	0.034	3.036	3.561	35.3	41.4	35.3	41.4	4.63E-03	3.3E-04
20.549	3.573	1.109	0.481	1.109	14.812	0.034	3.000	3.515	34.7	40.8	34.7	40.8	4.63E-03	3.2E-04
20.553	3.568	1.105	0.488	1.105	14.791	0.034	3.039	3.557	34.6	40.6	34.6	40.6	4.64E-03	3.3E-04
20.560	3.564	1.105	0.493	1.105	14.773	0.034	3.082	3.609	33.8	39.7	33.8	39.7	4.64E-03	3.2E-04
20.566	3.559	1.096	0.466	1.096	14.752	0.032	2.913	3.408	33.1	38.8	33.1	38.8	4.64E-03	3.0E-04
20.574	3.555	1.101	0.450	1.101	14.735	0.031	2.816	3.294	32.3	37.9	32.3	37.9	4.65E-03	2.8E-04
20.582	3.552	1.099	0.459	1.099	14.718	0.032	2.883	3.373	31.6	37.0	31.6	37.0	4.65E-03	2.8E-04
20.587	3.547	1.092	0.438	1.092	14.698	0.031	2.763	3.235	31.1	36.4	31.1	36.4	4.65E-03	2.7E-04
20.589	3.541	1.099	0.425	1.099	14.674	0.030	2.687	3.144	30.6	35.9	30.6	35.9	4.66E-03	2.6E-04
20.593	3.535	1.099	0.438	1.099	14.651	0.031	2.773	3.242	30.3	35.5	30.3	35.5	4.66E-03	2.6E-04
20.597	3.530	1.115	0.469	1.115	14.631	0.034	2.976	3.482	30.2	35.4	30.2	35.4	4.66E-03	2.8E-04
20.600	3.524	1.119	0.456	1.119	14.608	0.033	2.895	3.383	29.9	35.0	29.9	35.0	4.67E-03	2.7E-04
20.606	3.520	1.129	0.451	1.129	14.589	0.033	2.865	3.347	29.4	34.5	29.4	34.5	4.67E-03	2.6E-04
20.611	3.515	1.126	0.459	1.126	14.570	0.033	2.914	3.401	29.2	34.1	29.2	34.1	4.67E-03	2.6E-04
20.619	3.512	1.125	0.465	1.125	14.554	0.034	2.972	3.473	28.8	33.7	28.8	33.7	4.67E-03	2.7E-04
20.623	3.507	1.125	0.489	1.125	14.532	0.035	3.117	3.640	28.3	33.1	28.3	33.1	4.68E-03	2.7E-04
20.628	3.502	1.124	0.493	1.124	14.514	0.036	3.141	3.665	27.8	32.6	27.8	32.6	4.68E-03	2.7E-04
20.636	3.499	1.127	0.527	1.127	14.498	0.038	3.371	3.936	27.4	32.1	27.4	32.1	4.68E-03	2.9E-04
20.641	3.495	1.122	0.529	1.122	14.479	0.038	3.392	3.960	26.9	31.5	26.9	31.5	4.69E-03	2.8E-04
20.645	3.490	1.122	0.564	1.122	14.459	0.041	3.615	4.220	26.7	31.2	26.7	31.2	4.69E-03	3.0E-04
20.649	3.485	1.131	0.571	1.131	14.439	0.042	3.668	4.280	26.4	30.8	26.4	30.8	4.69E-03	3.0E-04
20.654	3.480	1.139	0.588	1.139	14.421	0.044	3.796	4.433	26.2	30.7	26.2	30.7	4.70E-03	3.1E-04
20.655	3.474	1.143	0.581	1.143	14.396	0.044	3.762	4.393	26.0	30.4	26.0	30.4	4.70E-03	3.0E-04
20.656	3.467	1.140	0.579	1.140	14.372	0.043	3.755	4.384	26.0	30.4	26.0	30.4	4.71E-03	3.0E-04
20.656	3.460	1.149	0.573	1.149	14.348	0.043	3.714	4.329	26.0	30.4	26.0	30.4	4.71E-03	3.0E-04
20.661	3.456	1.148	0.551	1.148	14.329	0.042	3.581	4.173	26.0	30.4	26.0	30.4	4.71E-03	3.0E-04
20.666	3.451	1.155	0.508	1.155	14.311	0.039	3.315	3.864	26.1	30.5	26.1	30.5	4.72E-03	2.7E-04
20.669	3.446	1.157	0.477	1.157	14.291	0.036	3.113	3.625	26.4	30.8	26.4	30.8	4.72E-03	2.5E-04
20.674	3.442	1.162	0.459	1.162	14.274	0.035	3.004	3.500	26.4	30.8	26.4	30.8	4.72E-03	2.5E-04
20.678	3.437	1.175	0.447	1.175	14.254	0.035	2.932	3.413	26.5	30.9	26.5	30.9	4.72E-03	2.4E-04
20.682	3.433	1.177	0.451	1.177	14.236	0.042	3.005	3.499	26.7	31.1	26.7	31.1	4.73E-03	2.3E-04

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NOMENCLATURE

$V_{Mc}(x)$: DRY GAS VOLUME OF KILN @ TIME (X) (dscf)
 $V_{Wc}(x)$: WATER VAPOR VOLUME OF KILN @ TIME (X) (scf)
 $V_{Mi}(x)$: DRY GAS VOLUME INLET @ TIME (X) (dscf)
 $V_{Wi}(x)$: WATER VAPOR VOLUME INLET @ TIME (X) (scf)
 $V_{Ww}(x)$: WATER VAPOR VOLUME FROM WOOD @ TIME (X) (scf)
 $V_{Mc}(x+1)$: DRY GAS VOLUME OF KILN @ TIME (X+1)
 $V_{Wc}(x+1)$: WATER VAPOR VOLUME OF KILN @ TIME (X+1)
 $V_e(x)$: VOLUME OF DRY & WATER VAPOR EXHAUSTING

MEASURED PARAMETERS

T_c : TEMPERATURE ; KILN ($^{\circ}F$) DRY BULB
 T_{wb} : " ; KILN ($^{\circ}F$) WET BULB
 T_m : " ; AMBIENT AIR ($^{\circ}F$)
VOC : PPMV-C WET
RH% : RELATIVE HUMIDITY INLET AIR
M : MASS OF WOOD SAMPLE

CALIBRATIONS

M & VOC ARE DRIFT CORRECTED.

OTHER

SAMPLE TESTED 11.71 DBFT ALDER
PB = 29.90 inHg

EQUATION NO. 1

$$V_{WW}(x) V_{M_c}(x) + V_{W_c}(x) + V_{M_i}(x) + V_{W_i}(x) = V_{M_c}(x+1) + V_{W_c}(x+1) + V_{e_c}(x)$$

EQUATION NO. 2

$$BWS_c(x+1) = \frac{100 (V_{W_c}(x) + V_{WW}(x) + V_{W_i}(x))}{V_{M_c}(x) + V_{W_c}(x) + V_{WW}(x) + V_{M_i}(x) + V_{W_i}(x)}$$

$$= \frac{100 V_{W_c}(x+1)}{V_{M_c}(x+1) + V_{W_c}(x+1)}$$

KNOWN

$$V_{M_c}(x) = VOL_c \left(\frac{T_{STD} P_c}{T_c P_{STD}} \right) \left(1 - \frac{BWS_c(x)}{100} \right)$$

$$V_{W_c}(x) = VOL_c \left(\frac{T_{STD} P_c}{T_c P_{STD}} \right) \frac{BWS_c(x)}{100}$$

$$* VOL_c = 30.987 - \frac{DBFT}{12}$$

KILN MOISTURE $BWS_c(x) = \frac{100 V_{W_c}(x)}{V_{W_c}(x) + V_{M_c}(x)}$; From Psychometry

INLET AIR MOISTURE $BWS_i'(x) = \frac{100 V_{W_i}(x)}{V_{W_i}(x) + V_{M_i}(x)}$; FROM RH% ; INLET TEMPERATURE

* AS THE VOLUME OF INLET AIR INCREASES THE INITIAL VOLUME OF KILN BECOMES LESS IMPORTANT.

$$\begin{aligned}
 VM_c(x) &\rightarrow A \text{ (F)} \\
 VW_c(x) &\rightarrow B \text{ (G)} \\
 VWW(x) &\rightarrow E \\
 BWS_i &\rightarrow J \\
 BWS_C(x+1) &\rightarrow I \\
 VW'_L(x) &\rightarrow D \\
 VM'_i(x) &\rightarrow C \\
 VE(x) &\rightarrow H
 \end{aligned}$$

EQUATION NO. 1

$$A + B + C + D = F + G + H$$

EQUATION NO. 2

$$I = \frac{100(B + E + D)}{(A + B + E + D + C)}$$

SOLVING

$$H ; \quad H = \left(\frac{A + B + C + D}{F + G} \right) = \left(\frac{A + B + \frac{100D}{J}}{F + G} \right)$$

$$J = \frac{100D}{C + D}$$

$$C + D = \frac{100D}{J}$$

$$C = \frac{100D}{J} - D$$

$$C = D \left(\frac{100 - J}{J} \right)$$

$$D = \frac{JC}{100 - J}$$

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$$I = \frac{100(B+E+D)}{A+B+E+D + D\left(\frac{100-J}{J}\right)}$$

SOLVE FOR "D"

$$\textcircled{1} \quad IA + IB + IE + ID + ID\left(\frac{100-J}{J}\right) = 100B + 100E + 100D$$

$$\textcircled{2} A \quad IA + IB + IE - 100B - 100E = 100D - ID - ID\left(\frac{100-J}{J}\right)$$

$$\textcircled{2} B \quad = D\left(100 - I - I\left(\frac{100-J}{J}\right)\right)$$

$$\textcircled{2} C \quad = D\left(\frac{100J - IJ - I100 + IJ}{J}\right)$$

$$\textcircled{2} D \quad I(A+B+E) - 100(B+E) = D\left[100\left(\frac{J-I}{J}\right)\right]$$

$$\textcircled{3} \quad D = \left[I(A+B+E) - 100(B+E) \right] \left[\frac{J}{100(J-I)} \right]$$

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EQUATION NO I

$$A+B+C+D+E = F+G+H$$

$$C+D = \frac{100D}{J}$$

$$D = \left[\frac{I(A+B+E) - 100(B+E)}{100(J-I)} \right] \left[\frac{J}{100(J-I)} \right]$$

$$C+D = \left(\frac{100}{J} \right) \left(\frac{I(A+B+E) - 100(B+E)}{100(J-I)} \right) \left(\frac{J}{100(J-I)} \right)$$

$$C+D = \left[\frac{I(A+B+E) - 100(B+E)}{(J-I)} \right]$$

$$H = (A+B) - (F+G) + E + \left(\frac{I(A+B+E) - 100(B+E)}{(J-I)} \right)$$

$$V_c(x) = V_c(x) - V_c(x+1) + V_{WW}(x) + \left[\frac{BWS_{c(x+1)}(V_c(x) + V_{WW}(x)) - 100(V_{Wc}(x) + V_{WW}(x))}{(BWS_{c(x)} - BWS_{c(x+1)})} \right]$$

$$\frac{BWS_i V_c(x) + BWS_c \frac{V_{WW}(x)}{V_{M_c}(x)} - 100(V_{M_c}(x) + V_{WW}(x)) - (BWS_i - BWS_c)(V_c(x+1))}{(BWS_i - BWS_c(x+1))} = V_c(x)$$

EXAMPLE CALC.

$$\textcircled{I} \quad \underline{V_c(x)} = 30.01 \left(\frac{527.67}{29.92} \right) \left(\frac{29.90}{174.41 + 459.67} \right) = \underline{24.956}$$

$$BWS_c(x) = 20.448 = \frac{100 V_{W_c}(x)}{V_{M_c}(x) + V_{W_c}(x)} = \frac{100 V_{W_c}(x)}{24.956}$$

$$\textcircled{II} \quad \underline{V_{W_c}(x)} = \frac{(20.448)(24.956)}{100} = \underline{5.103}$$

$$\textcircled{III} \quad \underline{V_{M_c}(x)} = 24.956 - 5.103 = \underline{19.853}$$

$$\textcircled{IV} \quad \text{MASS LOSS FOR INTERVAL} = 11.23 \text{ gm - WATER}$$

$$V_{WW}(x) = (11.23) \left(\frac{0.04707}{0.99823} \right) = \underline{0.5295}$$

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$$BWS_e(x+1) = \left[\frac{A - (P_a - A)(T_{db} - T_{wb})}{2800 - (1.3 T_{wb})} \right] P_a \quad 100$$

$$P_a = 29.90 \text{ in Hg}$$

$$T_{db} = 174.42 \text{ }^\circ\text{F}$$

$$T_{wb} = 143.78 \text{ }^\circ\text{F}$$

$$A = 6.08674 \times 10^{-6} T_{wb}^3 - 1.00431 \times 10^{-3} T_{wb}^2 + 7.56026 \times 10^{-2} T_{wb} - 1.69343$$

$$\begin{aligned} A &= 6.08674 \times 10^{-6} (143.78)^3 = 18.091734 \\ &- 1.00431 \times 10^{-3} (143.78)^2 = -20.761788 \\ &+ 7.56026 \times 10^{-2} (143.78) = 10.870142 \\ &- 1.69343 = -1.69343 \\ &6.50666 \end{aligned}$$

$$\underline{BWS_e(x+1)} = \frac{6.50666 - (29.90 - 6.50666)(174.42 - 143.78)}{(2800 - (1.3 \times 143.78))}$$

$$= 100 \left[\frac{6.50666 - \left(\frac{716.772}{2613.086} \right)}{29.90} \right] = 20.844$$

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INLET AIR MOISTURE

$$BWS_i(x) = \frac{RH\% \text{ EXP} \left(18.6866 - 0.00243724 T_a - \frac{4509.47}{T_a} - \frac{149541}{T_a^2} \right)}{P_a}$$

RH% = 48.1

$T_a = 71.35 \text{ } ^\circ\text{F}$

$P_a = 29.90 \text{ in Hg}$

$(T_a) = 71.35 \text{ } ^\circ\text{F} = \left(\frac{71.35 - 32.2}{1.8} \right) + 273.15 = 294.9 \text{ K}$

$(P_a) = 29.90 \text{ in Hg} = 101.325 \left(\frac{29.90}{29.92126} \right)$

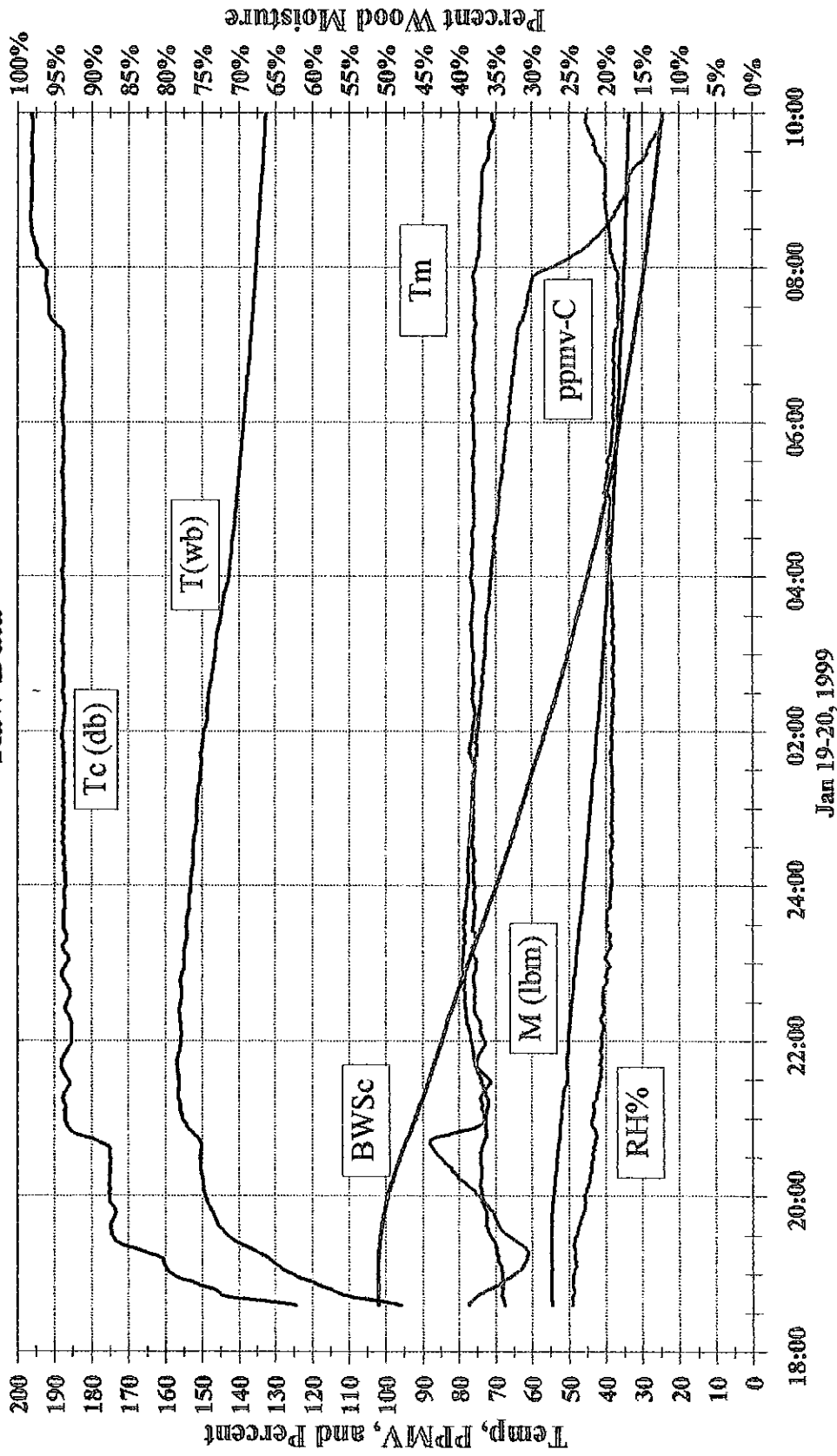
$(P_a) = 101.253$

$BWS_i(x) = \left(\frac{48.1}{101.253} \right) \text{ EXP} \left(18.6866 - 0.00243724(294.9) - \frac{4509.47}{294.9} - \frac{149541}{(294.9)^2} \right)$

(V) $BWS_i(x) = \frac{48.1 \text{ EXP} (0.9568015)}{101.253} = 1.237 \%$

Northwest Hardwoods

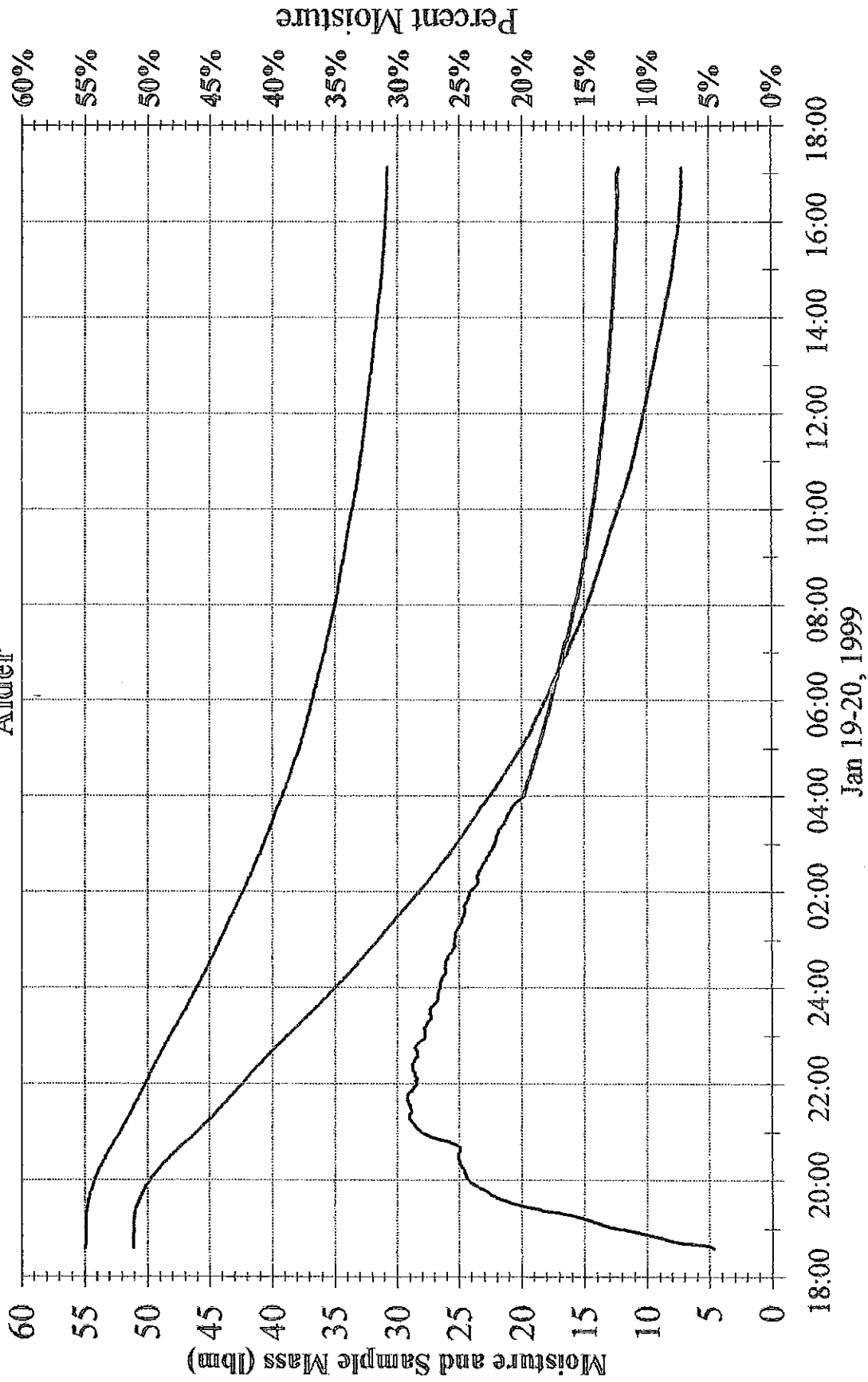
Raw Data



- Kiln Temperature (Tc)
- Relative Humidity (RH%)
- Kiln Wet Bulb Temperature
- Inlet Meter Temperature (Tm)
- Wood Mass (M) lbm
- Wood Moisture BWSc
- TGOC ppmv-C

Northwest Hardwoods

Alder



Jan 19-20, 1999



**CALIBRATION
INFORMATION**

Thermocouple Calibration

Date: 24-Mar-98		Deviation @60 F		7.8 Allowable Diff.		Pb= 29.88 in Hg		JDF			
Text Calibration: 20-Sep-98		Limit @212 F		10.1 Allowable Diff.		Ta= 70.0 oF		980324tc			
		Ambient			Boiling, Water			Boiling, Oil			Average
Probe/ID	Standard, F	Measured, F	Difference F	Standard, F	Measured, F	Difference F	Standard, F	Measured, F	Difference F	Difference F	
Probe 3-1	33.2	33.0	0.2	211.4	211.4	0.0	357.8	358.4	-0.6	-0.13	
Probe 3-2	33.2	33.4	-0.2	212.6	213.6	-1.0	352.8	356.8	-4.0	-1.73	
Probe 3-3	34.8	34.8	0.0	210.6	212.6	-2.0	336.4	333.8	2.6	0.20	
Probe wc3-4	33.4	34.8	-1.2	212.2	214.2	-2.0	319.0	318.8	2.2	-0.33	
Probe 3-5	33.2	33.4	-0.2	212.8	212.8	0.2	353.8	365.0	-11.2	-3.73	
Probe 3-8	34.2	36.0	-1.8	211.6	213.8	-2.2	329.0	334.0	-5.0	-3.00	
Probe 3-7	33.2	33.0	0.2	212.8	214	-1.2	358.6	358.8	1.8	0.27	
Probe 3-8	33.2	33.6	-0.4	212.8	211.8	1.0	358.2	361.4	-3.2	-0.87	
Probe 4-1	35.0	34.6	0.4	211.8	215	-3.2	346.6	346.8	-0.2	-1.00	
Probe 4-2	34.6	33.0	1.6	211.2	208.2	3.0	332.4	328.4	4.0	2.87	
Probe 4-3	35.4	36.2	-0.8	210.8	211.8	-1.0	332.8	336.0	-3.2	-1.67	
Probe 4-4	34.4	33.2	1.2	210.6	211.6	-1.0	340.8	340.8	0.0	0.07	
Probe 4-5	34.2	34.6	-0.4	210	212.2	-2.2	338.2	340.0	-1.8	-1.47	
Probe 4-6	34.4	33.8	0.6	210.2	210.2	0.0	334.0	332.6	1.4	0.67	
Probe 4-7	35.0	35.0	0.0	210.6	212.2	-1.6	336.4	340.4	-4.0	-1.87	
Probe 5-2	33.0	33.8	-0.8	212.4	210	2.4	318.4	309.2	7.2	2.93	
Probe 5-3	33.6	33.8	0.0	214.6	210.6	4.0	316.0	310.0	6.0	3.33	
Probe 5-4	33.0	32.0	1.0	212.4	210.6	1.8	315.8	311.0	4.8	2.53	
Probe 5-5	32.2	33.0	-0.8	211.4	210.4	1.0	314.4	314.0	0.4	0.20	
Probe 5-6	33.0	32.6	0.4	213	210.8	2.2	315.4	313.8	1.6	1.40	
Probe 5-7	32.4	32.4	0.0	214.4	211.2	3.2	319.8	317.4	2.2	1.80	
Probe 5-8	33.0	32.8	0.2	212.4	211	1.4	324.4	321.8	2.6	1.40	
Probe 5-9	33.0	32.6	0.4	212	211.2	0.8	317.4	320.0	-2.6	-0.47	
Probe 7-1	33.8	32.6	1.0	210.8	210.8	0.0	313.0	315.8	-2.8	-0.60	
Probe 7-2	33.6	33.0	0.6	211.8	211	0.8	318.6	318.6	0.0	0.47	
Probe 7-3	33.2	33.6	-0.4	213.6	211	2.6	318.4	316.0	2.4	1.63	
Probe 7-4	33.6	33.8	0.0	212.8	211.2	1.6	315.0	313.0	2.0	1.20	
Probe 7-5	32.8	32.6	0.2	213.6	211.2	2.4	320.4	312.0	8.4	3.67	
Probe 7-6	32.8	33.0	-0.2	213.4	211.6	1.8	312.4	311.8	0.6	0.73	
Probe 10-1	33.6	33.6	0.0	211.8	211.8	0.0	317.2	315.6	1.6	0.63	
Probe 10-2	33.8	33.2	0.6	213.8	211	2.8	315.4	316.2	-0.8	0.87	
Probe 10-3	33.2	34.4	-1.2	212.2	212.4	-0.2	315.6	318.4	-2.8	-1.40	
Probe Pitot 11-S	34.2	33.6	0.6	212.4	214.2	-1.8	314.8	314.2	0.6	-0.20	
Probe Pitot 10-S	33.8	33.4	0.4	212.4	213.8	-1.4	325.2	319.0	6.2	1.73	
Probe F3	36.0	34.6	1.4	210.4	211.8	-1.4	280.8	278.6	2.2	0.73	
Probe F23	34.2	35.8	-1.6	210	212.6	-2.6	274.0	272.0	2.0	-0.73	
Probe F51	34.0	34.2	-0.2	211.4	211.8	-0.4	319.0	320.0	-1.0	-0.53	
Probe F84	35.4	33.8	1.6	211.2	213.6	-2.4	308.2	311.8	-3.6	-1.47	
Probe F85	35.2	33.8	1.4	211.2	213	-1.8	306.8	304.2	2.6	0.73	
Probe F100	34.0	34.0	0.0	212.2	211.8	0.4	318.8	316.8	2.2	-0.87	
Probe A1	33.2	32.6	0.6	210.8	211.6	-0.8	370.8	368.8	2.0	0.60	
Probe A2	33.4	34.0	-0.6	212	211	1.0	370.4	367.4	3.0	1.13	
Probe A3	33.2	33.8	-0.6	213	212	1.0	368.0	368.8	-0.8	-0.13	
Probe A4	33.4	33.2	0.2	212.8	212	0.8	366.2	363.4	2.8	1.27	
Probe A5	33.4	33.0	0.4	211.8	212.6	-0.8	364.8	362.8	2.0	0.63	
Probe A6	33.2	33.8	-0.6	212.4	209.8	2.6	364.2	357.0	7.2	3.07	
Probe B3	35.8	35.2	0.6	210.6	203.8	6.8	294.8	295.4	-0.6	2.27	
Probe B7	36.2	35.0	1.2	211.2	201.6	9.6	287.4	290.6	-3.2	2.53	
Probe B8	36.2	34.6	1.6	211.4	210.6	0.8	322.8	325.6	-2.8	-0.13	
Probe B10	35.8	35.2	0.6	211.4	213.4	-2.0	312.8	314.8	-2.0	-1.13	
Probe B11	36.2	35.4	0.8	211.2	208.4	2.8	328.0	328.6	-0.6	1.00	
Probe B13	36.0	33.8	2.2	212	211.4	0.6	316.2	316.4	-0.2	0.87	
Probe B14	35.6	34.3	1.3	211.4	213	-1.6	301.8	304.2	-2.4	-0.80	
AVERAGE	34.0	33.8	0.2	211.9	211.4	0.5	326.9	326.5	0.5	0.4	
			0.04%			0.07%			0.06%		
Hivol Dial Gauges 9118	35.4	35	0.4	211.6	211	0.6	320.6	326.0	-5.4		
D-2				211.4	210	1.4	322.0	330.0	-8.0		
D-6	35.2	35	0.2	211.4	206	5.4					
D-9				211.2	210	1.2	321.8	328.0	-6.2		
D-10	33.4	36	-2.6	210.6	212	-1.4					
D-14	36.2	32	4.2								
Standard Used	Fluke 5895570										

Thermocouple Indicator Calibration

Date: 01-28-99		Deviation		7.4		Pb=		30.05 in Hg		cdb	
Next Calibration: 7-99		Limit		@212 F		10.1		Ta=		55.0 oF	
		@400 F		12.9						TCINDm99.WBf	
Thermocouple Indicator	Channel	Measured, F	Standard, F	Deviation % absolute	Measured, F	Standard, F	Deviation % absolute	Measured, F	Standard, F	Deviation % absolute	Average Deviation, %
Dial multi-indicator	1	82	84.2	-0.4	487	486.2	0.1	1074	1074.8	-0.1	-0.12
	2	93	94.4	-0.3	520	523.2	-0.3	1074	1076.6	-0.2	-0.25
	3	99	102.0	-0.5	512	516.0	-0.4	1076	1075.4	0.0	-0.30
	4	103	105.2	-0.4	522	526.8	-0.5	1076	1073.2	0.2	-0.22
	5	103	101.4	0.3	504	502.8	0.1	1075	1072.2	0.2	0.20
	6	95	98.2	-0.6	538	543.0	-0.5	1077	1075.6	0.1	-0.33
	7	113	117.2	-0.7	515	514.8	0.0	1147	1146.8	0.0	-0.23
	8	114	112.0	0.3	511	509.4	0.2	1074	1078.2	-0.3	0.08
	9	114	116.0	-0.3	515	514.6	0.0	1076	1079.8	-0.2	-0.18
	10	110	113.4	-0.6	503	506.8	-0.4	1076	1077.0	-0.1	-0.35
Omega trendicator	1	111	110.2	0.1	533	533.2	-0.0	1123	1123.2	-0.0	0.04
	2	117	115.8	0.2	509	507.6	0.1	1123	1123.0	0.0	0.12
	3	117	115.6	0.2	463	462.0	0.1	1018	1016.8	0.1	0.14
	4	119	117.6	0.2	451	449.4	0.2	1018	1017.0	0.1	0.16
	5	119	117.8	0.2	581	579.8	0.1	1078	1077.2	0.1	0.13
Fluke 6393007		108.8	107.4	0.2	520.4	518.6	0.2	1201	1198.8	0.1	0.19
Fluke 7029062		123.8	122.6	0.2	491.6	490.8	0.1	1200.6	1200.8	-0.0	0.09
Meter Box 4	1	75	78.8	-0.7	569	569.4	-0.0	923	924.6	-0.1	-0.29
	2	118	120.8	-0.5	580	580.2	-0.0	931	930.4	0.0	-0.15
	3	118	118.4	-0.1	489	491.6	-0.3	980	981.8	-0.1	-0.16
	4	122	122.8	-0.1	549	551.2	-0.2	971	972.8	-0.1	-0.16
	5	121	122.2	-0.2	502	502.8	-0.1	999	999.6	-0.0	-0.11
Meter Box 5	1	107	110.2	-0.6	482	485.2	-0.3	1137	1138.4	-0.1	-0.33
	2	107	111.8	-0.8	612	614.2	-0.2	1344	1351.6	-0.4	-0.49
	3	167	168.2	-0.2	490	490.0	0.0	1372	1374.4	-0.1	-0.11
	4	93	93.0	0.0	410	410.6	-0.1	1190	1191.0	-0.1	-0.04
	5	98	99.6	-0.3	441	441.8	-0.1	1164	1165.8	-0.1	-0.16
Meter Box 6	1	99	102.4	-0.6	509	511.0	-0.2	1203	1203.2	-0.0	-0.27
	2	115	116.0	-0.2	509	510.4	-0.1	1203	1203.6	-0.0	-0.12
	3	115	115.6	-0.1	484	485.6	-0.2	1203	1204.2	-0.1	-0.12
	4	101	101.6	-0.1	420	422.0	-0.2	1203	1204.8	-0.1	-0.15
	5	101	100.8	0.0	535	533.2	0.2	1204	1203.2	0.0	0.09
Meter Box 7	1	104	104.8	-0.1	497	496.8	0.0	1257	1256.0	0.1	-0.02
	2	118	118.2	-0.0	523	523.2	-0.0	1217	1216.6	0.0	-0.01
	3	126	126.2	-0.0	488	488.4	-0.0	1237	1237.4	-0.0	-0.03
	4	85	86.2	-0.2	517	516.2	0.1	1191	1195.6	-0.3	-0.14
	5	85	85.4	-0.1	517	518.4	-0.1	1225	1207.2	1.1	0.28
Meter Box 8	1	101	101.2	-0.0	407	407.2	-0.0	1202	1203.6	-0.1	-0.05
	2	105	107.8	-0.5	507	507.8	-0.1	1202	1201.0	0.1	-0.17
	3	106	106.4	-0.1	507	507.6	-0.1	1201	1203.4	-0.1	-0.09
	4	103	103.0	0.0	494	494.2	-0.0	1202	1202.4	-0.0	-0.02
	5	103	104.0	-0.2	497	498.2	-0.1	1201	1201.8	-0.0	-0.12
Meter Box 9	1	98	99.8	-0.3	484	486.4	-0.3	1146	1145.2	0.0	-0.18
	2	102	103.6	-0.3	471	469.6	0.2	1177	1172.0	0.3	0.06
	3	94	92.8	0.2	461	462.0	-0.1	1197	1197.8	-0.0	0.02
	4	109	111.8	-0.5	496	498.2	-0.2	1180	1179.8	0.0	-0.22
	5	104	102.2	0.3	409	410.2	-0.1	1174	1175.2	-0.1	0.04
temp. control box 1	1	138	138.8	-0.1	491	488.4	0.3	1146	1146.8	-0.0	0.03
	2	137	136.6	0.1	545	547.6	-0.3	1152	1152.0	0.0	-0.06
	3	138	138.2	-0.0	426	426.6	-0.1	959	957.2	0.1	0.01
	4	99	99.2	-0.0	456	457.8	-0.2	951	948.4	0.2	-0.02
	5	99	99.2	-0.0	505	503.6	0.1	932	933.2	-0.1	0.01
temp. control box 2	6	98	97.8	0.0	535	536.4	-0.1	932	932.4	-0.0	-0.04
	1	97	97.8	-0.1	490	491.0	-0.1	910	910.4	-0.0	-0.08
	2	98	100.0	-0.4	532	533.0	-0.1	910	911.4	-0.1	-0.19
	3	97	98.8	0.1	476	476.2	-0.0	957	956.4	0.0	0.03
	4	146	145.0	0.2	498	498.2	-0.0	958	960.2	-0.2	-0.00
Van II Heater Controls	5	147	145.4	0.3	540	539.0	0.1	992	990.8	0.1	0.15
	6	126	125.6	0.1	489	490.0	-0.1	993	993.2	-0.0	-0.02
	1	157	156.0	0.2	524	525.8	-0.2	1089	1090.8	-0.1	-0.05
	2	213	213.4	-0.1	528	529.8	-0.2	966	967.8	-0.1	-0.12
	3	105	105.7	-0.1	445	445.2	-0.0	724	720.8	0.3	0.04
4	125	125.3	-0.1	471	472.6	-0.2	727	725.9	0.1	-0.04	
AVERAGE		112.09	112.81	-0.13	499.73	500.47	-0.08	1093.98	1094.10	-0.01	-0.07

Standard used, Fluke 5895570 calibrated 4-1-98 by Grant Edge Co.

TEST METHOD

Test Method for Determination of Dry Kiln VOC Emissions

April 5, 1996

Prepared by:

H. DETTINGER
PROJECT MANAGEMENT
202 SW 16th CT Troutdale Oregon 97060 Phone 503 666 8967 Fax 503 666 9356

and

David Broderick
9-July-96

Horizon Engineering

13585 NE Whitaker Way
Portland, OR 97230
(503) 255-5050
Fax: (503) 255-0505

1.0 INTRODUCTION

Lumber dry kilns have been identified by the EPA and other environmental agencies as a source of Volatile Organic Compounds (VOCs). The green lumber contains VOCs, which are emitted during the drying process. In order to measure the emissions from dry kilns, it is recommended to apply a test method incorporating EPA Method 25A. However, it is not practical to use the standard EPA Method 25A for dry kilns, because of the following conditions:

- a.) Lumber drying can take over 100 hours to process one load.
- b.) Most dry kilns have multiple vents and often have significant leakage around the loading doors.
- c.) The venting process is periodic. The vents open to release moisture and VOCs in an irregular pattern.

The multiple vent configuration of most dry kilns and the periodic venting makes it difficult to measure the exhaust flow rate. The leakage from doors and other gaps is not measurable and therefore will produce inaccurate results. In addition, tests would need to be repeated for every species of wood the plant dries.

This method applies EPA Method 25A in a controlled environment, where a sample of the lumber is dried in a laboratory dryer and the VOC emissions are measured. The measured quantity of emissions can then be applied to determine accurate emission factors for the actual process by mathematical methods.

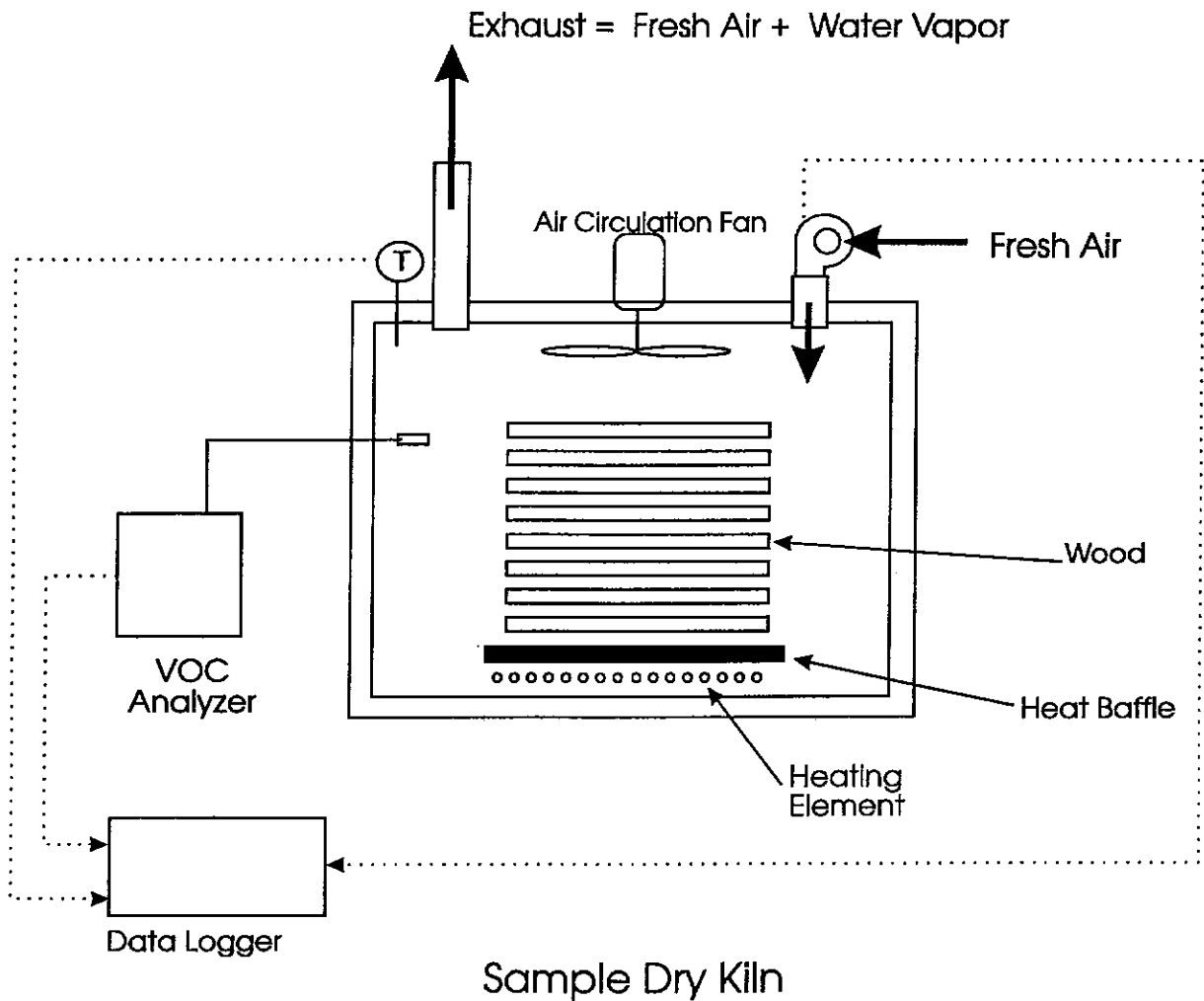
1.1 PRINCIPAL

The method for VOC measurements is based on simulated drying conditions in a laboratory size lumber dry kiln that operates in a controlled environment and can dry approximately 10 to 15 board foot of lumber.

The method is considered to be a worst case analysis, where the highest temperature for a typical drying cycle is applied to the sample at all times. The humidity is not controlled. The maximum temperature is to be that used at the actual kiln site. This is normally about 200°F. This method allows any sample drying time, but normal times of approximately 36 to 48 hours will result in a stable (dry) test load weight. Testing times can be extended if the test load weight is not stable. VOC concentrations from the test kiln are not expected to reach zero near the end of the drying cycle.

The VOC analyzer indicates concentration on a wet basis. To correct the concentration to a dry basis it is not necessary to continuously measure the moisture content of the sample stream even though the moisture varies over the drying cycle. An average moisture content for VOC analyzer correction is calculated at any time based on the dry air volume delivered to the kiln and the amount of moisture evaporated from the sample load. As long as the air flow rate to the kiln is greater than that extracted by the analyzer, moisture and air escaping from the oven through cracks are not a problem.

1.2 SYSTEM SCHEMATIC



1.3 APPLICABILITY AND SENSITIVITY OF RESULTS

From the laboratory test results emission factors can be calculated for a typical drying schedule. Separate emission factors can be calculated for each wood species to any percentage dryness.

1.4 TEST KILN APPARATUS

Test Kiln: Industrial drying oven, convection type, with sealed doors and openings, of a size sufficient to hold the test load with adequate air circulation space around the test load. The kiln shall be equipped with the following instrumentation:

Load Cell and Platform: The entire test load shall be sensed by the load cell on a continuous basis. The load cell suspension system shall be designed to minimize binding. The platform should allow the use of non-organic sticker boards to separate the test load boards in a manner similar to actual drying conditions.

Temperature Sensor: A continuous record of the kiln temperature shall be maintained.

VOC Sample Probe: A stainless steel or glass probe to gather sample for the analyzer. The probe outlet should be kept to a minimum length and insulated to prevent condensation before the heated sample line connection.

Air Inlet: To be placed in a location where the air becomes mixed quickly with oven internal air.

Air Outlet: A pressure relief line to allow excess exhaust air to vent. This line should be heated or kept sloped down to prevent accumulation of condensed water vapor that could block the exhaust stream.

Other Test System Equipment Necessary:

Total Hydrocarbon Analyzer System: Heated total hydrocarbon analyzer and sample line, constructed, operated, and calibrated according to EPA Method 25A.

Inlet Air System: A system of providing a constant, measured, hydrocarbon free air to the system. The air should either be dried or have its temperature and humidity measure so that moisture in the stream can be quantified.

Data Logging System: A system to provide a continuous record of the recorded parameters throughout the testing period. Data is to be recorded at intervals no longer than two minutes apart.

2.0 SAMPLE COLLECTION PROCEDURE

Depending on the species and on the location of the board within the log, the VOC content will vary. It is recommended that the collected samples represent a cross section of the log from which the board were cut.

Resin rich soft woods often have localized pitch concentration. These so-called pitch pockets can release significantly more VOC than the average board. Sample boards with pitch pockets should not be selected for the test batch of lumber.

Each species of lumber must be tested separately in order to determine species specific VOC release. Therefore all sample boards for a specific test must be of the same species.

The selected boards must be cut into sample boards between 18" and 24" long (all samples boards should be of approximately the same length).

The board thickness and the width of the boards must represent the average dry kiln load.

The samples must be collected immediately after the log is sawed into boards (within 8 hours).

At least 6 separate boards must be used to compile the sample load.

The composite sample load must be at least 10 board foot based on U.S. Lumber Scale.

Each board must be marked with the date of collection, a batch number and a board number (example - Mar 20/96 - 1/3). This means that the piece came from the first of the six selected boards and is the third piece of the same board. It is best to use pencil for marking. Marking pens may add VOCs to the board.

After the sample board are collected, prepare a data sheet with the following information:

- a.) Company Name
Address
Telephone Number

Contact Person

- b.) Date of sample preparation.
Responsible person collecting the sample.
Signature of the responsible person.
- c.) Species of the lumber.
- d.) Total number of pieces shipped and the total board feet in the sample batch.
- e.) Dry kiln identification in which this lumber is normally dried.
Identify more than one kiln, if appropriate.
- f.) Identify each sample piece as shown in the following example:

<u>Sample #</u>	<u>Nominal Size</u>	<u>Length</u>
1/3	8/4" by 6"	18" (plus or minus 1/8")

- g.) Provide the normal drying schedule for this lumber and the maximum drying temperature.
- h.) Provide the final moisture content for this lumber.

Immediately after collecting the samples the entire package of sample boards must be shrink-wrapped or enclosed in a plastic bag and sealed with tape to avoid moisture and VOC loss.

2.1 SAMPLE SHIPPING PROCEDURE

The samples should be packaged in a box to avoid damage of the vapor seal during shipping. To ensure arrival at the laboratory within 48 hours of the date the samples were cut and wrapped, select a carrier that can deliver within the specified time.

2.2 PREPARATION AND SET-UP BEFORE TESTING

The testing laboratory must be prepared to perform the test within 96 hours after the samples were collected. Samples should be refrigerated in the shipping materials until the testing is started.

The VOC analyzer must be calibrated following EPA Method 25A. The load cell must be calibrated with known weights. The oven should be preheated for several hours at a temperature slightly above the anticipated test maximum to avoid condensation.

After the preparation, place the lumber in the sample dry kiln and start the VOC sampling device. After the drying cycle has been started, the sample kiln door must be latched and may not be opened during the entire drying process.

The lumber in the sample dry kiln must be dried to the maximum temperature at which the lumber is normally dried at the plant site. Test kiln temperature may be increased at intervals, however, to avoid very high humidity in the chamber.

The heating system and internal air circulation system for the dry kiln must be operating continuously during the drying process.

2.3 DATA COLLECTION

During the drying cycle the following information shall be collected and recorded.

- a.) VOC concentration, in ppmvC, inside the sample dry kiln once every two minutes.
- b.) The temperature in the sample dry kiln.
- c.) The in-flow of fresh air into the sample dry kiln in scfh. The flow rate shall not be less than 10 scfh and not more than 100 scfh for every 10 board foot of lumber in the sample kiln. The meter temperature and the relative humidity of the in-flow air should be recorded.
- d.) The weight of the lumber once every two minutes.
- e.) The total drying time in hours and minutes shall be recorded.

2.4 TERMINATING THE DRYING CYCLE

The lumber will be dried until the weight of the wood has become stable to less than +/- 0.25 lb over a 12 hour period. Some variation in weight can be expected due to inlet air humidity changes.

Final calibrations checks should be conducted on the VOC analyzer as outlined in EPA Method 25A. A post check on the weighing system must also be performed.



3.0 DATA EVALUATION THEORY

The air in-flow rate and the total air flow data for the entire cycle will be the summarized meter reading in cubic feet. The air in-flow corrected to a dry standard (dscf) will be the same as the out-flow dscf. This will be the volume used in the pounds of VOC calculation.

The water vapor volume will be calculated from the total water loss of the sample plus the water introduced in the in-flow air. From the total water vapor volume and the total dry air volume a percentage moisture can be calculated for any time during the test cycle.

With the results of VOC concentration in ppmvC (wet basis), the percentage moisture, and the volumetric flow in dscf, the total VOC release in lbC can be calculated for any lumber moisture content.

From the result in lb of VOC for the test sample, an emission factor in lb of VOC per 1000 board feet of lumber can be calculated.

3.1 EQUATIONS TO DETERMINE EXHAUST FLOW

The actual exhaust flow from the sample dry kiln is the sum of the air flow plus the water vapor flow from the evaporated water in the wood. However, this is not used in the emission factor calculation.

a.) Air in-flow in dscf

$$V_{sd} = Y V_m T(\text{std}) P_b \text{ mfg}(2) / P(\text{std}-1) T_m(\text{abs})$$

V_m = meter reading volume in actual cft

Y = gas meter correction factor

$T(\text{std})$ = standard temperature, 527.67°R

$T_m(\text{abs})$ = meter temperature in degree Rankin.

P_b = pressure in inch Hg at test site.

$P(\text{std}-1)$ = standard pressure, 29.92129 inHg

$\text{mfg}(2)$ = mole fraction of dry meter air

b.) Mole fraction of dry meter air

$$\text{mfg}(2) = 1 - B_{ws}(2)/100$$

$$Bws(2) = RH Vp / Pb(2)$$

Bws(2) = percent moisture of in-flow air

RH = relative humidity of in-flow air

Vp = vapor pressure of moisture content of in-flow air

Pb(2) = barometric pressure in kPa

c.) Vapor pressure of moisture content of in-flow air

$$Vp = \exp(A + B Tm + C/Tm + D/Tm^2)$$

$$A = 18.6866$$

$$B = -0.00243724$$

$$C = -4509.47$$

$$D = -149541.0$$

*in this equation Tm is in °C + 273.15

3.2 EQUATION TO DETERMINE EXHAUST MOISTURE

a.) Mole fraction of dry gas

$$mfg(1) = 1 - Bws(1)/100$$

Bws = percent moisture of exhaust

b.) Percent moisture

$$Bws(1) = 100 Vw(std) / Vw(std) + Vm(std)$$

Vw(std) = volume of water vapor, scf

Vm(std) = volume of dry gas, scf

c.) Volume of water vapor

$$Vw(std) = 0.04707 W / 0.99823 + Vw(std)_{in} + Vw(std)_{initial}$$

W = weight loss of wood, grams

Vw(std)_{in} = volume of water vapor in the in-flow gas, scf

Vw(std)_{initial} = volume of water vapor in over at start of test

3.3 VOC CONCENTRATION



a.) VOC concentration corrected

VOC(cor) = VOC(dry) corrected for drift per EPA Method 25A

b.) VOC dry calculation

VOC(dry) = VOC(wet) / mfg(1)

VOC(wet) = average from analyzer in ppm

mfg(1) = mole fraction of dry air in oven

3.4 TOTAL SAMPLE VOC IN POUNDS

Mgas = VOC(cor) MW Pstd(2) Vsd / 1000000 R T(std)

VOC(cor) = ppm dry, corrected for drift

MW = molecular weight of carbon, 12.01 lbm / lbmol

Pstd(2) = 2116.22 lbf / ft²

Vsd = volume of sample (section 3.1)

R = 1545.33 ft lbf / lbmol °R

T(std) = absolute standard temp., 527.67 °R

3.5 VOC EMISSION FACTOR

It is recommended to express the VOC emission factor is in Lbs. of VOC per 1000 board foot of lumber based on U.S. lumber scale. For other lumber scales the numbers must be corrected.

a.) Emission factor in Lbs./1000 BF (U.S.)

EF = Mgas / (BF_{sample}) * 1000 (in Lb / 1000 BF U.S.)

BF = Total board foot of lumber dried in the sample kiln in U.S. lumber scale.